# GENERAL CATALOGUE 2004/2005

# Sensing & Safety

OMRON



Advanced Industrial Automation

Cat.No. F502-EN2-03A SEN

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Distance-settable

F3C-AL

A-402

### Photoelectric Sensor with Built-in Amplifier



# For the majority of detection applications, E3Z offers a solution



**Features** 

#### Basic performance Through-beam Model **Photoelectric Sensor** 15m with built-in amplifier is applicable to a wide Dimensions Retroreflective model 10.4mm 20mm variety of applications (with MSR function) and ensures a longer sensing distance than 4m any other model. 31mm E3Z includes application devices, such as PET Diffuse-reflective model detection, narrow beam and fork sensors. 1m Distance-setting model 0.2m

### Globalization

Meets a variety of international standards, thus allowing use in any country.



Global network with 191 offices in 38 countries.

M8-connector, PNP output types that meet international standards are available.

Easy-to-operate

User-friendly Photoelectric Sensor takes all installation and on-site conditions into consideration.

#### A general-purpose connector ensures easy on- E3Z is compact and space-saving and can be site installation!



installed in any location.



### Reliability

Eliminates the influence of installation and on-site conditions, thus increasing the reliability of the line.

nants, ideal for arduous environment

High protection against water and dust contami- High immunity to electrical interference, such as inverter drives.





### Stability

E3Z-series reliability covers a wide range of object/background combinations. so ensuring stable detection regardless of workpiece color or reflectivity.



### Environmental protection

Photoelectric Sensor with Built-in Amplifier



#### E3Z is earth-friendly, energy-saving.



10-quantity packing reduces waste cartons.

Packed in "combustible" polyethylene bags free of Styrofoam. \*



free of Styrofoam. \*



 If this bag is burned, dioxins hazardous to humans are minimal.

Standard models provided with a 0.5-m cable are On-going elimination of materials containing available for the elimination of unnecessary ca- lead.



2m type



## Narrow Beam model

### Ideal for detecting small objects with a small spot:

- •Tiny objects as little as 0.1 mm in diameter can be detected with its 2.5mm dia. spot.
- The thin beam enables detection through gaps or small holes.
- The high-intensity spot of light enables visual alignment of sensing spot position.



E3Z

### Transparent PET bottles

Stable detection of recyclable thin-wall PET bottles.

Standard-size transparent object sensor

- Uses OMRON's unique optical system ("Inner View") that can detect various shapes of PET bottles and transparent objects.
- Detects a wide range of bottles regardless of size and facets



### Fork Sensor, single and dual beam versions

### Fork design eliminates the need for optical axis adjustment.

- Two-axis models also available.
- Ideal for limit of travel monitoring.
- Condition monitoring.
- "Flag" identification.



### Applications



### **Ordering Information**

Sensors							Red light	Infrared light
Sonsor typo	Shapo	Connection method		Soneina dietr	2000		Мо	del
Sensor type	Shape	Connection method			ance		NPN output	PNP output
		Pre-wired models (2 m)*3				E3Z-T61	E3Z-T81	
Through beem	n. n	Connector type					E3Z-T66	E3Z-T86
mougn-beam		Pre-wired models (2 m)*3		<b>1</b> 0m			E3Z-T61A	E3Z-T81A
		Connector type					E3Z-T66A	E3Z-T86A
Retroreflective	(	Pre-wired (2 m)*3		<b>1</b>		*2	E3Z-R61	E3Z-R81
model (with M.S.R. function)	<b>↓ 1 *</b> 1	Connector type		4m [100mm]			E3Z-R66	E3Z-R86
		Pre-wired models (2 m)*3	5 to 100 mn	n (wide view	)		E3Z-D61	E3Z-D81
Diffuse-reflective	[¯] +	Connector type					E3Z-D66	E3Z-D86
	$\searrow$ $\rightarrow$	Pre-wired models (2 m)*3, *4	1m				E3Z-D62	E3Z-D82
		Connector type					E3Z-D67	E3Z-D87
Thin beam type	[] +	Pre-wired models (2 m)*3	90+30mm				E3Z-L61	E3Z-L81
Tellective model		Connector type					E3Z-L66	E3Z-L86
Distance-settable		Pre-wired models (2 m)*3	20 mm 40 mm BGS (at min. setti	n ing) GS (at max. setting)	200 mm Incident I light level threshold (fix	ed)	E3Z-LS61	E3Z-LS81
	$\mathbb{A}$	Connector type		FGS (at min. set			E3Z-LS66	E3Z-LS86
Transparent PET		Pre-wired (2 m)*3	<b>500mm</b> [80m	a ma ]		*2	E3Z-B61	E3Z-B81
bottle type Retro- re-		Connector type		nmj			E3Z-B66	E3Z-B86
flective model (with-		Pre-wired models (2 m)*3	2m [1	00mm]		*2	E3Z-B62	E3Z-B82
	^1	Connector type		-			E3Z-B67	E3Z-B87
Grooved type	1	Pre-wired models					E3Z-G61	E3Z-G81
through-beam	2	(2 m)*3	25mm				E3Z-G62	E3Z-G82
model	1	Junction connector					E3Z-G61-M3J	E3Z-G81-M3J
model	2						E3Z-G62-M3J	E3Z-G82-M3J

\*1. Not attached. Please purchase the optional reflector (9 types) according to your application.
\*2. The sensing distance specified is possible when the E39-R1S used. Figure in parentheses indicate the minimum required distance between the Sensor and Reflector.

\*3. Models provided with a 0.5-m cable are available. When ordering, specify the cable length by adding the code "0.5M" to the model number (e.g., E3Z-T61 0.5M).
 \*4. The connector joint type is available M12. Its model ends with -M1. (Example: E3Z-T61-M1J)

### Accessories (Order Separately)

Slits

Slit width	Sensing distance (typical)		Minimum sensing object (typical)	Model	Quantity	
	E3Z-T□□	E3Z-T□□A	Winning Object (typical)	Woder	Quantity	
0.5 mm dia.	50 mm	35 mm	0.2 mm dia.	E39-S65A		
1-mm dia.	200 mm	150 mm	0.4 mm dia.	E39-S65B		
2-mm dia.	800 mm	550 mm	0.7 mm dia.	E39-S65C	One set (contains slits for both	
0.5 x 10 mm	1 m	700 mm	0.2 mm dia.	E39-S65D	the emitter and receiver)	
1 x 10 mm	2.2 m	1.5 m	0.5 mm dia.	E39-S65E		
2 x 10 mm	5 m	3.5 m	0.8 mm dia.	E39-S65F		

#### Reflectors Not provided with retroreflective models

Name	Sensing distance (typical) *	Model	Quantity	Remarks
	3 m [100 mm] (Rated value)	E39-R1	1	
	4 m [100 mm] (Rated value)	E39-R1S	1	
	500 mm [80 mm]	E30-R1S	1	for E3Z-B⊡1/6
Reflectors	2 m [100 mm]	L39-1(13	1	for E3Z-B□2/7
	5 m [100 mm]	E39-R2	1	
	2.5 m [100 mm]	E39-R9	1	
	3.5 m [100 mm]	E39-R10	1	
Fog proventing	500 mm [80 mm]	E30-D1K	1	for E3Z-B□1/6
i og preventing	2 m [100 mm]	L39-IX IX		for E3Z-B□2/7
Small reflector	1.5 m [50 mm]	E39-R3	1	
Tape Reflector	700 mm [150 mm]	E39-RS1	1	
	1.1 m [150 mm]	E39-RS2	1	
	1.4 m [150 mm]	E39-RS3	1	

\* Values in parentheses indicate the minimum required distance between the sensor and reflector.
 Note: 1 . When using the reflector of other than the rated value, set the sensing distance to about 0.7 times of the typical example as a guideline.
 2 . For details, refer to the "Reflector list".

#### Mutual interference prevention filter

Sensing distance	Shape/dimensions	Model	Quantity	Remarks
3 m	10.8 7.4 31.4 11.2 0.2	E39-E11	2 sets each for emit- ters and receivers (total of 4 pcs.)	Can be used with the through-beam E3Z-T□□A. The arrow represents the polarizing direction. Changing the polarizing direction of the two adja- cent emitters and receivers prevents mutual in- terference.

#### **Mounting Brackets**

Shape	Model	Quantity	Remarks	Shape	Model	Quantity	Remarks
	E39-L153	1	Mounting Brackets		E39-L150	One set	
6-	E39-L104	1		4			Sensor adjuster Easy mounting to alumi- num frame/rail of conveyor
Ç-	E39-L43	1	Horizontal type mounting bracket		E39-L151	One set	or like, easy adjustment. For left-to-right adjustment
Ĺ	E39-L142	1	Horizontal type protective cover bracket		F39-I 93□	One set	Sensor adjuster Easy mounting to alumi- num frame/rail of conveyor
	E39-L44	1	Rear mounting bracket				or like, easy adjustment. For vertical angle adjust- ment
J.	E39-L98	1	Protective cover bracket	Į,	E39-L144	1	Vertical protective cover bracket

Note: 1 . If a through-beam model is used, order two Mounting Brackets for the emitter and receiver respectively. 2 . For details, refer to the "Mounting bracket list".

E3Z

Sensor I/O Connectors								
Size	Cable type	Shape		Cable length		Model		
		Straight		2 m		XS3F-M421-402-A		
M8	Oten dead ashie	Citaight	5 m	4-wire type	XS3F-M421-405-A			
MO		L-shaped		2 m	wile type	XS3F-M422-402-A		
				5 m		XS3F-M422-405-A		
	Standard cable			2 m		XS2F-D421-DC0-A		
M12 (for -M1 I)			Ben	5 m	3-wire type	XS2F-D421-GC0-A		
		Leshaned		2 m		XS2F-D422-DC0-A		
		E shapou		5 m		XS2F-D422-GC0-A		

### Rating/performance

	Sensor type	Throug	h-beam	Retroreflective model (with M.S.R.	Diffuse-	reflective		
				function)	wide-beam			
Model	NPN output	E3Z-T61/T66	E3Z-T61A/T66A	E3Z-R61/R66	E3Z-D61/D66	E3Z-D62/D67		
Item	PNP output	E3Z-T81/T86	E3Z-T81A/T86A	E3Z-R81/R86	E3Z-D81/D86	E3Z-D82/D87		
Sensing distance		15 m	10 m	4 m (100 mm) * (When using the E39-R1S) 3 m (100 mm) * (When using the E39-R1)	100 mm (White paper 100 x 100 mm)	1 m (White paper 300 x 300 mm)		
Setting range			I					
Reflectivity char	racteristic							
Spot Diameter								
Standard sensi	ng object	Opaque: 12-mm dia. min.		Opaque: 75-mm dia. min.	-			
Min. sensing ob	oject							
Differential dista	ance				20% max. of sensi	ng distance		
Directional angl	e	Both emitter and receiver: 3° to 15°	Both emitter and receiver: 3° to 5°	2° to 10°	-			
Light source (w	ave length)	Infrared LED (860 nm)	Red LED (700 nm)	Red LED (680 nm)	Infrared LED (860 nm)			
Power supply v	oltage	12 to 24 VDC ±10%,	ripple (p-p) : 10% max	к.				
Current consum	nption	emitter: 15 mA receiv	er: 20 mA	30 mA max.				
Control output		Load power supply vo collector output type	oltage 26.4 VDC max. (depends on the NPN/	, load current 100 mA /PNP output format) Li	max. (residual volta ght-ON/Dark-ON sw	ge 1 V max.) Open ritch selectable		
BGS / FGS sele	ection							
Protective circu	its	Protection from load s reversed power supp	short-circuit and ly connection	Reverse polarity protection, output short-circuit protection, mutual interference prevention				
Response time		Operation or reset: 1 ms max.						
Sensitivity adjus	stment	Single-turn adjustmer	nt					
Ambient illumina	ance	Incandescent lamp: 3	3,000 lux max. Sunligh	t 10,000 lux max.				
Ambient temper	rature	Operating: -25°C to 5	5°C, Storage: -40°C to	o 70°C (with no icing c	r condensation)			
Ambient humidi	ty	Operating: 35% to 85	% RH, Storage: 35%	to 95% RH (with no ici	ng or condensation)			
Insulation resist	ance	20 M $\Omega$ min. at 500 V	'DC					
Dielectric streng	gth	1,000 VAC at 50/60 Hz for 1 minute						

\* Values in parentheses indicate the minimum required distance between the sensor and reflector.

Diffuse- reflective	Distance- settable	Retro-reflective (without MS	for PET bottles SR function)	Groove	ed-type			
narrow-beam			wide-beam					
E3Z-L61/66	E3Z-LS61/66	E3Z-B61/66	E3Z-B62/67	E3Z-G61	E3Z-G62			
E3Z-L81/86	E3Z-LS81/86	E3Z-B81/86	E3Z-B82/87	E3Z-G81	E3Z-G82			
90 ± 30 mm (White paper 100 x 100 mm)	BGS: White or black paper (100 x 100 mm): 20 mm to set distance FGS: White paper (100 x 100 mm): Set distance to 200 mm min. Black paper (100 x 100 mm): Set distance to 160 mm min.	500 mm (80 mm) * (When using the E39-R1S)	2 m (100 mm) * (When using the E39-R1S)	25 mm 1 optical axis	2 optical axis			
	White paper (100 x 100 mm): 40 to 200 mm Black paper (100 x 100 mm): 40 to 160 mm							
Refer to the diagram "Hysteresis Difference vs. Sensing Distance"	Black/white-error: 10% of set distance max							
2.5 mm dia. (when sensing distance is 90 mm)	2.5 mm dia. (when sensing distance is 90 mm)							
		Transparent rour 500 ml (65 mm d	nd PET bottle lia.)					
0.1 mm dia. (copper wire)								
Red LED	Red LED	Red LED		Infrared LED				
(660 nm)	(680 nm)	(680 nm)		(860 nm)				
12 to 24 VDC ±1	0%, ripple (p-p) : 10% max.			I	1			
30 mA max				25 mA max.	40 mA max.			
Load power supp (depends on the	bly voltage 26.4 VDC max., load current 100 mA NPN/PNP output format) Light-ON/Dark-ON sw	max. (residual vo vitch selectable	oltage 1 V max.) C	Open collector out	out type			
	BGS: Open or connected to GND FGS: Connected to Vcc							
Reverse polarity	protection, output short-circuit protection, mutua	al interference pre	evention					
Operation or rese	Operation or reset: 1 ms max.							
Single-turn adjustment	Single-turn adjustment       five-turn endless adjuster       Single-turn adjustment							
Incandescent lan	Incandescent lamp: 3,000 lux max. Sunlight 10,000 lux max.							
Operating: -25°C	to 55°C, Storage: -40°C to 70°C (with no icing	or condensation)						
Operating: 35% t	to 85% RH, Storage: 35% to 95% RH (with no id	cing or condensati	ion)					
20 M $\Omega$ min. at 50	00 VDC							
1,000 VAC at 50/60 Hz for 1 minute								

	Sensor ty	be Throug	h-beam	Retroreflective model (with M.S.R.	Diffuse-reflective			
				function)	wide-beam			
ſ	Model NPN outp	ut E3Z-T61/T66	E3Z-T61A/T66A	E3Z-R61/R66	E3Z-D61/D66	E3Z-D62/D67		
Item	PNP outp	ut E3Z-T81/T86	E3Z-T81A/T86A	E3Z-R81/R86	E3Z-D81/D86	E3Z-D82/D87		
Vibration	resistance	10 to 55 Hz, 1.5-mm	or 300m/s <sup>2</sup> double am	plitude for 2 hours eac	h in X, Y, and Z dire	ections		
Shock rea	sistance	Destruction: 500 m/s	<sup>2</sup> for 3 times each in X	, Y, and Z directions				
Protective	e structure	IEC 60529 IP67						
Connection	on method	Pre-wired (standard I	ength: 2 m/500 mm)/N	18 connector				
Indicator	lamp	Operation indicator ( (orange) only]	orange), stability indica	ator (green) [Note that	the emitter has the p	oower indicator		
Weight (Packed state)	Pre-wired models (with 2-m cable)	Approx. 120 g		65 g				
	Connector type	30 g		Approx. 20 g				
Material	Case	PBT (polybutylene te	rephthalate)					
	Lens	Methacylate resin	Methacylate resin					
Accessor	ies	Instruction manual (T	he Reflector or Mount	ing Bracket is not prov	ided with any of the	above models.)		

E3Z

Diffuse- reflective	Distance- settable	Retro-reflective for PET bottles (without MSR function)		Groove	ed-type
narrow-beam			wide-beam		
E3Z-L61/66	E3Z-LS61/66	E3Z-B61/66	E3Z-B62/67	E3Z-G61	E3Z-G62
E3Z-L81/86	E3Z-LS81/86	E3Z-B81/86	E3Z-B82/87	E3Z-G81	E3Z-G82
10 to 55 Hz, 1.5-	mm double amplitude for 2 hours each in X, Y,	and Z directions			
Destruction: 500	$m/s^2$ for 3 times each in X, Y, and Z directions				
IEC 60529 IP67				IEC 60529 IP64	
Pre-wired (stand	ard length: 2 m/500 mm)/M8 connector			Pull-out cable typ ble length: 2 m/5 tor relay type (sta length: 300 mm	be (standard ca- 00 mm) / connec- andard cable
Operation indicat	tor (orange), stability indicator (green)			Operation indicat	tor (orange)
Approx. 65 g		65 g		1	
Approx. 20 g				30 g	
PBT (polybutylen	ne terephthalate)			ABS	
Methacylate resin	Denaturated polyallylate	Methacylate resi	n		
Instruction manua	al (The Reflector or Mounting Bracket is not pro	vided with any of	the above models	s.)	

### Characteristic data (typical)

### **Operating Range**

### Narrow-beam

E3Z-L



### Distance-setting

E3Z-LS [BGS]



### Excess Gain vs. Distance

Through-beam



### Retroreflective Models for transparent objects

E3Z-B□1/B□6 + E39-R1S (optional reflector)



### E3Z-B□2/B□7 + E39-R1S (optional reflector)



E3Z-LS [FGS]







Retroreflective Models E3Z-R□1(R□6) + Reflectors



E3Z

### Diffuse-reflective E3Z-D□1(D□6)







Retro-reflective for transparent objects E3Z-B□1/B□6 + E39-R1S (optional reflector)

E3Z-B2/B7 + E39-R1S (optional reflector)





Distance vs. Size

Diffuse-reflective E3Z-D01(D06)









20

40

60





80

100

#### Spot diameter vs. Distance



#### Distance setting





### Differential travel / Hysteresis vs. Distance









#### **Inclination Characteristics**

#### Distance setting

E3Z-LS

### Vertical



#### Horizontal



Short-distance Characteristics Distance setting E3Z-LS





E3Z

### FGS Mode Set Distance vs. Sensing Range

Distance setting

E3Z-LS

#### White Paper Ê<sup>800</sup> e700 \_\_\_\_\_600 ອັ້<u>5</u>00 400 300 200 100 0 300 150 50 100 200 250 Set distance (mm)

Black Paper



### Sensing Distance vs. Material

Distance setting

E3Z-LS

### At Set Distance of 40 mm



### At Set Distance of 200 mm



### **Output Circuit Diagram**

#### NPN output







#### Connectors (Sensor I/O connectors)

E3Z

### Nomenclature:

Through-beam E3Z-T Receiver E3Z-T A Receiver

### Retroreflective Models

E3Z-R□□ E3Z-B□□



**Diffuse-reflective** 

E3Z-D

E3Z-L



Operation indicator (orange)

Operation selector

### Operation

### Slit for through-beam model (Optional accessory: E39-S65A/B/C/D/E/F)



### BGS / FGS Application for distance setting E3Z-LS

Simple Detection of Glossy, Uneven Objects BGS (Background Suppression) (for Light-ON setting) Objects beyond the set distance, such as the conveyor, will not be detected. The hystere-ON (incid sis is 10% or less, so at a set distance of 40 mm, steps with a thickness of 4 mm can be detected on objects. Distance threshold Co OFF (interrupted Selectable by Changing Cable Connection FGS (Foreground Suppression) (for Dark-ON setting) Glossy, uneven objects are reliably detected because the OFF (incident) status occurs only when the conveyor is de-ON (interrupted) tected, and ON (interrupted) status occurs only when an object exists or when reflected OFF light is not returned to the Sen-(i ent) Light level t sor. (Depending on the shape of the object, an OFF-delay ON (interrupt d)



timer may be required.)

▲ Caution

Do not connect an AC power supply to the Sensor. If AC power (100 VAC or more) is supplied to the Sensor, it may explode or burn.

Be sure to abide by the following precautions for the safe operation of the Sensor.

### Wiring

### Power Supply Voltage and Output Load Power Supply Voltage

Make sure that the power supply to the Sensor is within the rated voltage range. If a voltage exceeding the rated voltage range is supplied to the Sensor, it may explode or burn.

#### Load Short-circuiting

Do not short-circuit the load, otherwise the Sensor may be damaged.

#### Connection without Load

Do not connect the power supply to the Sensor with no load connected, otherwise the internal elements may explode or burn.

### **Operating Environment**

Do not use the Sensor in locations with explosive or flammable gas.

Correct Use

#### Design

#### **Power Reset Time**

The Sensor is ready to operate 100 ms after the Sensor is turned ON. If the load and Sensor are connected to independent power supplies respectively, be sure to turn ON the Sensor before supplying power to the load.

#### Wiring

#### **Avoiding Malfunctions**

If using the Photoelectric Sensor with an inverter or servomotor, always ground the FG (frame ground) and G (ground) terminals, otherwise the Sensor may malfunction.

#### Mounting

#### Mounting the Sensor

- If Sensors are mounted face-to-face, make sure that the optical axes are not in opposition to each other. Otherwise, mutual interference may result.
- Always install the Sensor carefully so that the aperture angle range of the Sensor will not cause it to be directly exposed to intensive light, such as sunlight, fluorescent light, or incandescent light.

- Do not strike the Photoelectric Sensor with a hammer or any other tool during the installation of the Sensor, or the Sensor will lose its water-resistive properties.
- Use M3 screws to mount the Sensor.
- When mounting the case, make sure that the tightening torque applied to each screw does not exceed 0.54 Nm.

#### M8 Connector

- Always turn OFF the power supply to the Sensor before connecting or disconnecting the metal connector.
- Hold the connector cover to connect or disconnect it.
- Secure the connector cover by hand. Do not use pliers, otherwise the connector may be damaged.
- If the connector is not connected securely, it may be disconnected by vibration or the proper degree of protection of the Sensor may not be maintained.

#### Distance setting models E3Z-LS

• Make sure that the sensing side of the Sensor is parallel with the surface of the sensing objects. Normally, do not incline the Sensor towards the sensing object.



If the sensing object has a glossy surface, however, incline the Sensor by 5° to 10° as shown in the illustration, provided that the Sensor is not influenced by background objects.



 If there is a mirror-like object below the Sensor, the Sensor may not operate stably. Therefore, incline the Sensor or separate the Sensor from the mirror-like object as shown below.



• Do not install the Sensor in the wrong direction. Refer to the following illustration.



Install the Sensor as shown in the following illustration if each sensing object greatly differs in color or material.



### Adjustments-indicator operation



Note: 1 . If the stability indicator is lit, the detection/no detection status is stable within the rated ambient operating temperature (-25 to 55°C).
 2 . The VERY FAR region is supported only for FGS. The incident light

 The VERY FAR region is supported only for FGS. The incident light threshold is fixed and cannot be set. The distance to the incident light threshold depends on the color and gloss of the sensing object's surface.

Retro-reflective for transparent objects E3Z-B

### Design

#### **Bottles**

The Sensor may be unable to achieve stable detection depending on the shape of bottles. Be sure to verify stable detection before using the Sensor.

### Mounting

#### Sensor Mounting

If the Sensor fails to provide stable detection due to the shape of bottles, adjust the location and inclination of the Sensor.

Inspection and Maintenance Cleaning

Never use paint thinners or other organic solvents to clean the surface of the product.

### Dimensions (Unit: mm)

### Sensors







E3Z

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### Mini Photoelectric Sensor



With its built-in, ultra-small amplifier, this photoelectric sensor has achieved long, 1 m distance detection. Line-ups of 4 types are available for selection according to applications



### Features

### 4 detection methods for selection according to work and space





The side-view type has realized long, 1 m distance detection. Furthermore, it can detect a small, 0.5 mm or less dia. work with a pin-point beam (when slit is fitted). The visible light spot and narrow-visibility beam ensure a stable detection of lead frames and chip parts.





Having the smallest size, this type can detect a merely 0.15 mm small object. In addition to this, it is insensitive to the background and surrounding metal, thus, ensuring a stable detection. The pin-point beam allows a clear vision of a red light spot, facilitating a sensing position check.



3.5 mm thin size and can be installed to a gap etc. The pinpoint beam makes sensing position check easy, and the sensor is insensitive to the background and surrounding metal, ensuring stable detection.



The world first coaxial Retroreflective type in this size. When used with a small reflector, this sensor completes 2 mm dia. small work detection and 200 mm sensing distance. The switch detects small works, such as IC chips on tape, and the pin-point beam makes optical axis adjustment easy, achieving stable detection.



### The hyper LED issues a 0.8 mm dia. pin-point beam (E3T-SL1D) Small works can be detected

The hyper LED performs a high-output narrow-visibility beam of 0.8 mm spot diameter (E3T-SL1□). A red spot can be seen clearly and optical axis alignment and detection position check become easy. Besides, the LED is insensitive to the work color and background and can detect a small work securely.





High output pin-point light source LED (wave length: 670 mm)

### One-chip photo IC ensures high reliability.

The incident photo diode and analog/digital signal processing circuit are integrated densely into the one-chip fully customized IC in use. This photoelectric sensor has high reliability in the ultra small size.



# Loaded with OMRON's original FAO, this photoelectric sensor has achieved the world's first coaxial retroreflective type.

The FAO (FREE ANGLE OPTICS), or special beam splitter having multiple layers of dielectric films on a glass, has implemented the ultra small coaxial retroreflection. It can detect a small 2 mm dia. work, provides sensing position accuracy equivalent to that of the through-beam type, reducing wiring man-hours.

### **Ordering Information**

Sensors
---------

Sensors									Red light	
Soncortypo	c.	2000	Connection	Sol	acina di	stanco	Output form	Model		
Sensor type	31	lape	method	Sei	ising ui	Slance	Output Ionn	NPN output *1	PNP output	
	Side view	¶→ ি			4		Light ON	E3T-ST11	E3T-ST13	
Through boom	Side-view						Dark ON	E3T-ST12	E3T-ST14	
iniougn-beam	Flat	$\mathbb{D} \longrightarrow \mathbb{D}$		500mm	Jmm		Light ON	E3T-FT11	E3T-FT13	
			Pre-wired models				Dark ON	E3T-FT12	E3T-FT14	
Petroreflective	Side-view	่ ถิ ฺ ฺ ฺ เ		200mm	m [10mm] *2		Light ON	E3T-SR11	E3T-SR13	
Renorenective	Side-view	U U					Dark ON	E3T-SR12	E3T-SR14	
Diffuse reflective	Flat				0		Light ON	E3T-FD11	E3T-FD13	
Dinuse renective	T lat			0 0 3	0 mm		Dark ON	E3T-FD12	E3T-FD14	
					_		Light ON	E3T-SL11	E3T-SL13	
Limited reflective	Side view	¶ <u>+</u>		5 to 1	5 mm		Dark ON	E3T-SL12	E3T-SL14	
	Side-VIEW	l l →		1			Light ON	E3T-SL21	E3T-SL23	
				<u>1</u> 5 to 3	u mm		Dark ON	E3T-SL22	E3T-SL24	

1. The robot cable type is available. Its type ends with "R". (Example: E3T-ST11R)

\*2. Values in parentheses indicate the minimum required distance between the sensor and reflector.

### Accessories (Order Separately)

Slits

Slit width	Sensing distance (typical)	sing distanceMinimum sensing(typical)object (typical)		Quantity	Remarks		
0.5 mm dia.	100 mm	0.5 mm dia.	E30-963	One each far Emitter	(Plug-in type round slit)		
1 mm dia.	mm dia. 300 mm 1 mm dia.		L39-505	and Receiver; common	E3T-ST1		
0.5 mm dia.	50 mm	0.5 mm dia.	E30-964	with Slit widths of 1 dia.	(Plug-in type round slit)		
1 mm dia.	100 mm	m 1 mm dia.			E3T-FT1		

#### Reflectors

Name	Sensing distance (typical)	Minimum sensing object (typical)	Model	Quantity	Remarks
Small reflector	200 mm [10 mm] * (rated value)	2 mm dia.	E39-R4	1	Attached to the E3T-SR1D Retroreflective model.
	100 mm (10 mm)*		E39-R37		

\* Values in parentheses indicate the minimum required distance between the sensor and reflector.
 Note: 1 .When the reflector used is other than the supplied one, set the sensing distance to about 0.7 times of the typical example as a guideline.
 2 .Refer to the "Reflector list".

### Sensitivity Adjustment Unit

Shape	Sensing distance (typical)	Model	Quantity	Remarks		
	300 to 800 mm	E39-E10	1	For E3T-ST1□		

### Mounting Brackets

Shape	Model	Quantity	Remarks
	E39-L116		
	E39-L117		Can be used with the side-view E3T-S□□□.
	E39-L118	1	
	E39-L119		Can be used with the flat E3T-E
	E39-L120		

Note: 1 . If a through-beam model is used, order two Mounting Brackets for the emitter and receiver respectively. 2 . For details, refer to "Mounting bracket list".

E3T

	Sensor type		Throug	h-beam		Retrore Mo	eflective dels	Diffuse-I	reflective		Limited	reflective	
	Shape	Side	-view	FI	at	Side	-view	FI	at		Side	-view	
	Output system	NPN	PNP	NPN	PNP	NPN	PNP	NPN	PNP	NPN	PNP	NPN	PNP
	Light-ON	E3T-ST11	E3T-ST13	E3T-FT11	E3T-FT13	E3T-SR11	E3T-SR13	E3T-FD11	E3T-FD13	E3T-SL11	E3T-SL13	E3T-SL21	E3T-SL23
Mod- el	Dark-ON	E3T-ST12	E3T-ST14	E3T-FT12	E3T-FT14	E3T-SR12	E3T-SR14	E3T-FD12	E3T-FD14	E3T-SL12	E3T-SL14	E3T-SL22	E3T-SL24
Sensir tance	ng dis-	1 m (sensitivity adjustment unit 500 mm usable)			200 mm [10 mm] * (When E39-R4 is used)		5 to 30 mm (white paper 50x50 mm)		5 to 15 mm (white paper 50x50 mm)		5 to 30 mm (white paper 50x50 mm)		
Standa ing ob	ard sens- ject	Opaque, 2dia. Opaque, 1.3dia. min.			1.3dia.	Opaque, min.	27dia.			-			
Minim sensin (typica	um ig object il)	Opaque, 2dia. Opaque, 1.3dia. min.			2 dia. (Se distance	ensing 100 mm)	0.15 dia.	(Sensing	distance ?	10 mm)			
Differe distan	ential ce						6 mm ma	ax.	2 mm ma	ax.	6 mm ma	ax.	
Directi angle	onal	Emitter: 2° to 20°Emitter: 3° to 20°Receiver: 2° to 70°Receiver: 3° min.				2° to 20°							
Light s (wave	source length)	Red light emitting diode (pin-point light source LED) (670 mm)											
Power voltage	supply e	12 to 24	VDC ±109	%, ripple (	p-p) : 10%	max.			24 VDC ±10%	12 to 24 VDC ±10%, ripple (p-p) : 10% max.			р-р) :
Currer consu	nt mption	Emitter/F	leceiver:1	2 mA max		20 mA m	iax.						
Contro	ol output	Load pov type Ligl	ver supply ht-ON/Dar	voltage 2 k-ON dep	6.4 VDC n ends on t	hax., load he format	current 50	mA max.	(residual \	/oltage 1 \	′ max.) Op	en collect	or output
Protect circuits	stive	Protectio ply conne	n from rev ection and	versed pov output sh	ver sup- ort-circuit	Reverse polarity protection, output short-circuit protection, mutual interference prevention							
Respo	onse time	Operatio	n or reset:	1 ms ma	κ.								
Ambie	int ance	(on Rece	iver lens)	Incandes	cent lamp	: 5,000 lux	c max. Sur	nlight: 10,0	000 lux ma	ax.			
Ambie	nt rature	Operatin	g: -25°C to	o 55°C, St	orage: -40	0°C to 70°	C (with no	icing or c	ondensat	ion)			
Ambie	ity	Operatin	g: 35% to	85%RH, \$	Storage: 3	5% to 959	%RH (with	no conde	ensation)				
Insulat resista	tion ince	20 M Ω n	nin. at 500	) VDC									
Dielec	tric th	1,000 VA	C at 50/6	0 Hz for 1	minute								
Vibrati resista	ince	Destructi	on:10 to 2 s	2,000 Hz,1	.5 mm do	uble ampl	itude or 30	00 m/s² (a	pprox. 30	G) for 0.5	hrs each i	n x, y, and	32
Shock resista	ince	1000 m/s	<sup>2</sup> (approx	. 100G) 3 t	imes eacł	n in X, Y, a	and Z dire	ctions					
Protect structu	tive ire	IEC 6052	29 IP67										
Conne metho	ection d	Pre-wired	d models (	(standard	length: 2 ı	m)							
Weigh (Packe	t ed state)	Approx.4	0g			Approx. 20 g							

	Sensor Through-beam type			Retroreflective Models		Diffuse-reflective		Limited reflective						
	Shape		Side-view		Flat		Side-view		Flat		Side-view			
	Output system	NPN	PNP	NPN	PNP	NPN	PNP	NPN	PNP	NPN	PNP	NPN	PNP	
	Light-ON	E3T-ST11	E3T-ST13	E3T-FT11	E3T-FT13	E3T-SR11	E3T-SR13	E3T-FD11	E3T-FD13	E3T-SL11	E3T-SL13	E3T-SL21	E3T-SL23	
Mod- el Item	Dark-ON	E3T-ST12	E3T-ST14	E3T-FT12	E3T-FT14	E3T-SR12	E3T-SR14	E3T-FD12	E3T-FD14	E3T-SL12	E3T-SL14	E3T-SL22	E3T-SL24	
	Case	PBT (pol	ybutylene	terephtha	late)									
Ma- terial	Lens, display window	Polycarbonate												
Accessories Cross-shaped recess screw (side view: M2x14, flat type: M2x8), nut, spring washer, flat washer, instru- reflector (Retroreflective type only)							nstruction	manual,						

\* Values in parentheses indicate the minimum required distance between the sensor and reflector.

### Characteristic data (typical)



### **Output Circuit Diagram**

### NPN output



#### **PNP** output

Model	Operating status of output transistor	Timing chart	Output circuit					
E3T3	Light ON	Incident Interrupted Operation indicator ON (orange) OUtput ON transistor OFF Load Operate (Relay) Release (Between brown and black)	Receiver (Through-beam Models)Retroreflective, Diffuse Reflective, and Limited Reflective Models					
E3T-===4	Dark ON	Incident Interrupted Operation indicator ON (orange) OFF Output ON transistor OFF Load Operate (Relay) Release (Between brown and black)	Note: E3T-FD13/14 is power supply voltage 12 to 24 VDC ± 10% Emitter (Through-beam Models)  Brown I to 24 VDC I to 24 VDC Blue Blue Blue Blue Blue Blue Blue Blue					

### Precautions

### A Warning

Do not connect to the AC power supply. Doing so can cause burst.



### Correct Use

#### Wiring Considerations

The maximum power supply voltage is 24 VDC+10%. Before switching power on, make sure that the power supply voltage is not more than the maximum voltage.

#### Load short-circuit protection

This model has load short-circuit protection. If load short-circuit or like has occurred, the output turns OFF. Therefore, reexamine the wiring and switch power on again. This resets the short-circuit protection circuit. Load short-circuit protection is activated when a current of 2.4 times or more of the rated load current flows. When using an L load, use the one the inrush current of which is less than 2.4 times of the rated load current.

#### Mounting

Note that for the installation of the photoelectric sensor, hammering it will damage the water resistance function. Tighten the sensor with M2 screws via flat washers or spring washers. (Tightening torgue: 0.15 Nm max.)

#### Ideal for mounting on moving sections

For mounting of the photoelectric sensor to a moving section such as a robot hand, examine the model that uses a flexingresistant cable (robot cable).

While the flexing resistance of the standard cable is about 14 thousand times, that of the robot cable is as excellent as about 400 thousand times.

Cable bending rupture test (tough wire breaking test) With a current flowing, "bending" is repeated to check the "number of bendings" until the current is shut off.



Test	Specimen	Standard cable 2.4 mm dia. (7/0.127 mm dia.), 3 cores	Robot cable 2.4 mm dia. (20/0.08 mm dia.), 3 cores			
	Bending angle $(\theta)$	90° each to left and right				
0	Bending speed	50 times/min				
Con- tents/	Load	200 g				
condi- tions	Operation per bending	Once in 1 to 3 in the figure				
	Curvature radius of support point (R)	5 mm				
	Result	About 14,000 times	About 400,000 times			

#### For adjustment

### Display

- The following graphs indicate the status of each operation level.
- Be sure to use the E3T within the stable operating range.



Note: If the E3T's operation level is set to the stable operation range, the E3T will be in most reliable operation without being influenced by temperature change, voltage fluctuation, dust, or setting change. If the operation level cannot be set to the stable operation range, pay attention to environmental changes while operating the E3T.

### Use of E39-E10 Sensitivity Adjustment Unit (Dark ON: E3T-ST12)



- 1 Install the Unit on the Receiver.
- ② Set the adjustment dial of the sensitivity adjustment unit to Max. (Factory set to the Max. position)
- ③ After Sensor installation adjust the optical axis and secure the Sensor.
- ④ Place a work between the emitter and receiver, gradually turn the adjustment dial of the sensitivity unit to the Min position (CCW), and stop turning it when the operation indicator is turned ON and the stability indicator (green) is turned ON.
- (5) Remove the work and confirm that the operation indicator is turned OFF and the stability indicator (green) is turned ON. This completes the adjustment.
- Note: If the light attenuation rate due to a work is 40% or less, the stability indicator is not turned ON whether or not light is received. When the variation of light is small (e.g. when sensing semi-transparent works), carefully perform preliminary testing.

#### Others

#### Do not install the E3T in the following places.

- Places where the E3T is exposed to direct sunlight.
- Places with high humidity and where condensation may result.
### Dimensions (Unit: mm)

### Sensors





### Accessories (Order Separately)



### Distance-setting photoelectric Sensor



# "Teach & play" in combination with a user friendly display and a large sensing distance



CE

### Application



The E3NT-L can check if there is shelfspace free for a pallet.



Two outputs can distinguish whether there is one, two or even more pallets in the storage location.



This robust sensor is ideal for operation in the harshest of environments.



Machines in the food industry need to be cleaned frequently. With rapid temperature changes, and lots of water and steam, a completely sealed sensor with window heating is essential.



Thanks to the optic link, the sensor can be remotely set and checked while it is operating in an area where access is restricted.



A version of the E3NT-L with a analogue output is available, making it ideal for winding/unwinding applications.

### **Features**

#### One of the most advanced sensors in the world.

Omron's E3NT-L is a distance-setting photoelectric sensor whose ease-of-use, robustness and intelligence make it one of the most advanced sensors on the market. The E3NT-L has a detection range of up to 2000 mm, and features background and foreground suppression. Its patented optic design enables this innovative sensor to reliably detect objects regardless of their direction.

It is teachable and can be operated via just three keys. It is fully digital for stable, reliable information, and can be adapted to operate in the harshest of environments. These features make the E3NT-L suitable for applications in the material warehousing and food processing industries, where long yet precise distance sensing is required.



#### Built for every environment

The E3NT-L is a sealed unit. Its robust aluminium housing and smooth body design prevents dirt from easily attaching to it. This makes the E3NT-L ideal for use in the food processing industry. An optional coating enables it to operate in environmentally aggressive conditions, and an anti-condensation option with heated glass window enables it to cope in very low temperature environments.

#### Patented optic design for reliable sensing

The E3NT-L sensor's optics are specially arranged so that distance is evaluated using the ,double triangulation' principle. This patented optic design enables the E3NT-L to reliably detect objects regardless of their direction. It also enables the rotary position of the E3NT-L to be selected freely about its optical axis, which makes this sensor ideal for multiaxis handling equipment. The E3NT-L's background and foreground suppression features means that objects are detected only within the predefined sensing zone. Objects in the background or foreground of that zone are ignored.

#### ,Teach & play' manually...

Setting up the E3NT-L is fast and easy via external pushbuttons. Its ,teach & play' design concept enables you to teach the sensor the distance of the detectable object simply by pressing one push-button. The built-in 3 pushbutton keypad and a 4-digit display enable you to set and monitor parameters via a user-friendly menu.







### Or via computer!

The E3NT-L can also be remotely configured using Omron's PC configuration Sensor Support Software package, whose features include teaching, operation and mode set-up, I/O configuration and distance monitoring via a trend graph. This software not only saves you configuration time, it also makes field exchange, firmware upgrading and remote troubleshooting easy.

### Multi-purpose bracket

Omron's specially designed multi-purpose bracket enables the E3NT-L to be installed in a wide variety of positional choices for optimal sensing performance.

### Optical link adapter

Omron's E3NT-AL232 optical link adapter clips to fit the E3NT sensor's communication head for connector-less data transfer between the sensor and your PC. This is ideal when the E3NT-L is installed in an area where access is restricted. Via this link and your PC you can continuously monitor the sensor's operation from the comfort of a remote area.

### Sensor Support Software (S<sup>3</sup>)

With Omron's Sensor Support Software (S<sup>3</sup>) package you can enjoy the benefits of copying multiple customised sensor settings, monitoring for more detailed analysis, setting up parameters much more easily, and tracing.



# Ordering Information

### Sensors

Sensing method	Appearance	Connection	Setting distance	Мо	del
		method		Digital output	Digital and
					analog output
Distance setting (BGS/FGS)	•···	M12	0.2 m 2.0 m	E3NT-L17	E3NT-L27
	$     \rightarrow$	Connector	200 mm 2000 mm		
Window heating		(5-pole)		E3NT-LH17	
	••••			E3NT-L37	E3NT-L47
Window heating	لمما			E3NT-LH37	

# Accessories (order separately) Optical data link

Communication method to sensor	Appearance	Communication method to PC	Model
IR data interface		RS232	E3NT-AL232 2M

### Mounting brackets

Appearance	Model	Qty.	Remarks
	E39-EL1	1	Universal mounting bracket
	E39-EL2	1	Adapter bracket (for use of the universal mounting bracket for not matching holes)

### Sensor I/O connectors

Size	Cable type		Shape	Cable length	Model
M12	Standard 5-pole			2m	XS2F-D521-DG0-A
		Straight	C Miner	5m	XS2F-D521-GG0-A
				2m	XS2F-D522-DG0-A
		L-shape		5m	XS2F-D522-GG0-A

# Rating/performance

### Sensors

	Item	Model					
		E3NT-L17	E3NT-L27	E3NT-LH17			
		E3NT-L37	E3NT-L47	E3NT-LH37			
Sensor ty	pe	Diffuse reflective sensor with background suppression respectively foreground suppression					
Signal ev	aluation	Double triangulation method	Double triangulation method				
Configura	ation	By push button on the sensor or with a PC connected via the optical data link E3NT-AL232 2m					
Operating	g modes	Background suppression, for suppression (2-point window	eground suppression, backgrouter evaluation)	ound and foreground			
Light sou	rce	Infrared LED 850 - 880 nm					
Rated ser	nsing distance	2 m					
Setting di	stance Sr	Distance - setting possible b	etween				
		0.2 2.0 m (90 % remission	)	0.2 2.0 m (90 % remission)			
		0.21.7 m (6% remission)		0.21.4 m (6% remission)			
Standard	measured object	Kodak gray card 90% (white)	), size: 200 x 200 mm				
Blind zon	e	< 0.1 m					
Black/whi	ite error (6%/90%)	< 15 % of setting distance Sr	r				
Hysteresi	s (typical)	< 5 % of setting distance Sr of < 10 % of setting distance Sr	or 4cm (for white 90%) r or 6cm (for black 6%)				
Repetition	n accuracy	< 5 % (of setting distance Sr	) or 4cm				
Light spor	t diameter	< 40 mm in the case of Sr = 2	2 m				
Minimum	object size	> 40 mm					
Ambient I EN 60947	ight immunity to 7-5-2:	Halogen lamps (100-120Hz > 10,000 lux Fluorescent lamps (30 kHz) > 5,000 lux Energy saving lamps > 2,000 lux					
Utilization	category to EN 60947-5-2	-2 DC 12					
Rated op	erating voltage	+ 24 V DC, polarized					
Operating	y voltage range	+ 10 + 30 V DC					
Current c	onsumption	< 90 mA (display off)	< 100 mA (display off)	< 220mA with front pane			
		< 110 mA (display on)	< 120 mA (display on)	heating			
Power-on	n delay	< 300 ms					
Input – / (	Output – pins	Pin 2 = Input (In 2) or output Pin 4 = Output (Out 1)	(Out 2), depending on configu				
		Pin 5 = Input (In 1)	Pin 5 = Analog output	Pin 5 = Input (In 1)			
Digital Ou	utputs	User set functions (e.g. swit	tching output, alarm output,	)			
-	Output circuit	User set PNP (open collecto	r), NPN (open collector) or cor	mplementary (push-pull)			
	Output current	max. 100 mA					
	Voltage drop	< 2.0 V					
	Residual current	< 100 µA					
	Circuit protection	Reversed power supply, ove	rload, short-circuit (pulsed)				
Inputs		User set functions (e.g. teach	n-in, trigger, test,)				
	Input circuit	Voltage input +10 V U <sub>supp</sub>	ly				
	Input pulse duration	min. 1 ms					
Analog O	utput		Current output 321mA:				
			3 mA correspond to				
			distance < 0.2 m				
			• 4 20 mA correspond to				
			<ul> <li>21 mA correspond</li> </ul>				
			to distance > 2.0 m				
			(or no object)				
Switch-or	n/off time (T <sub>ON</sub> / T <sub>OFF</sub> )	≤ 2.5 ms	≤5 ms	≤ 2.5 ms			
Insulation	resistance	20 MΩ at 500 V DC	1	1			
Insulation	voltage strength	1 kV AC, 50/60 Hz (1 min)					

	Item		Model				
		E3NT-L17	E3NT-L27	E3NT-LH17			
		E3NT-L37	E3NT-L47	E3NT-LH37			
Impulse	strength (insulation)	6 kV					
Dimensi	ons (length x width x depth)	85 x 27 x 65 mm					
Material	S						
	Housing	Powder-coated aluminum, sea	a-water resistant, 231 GD AlSi1	12 (Cu) (standard version)			
		Aluminum with foodstuff-app	roved coating (option)				
	Front pane	Glass					
	Keyboard	HTV silicone					
	Seals	RTV silicone					
Housing	color	Grey, RAL 7030					
Assemb	ly	Screw fastening by way of fo	ur M5 threads and two M5 thre	ough holes or with universal			
		mounting bracket (order separately)					
Connect	ion	M12 connector, 5-pole (piercing)					
Ambient	temperature range	- 25 °C + 55 °C	- 10 °C + 55 °C	- 40 °C + 55 °C			
			(analog output)				
Storage	temperature range	- 40 °C + 60 °C					
Permiss	ible relative humidity	35 % 95 %, no condensati	on				
Enclosu	re rating	IP 67 (EN 60529/IEC 529)					
Protectio	on class	II (250 V AC)					
Vibratior	n resistance (to IEC 68-2-6)	± 1.5 mm, 1 h , 10 - 70 Hz					
Shock re	esistance (to IEC 68-2-27)	300 m/s <sup>2</sup>					
User set	parameters	- Mode					
		- Output function					
		- I each/set switching points					
		- Output switching Function on connector pin 2 and 5					
- Function on connector pin 2 and 5							
		- Type of switch-off time function					
		- Type of display on the sensor					
		- Keyboard lock					
		- Energy saving mode					
		<ul> <li>Display direction</li> </ul>					
	- Reset to factory defaults						

### Accessories

ltom	Model
item	E3NT-AL 232 2 M
Dimensions (length x width x depth)	29.5 x 72.9 x 26.4 mm
Housing material	ABS and PMMA (IR transparent)
Housing colour	Black, RAL 9005
Assembly	Snap mounting on sensor
Connection	2 m connecting cable with 9-pole sub-D connector
Ambient temperature range	- 10 °C + 50 °C
Storage temperature range	- 40 °C + 60 °C
Permission relative humidity	35% 85%, no condensation
Degreee of protection to	IP 54
EN 60529 / IEC 529	
Emitted light	IR communication element 880 nm
Rated operating voltage	Via RS 232 interface from PC
Current consumption	6 mA

### Characteristic data (typical)





### Circuit diagram

### Output



When use is made of the PNP or NPN output circuit, the output circuit that is not selected is deactivated. When used as a complementary output, NPN or PNP outputs act in antiphase as the switch state changes.

#### Input



The sensor inputs are realised in positive logic and detect a positive voltage level of more than 1 ms duration as a valid signal if the voltage level is between 10 V and the power supply voltage.

#### Connectors



Class	Wire jacket color	Connector pin no.	Application
For DC	Brown	1	Power supply (+V)
	White	2	Output or Input Out2 / In2
	Blue	3	Power supply (0V)
	Black	4	Output Out1
	Grey	5	Analog Output or Input In1

### Nomenclature



LED display	The distance from the measured object and the names of the menu levels during set-up of the sensor are displayed by the 4-digit 7-segment LED display. The display appears as red digits or letters. If the sensor is set to a bar chart display, the distance from the measured object is displayed as a green LED bar chart.				
LED	The switching status and the the top and the front of the set	stability of the two out ensor:	puts are signalled as follows by two LEDs, visible from		
	Yellow LED (Output 1)	ON	Object stably detected		
		Blinking	Object not stable detected		
		OFF	No object within range		
	Red LED (Output 2)	ON	Object stably detected		
		Blinking	Object not stable detected		
		OFF	No object within range		
	Status LED	ON	Set-up menu selected		
		Blinking	Menu level with change of setting distance		
		OFF	RUN (normal) mode		

### Operation

### Setting the switching points

The switching points can either be user set (Teach-in mode) with a measured object positioned at the corresponding distance or can be set using the setting input, for remote setting. For each output of the sensor (up to two), up to two switching points can be user set.

Only one switching point is active in the foreground and background suppression modes.

For the 2-point window evaluation mode, two switching points must be set.

Teaching the switching points in the normal mode

The sensor is set at the factory for both outputs to **BGS**, light on.

- 1. Place the target object in front of the sensor at the desired position.
- 2. Teach the switching point for output 1:
- Beginning with the ⊕ key, press it simultaneously with the ENTER ⊙ key. Threshold level is obtained and the output/ LED is updated. Status LED is blinking.
- Using the ⊕/⊖ keys an adjustment of the switching point is possible. The output/LED is updated immediately.
- Pressing the ENTER ⊙ key for more than 2 seconds or after 2 minutes without any activation of the keys, the sensor returns to normal operation. The status LED is turned off.
- 3. Teach the switching point for Output 2:

 Beginning with the ⊖ key, press it simultaneously with the ENTER ⊙ key.

Main menu structure



When the ENTER  $\odot$  key is pressed for 2 seconds, the sensor switches from the normal mode to the TEACH menu path. The sensor switches to each next menu path when the ENTER  $\odot$  key is repeatedly pressed for 2 seconds. In the menu paths, the required parameters can be selected by pressing  $\ominus$  and  $\oplus$  keys.

- <sup>1</sup> To skip a menu path, you can also press the ENTER key for 4 seconds.
- $\mathbb{I}$  [ENTER] Press the ENTER  $\odot$  key < 1 second
- $\mathring{\mathbb{I}}$  [ENTER 2s] Press the ENTER  $\odot$  key > 2 seconds.

### **TEACH** menu



E3NT-L

#### SET menu



E3NT-L

### **OPTIONS** menu



### Dimensions





### Accessoires (order separately)

#### Optical data link E3NT-AL232 2m



CAD file E3NT\_03





material: stainless steel 1.4305



### Precautions

### ▲ Caution

Do not connect an AC power supply to the Sensor. If AC power (100 VAC or more) is supplied to the Sensor, it may explode or burn.

Be sure to abide by the following precautions for the safe operation of the Sensor.

### Safety notes

The diffuse reflective sensors in the E3NT type series may only be used as described in these operating instructions.

They may only be operated as part of a higher-level overall system, e.g. of a machine installation.

Diffuse reflective sensors in the E3NT type series must not be used as safety components within the scope of the EU machine guideline.

Their use is not permitted in applications in which the safety of persons depends on functioning of the sensor!

### Wiring

# Power Supply Voltage and Output Load Power Supply Voltage

Make sure that the power supply to the Sensor is within the rated voltage range. If a voltage exceeding the rated voltage range is supplied to the Sensor, it may explode or burn.

#### Load Short-circuiting

Do not short-circuit the load, otherwise the Sensor may be damaged.

#### **Operating Environment**

Do not use the Sensor in locations with explosive or flammable gas.

#### Correct Use

### Design

### Power Reset Time

The Sensor is ready to operate 300 ms after the Sensor is turned ON. If the load and Sensor are connected to independent power supplies respectively, be sure to turn ON the Sensor before supplying power to the load.

### Wiring

### **Avoiding Malfunctions**

If using the Photoelectric Sensor with an inverter or servomotor, always ground the FG (frame ground) and G (ground) terminals, otherwise the Sensor may malfunction.

### Mounting

#### Mounting the Sensor

- If Sensors are mounted face-to-face, make sure that the optical axes are not in opposition to each other. Otherwise, mutual interference may result.
- Always install the Sensor carefully so that the aperture angle range of the Sensor will not cause it to be directly exposed to intensive light, such as sunlight, fluorescent light, or incandescent light.
- Do not strike the Photoelectric Sensor with a hammer or any other tool during the installation of the Sensor, or the Sensor will lose its water-resistive properties.
- Use M5 screws to mount the Sensor.
- When mounting the case, make sure that the tightening torque applied to each screw does not exceed 0.54 Nm.

#### M12 Connector

- Always turn OFF the power supply to the Sensor before connecting or disconnecting the connector.
- Hold the connector cover to connect or disconnect it.
- Secure the connector cover by hand. Do not use pliers, otherwise the connector may be damaged.
- If the connector is not connected securely, it may be disconnected by vibration or the proper degree of protection of the Sensor may not be maintained.

#### Mounting Directions Sensor assembly

Contrary to sensors with single triangulation, E3NT with double triangulation, allows the measured object's direction of motion to be in all three directions. Thus, the rotatory position of the sensor about its optical axis can be chosen freely.



If the light spot is not completely on the same plane as the target object (minimum object size) the distance is not determined and malfunction can occur. If necessary a trigger signal or timer function has to be applied.



The sensor must be fitted so that:

- It is correctly aligned before it is adjusted
- It is protected as far as possible against vibration and shock
- It is protected as far as possible against extraneous incident light
- It is protected as far as possible against damage and soiling
- Electrical connection is possible
- It is as accessible as far as possible for maintenance work
- Operation of the push buttons is possible
- The display is visible.

### Sensor's assembly direction

As far as possible, the sensor's optical surface should be aligned parallel to the surface of the measured object.



If the measured object has a glossy, reflecting surface, the sensor's optical system should be tilted by  $5 \dots 10^{\circ}$  in relation to the surface of the measured object.



If there is a reflecting surface in parallel with the sensor's optical axis, this might lead to unstable switching states.

Therefore, reflecting objects within the sensor's optical axis should be avoided.

If this should not be possible, the reflecting surface should not be parallel to the sensor's optical axis, but should be rotated by at least 10°.

Mirror-like objects can cause malfunction inside and outside the sensing range. Avoid mirror-like objects in or close to the optical axis.

# Inspection and Maintenance

Do not use any scratching or abrasive cleaning materials. The protective pane of the optical system might get damaged. The sensor requires no maintenance.

Remove dirt build up from the optical system and the display at regular intervals only with a soft, non abrasive fabric. Residual dirt may have influence on the switching point and display accuracy.

### Oil-resistive, long-distance photoelectric sensor (metal case)

E3S-C

Achieves excellent water/oil-resistance and long-distance detection.



### **Features**

### Meets IP67 tough standard water/oil resistance

E3S-C meets the IP67 requirements of the IEC standards and 6P of the NEMA standards. E3S-C can be used worry-free in automotive assembly lines and other production lines where oil vapor exists. It can also be applied to food processing lines because it resists hydrogen peroxide, detergent and potassium hydroxide.

# Sensing distance is six times longer than that of conventional OMRON photoelectric sensor

The sensing distance of the E3S-C is six times longer than that of the conventional, metal case type OMRON photoelectric sensor. The through-beam, retrorefletive (with M.S.R. function) and diffuse reflective models have sensing distances of 30, 3 and 2 meters, respectively.

Through-beam Model	5m E3S-5E4	30m
Retroreflective Model	2 m (non-polarized) E3S-R2E4	3 m (polarized)
Diffuse Reflective Model	300mm E3S-DS30E4	2m

### Excellent shock resistance of 1,000 m/s<sup>2</sup>

The industry's top-class photoelectric sensor features shock resistance of  $1,000 \text{ m/s}^2$ , which is as high as that of a proximity sensor at rated values, and vibration resistance of as high as 10 to 2,000 Hz. The E3S-C can be used worry-free in metal processing, conveyor and other lines.

### Lineup of M12 metal connector joint type models

Lineup of water/oil/shock-resistant M12 metal connector joint type models are available. This series ensures ease of sensor replacement during maintenance.

### NPN/PNP output selector

The operation panel has the NPN/PNP output selector. You need not prepare two NPN and PNP models for export. You need not worry about malfunctions due to noise, either.



# Mutual interference prevention enhanced



### (Retroreflective, diffuse reflective models)

Fuzzy inference is introduced into the mutual interference prevention for the first time in the industry. This prevents a malfunction due to mutual interference, enabling two sensors to be mounted closely side by side.

### Easy optical axis alignment

OMRON's original "automatic position compensation system" minimizes misalignment of mechanical and optical axes to merely  $\pm 2^{\circ}$ . The optical axis is aligned perfectly by only installing the sensor.

# Application





### **Ordering Information**

### Sensors

Red light Infrared light

Sensor type	Shape	Connection method	Sensing distance	Model
	Horizontal Model	Pre-wired		E3S-CT11
Through-beam	₩ <u>,,,</u> ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	Junction connector		E3S-CT11-M1J
mough-beam	Vertical Model	Pre-wired		E3S-CT61
	ij→ij	Junction connector		E3S-CT61-M1J
Detroroflactive Madala	Horizontal Model	Pre-wired		E3S-CR11
		Junction connector	3m	E3S-CR11-M1J
	Vertical Model	Pre-wired	3	E3S-CR61
		Junction connector		E3S-CR61-M1J
		Bro wirod	700mm	E3S-CD11
	Horizontal Model	FIE-WIIEU	2m	E3S-CD12
	्र ििि •	lunction connector	700mm	E3S-CD11-M1J
		Junction connector	2m	E3S-CD12-M1J
Dinuse-renective		Dro wirod	700mm	E3S-CD61
	Vertical Model	Pie-wiled	2m	E3S-CD62
	<del>*</del>	lunction connector	<b>700mm</b>	E3S-CD61-M1J
			2m	E3S-CD62-M1J

### Accessories (Order Separately)

Slits

Slit width	Sensing distance	Minimum sensing object (typical)	Model	Quantity	Remarks
Width 0.5 mmx11 mm	1.8 m	0.5 mm dia.			
Width 1 mmx11 mm	3.5 m	1 mm dia.	E20-S61	1 each for emitter	(Plug-in type long slit) Can be used
Width 2 mmx11 mm	7 m	2 mm dia.	L39-301	(total of 8 pcs.)	(-M1J).
Width 4 mmx11 mm	15 m	2.6 mm dia.			

#### Reflectors

Name	Sensing distance (typical)	Model	Quantity	Remarks
Reflectors	3 m (rated value)	E39-R1	1	Attached to the Retroreflective E3S-CRD1 (-M1J).
	4 m	E39-R2	1	
Small reflector	1.5 m	E39-R3	1	
	750 mm	E39-R4	1	
Tape Reflector	700 mm (50 mm) *	E39-RS1	1 pc.	
	1,100 mm (100 mm) *	E39-RS2	1 pc.	The M.S.R. function is available.
	1,400 mm (100 mm) *	E39-RS3	1 pc.	

\* Values in parentheses indicate the minimum required distance between the sensor and reflector. Note: 1 .When the reflector used is other than the supplied one, set the sensing distance to about 0.7 times of the typical example as a guideline.

#### **Mounting Brackets**

Shape	Model	Quantity	Remarks
	E39-L102	1	Attached to the horizontal model.
A A A	E39-L103	1	Attached to the vertical model.
	E39-L85	1	Mounting bracket designed to switch from E3S-0000042, 44 to the vertical model of E3S-C.
	E39-L86	1	Mounting bracket designed to switch from E3S
	E39-L87	1	

Note: If a through-beam model is used, order two Mounting Brackets for the emitter and receiver respectively.

### Sensor I/O Connectors

Cable	Shape	Cable length		Model
Standard cable	Straight	2 m		XS2F-D421-DC0-A
		5 m	3-wire type	XS2F-D421-GC0-A
	I-shaped	2 m		XS2F-D422-DC0-A
		5 m	-	XS2F-D422-GC0-A

# Rating/performance

	Sensor type	Through-beam	Retroreflective model (with M.S.R. function)	Diffuse-r	reflective	
	Model	Horizontal E3S-CT11 (-M1J)	Horizontal E3S-CR11 (-M1J)	Horizontal E3S-CD11 (-M1J)	Horizontal E3S-CD12 (-M1J)	
Item	Moder	Vertical E3S-CT61 (-M1J)	Vertical E3S-CR61 (-M1J)	Vertical E3S-CD61 (-M1J)	Vertical E3S-CD62 (-M1J)	
Sensi	ing distance	30 m	3 m (When using the E39-R1)	700 mm (White paper 300 x 300 mm)	2 m (White paper 300 x 300 mm)	
Stand object	lard sensing t	Opaque, 15dia. min.	Opaque: 75 mm dia. min.	-		
Differe	ential distance	-		20% max. of sensing distar	nce	
Direct	ectional angle Both emitter and receiver: 3° to 15°					
Light : (wave	source e length)	Infrared LED (880 nm)	Red LED (700 nm)	Infrared LED (880 nm)		
Suppl voltag	ly ge	10 to 30 VDC [ripple (p-p) 10	0% included]			
Curre consu	ent umption	Both emitter and receiver: 25 mA max.	40 mA max.			
Contro	ol output	Load supply voltage 30 VDC put: 2.0 V max.) Open collect	max., load current 100 mA m tor output type (NPN/PNP sw	ax. (residual voltage NPN o ritch selectable) Light-ON/Da	utput: 1.2 V max., PNP out- ark-ON switch selectable	
Proteo	ctive circuits	Reverse polarity protection, output short-circuit protec- tion	Reverse polarity protection, output short-circuit protection, mutual interference vention			
Response time Operation or reset: 1 ms max. O				Operation/reset: 2 ms max. each		
Sensi adjust	itivity tment	Single-turn adjustment		2-turn endless adjuster (with indicator)		
Ambie	ent illuminance	(on Receiver lens) Incandes	cent lamp: 5,000 lux max. Su	nlight: 10,000 lux max.		
Ambie	Ambient opperating: -25°C to 55°C, Storage: -40°C to 70°C (with no icing or condensation)					
tempe	erature	Operating: -25°C to 55°C, St	lorage40 C to 70 C (with hi	s loning of contactionation,		
tempe Ambie	ent erature ent humidity	Operating: -25°C to 55°C, St Operating: 35% to 85%RH, S	Storage: 35% to 95%RH (with	n no condensation)		
tempe Ambie Insula resista	ent erature ent humidity ation ance	Operating: -25°C to 55°C, St Operating: 35% to 85%RH, $3$ 20 M $\Omega$ min. at 500 VDC	Storage: 35% to 95%RH (with	no condensation)		
tempe Ambie Insula resista Dieleo	ent erature ent humidity ation ance ctric strength	Operating: -25°C to 55°C, St Operating: 35% to 85%RH, 3 20 M Ω min. at 500 VDC 1,000 VAC at 50/60 Hz 1 min	Storage: 35% to 95%RH (with	n no condensation)		
tempe Ambie Insula resista Dieleo Vibrat	ent erature ent humidity ation ance ctric strength tion resistance	Operating: -25°C to 55°C, St Operating: 35% to 85%RH, 3 20 M Ω min. at 500 VDC 1,000 VAC at 50/60 Hz 1 min 10 to 2,000 Hz double ampli	Storage: 35% to 95%RH (with nute tude 1.5 mm or 300 m/s <sup>2</sup> for (	n no condensation) 0.5 h in each of X, Y, Z direc	tions	
tempe Ambie Insula resista Dieleo Vibrat Shock	ent erature ent humidity ation ance ctric strength tion resistance k resistance	Operating: -25°C to 55°C, St Operating: 35% to 85%RH, 3 20 M $\Omega$ min. at 500 VDC 1,000 VAC at 50/60 Hz 1 min 10 to 2,000 Hz double ampli 1000 m/s <sup>2</sup> (approx 100G) 3	Storage: 35% to 95%RH (with nute tude 1.5 mm or 300 m/s <sup>2</sup> for ( times each in X, Y, and Z dire	no condensation) 0.5 h in each of X, Y, Z direct	tions	
tempe Ambie Insula resista Dielec Vibrat Shock Protec	ent erature ent humidity ation ance ctric strength tion resistance k resistance ctive structure	Operating: -25°C to 55°C, St Operating: 35% to 85%RH, S 20 M $\Omega$ min. at 500 VDC 1,000 VAC at 50/60 Hz 1 min 10 to 2,000 Hz double ampli 1000 m/s <sup>2</sup> (approx 100G) 3 IEC Standard IP67, NEMA 6	Storage: 35% to 95%RH (with nute tude 1.5 mm or 300 m/s <sup>2</sup> for ( times each in X, Y, and Z dire P (limited to indoors use) *	n no condensation) D.5 h in each of X, Y, Z directed	tions	
tempe Ambie Insula resista Dielec Vibrat Shock Protec	ent erature ent humidity ation ance ctric strength tion resistance k resistance ctive structure ection method	Operating: -25°C to 55°C, St Operating: 35% to 85%RH, 3 20 M $\Omega$ min. at 500 VDC 1,000 VAC at 50/60 Hz 1 min 10 to 2,000 Hz double ampli 1000 m/s <sup>2</sup> (approx 100G) 3 IEC Standard IP67, NEMA 6 Pre-wired (standard length: 2	Storage: 35% to 95%RH (with nute tude 1.5 mm or 300 m/s <sup>2</sup> for ( times each in X, Y, and Z dird P (limited to indoors use) *	n no condensation) 0.5 h in each of X, Y, Z directions	tions	
tempe Ambie Insula resista Dielec Vibrat Shock Protec Conne Weigh (Pack	ent erature ent humidity ation ance ctric strength tion resistance k resistance ctive structure ection method ht sed state)	Operating: -25°C to 55°C, St Operating: 35% to 85%RH, S 20 M $\Omega$ min. at 500 VDC 1,000 VAC at 50/60 Hz 1 min 10 to 2,000 Hz double ampli 1000 m/s <sup>2</sup> (approx 100G) 3 IEC Standard IP67, NEMA 6 Pre-wired (standard length: 2 About 270 g (pre-wired type) About 230 g (M12 connector joint type)	Storage: 35% to 95%RH (with nute tude 1.5 mm or 300 m/s <sup>2</sup> for ( times each in X, Y, and Z dird P (limited to indoors use) * 2 m), Junction connector (star About 160 g (pre-wired type) About 130 g (M12 connector joint type)	D.5 h in each of X, Y, Z direct ections hdard length: 300 mm) About 150 g (pre-wired typ nector joint type)	e) About 110 g (M12 con-	
tempe Ambie Insula resista Dielec Vibrat Shock Protec Conne Weigh (Pack	ent erature ent humidity ation ance ctric strength tion resistance k resistance ctive structure ection method ht sed state) Case	Operating: -25°C to 55°C, St Operating: 35% to 85%RH, S 20 M $\Omega$ min. at 500 VDC 1,000 VAC at 50/60 Hz 1 min 10 to 2,000 Hz double ampli 1000 m/s <sup>2</sup> (approx 100G) 3 IEC Standard IP67, NEMA 6 Pre-wired (standard length: 2 About 270 g (pre-wired type) About 230 g (M12 connector joint type) Zinc diecast	Storage: 35% to 95%RH (with nute tude 1.5 mm or 300 m/s <sup>2</sup> for ( times each in X, Y, and Z diru P (limited to indoors use) * 2 m), Junction connector (star About 160 g (pre-wired type) About 130 g (M12 connector joint type)	D.5 h in each of X, Y, Z direct ections ndard length: 300 mm) About 150 g (pre-wired typ nector joint type)	tions e) About 110 g (M12 con-	
tempe Ambie Insula resista Dielec Vibrat Shock Protec Conno Weigh (Pack	ent erature ent humidity ation ance ctric strength tion resistance k resistance ctive structure ection method ht sed state) Case Operation panel cover	Operating: -25°C to 55°C, St Operating: 35% to 85%RH, S 20 M $\Omega$ min. at 500 VDC 1,000 VAC at 50/60 Hz 1 min 10 to 2,000 Hz double ampli 1000 m/s <sup>2</sup> (approx 100G) 3 IEC Standard IP67, NEMA 6 Pre-wired (standard length: 2 About 270 g (pre-wired type) About 230 g (M12 connector joint type) Zinc diecast Polyethyl sulfon	Storage: 35% to 95%RH (with nute tude 1.5 mm or 300 m/s <sup>2</sup> for ( times each in X, Y, and Z dird P (limited to indoors use) * 2 m), Junction connector (star About 160 g (pre-wired type) About 130 g (M12 connector joint type)	n no condensation) D.5 h in each of X, Y, Z direct ections Indard length: 300 mm) About 150 g (pre-wired typ nector joint type)	e) About 110 g (M12 con-	
tempe Ambie Insula resista Dielec Vibrat Shock Protec Conne Weigh (Pack Ma- teri- al	ent erature ent humidity ation ance ctric strength tion resistance k resistance ctive structure ection method ht ted state) Case Operation panel cover Lens	Operating: -25°C to 55°C, St Operating: 35% to 85%RH, 3 20 M $\Omega$ min. at 500 VDC 1,000 VAC at 50/60 Hz 1 min 10 to 2,000 Hz double ampli 1000 m/s <sup>2</sup> (approx 100G) 3 IEC Standard IP67, NEMA 6 Pre-wired (standard length: 2 About 270 g (pre-wired type) About 230 g (M12 connector joint type) Zinc diecast Polyethyl sulfon Acrylics	Storage: 35% to 95%RH (with tude 1.5 mm or 300 m/s <sup>2</sup> for ( times each in X, Y, and Z dird P (limited to indoors use) * 2 m), Junction connector (star About 160 g (pre-wired type) About 130 g (M12 connector joint type)	no condensation) 0.5 h in each of X, Y, Z direct ections ndard length: 300 mm) About 150 g (pre-wired typ nector joint type)	e) About 110 g (M12 con-	
tempe Ambie Insula resista Dielec Vibrat Shock Protec Conne Weigh (Pack Ma- teri- al	ent erature ent humidity ation ance ctric strength tion resistance k resistance ctive structure ection method ht ted state) Case Operation panel cover Lens Mounting Brackets	Operating: -25°C to 55°C, St Operating: 35% to 85%RH, S 20 M $\Omega$ min. at 500 VDC 1,000 VAC at 50/60 Hz 1 min 10 to 2,000 Hz double amplit 1000 m/s <sup>2</sup> (approx 100G) 3 IEC Standard IP67, NEMA 6 Pre-wired (standard length: 2 About 270 g (pre-wired type) About 230 g (M12 connector joint type) Zinc diecast Polyethyl sulfon Acrylics Stainless steel (SUS304)	Storage: 35% to 95%RH (with nute tude 1.5 mm or 300 m/s <sup>2</sup> for ( times each in X, Y, and Z dire P (limited to indoors use) * 2 m), Junction connector (star About 160 g (pre-wired type) About 130 g (M12 connector joint type)	D.5 h in each of X, Y, Z direct ections andard length: 300 mm) About 150 g (pre-wired typ nector joint type)	e) About 110 g (M12 con-	

\* NEMA (National Electrical Manufacturers Association) Standards

### **Output Circuit Diagram**

#### NPN output



#### **PNP** output



#### Connectors (Sensor I/O connectors)



Note: Pin 2 is open.

### Characteristic data (typical)

#### **Operating Range** Through-beam **Retroreflective Models** E3S-CR□1 (-M1J) + E39-R1 (supplied reflector) E3S-CTD1(-M1J) 500 500 Reflector: E39-R1 .00 afi 00 atio Excess gain gain Excess gain 10 S 100 S 200 E 200 S 200 50 3( 3 10 10 5 3 Operation Operation level

Ċ

2

Distance (m)

### Diffuse-reflective E3S-CD (-M1J) 500 Sensing object: White paper 005 atio E3S-CD 100 50 E3S-CDD2 30 10 5 3 Operation . leve Distance (m)

### Nomenclature:



20

30

40

Distance (m)



\*2. The operation mode can be selected with the L/OND/ON selector. Note: The through-beam and retroreflective models are different in sensitivity adjuster shape.

### Operation

Sensitivity adjustment (diffuse reflective model, light-ON)

Sequence	Detection state	Sensitivity adjuster	Indicator state	Adjustment procedure
① Point A	Photoelectric Sensor		ON→OFF OFF→ON O Stability indicator (green) Light indicator (red)	Place a sensing object in the predetermined position, turn the sensitivity adjuster clockwise (increase sensitivity) until the incident indicator (red) is turned ON, and define this position as (A).
② Point B	Photoelectric Sensor		ON→OFF ON→OFF O O Stability indicator (green) Light indicator (red)	Remove the sensing object, turn the sensitivity adjuster fur- ther clockwise until the incident indicator (red) is turned ON by a background object, and define this position as (B). Turn the sensitivity adjuster counterclockwise (decrease sensitivi- ty) from (B) until the incident indicator (red) is turned OFF, and define this position as (C). When there is no background object, define the maximum adjuster position (Max) as (C).
③ Setting			ON ON↔OFF O Stability indicator Light indicati (green) (red)	Set the adjuster in the middle of positions (A) and (C) (opti- mum sensitivity setting). Also make sure that the stability in- dicator (green) is turned ON when there is an object and when there is no object. <sup>or</sup> When the indicator is not turned ON, recheck the detection method since there is a little allowance.

Unlike the conventional models, the E3S-C scarcely has sensitivity variations between products. Therefore, you need to make the above adjustment on only one diffuse reflective model of E3S-CD that will be used for detection under the same conditions, and match the indicator points of the other diffuse reflective models of E3S-CD with the above adjusted one. (You need not match the sensitivity of each sensor.)

### Precautions

Correct Use

### Design

### Fuzzy mutual interference prevention

When reflective photoelectric sensors are installed side by side, one sensor may receive the light from the other sensor, which may disturb the incident signal, causing a malfunction. The fuzzy mutual interference prevention monitors interfering light for a predetermined period of time before light is emitted, and imports the interfering light level and incident frequencies as data. Using these values, fuzzy inference is made to find the risk of malfunction to control the light emitting timing, reducing the risk.

(When risk is low)

Light is emitted after interfering light is gone.



(When risk is high)

Light is emitted after shifting to a gap of interfering light.



Wiring Considerations

#### Cable

- An oil-resistance cable is used to ensure oil resistance.
- The bending radius should be 25 mm or more.

#### Installation

#### Sensor installation

- Note that during the E35-C installation, hammering it will damage the water resistance function.
- Use an M4 screw, tightened to a torque of no more than 1.18 Nm.

(When using the mounting bracket)

- To set the sensor on the mechanical axis, use the optical axis locking holes.
- When the sensor cannot be set on the mechanical axis, move the E3S-C vertically and/or horizontally and set it in the center of the area where the incident indicator is turned ON. Make sure that the stability indicator is ON.

(Direct installation) Install the E3S-C as shown below. [M4 screwing]





### Optical axis adjustment

(Optical axis locking holes)

By fitting screws into the optical axis locking holes, the mounting bracket is set onto the mounting shaft of the mounting bracket.

For adjustment



E3S-C

#### Optical axis position of through-beam model

Unlike the conventional product, the through-beam model has two lenses, but the one actually used is as shown below. When fitting the slit, use it after matching the slit hole with the used lens.



#### Water Resistance

To ensure water resistance, tighten the operation panel cover screws to 0.34 Nm to 0.54 Nm torque.

#### Miscellaneous

#### Oil resistance/chemical resistance

- Though E3S-C has a high oil resistance, it may not be able to exhibit its performance depending on the oil type. Use oil in compliance with the following table.
- · Regarding the oil resistance of E3S-C, it has passed tests on the oils given in the following table. Refer to the table for examining the oil to be used.

Testing oil classi- fication	JIS classi- fication	Product name	Dynamic vis- cosity (mm <sup>2</sup> /s) at 40°C	PH
Lubricant		Velocity No. 3	2.02	
Water-in- soluble coolant	Class 2 No. 5	Daphne Cut	Not less than 10 to less than 50	
	Class 2 No. 11	Yushiron Oil No. 2ac	Less than 10	
	Class W1	Yushiroken EC50T-3		7 to 9.5
Wator	No. 1	Yushiron Lubic HWC68		7 to 9.9
soluble coolant	Class W1 No. 2	Gryton 1700D		7 to 9.2
	Class W2 No. 1	Yushiroken S50N		7 to 9.8

Note: 1 . The E3S-C was immersed in the oils in the above table at 50°C for 240 hours, and passed the test of 100-M $\Omega$  or more insulation resistance.

2. For use in the environment where the E3S-C is exposed to the oil other than those in the above table, use the dynamic viscosity and PH in the above table. Pre-examine the oils since the sensor may be affected by additives and like in the oils.

E3S-CT11-M1J

### **Dimensions (Unit: mm)**

#### Sensors



\* Note: 1. Mounting bracket can be attached to side A.
2. The emitter for through-beam sensors have only the power supply indicator.
3. The cable for emitters for through-beam sensors is two-conductor, 4 dia. (27 x 12 dia.).

E3S\_10





### Accessories (Order Separately)

### Plug-in type long slit (for through-beam model ) E39-S61



### Distance setting photoelectric sensor (metal case)

E3S-CL

A complicated sensitivity adjustment is not necessary. Just set the distance to ensure a stable detection of works of various colors. New distance setting models of long-distance/oilproof/waterproof type and highperformance type



### **Features**

### Stable Detection Regardless of Color, Material, or Size of a Detecting Object. Black/White Error of Only 2% max.

### (E3S-CL1: Only 4 mm at 200 mm!)

The industry's minimum black/white error of only 2% (E3S-CL1). Like the conventional diffuse reflective model, the variation of the detecting distance has been minimized in a black object or a work of uneven color. This detection system is also resistant to contamination of the lens surface and work. The E3S-CL2 has a black/white error of 10%.





### Compact and incl. a Long Detection Distance of 500 mm (E3S-CL2)

While the size is as compact as 40x42.6x15.4 mm, the E3S-CL2 using infrared LEDs ensures detection of 500-mm long distance. The E3S-CL1 using red LEDs has achieved the detecting distance of 200 mm.



### **Features**

# Eliminates Background Influences with a Hysteresis of Only 2% max. (E3S-CL1)

The hysteresis is the industry's minimum 2% max. (E3S-CL1). As a triangulation measuring is used, objects behind the setting distance cannot be detected. The sensor is insensitive to the influence of background objects of high reflectivity, and stable detects works on a conveyor from above. The hysteresis of the E3S-CL2 is 10% max. of the detecting distance (5% max. for white paper).



### What Is Distance Setting? (Differences from other detecting system) Distance-setting



#### Diffuse-reflective



### 6-turn adjuster with indicator

- The 6-turn adjuster with indicator ensures ease of distance setting.
- Fine distance setting is possible.



### Solid Body Provides Excellent Durability

Has a sturdy metal body. Furthermore, the water resistance of IEC Standard IP67 and the oil resistance of IP67g (E3S-CL2) ensure a worry-free operation in a wide range of applications. E3S-CL2 uses an oil-resistant cable as standard.



# Optical Technology of E3S-CL (Patent pending)

By turning the distance setting adjuster (worm gear), the rotation of the gear moves the cam to change the incident angle of the whole incident block (lens and photodiode), setting the distance.

> Stability indicator (green) — Operation indicator (orange) —

> > Cam — Receiver lens —

Two division photodiode

Emitter lens

Operation unit cover etting distance indicator Setting distance adjuster (worm gear)



Light source LED

### NPN/PNP Output is Switch Selectable

- Since NPN or PNP output can be selected with a single switch, one model meets equipment exported anywhere.
- Light-ON/Dark-ON is also switch selectable.

### Conforms to Applicable EN/IEC Standards

The sensors satisfy the electrical safety (IEC947-5-2), noise resistance (IEC947-5-2, IEC801-2/3/4) and noise radiation restrictions (EN500 81-2, EN55011) required for photoelectric sensors.



### Application

### E3S-CL1



Detecting Food Products on Conveyors



### E3S-CL2



### **Ordering Information**





Red light

Infrared light

Shape Sensing/Setting range Model 40mm Setting range 40 to 200 mm E3S-CL1 200mm Detecting range 5 to 200 mm 50mm Setting range Max. setting<sup>50</sup> to 500 mm Min. setting E3S-CL2 Detecting range 5 to 500 mm 500mm

## Rating/performance

	Sensing method	Distance-setting			
Item	Model	E3S-CL1	E3S-CL2		
Sensing		5 to 200 mm (White paper 200 x 200 mm) (Setting distance 200 mm)	5 to 500 mm (White paper 200 x 200 mm) (Setting distance 500 mm)		
Setting range		40 to 200 mm (White paper 200 x 200 mm)	50 to 500 mm (White paper 200 x 200 mm)		
Differe	ential distance	2% max.	10% max.		
Reflec (black	tivity characteristics /white error) *1	2% max.	10% max.		
Light s	source (wave length)	Red LED (700 nm)	Infrared LED (860 nm)		
Power	supply voltage	10 to 30 VDC [ripple (p-p) 10% included]			
Curren	nt consumption	35 mA max.	50 mA max.		
Contro	ol output	mA max. (residual voltage NPN output: 1.2 V max., (NPN/PNP switch selectable) Light-ON/Dark-ON			
Protec	ctive circuits	Reverse polarity protection, output short-circuit protection, mutual interference prevention			
Response time		Operation or reset: 1 ms max.	Operation or reset: 2 ms max.		
Distan	ice setting	6-turn endless adjuster (with indicator)			
Ambie	ent illuminance	Incandescent lamp: 5,000 lux max. Sunlight 10,000 lu	ux max.		
Ambie	ent temperature	Operating/Storage: -25°C to 55°C (with no icing or co	ondensation)		
Ambie	ent humidity	Operating/Storage: 35% to 85%RH (with no condens	ation)		
Insula	tion resistance	20 M $\Omega$ min. at 500 VDC			
Dielec	tric strength	1,000 VAC at 50/60 Hz for 1 minute			
Vibrat	ion resistance	10 to 55 Hz, 1.5 mm double amplitude for 2 hours ea	ch in X, Y, and Z directions		
Shock	resistance	Destruction: 500 m/s <sup>2</sup> for 3 times each in X, Y, and Z	directions		
Protec	tive structure	IEC Standard IP67, NEMA 6P (limited to indoor use) *2	IEC Standard IP67, NEMA 6P (limited to indoor use)		
Conne	ection method	Pre-wired models (standard length: 2 m)			
Weigh	t (Packed state)	Approx. 170 g			
	Case	Zinc diecast			
Ma-	Operation panel cover	Polyethyl sulfon			
tenar	Lens	Acrylics			
	Mounting Brackets	Stainless steel (SUS304)			
Acces	sories	Mounting bracket, hexagon bolt M4 x 12 (with spring washer, flat washer), adjusting screwdriver, instruction manual			

\*1. Sensing distance difference between standard white paper (reflectivity 90%) and standard black paper (reflectivity 5%)
\*2. NEMA (National Electrical Manufacturers Association) Standards

# Characteristic data (typical)







E3S-CL

### Output Circuit Diagram

#### NPN output

Model	Operating status of output transistor	Timing chart	Mode selec- tion switch	Output circuit
E3S-CL1	Light ON	Incident Interrupted Operation (orange) Otput Utansistor (Relay) Reset	L•ON (LIGHT ON)	Operation indicator (Orange) (Green) Main Main Main Main Main NPN and PNP Brown 10 to 30 VDC Load Load Load Load Control output
E3S-CL2	Dark ON	Incident Interrupted Operation ON Indicator OFF Output ON transistor OFF	D•ON (DARK ON)	* Please make a changeover switch into the NPN side.

#### **PNP** output

Model	Operating status of output transistor	Timing chart	Mode selec- tion switch	Output circuit	
E3S-CL1	Light ON	Incident Interrupted Operation indicator (orange) Otput transistor OFF Load Operate (Relay) Reset	L•ON (LIGHT ON)	Operation Indicator (Orange) (Green)	
E3S-CL2	Dark ON	Incident Interrupted Operation ON (orange) OFF Output ON transistor OFF Load Operate (Relay) Reset	D•ON (DARK ON)	* Please make a changeover switch into the PNP side.	

### Nomenclature:

### **Operation panel**



#### Output selection switch

- When using the sensor with NPN output, move the switch to the NPN position.
- ② When using the sensor with PNP output, move the switch to the PNP position.

Mode selection switch

- When using the sensor with Light-ON, move the switch to the LON position.
- ② When using the sensor with Dark-ON, move the switch to the **D**•ON position.

#### **Distance Adjuster**

- ① Turning the distance setting adjuster clockwise (to the Max position) increases the detecting distance, and turning it counterclockwise (to the Min position) decreases the distance.
- ② The distance setting adjuster is a 6-turn endless adjuster ranging from the Min position to the Max position, and its number of turns is displayed on the setting distance indicator according to the rotation of the adjuster.

### Operation

#### Sensitivity adjustment (distance setting type, Light-ON)

Sequence	Detection state	Position of dis- tance setting ad- juster	State of setting dis- tance indicator	Indicator state	Adjustment Steps
(1) Point (A)	Photoelectric Sensor Sensing object	(A) Min Max	(A) 1- 3- 3-	ON→OFF OFF→ON O Stability indicator (green) Operation indicator (orange)	Place a sensing object in the predetermined position, turn the adjuster clockwise until the incident indicator (orange) is turned ON, and define this position as (A).
(2) Points (B), (C)	Photoelectric Sensor	Min (C) Max	(C) 3- (B) 5- 5-	ON→OFF ON→OFF O Stability indicator (green) Operation indicate (orange)	<ul> <li>(1) If there is a background object, remove the sensing object, turn the adjuster further clockwise until the incident indicator (orange) is turned ON, and define this position as (B). Turn the adjuster counterclockwise from (B) until the incident indicator (orange) is turned OFF, and define this position as (C).</li> <li>(2) If there is no background object, define the maximum adjuster position (Max) as (C).</li> </ul>
(3) Setting		(A) (C) Min Max	(A) 1- 3- (C) 5-	ON ON↔OFF O Stability indicator (green) Operation indicator (orange)	Set the adjuster in the middle of positions (A) and (C). Also make sure that the stability indi- cator (green) is turned ON when there is an object and when there is no object. When the indicator is not turned ON, reexamine the de- tection method since there is a little allowance.

### **Precautions**

Correct Use

### Design

### Cable

The oil-resistant cable is used to ensure oil resistance. (E3S-CL2)

#### Installation

### Sensor installation

Mounting orientation

- Install the photoelectric sensor in such manner that its detection surface and the object surface are parallel (without inclination relative to the sensing object).
  - If the sensing object has a glossy surface, incline the Sensor by 5° to 10° as shown on the right. In this case, ensure that the Sensor is not influenced by any background objects.





 If there is a mirror-smooth object under the photoelectric sensor, operation may become instable. Therefore, incline the photoelectric sensor as shown below or move it away from the object.



• Install the photoelectric sensor in either of the following orientations, being careful of the direction in which the sensing object will move.



• Also, when the color/material of the sensing object varies extremely, install the photoelectric sensor in either of the following orientations.



• Install the photoelectric sensor so that the sun, fluorescent lamp, incandescent lamp or any other strong light will not enter the directional angle range of the sensor.

**Mounting Precautions** 

- Do not strike the Photoelectric Sensor with a hammer or any other tool during the installation of the Sensor, or the Sensor will loose its water-resistive properties.
- Use M4 screws.
- Tighten the screws to the torque of 1.2 Nm max.

#### Others

### Oil resistance/chemical resistance (E3S-CL2)

For the oil resistance of E3S-CL2, the Sensor has passed tests on the oils given in the following table. Refer to the table for examining the oil to be used. Depending on the oil type, however, the Sensor may not be able to exhibit its performance.

Testing oil clas- sifica- tion	JIS classi- fication	Product name	Dynamic vis- cosity (mm <sup>2</sup> /s) at 40°C	PH
Lubri- cant		Velocity No. 3	2.02	
Water-in- soluble	Class 2 No. 5	Daphne Cut	Not less than 10 to less than 50	
coolant	Class 2 No. 11	Yushiron Oil No. 2ac	Less than 10	
	Class W1	Yushiroken EC50T-3		7`9.5
Wator	No. 1	Yushiron Lubic HWC68		7`9.9
soluble coolant	Class W1 No. 2	Gryton 1700D		7`9.2
	Class W2 No. 1	Yushiroken S50N		7`9.8

Note: 1 .E3S-C was submerged in the oils in the above table at 50°C for 240 hours, and passed the test of 100-M $\Omega$  or more insulation resistance.

2. For use in the environment where E3S-C is exposed to the oil other than those in the above table, use the dynamic viscosity and PH in the above table. Pre-check the oils since the sensor may be affected by additives etc. in the oils.

### Dimensions (Unit: mm)

#### E3S-CL1 E3S-CL2


## Photoelectric switch with built-in amplifier (long distance)



Long-distance Retroreflective Photoelectric Sensor with a Sensing Distance of 10 m Sensor with Distance Setting up to 2 m



### **Features**

### **Retroreflective Models**

# Though the Size Is Compact, the Sensing Distance Is as Long as 10m.

Replace the conventional through-beam model with the retroreflective model for saving wiring and installation space.



Easy monitoring of Operation stability by means of stability indicator.



E3G-R13

## **Application**



### **Features**

### Distance-setting

## Distance-setting Models with a Long 2-m Sensing Distance Incorporate a Teaching **Function**

Sensitivity adjustment without being influenced by background objects is possible by simply pressing a button. Useful for teaching without a sensing object.

### Easy Optimum Sensing Distance Adjustments

Teaching with and without a sensing object ensures highly accurate detection without influence from the background.





### **Zone Setting Function**

Effective for detecting glossy objects, which were difficult to detect with conventional sensors. (D-ON)



General

Select either transistor (NPN/PNP selectable) or relay output. Three connection methods (plus a model with a timer function). Select either a DC power supply or a variable power supply: 24 V to 240 VAC or 12 to 240 VDC).

## IEC Standard IP67 Water Proofing



## M12 Rotary Connector Available on Models with DC Power Supplies



## **Ordering Information**

### Sensors

Red light Infrared light Model Sensor type Shape Connection method Sensing distance Timer function NPN/PNP selector Relay contact output Pre-wired E3G-R13-G E3G-R17-G Retroreflec-Connector type --tive Models <mark>35</mark>10m E3G-MR19-G (with M.S.R. [500mm]\* ON or OFF Terminal block ---Function) E3G-MR19T-G delay 0 to 5 s (adjustable) Pre-wired E3G-L73 ---Connector type E3G-L77 ---Distance-White paper  $300 \times 300$  mm E3G-ML79-G setting ) 0.2 to 2 m ON or OFF Terminal block ---E3G-ML79T-G delay 0 to 5 s (adjustable)

Values in parentheses indicate the minimum required distance between the sensor and reflector.

### Accessories (Order Separately) Reflectors

Shape	Sensing distance (typical)	Model	Quantity	Remarks
<u> </u>	10 m (500 mm) *	E39-R2	1	
	6 m (100 mm) *	E39-R1S	1	

\* Values in parentheses indicate the minimum required distance between the sensor and reflector.

### Terminal Protection Cover for Side-pullout Cable

Shape	Model	Quantity	Applicable type	Remarks
Similar	E39-L129-G	1	E3G-MR19(T)-G E3G-ML79(T)-G	Provided with rubber bushing and cap for pullout prevention in horizontal direction

### Mounting Brackets

Shape	Model	Quantity	Applicable type	Remarks
F.	E39-L131	1	E3G-R1□	
	E39-L132	1	E3G-L7□	Rear-mounting use
	E39-L135	1	E3G-MR19(T)-G	Cable pulled out downwards
	E39-L136	1	E3G-ML79(T)-G	

### Sensor I/O Connectors

Cable	Shape	C	able length	Model
Standard cable	Straight	2 m	2-wiro typo	XS2F-D421-DC0-A
		5 m		XS2F-D421-GC0-A
	L-shaped	2 m	3-wile type	XS2F-D422-DC0-A
		5 m		XS2F-D422-GC0-A

# Rating/Performance

Sen	sor type	Retroreflective Mod	els (M.S.R. fun	iction)		Distance	e-setting	
Item	Model	E3G-R13-G E3G-R17-G	E3G-MR19-G	E3G-MR19T-G	E3G-L73	E3G-L77	E3G-ML79-G	E3G-ML79T-G
Sensing c	distance	10 m (500 mm) * (When usir	ng the E39-R2)	)	0.2 to 2 m (Wh	nite paper 300	x 300 mm)	
Setting dis	stance	-			0.5 to 1.2 m (V	Vhite paper 30	00 x 300 mm)	
Standard: object	sensing	Opaque: 80 dia. min.				-		
Hysteresis (typical)	S	-			10% of setting	distance		
Directiona	al angle	Sensor: 1° to 5°				_		
Reflectivit characteri (black/wh error)	ty istics ite	-			±10% max. (At detection distance of 1m)			
Light sour (wave len	rce gth)	Red LED (700 nm)			Infrared LED (	860 nm)		
Spot size		-			70 mm dia. ma	ax. (At detection	on distance of	1m)
Power su voltage	pply	10 to 30 VDC [Ripple (p-p) 10% included]	12 to 240 VD0 (p-p) : 10% m VAC ±10% 50	C ±10% ripple ax. 24 to 240 0/60 Hz	10 to 30 VDC (Ripple (p-p) 1	0% included)	12 to 240 VD (p-p) : 10% m VAC ±10% 50	C ±10% ripple ax. 24 to 240 0/60 Hz
Current/P consumpt	ower tion	50 mA max.	2 W max.		60 mA max.		2 W max.	
Control of	utput	Load supply voltage 30 VDC max., load current 100 mA max. (residual voltage NPN output: 1.2 V max., PNP output: 2 V max.) Open collector output type (NPN/PNP output switch selectable) L-ON/ D-ON switch selectable	Relay output: Switch-over contact 250 VAC 3A (cosφ=1) max. 30 VDC 3A max. L-ON/D-ON switch selectable		Load supply vo VDC max., load mA max. (resid voltage NPN of max., PNP out max.) Open co type (NPN/PN switch selectal D-ON switch s	oltage 30 d current 100 dual output: 1.2 V oput: 2 V illector output P output ble) L-ON/ selectable	Relay output: Switch-over contact 250 VAC 3A $(\cos\varphi=1)$ max. 30 VDC 3A max. L-ON/D-ON switch selectable	
Life ex- pectan-	Me- chani- cal		50,000,000 op (switching free 18,000 operation	perations min. quency: tions/h)		-	50,000,000 operations min. (switching frequency: 18,000 operations/h)	
cy (relay output)	Electri- cal		100,000 operations/h)	ations min. quency: 1,800		-	100,000 oper (switching fre 1,800 operati	ations min. quency: ons/h)
Protective	e circuits	Reverse polarity protection, output short-circuit pro- tection, mutual interference prevention	Mutual interfe tion function	rence preven-	Reverse polari output short-ci tection, mutual prevention	ty protection, rcuit pro- l interference	Mutual interfe	rence preven-
Response	e time	Operation/reset: 1 ms each	Operation/res each	et: 30 ms	Operation/rese	et: 5 ms each	Operation/res	et: 30 ms
Sensitivity adjustmer	/ nt	One-turn adjuster			Teaching meth	nod (NORMAL	mode/ZONE	mode)
Timer function			ON delay/ OFF delay 0 to 5 s (Adjuster variable system)				ON delay/ OFF delay 0 to 5 s (Adjuster variable system)	
Ambient illuminanc	ce	Incandescent lamp: 3,000 lu	ax.					
Ambient temperatu	ure	Operating: -25°C to 55°C, Storage: -30°C to 70°C (with no			o icing or conde	nsation)		
Ambient humidity Operating: 35% to 85%RH, Storage: 35% to 95%RH (with		n no condensati	on)					
Insulation resistance	e	20 M $\Omega$ min. at 500 VDC						
Dielectric strength		1,000 VAC at 50/60 Hz for 1 minute	2,000 VAC at 1 minute	50/60 Hz for	1,000 VAC at 9 1 minute	50/60 Hz for	2,000 VAC at 1 minute	50/60 Hz for
Vibration resistance	Ð	Destruction: 10 to 55 Hz, 1.5	estruction: 10 to 55 Hz, 1.5 mm double amplitude for 2 hours each in X, Y, and Z directions					

\* Values in parentheses indicate the minimum required distance between the sensor and reflector.

S	ensor type	Retroreflective Models (M.S.R. function)			Distance-setting				
Item	Model	E3G-R13-G	E3G-R17-G	E3G-MR19-G	E3G-MR19T-G	E3G-L73	E3G-L77	E3G-ML79-G	E3G-ML79T-G
Shock	resistance	500 m/s <sup>2</sup> 3 tin	nes in each of 2	X, Y and Z dire	ctions				
Protect structu	tive re	IEC 60529 IP	EC 60529 IP67 (with Protective Cover attached)						
Conne method	ction d	Pre-wired (standard length: 2 m)	M12 Connector	Terminal block         Pre-wired (standard length: 2 m)         M12 Connector         Terminal		Terminal bloc	k		
Weight (Packe	d state)	Approx. 150 g	Approx. 50 g	Approx. 150 g	Approx. 150 g		Approx. 50 g	Approx. 150 g	
	Case	PBT (polybuty	/lene terephtha	alate)					
Mate-	Lens	Acrylics (PMMA)							
rial	Mounting Brackets	Stainless steel (SUS304)							
Access	sories	Instruction sh	eet, and screw	driver for adjus	stment	Instruction sh	eet		

## **Output Circuit Diagram**

### NPN output



### **PNP** output

Model	Operating status of output transistor	Timing chart	Mode selection switch	Output circuit
E3G-R13-G E3G-R17-G	Light ON	Incident Interrupted Operation ON indicator OFF Output ON transistor OFF Load Operate (Relay) Reset	L•ON (LIGHT ON)	Operation     Stability       Indicator     PNP output transistor       (Orange)     Image: Control output circuit       Main circuit     NPN or PNP output selector       NPN output     ZD       Black Control output     Control output Load current       Blue     OV
E3G-L73 E3G-L77	Dark ON	Incident Interrupted Operation ON indicator (orange) OFF Output ON transistor OFF Load Operate (Relay) Reset	D•ON (DARK ON)	* Set the NPN or PNP selector to PNP Connector Pin Arrangement

### Relay contact output



\* For ON and OFF, delay timers vary independently. Note: Td1, Td2: Delay time (0 to 5 s), T1: Any period longer than delay time, T2: Any period shorter than delay time

#### Connectors (Sensor I/O connectors)



Class	Wire, outer jacket color	Connector pin No.	Application
	Brown	1	Power supply (+V)
For DC	-	2	-
TOTEC	Blue	3	Power sup- ply (0 V)
	Black	4	Output
Natas Dia 1			

Note: Pin 2 is not used.

E3G

## Characteristic data (typical)

## E3G-R/MR Retroreflective Models

### **Operating Range**







Sensing Object Size vs. Setting Distance





### Sensing Zone (in NORMAL mode)







### Sensing Zone in ZONE Mode



### Sensing Object Angle (Left and Right)



## Nomenclature

### **Retroreflective Models**

E3G-R13-G (Pre-wired model) E3G-R17-G (Connector model)



### E3G-MR19-G (Terminal Block Model) E3G-MR19T-G (Terminal Block Model with Timer)

#### Operation indicator (Orange) Sensitivity adjuster Stability indicator (Green) TEACH button ON-delay adjuster L.ON/D.ON selector ON-delay adjuster OFF-delay adjuster OFF-delay adjuster 0 The ON or OFF delay adjuster is not \* The ON or OFF delay available with the E3G-MR19-G. f adjuster is not avail-able with the E3G-ML79-G.

## E3G-ML79-G (Terminal Block Model) E3G-ML79T-G (Terminal Block Model with Timer)

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**Distance-setting** 

Indicators

(Red and green)

E3G-L73 (Pre-wired model)

E3G-L77 (Connector model)

Stability indicator (Green) Teaching indicator

PNP/NPN selector

NORMAL/ZONE selector

Indicators Stability indicator (Green)

Operation indicator

(Orange)

TEACH/

Mode selector

RUN(D•ON)/

RUN(L•ON) TEACH button

- L-ON/D-ON selector NORMAL/ZONE selector
- Teaching indicator (Red and green) Operation indicator (Orange) TEACH/RUN selector

E3G-L/ML

### Adjustment Steps

Pro-	
ce-	Operation
dure	
1	Install, wire, and turn on the Sensor.
2	Perform distance setting (teaching). Refer to "Distance Setting (Teaching)".
3	Check that the mode selector is set to RUN.

### Distance Setting (Teaching)

Select the most appropriate teaching method in reference to the following descriptions.

Application	Teaching without sensing objects (i.e., Teaching the background).	Setting a threshold in the middle between the back- ground and sensing object for operation.	Detection of glossy objects in front of the background.	Setting the maximum sensing distance of the Sensor.
Teaching	Normal one-point teaching	Normal two-point teaching	Zone teaching	(in normal mode)
Setting method	Press the TEACH button with the background object.	Press the TEACH button with the background object.	Press the TEACH button with the background object (conveyor, etc.).	Press the TEACH button for longer than three seconds.
Set threshold	Threshold (a) is set to a distance in front of the background of 20% of the background distance.	Threshold (a) is set ap- proximately in the middle between the background and sensing object.	Thresholds (a and b) are set in the sensing distance on condition that the differ- ence between these thresholds is approximate- ly 10% of the whole sens- ing distance.	The threshold is set in such manner that the stability in- dicator will turn ON at ap- proximately 2 m if the sensing object is white pa- per.
Output ON range	The output is ON between the Sensor and La.	The output is ON between the Sensor and La.	The output is ON between La and Lb.	The output is ON whenev- er the sensing object is lo- cated between the Sensor and at a distance of 2.2 m.
La: Distance equivale (a) Lb: Distance equivale (b)	ent to threshold Normal Mo point Teach ent to threshold E3G-L/ML	de1. Normal One- ning 2. Norm eshold a Background (La) E3G-L/M	Zone ing Threshold a Background (La) Background Object ON Threshold a Background CL-O D-O	Threshold a Background Threshold b L/ML (La) (Lb) N OFF ON OFF N OFF ON OFF

### Normal one-point teaching

Pro-	
ce-	Operation
dure	
1	Set the mode selector to TEACH.
2	Set the NORMAL/ZONE mode selector to NORMAL.
2	Press the TEACH button with the background.
3	<ul> <li>The teaching indicator (red) will turn ON.</li> </ul>
4	Set the mode selector to RUN. (Set to L-ON or D-ON
4	mode.)

Note: Perform normal one-point teaching with the background.

#### Normal two-point teaching

Pro-	
ce-	Operation
dure	
1	Set the mode selector to TEACH .
2	Set the NORMAL/ZONE mode selector to NORMAL.

Pro-						
ce-	Operation					
dure						
3	<ul><li>Press the TEACH button with a sensing object.</li><li>The teaching indicator (red) will turn ON.</li></ul>					
4	<ul> <li>Move the sensing object and press the TEACH button with the background.</li> <li>If the teaching is successful, the teaching indicator (green) will turn ON.</li> <li>If the teaching is not successful, the teaching indicator (red) will flash.</li> </ul>					
5	When the teaching is successful, the setting is complete. Set the mode selector to $\boxed{\text{RUN}}$ . (Use the operation mode selector to set L-ON/D-ON.) $\rightarrow$ When the teaching is not successful, change the work position and setting distance again, and restart the setting from step "3".					

### Zone teaching

Pro-	
ce-	Operation
dure	
1	Set the mode selector to TEACH .
2	Set the NORMAL/ZONE mode selector to ZONE.
3	<ul> <li>Press the TEACH button with the background.</li> <li>The teaching indicator (red) will turn ON and the teaching indicator (green) will then turn ON.</li> </ul>
4	Set the mode selector to RUN . (Set to L-ON or D-ON mode.)

Note: Perform zone teaching with the background.

Maximum distance setting (in normal mode)

If you want to set the maximum distance of the sensor, set a maximum distance as depicted in the following procedure.

Pro-	
ce-	Operation
dure	
1	Set the mode selector to TEACH .
2	Set the NORMAL/ZONE mode selector to NORMAL.
	Press the TEACH button 3 s or more.
3	<ul> <li>The teaching indicator (red) will turn ON.</li> </ul>
	<ul> <li>In 3 s, the teaching indicator (green) will turn ON.</li> </ul>
	When the teaching indicator (green) turns ON, the setting
4	is complete. Set the mode selector to RUN . (Set to L-ON/
	D-ON.)

## **Precautions**



Design

### **Power Supply**

A full-wave rectification power supply can be used with the E3G-MR19(T)-G.

### Wiring Considerations

The tensile strength of the cable during operation should not exceed the values shown below.

Model	Tensile strength
E3G-R13-G E3G-MR19(T)-G	50 N max.
E3G-R17-G	10 N max.

### For adjustment

Display

- The following graphs indicate the status of each operation level.
- Set the E3G so that it will work within the stable operation range.



Note: If the operation level is set to the stable operation range, the E3G will operate with the highest reliability and without being influenced by temperature change, voltage fluctuation, dust, or setting change.



Design **Power Supply** 

A full-wave rectification power supply can be used with the E3G-ML79(T)-G.

### Wiring Considerations

The tensile strength of the cable during operation should not exceed the values shown below.

Model	Tensile strength
E3G-L73 E3G-ML79(T)-G	50 N max.
E3G-L77	10 N max.

### Mounting

Mounting Directions

 Install the photoelectric sensor in such way that its detection surface and the object surface are always parallel (without inclination relative to the sensing object).



Mirror-like object

If the sensing object has a glossy surface, incline the Sensor by 5° to 10° as shown on the right, provided that the Sensor is not influenced by any background objects.

 If there is a mirror-like object below the Sensor, the Sensor may not be in stable operation. Therefore, incline the Sensor or keep the Sensor a distance away from the mirror-like object as shown below.



• Ensure not to install the Sensor in the incorrect direction. Refer to the following.



Install the Sensor as shown in the following if each sensing object greatly differs in color or material.



### Miscellaneous

### **EEPROM Write Error**

If a write error occurs (operation indicator flickers) due to power-off, static electricity or other noise in the teaching mode, perform teaching again. E3G-M□(T)-G

Wiring Considerations

- The cable with an external diameter of 6 to 8 mm is recommended.
- Securely tighten the cover to maintain water resistance and dust resistance. The thread size of the conduit socket is PG 13.5
- Do not tighten with the cable caught by the terminal protection cover. Otherwise, the water-resistant structure and like cannot be maintained.

(Recommended example)



Changing to Side-pullout Cable from Vertical-pullout Cable



Pro-	
ce-	Operation
dure	
1	Remove the present cover.
	Attach the E39-L129-G Terminal Protection Cover for
۷	side-pullout cable.
	Remove the clamping nut, washer, and rubber bushing
3	of the E3G. These are used for the side-pullout cable.
	Attach the rubber bushing and cap provided with the
4	E39-L129-G to the E3G as replacements.

### All E3G Models

### Design

### Load Relay Contact

If a load is used that will spark when it is turned OFF (e.g. a contactor or valve), the usually closed side may be turned ON before the usually open side is turned OFF or vice versa. If both usually open output and usually closed output are used simultaneously, apply an surge suppressor to the load. (Refer to OMRON's "Switch/Relay/Connector (PCB Product) Catalog" for typical examples of surge suppressors.

### Wiring Considerations

### Connection/Wiring

The E3G has load short-circuit protection. If load short-circuit or like has occurred, the output turns OFF. Therefore, recheck the wiring and switch power on again. This resets the shortcircuit protection circuit. Load short-circuit protection is activated when a current of 2 times or more of the rated load current flows. When using an L load, use the one the inrush current of which is less than 1.2 times of the rated load current.

### Mounting

- If Sensors are mounted face-to-face, ensure that no optical axes cross each other. Otherwise, mutual interference may result.
- Be sure to install the Sensor carefully so that the directional angle range of the Sensor will not be directly exposed to intensive light, such as sunlight, fluorescent light, or incandescent light.
- Do not strike the Photoelectric Sensor with a hammer or any other tool during the installation of the Sensor, or the Sensor will loose its water-resistive properties.
- Use M4 screws for Sensor installation.
- For case installation, tighten it to the torque of 1.2 Nm max.

### Water Resistance

Tighten the operation cover screws and terminal block cover screws to a torque of 0.3 to 0.5 Nm in order to ensure water resistivity.

E3G

## **Dimensions (Unit: mm)**

### Sensors



E3G\_07

E3G-MR19T

Conduit PG 13.5



### Accessories (Order Separately)



Reflectors and Mounting Brackets

A-216

**Distance-setting Photoelectric Sensor** 

# E3G-L1/L3

# Sharply cuts all influences such as work glossiness, inclination and colors.



### **Features**

# 1 mm dia. pin-point beam allows detection of minute objects (E3G-L1)



OMRON's unique Hyper LED achieves a pin-

point light source only 1/7 the size of conventional light sources, with uniform light-intensity distribution. The Hyper LED achieves stable detection of small objects by eliminating non-detection of objects due to the drop-out which commonly occurs at the center of conventional LEDs.

The clearly visible spot makes it easy to check the optical axis adjustment and sensing position.



# Stable detection is not limited to object color, but also on inclination and glossiness



# (Inclination characteristic of E3G-L1 is 2.6 times better than that of conventional models.)

The use of the shining object free optical system with the conventional triangulation measuring reduces the discrepancies in sensing distance due to object color, surface, and inclination. (E3G-L3: 2.2 times better than conventional model)

Shine-proof Optical System (E3G-L1/L3)



A low-error distance signal is assured because an image is formed on the position sensitive detectors (PSD), irrespective of the sensing distance. Detection is also stable with respect to the inclination of the object.



**Conventional Distance-**

setting Model

Image formation on the position sensitive detectors (PSD) is impossible at some sensing distances. The spot diameter is large, distance errors occur due to displacement of the object center of gravity, and detection is unstable with respect to inclination of the object.

## **Application**

Meets the needs of all industries, including semiconductors, electronic components, food and packaging



**Features** 

in the

Indust

## Simple Detection of Glossy, **Uneven Objects**



4% or less differential travel (E3G-L1) is used, objects behind the setting distance cannot be detected. At a setting distance of 30 mm, a step on objects with a thickness of 1.2 mm can be detected.



Glossy, uneven objects are reliably detected because the Light-OFF status occurs only when the conveyor is detected, and Dark-ON status when objects exist.

### **Optimal Background and Conveyor Teaching Double-bar Display Indicates** Excess Gain at a Glance

Features one-touch teaching function settings. After the object, background, and conveyor teaching are complete, fine adjustment of the sensitivity can be made in 13 levels in the Normal mode or in 5 levels in the Zone mode. It is simple to increase excess gain and set up the fine-step detection.

Line-up of M8 Connector Type Easy to disconnect and maintain.

The operation indicator turns ON when the light incident level exceeds a threshold value. Excess gain can also be checked at a glance.





# Ordering Information

Sensors				Red light	Infrared light	
Shape	Connection method	Sensing/Setting range	Operating mode	Model		
опарс	Connection method	Censing/Cetting range	operating mode	NPN output	PNP output	
	Pre-wired	5mm 20mm 30mm 50mm Min. setting Max. setting Sensing range: 30 to 50 mm Sensing range: 5 to 50 mm	Light-ON	E3G-L11	E3G-L12	
	Connector type			E3G-L15	E3G-L16	
	Pre-wired	(selectable)	E3G-L31	E3G-L32		
	Connector type	Max. setting Sensing range: White paper 5 to 200 mm		E3G-L35	E3G-L36	

### Accessories

**Mounting Brackets** 

Shape	Model	Quantity	Remarks
	E39-L139	1	Provided with E3G-L□1/-L□2
	E39-L140	1	Provided with E3G-L□5/-L□6

### Sensor I/O Connectors

Cable	Shape		Cable length		Model
	Straight		2 m		XS3F-M421-402-A
Standard cable		C Mar Mar	5 m	1 conductors	XS3F-M421-405-A
Standard cable	L-shaped		2 m		XS3F-M422-402-A
		S.	5 m		XS3F-M422-405-A

# Rating/Performance

Sensor type		ensor type	Distance-setting					
		NPN out- put	E3G-L11 E3G-L15		E3G-L31	E3G-L35		
Item	Model	PNP out- put	E3G-L12	E3G-L16	E3G-L32	E3G-L36		
Sensing			5 to 50 mm (White paper 50 x 50 mm, Setting distance 50 mm)		5 to 200 mm (White paper 50 x 50 mm, Setting distance 200 mm) 5 to 150 mm (Black paper 50 x 50 mm, Setting distance 150 mm)			
Settin	g rang	je	30 to 50 mm (White paper/Black paper 50 x 50 mm)		50 to 200 mm (White paper 50 x 50 mm) 50 to 150 mm (Black paper 50 x 50 mm)			
Differe	ential	distance	4% max. of sensing distance	e	10% of setting distance (typ	10% of setting distance (typical)		
Reflect istics error)	tivity o (black	character- /white	4% max. of sensing distanc	e	10% max. of setting distance (Setting distance 50 to 150 mm)			
Light s length	source ı)	e (wave	Red LED (660 nm)		Infrared LED (860 nm)			
Spot s	size		1 mm dia. max. (Sensing di	stance 38 mm)	15 mm dia. max. (Sensing of	distance 150 mm)		
Power	r supp	ly voltage	10 to 30 VDC [ripple (p-p) 1	0% included]				
Curre	nt con	sumption	55 mA max.		65 mA max.			
Control output		out	Load supply voltage 30 VDC max., load current 100 mA max. (residual voltage NPN type: 1.2 V max., PNP type: 2 V max.) Open collector output type (depends on the NPN/PNP output, format) Light-ON/Dark-ON switch selectable					
Protec	ctive c	ircuits	Reverse polarity protection, output short-circuit protection, mutual interference prevention					
Response time		ime	Operation or reset: 1.5 ms max. Operation or reset: 2.5 ms max.					
Distance setting		tting	Teaching method (NORMA	L mode/ZONE mode)				
Fine d adjust	distand tment	ce	Manual threshold fine adjustment (NORMAL mode: 13 levels/ZONE mode: 5 levels)					
Indica	itor lar	mp	Operation indication (orange), distance indication (green, 8 levels), threshold indication (red, NORMAL mode: 13 levels/ZONE mode: 5 levels)					
Ambie	ent illu	minance	Incandescent lamp: 3,000 lux max. Sunlight: 10,000 lux max.					
Ambie	ent ter	nperature	Operating: -25°C to 55°C, Storage: -30°C to 70°C (with no icing or condensation)					
Ambie	ent hu	midity	Operating: 35% to 85%RH, Storage: 35% to 95%RH (with no condensation)					
Insula	tion re	esistance	20 M Ω min. at 500 VDC					
Dielec	ctric st	rength	1,000 VAC at 50/60 Hz for 1 minute					
Vibration resistance		sistance	10 to 55 Hz, 1.5 mm double amplitude for 2 hours each in X, Y, and Z directions					
Shock resistance		tance	Destruction: 500 m/s <sup>2</sup> for 3 times each in X, Y, and Z directions					
Protective structure		tructure	IEC 60529 IP67 (with Prote	ctive Cover attached)				
Connection method		method	Pre-wired (standard length: 2 m)	M8 connector	Pre-wired (standard length: 2 m)	M8 connector		
Weight (Packed state)		ite)	Approx. 64 g	Approx. 21 g	Approx. 64 g	Approx. 21 g		
Case			PBT (polybutylene terephthalate)					
Ma- teri- Cover Acrylics (PMMA)								
al	Moun Brack	nting kets	Stainless steel (SUS304)					
Accessories		3	Mounting bracket (with screws), instruction manual					

## Characteristic data (typical)

### **Close-range Characteristics**

### E3G-L1



E3G-L3□



## Part names and functions





Operation mode selector Selects L-ON or D-ON. NORMAL/ZONE selector Selects the detection mode.

Threshold indicator (Red) \_ Indicators threshold level.

SET button \_\_\_\_\_\_ For teaching or for threshold adjustment Mode selector Selects the mode.

## **Output Circuit Diagram**

### NPN output

Model	Operating status of output transistor	Timing chart	Mode selection switch	Output circuit
E3G-L11 E3G-L15	Light ON	Incident Interrupted Operation indicator ON (orange) OFF Output ON transistor OFF Load Operate (Relay) Release (Between brown and black)	L•ON (LIGHT ON)	Black Load (green) (red) Main circuit Load current 2D 2D 30 VDC
E3G-L31 E3G-L35	Dark ON	Incident Interrupted Operation indicator ON (orange) OFF Output ON transistor OFF Load Operate (Relaye Release (Between brown and black)	D•ON (DARK ON)	Connector Pin Arrangement (2)(4) (1) (3) Note: Terminal 2 is not used.

### **PNP** output



### Connectors (Sensor I/O connectors)



## Operation

### **Adjustment Steps**

Procedure	Operation
1	Install, wire, and turn on the Sensor.
2	Perform distance setting (teaching). Refer to "Distance Setting (Teaching)".
3	Fine-adjust the threshold as necessary. Refer to "Manual Tuning (Fine Distance Adjustment)" on page A-97.
4	Check that the mode selector is set to RUN.

### Distance Setting (Teaching)

Select the most appropriate teaching method in reference to the following descriptions.

	1	2	3
	• Teaching without sensing objects	• Detection of slight differences in sur-	Detection of glossy objects in front of
Application	(i.e. Teaching the background).	face level.	the background.
		• Setting a threshold in the middle be-	
		tween the background and sensing	
		object for operation.	

	· · · · · · · · · · · · · · · · · · ·			•	•		
Teaching	1	Normal one-point teaching	2	2 Normal two-point teaching		Zone one-point teaching	
	Press the TEACH button with the background object.		Pre: obje	Press the TEACH button with background object and with sensing object.		ne TEACH button with the background conveyor, etc.).	
Setting method	Background			Sensor Dbject Background			
Set threshold	Thr bac	eshold (a) is set immediately in front of the kground.	Thre dle ject	eshold (a) is set approximately in the mid- between the background and sensing ob-	A pair of thresholds, (a) and (b), are set.		
	The	The output is ON between the Sensor and La.		The output is ON between the Sensor and La.		tput is ON between La and Lb.	
Output ON range	ON Threshold a (La)					ON Threshold a (La)	
						OFF	

La: Distance equivalent to threshold (a) Lb: Distance equivalent to threshold (b)

• The following settings are also possible:

Setting the maximum sensing distance of the Sensor: Maximum distance setting. Setting the minimum differential travel of the Sensor: Minimum distance setting.

• Distance from sensor to background must be as shown below during normal one-point or zone one-point teaching.

Model	Distance from sensor to back- ground			
E3G-L1□	32 mm min.			
E3G-L3□	55 mm min.			

• Maximum sensing distance of E3G-L3 type may differ by color of the sensing object when setting distance is more than 150 mm. Confirm the operation of the Sensor before actual operation.

Normal one-point teaching



1



Pro- ce- dure	Operation	Panel Status
1	Set the mode selector to TEACH.	
2	Set the NORMAL/ZONE mode selector to NORMAL.	
3	Press the SET button with the background. • All threshold indicators (red) are turned ON.	NEAR ZONE D SET TEACH → Threshold indicator (red)
4	Set the mode selector to RUN.	
5	Set to L-ON or D-ON mode with the operation mode selector. L-ON: Output ON between background and sensor. D-ON: Output OFF between background and sensor.	Press
	Application Example 1	
1	Set the mode selector to TEACH.	
2	Set the NORMAL/ZONE mode selector to NORMAL.	UNEAR ZONE D
3	Set the UP/DOWN selector to down.	
4	Press the SET button for 3 s or more. • All threshold indicators (red) are turned ON.	
5	When all distance indicators (green) are then turned ON, the setting is complete. Set the mode selector to RUN.	Press Press the SET button for 3 s selector to RUN □ ■
6	Set L-ON/D-ON with the operation mode selector. (Refer to Normal one-point teaching)	Threshold indicator (red) turns ON.
	Application Example 2	
1	Set the mode selector to TEACH.	
2	Set the NORMAL/ZONE mode selector to NORMAL.	
3	Set the UP/DOWN selector to up.	
4	Press the SET button for 3 s or more. • All threshold indicators (red) are turned ON.	
5	When all distance indicators (green) are turned ON, the setting is complete. Set the mode selector to $\boxed{\text{RUN}}$ .	Press the SET button for 3 s selector to RUN.
6	Set L-ON/D-ON with the operation mode selector. (Refer to Normal one-point teaching)	Threshold indicator (red) turns ON.

La: Distance equivalent to threshold (a)

### 2 Normal two-point teaching





Pro- ce- dure	Operation	Panel Status
1	Set the mode selector to TEACH.	Object
2	Set the NORMAL/ZONE mode selector to NORMAL.	
3	Press the SET button with a sensing object located at sensing position. • All threshold indicators (red) are turned ON.	NEAR SET TEACH → Threshold indicator (red) turns ON.
4	<ul> <li>Move the sensing object and press the <u>SET</u> button with the background.</li> <li>If the teaching is successful, all distance indicators (green) are turned ON.</li> <li>If the teaching is not successful, all threshold indicators (red) flicker.</li> </ul>	Press
5	If the teaching is successful, set the mode selector to RUN to complete the teaching operation. If the teaching is not successful, change the po- sition of the object and setting distance that have been set and repeat from the above step 3.	Background
6	Set to L-ON or D-ON mode with the operation mode selector.	RUN Press
l a' Die	tance equivalent to threshold (a)	





Proce- dure	Operation	Panel Status			
1	Set the mode selector to TEACH.				
2	Set the NORMAL/ZONE mode selector to ZONE .				
3	<ul> <li>Press the SET button with the background. While the button is pressed, all threshold indicators (red) are turned ON. When the button is released:</li> <li>If the teaching is successful, all distance indicators (green) are turned ON.</li> </ul>	OK NEAR SET TEACH ADJ NG NG Threshold indicator (red) starts to flash.			
4	Set the mode selector to RUN.				
5	Set to L-ON or D-ON mode with the operation mode selector. L-ON: Output ON between background and sensor. D-ON: Output OFF between background and sensor.	Press			

La: Distance equivalent to threshold (a)

Manua	I Tuning (Fine Distance Adjustment)	
Pro- ce- dure	Operation	Panel Status
	Fine adjustment of the threshold is possible after teaching.	
1	Set the mode selector to ADJ.	
2	In the ADJ mode, specify the adjustment direction with the UP/DOWN selector. The threshold changes every time the SET button is pressed. The setting can be made in up to 13 levels (for normal one-point or two-point teaching).	OUT NORM L NEAR ZONE D SET TEACH ADJ ADJ ADJ NEAR ZONE D ADJ ADJ ADJ ADJ ADJ ADJ ADJ AD
3	Upon completed adjustment, set the mode selector to RUN.	SET pressed with UP/DOWN selector[set] to DOWN.
		Press
		Threshold Indicator Display During Distance Adjustment
		Max. 13 adjustment levels for normal teaching.
		Level         Threshold indicator           1         5         6         1         1         1         1         1         2         3         4         2         0         1         1         1         1         1         2         3         4         2         0         1         1         1         1         1         2         3         4         5         6         7         8         9         10         11         15         13
		Five adjustment levels for zone teaching.
		Level         Threshold indicator           1         7         5         2

#### Threshold and distance display method

(Display for distance setting with normal one-point or twopoint teaching)

The distance indicators show the distance level. The distance indicators show the relative distances to the threshold. The threshold can be shifted using the UP/DOWN selector and SET button. The differential travel is fixed.



(Display for distance setting with zone teaching) The distance indicators show the current distance band. The distance indicators show the relative distances to the threshold. The ON range can be shifted using the UP/DOWN selector and SET button. The differential travel is fixed.



## **Precautions**

Correct Use

### Wiring Considerations

### Cable

The bending radius should be 25 mm or more.

### **Avoiding Malfunctions**

If using the photoelectric sensor with an inverter or servomotor, be sure to ground the FG (frame ground) and G (ground) terminals, otherwise the Sensor may malfunction.

### Mounting

### Mounting the Sensor

- If Sensors are mounted face-to-face, ensure that no optical axes cross each other. Otherwise, mutual interference may result.
- Be sure to install the Sensor carefully so that the directional angle range of the Sensor will not be directly exposed to intensive light, such as sunlight, fluorescent light, or incandescent light.
- Do not strike the Photoelectric Sensor with a hammer or any other tool during the installation of the Sensor, or the Sensor will loose its water-resistive properties.
- Use M3 screws to mount the Sensor.
- . When mounting the case, make sure that the tightening torque applied to each screw does not exceed 0.54 Nm.

### **M8** Connector

- Be sure to connect or disconnect the metal connector after turning OFF the Sensor.
- · Hold the connector cover to connect or disconnect the metal connector.
- Secure the connector cover by hand. Do not use any pliers, otherwise the connector may be damaged.
- If the M8 connector is not connected securely, the M8 connector may be disconnected by vibration or the proper degree of protection of the Sensor may not be maintained.

### Installation Directions

· Ensure that the sensing side of the Sensor is parallel to the surface of each sensing object. Do not incline the Sensor towards the sensing object.

Sensina side Surface of sensing object

If the sensing object has a glossy surface, incline the Sensor by 5° to 10° as shown on the right, provided that the Sensor is not influenced by any background objects.





• If there is a mirror-like object below the Sensor, the Sensor may not be in stable operation. Therefore, incline the Sensor or keep the Sensor at a certain distance from the mirrorlike object as shown below.



• Ensure not to install the Sensor in the incorrect direction. Refer to the following.



Install the Sensor as shown in the following if each sensing object greatly differs in color or material.



### Adjustment

If the Sensor is not in stable operation due to color differences, perform a fine adjustment of the threshold level and confirm stable detection. Refer to "Manual Teaching (Fine Distance Setting).

### Maintenance and Inspection

### Cleaning

Thinner or like damage the casing of the Sensor. Do not apply thinner to clean the Sensor.

### Miscellaneous

### **EEPROM Writing Error**

If a teaching data error occurs (with the operation indicator flashing) due to a power failure or static noise, perform the teaching operation of the Sensor again.

### Water Resistance

To ensure the water resistivity of the Sensor, tighten the screws of the operation panel cover to a torque of 0.2 to 0.3 Nm.

## Dimensions (Unit: mm)





Accessories (Order Separately) A-198

## Photoelectric sensor



# Threaded Cylindrical Photoelectric Sensors with Built-in Amplifier for Use as an Optical Proximity Switch



### **Features**

- M18 DIN-sized cylindrical housing
- Housing materials: plastic, nickel plated brass and stainless
   steel
- Axial and radial types (with integrated 90°-optics)
- Improved enclosure ratings (IP67)
- DC switching types with connectors for easy maintenance
- Full metal plug-in type
- Sensing distance separate type : 7 m
- Retroreflective polarized type (MSR): 2 m

- Long detection distance (30 cm) with sensitivity adjuster for diffuse type
- Wide-beam characteristics (10 cm) for diffuse type
- Wide operating voltage range (10 to 30 VDC or 24 to 240 VAC)
- Short-circuit and reverse connection protection (DC switching type)
- UL and CSA approved (AC switching types)
- UL listed (DC switching types)

## **Selection Guide**

### **DC-Switching Models**

	0				
Housing	Material:	Plastic			

Sensing method		Appearance	Connection	Sensing	Model	
			method	distance	PNP output	NPN output
Through-			pre-wired	7 m	E3F2-7B4	E3F2-7C4
beam		axial	M12 connector	7 111	E3F2-7B4-P1	E3F2-7C4-P1
	Non-polarizing	_	pre-wired		E3F2-R2B4	E3F2-R2C4
	(without MSR function)	▫◻◨◧▬▯	M12 connector		E3F2-R2B4-P1	E3F2-R2C4-P1
Retro-	Polarizing		pre-wired	0.1 - 2 m	-	-
reflective	(with MSR function)	axiai	M12 connector	(with	-	-
(incl. reflector E39-R1)	Non-polarizing	radial	pre-wired	reflector E39-R1)	-	-
	(without MSR function)		M12 connector		-	-
	Polarizing (with MSR function)		pre-wired		E3F2-R2RB41	E3F2-R2RC41
			M12 connector		E3F2-R2RB41-P1	E3F2-R2RC41-P1
	Fixed sensing distance		pre-wired	0.1 m	E3F2-DS10B4-N	E3F2-DS10C4-N
	Wide-beam characteristics		M12 connector	0.1111	E3F2-DS10B4-P1	E3F2-DS10C4-P1
	Adjustable sensing	axial	pre-wired	0.2 m	E3F2-DS30B4	E3F2-DS30C4
Diffuse	distance		M12 connector	0.5 11	E3F2-DS30B4-P1	E3F2-DS30C4-P1
reflective	Fixed sensing distance		pre-wired	0.1 m	-	-
	Wide-beam characteristics		M12 connector	0.1111	-	-
	Adjustable sensing	L.	pre-wired	0.2 m	E3F2-DS30B41	E3F2-DS30C41
	distance	radial	M12 connector	0.3 11	E3F2-DS30B41-P1	E3F2-DS30C41-P1

Note: Standard cable length is 2 m. Models provided with a 5 m long cable are available. When ordering, specify the cable length by adding the length of the cable (e.g. E3F2-R2RB4 2M or E3F2-R2RB4 5M). For other cable length please contact your OMRON sales representative.

Housing material: Me	etal (Nickel plated brass)
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Sensing method		Appearance	Connection	Sensing	Model		
			method	distance	PNP output	NPN output	
Through-			pre-wired	7 m	E3F2-7B4-M	E3F2-7C4-M	
beam		axial	M12 connector	7 111	E3F2-7B4-M1-M	E3F2-7C4-M1-M	
	Non-polarizing	_	pre-wired		-	-	
	(without MSR function)	▫◻◨▯⇒₿	M12 connector		-	-	
Retro-	Polarizing		pre-wired	0.1 - 2 m	E3F2-R2RB4-M	E3F2-R2RC4-M	
reflective	(with MSR function)	axiai	M12 connector	(with	E3F2-R2RB4-M1-M	E3F2-R2RC4-M1-M	
(incl. reflector	Non-polarizing (without MSR function) Polarizing	radial	pre-wired	reflector E39-R1)	-	-	
E39-R1)			M12 connector		-	-	
			pre-wired		E3F2-R2RB41-M	E3F2-R2RC41-M	
	(with MSR function)		M12 connector		E3F2-R2RB41-M1-M	E3F2-R2RC41-M1-M	
	Fixed sensing distance	▫◻◧≒	pre-wired	0.1 m	E3F2-DS10B4-M	E3F2-DS10C4-M	
	Wide-beam characteristics		M12 connector	0.1 11	E3F2-DS10B4-M1-M	E3F2-DS10C4-M1-M	
	Adjustable sensing	∎	pre-wired	0.2 m	E3F2-DS30B4-M	E3F2-DS30C4-M	
Diffuse	distance	dxiai	M12 connector	0.3 m	E3F2-DS30B4-M1-M	E3F2-DS30C4-M1-M	
reflective	Fixed sensing distance		pre-wired	0.1 m	-	-	
	Wide-beam characteristics		M12 connector	0.1 11	-	-	
	Adjustable sensing		pre-wired	0.2 m	E3F2-DS30B41-M	E3F2-DS30C41-M	
	distance	radial	M12 connector	0.3 m	E3F2-DS30B41-M1-M	E3F2-DS30C41-M1-M	

Note: Standard cable length is 2 m. Models provided with a 5 m long cable are available. When ordering, specify the cable length by adding the length of the cable (e.g. E3F2-R2RB4-M 2M or E3F2-R2RB4-M 5M). For other cable length please contact your OMRON sales representative.

### Housing material: Metal (Stainless steel)

Sensing method		Appearance	Connection	Sensing	Mod	el
	•		method	distance	PNP output	NPN output
Through-			pre-wired	7	E3F2-7B4-S	E3F2-7C4-S
beam		axial	M12 connector	/ 111	E3F2-7B4-M1-S	E3F2-7C4-M1-S
	Non-polarizing	_	pre-wired		-	-
	(without MSR function)	n⊂t∰⇒§ axial	M12 connector		-	-
Retro-	Polarizing		pre-wired	0.1 - 2 m	E3F2-R2RB4-S	E3F2-R2RC4-S
reflective	(with MSR function)		M12 connector	(with	E3F2-R2RB4-M1-S	E3F2-R2RC4-M1-S
(incl. reflector E39-R1)	Non-polarizing	8	pre-wired	reflector E39-R1)	-	-
	(without MSR function)		M12 connector		-	-
	Polarizing		pre-wired		-	-
	(with MSR function)	radial	M12 connector		-	-
	Fixed sensing distance	₀□∰≒	pre-wired	0.1 m	E3F2-DS10B4-S	E3F2-DS10C4-S
	Wide-beam characteristics		M12 connector		E3F2-DS10B4-M1-S	E3F2-DS10C4-M1-S
	Adjustable sensing	avial	pre-wired	0.2 m	E3F2-DS30B4-S	E3F2-DS30C4-S
Diffuse	distance	axiai	M12 connector	0.5 11	E3F2-DS30B4-M1-S	E3F2-DS30C4-M1-S
reflective	Fixed sensing distance		pre-wired	0.1 m	-	-
	Wide-beam characteristics		M12 connector	0.1 111	-	-
	Adjustable sensing		pre-wired	0.2 m	-	-
	distance	radial	M12 connector	0.3 M	-	-

Note: Standard cable length is 2 m. Models provided with a 5 m long cable are available. When ordering, specify the cable length by adding the length of the cable (e.g. E3F2-R2RB4-S 2M or E3F2-R2RB4-S 5M). For other cable length please contact your OMRON sales representative.

### **AC-Switching Models**

Housing material: Plastic

Sensing method		Appearance	Connection	Sensing	Mod	el
			method	distance	Light-ON	Dark-ON
Through- beam		u∰→(∰□ axial	pre-wired	3 m	E3F2-3Z1	E3F2-3Z2
Retro- reflective (incl. reflector E39-R1)	Non-polarizing (without MSR function)	থ⊡∰≕ axial	pre-wired	0.1 - 2 m (with reflector E39-R1)	E3F2-R2Z1	E3F2-R2Z2
Diffuse reflective	Fixed sensing distance Wide-beam characteristics	ɑ⊡∰≕ axial	pre-wired	0.1 m	E3F2-DS10Z1-N	E3F2-DS10Z2-N

Note: Standard cable length is 2 m. Models provided with a 5 m long cable are available. When ordering, specify the cable length by adding the length of the cable (e.g. E3F2-R2Z1 2M or E3F2-R2Z1 5M). For other cable length please contact your OMRON sales representative.

### Accessories (Order Separately)

Name	Sensing distance (typical) [1.]	Model	Remark
Reflectors	0.1 - 3.7 m (axial) 0.1 - 2.4 m (radial)	E39-R1	60 x 40 mm (included in some models)
	0.1 - 4.2 m (axial) 0.1 - 2.7 m (radial)	E39-R7	Ø 84 mm
	0.1 - 5.3 m (axial) 0.1 - 3.1 m (radial)	E39-R8	100 x 100 mm
Tape Reflectors		E39-RSA	35 x 10 mm
		E39-RSB	35 x 40 mm
		E39-RS3	80 x 70 mm
Lens Cap		E39-F31	
Mounting Bracket		Y92E-B18	

For detailed information about Accessories, refer to the main chapter "Accessories" at the end of the document.

Note: 1 . Typical sensing distance corresponds to 80 % of the max. sensing distance. For details, please refer to "Engineering Data".

E3F2

## Sensor I/O Connectors

Cord	Shape	Cable	e type	Model
	Straight     2 m       5 m       L-shaped       5 m       5 m       Four-wire type	2 m		XS2F-D421-D80-A
Standard		XS2F-D421-G80-A		
Stanuaru	Laborad	5 m           2 m           5 m           2 m           5 m           2 m   Four-wire type		XS2F-D422-D80-A
	L-shaped	5 m	Four-wire type	XS2F-D422-G80-A
	Chucinkt	2 m		XS2F-D421-D80-R
Vibration-proof	Straight	5 m		XS2F-D421-G80-R
robot cable	L-shaped	2 m		XS2F-D422-D80-R
		5 m		XS2F-D422-G80-R

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## Ordering Information: type list

## DC-Switching Models, plastic

Model	Sensing method, sensing distance	Appearance	Connection (cable-length)	Control output	Comments
E3F2-7B4 2M	Through-beam, 7 m	axial	Pre-wired (2 m)*	PNP	Receiver and Emitter
E3F2-7B4-P1	Through-beam, 7 m	axial	Connector	PNP	Receiver and Emitter
E3F2-7C4 2M	Through-beam, 7 m	axial	Pre-wired (2 m)*	NPN	Receiver and Emitter
E3F2-7C4-P1	Through-beam, 7 m	axial	Connector	NPN	Receiver and Emitter
E3F2-7DB4 2M	Through-beam, 7 m	axial	Pre-wired (2 m)*	PNP	Receiver only
E3F2-7DB4-P1	Through-beam, 7 m	axial	Connector	PNP	Receiver only
E3F2-7DC4 2M	Through-beam, 7 m	axial	Pre-wired (2 m)*	NPN	Receiver only
E3F2-7DC4-P1	Through-beam, 7 m	axial	Connector	NPN	Receiver only
E3F2-7L 2M	Through-beam, 7 m	axial	Pre-wired (2 m)*	N.A.	Emitter only
E3F2-7L -P1	Through-beam, 7 m	axial	Connector	N.A.	Emitter only
E3F2-DS10B4-N 2M	Diffuse reflective, 0.1 m	axial	Pre-wired (2 m)*	PNP	Wide-beam characteristic
E3F2-DS10B4-P1	Diffuse reflective, 0.1 m	axial	Connector	PNP	Wide-beam characteristic
E3F2-DS10C4-N 2M	Diffuse reflective, 0.1 m	axial	Pre-wired (2 m)*	NPN	Wide-beam characteristic
E3F2-DS10C4-P1	Diffuse reflective, 0.1 m	axial	Connector	NPN	Wide-beam characteristic
E3F2-DS30B4 2M	Diffuse reflective, 0.3 m	axial	Pre-wired (2 m)*	PNP	Sensitivity adjuster
E3F2-DS30B41 2M	Diffuse reflective, 0.3 m	radial	Pre-wired (2 m)*	PNP	Sensitivity adjuster
E3F2-DS30B41-P1	Diffuse reflective, 0.3 m	radial	Connector	PNP	Sensitivity adjuster
E3F2-DS30B4-P1	Diffuse reflective, 0.3 m	axial	Connector	PNP	Sensitivity adjuster
E3F2-DS30C4 2M	Diffuse reflective, 0.3 m	axial	Pre-wired (2 m)*	NPN	Sensitivity adjuster
E3F2-DS30C41 2M	Diffuse reflective, 0.3 m	radial	Pre-wired (2 m)*	NPN	Sensitivity adjuster
E3F2-DS30C41-P1	Diffuse reflective, 0.3 m	radial	Connector	NPN	Sensitivity adjuster
E3F2-DS30C4-P1	Diffuse reflective, 0.3 m	axial	Connector	NPN	Sensitivity adjuster
E3F2-R2B4 2M	Retroreflective, 2 m	axial	Pre-wired (2 m)*	PNP	Non-polarizing
E3F2-R2B4-E 2M	Retroreflective, 2 m	axial	Pre-wired (2 m)*	PNP	Non-polarizing, without reflector
E3F2-R2B4-P1	Retroreflective, 2 m	axial	Connector	PNP	Non-polarizing
E3F2-R2B4-P1-E	Retroreflective, 2 m	axial	Connector	PNP	Non-polarizing, without reflector
E3F2-R2C4 2M	Retroreflective, 2 m	axial	Pre-wired (2 m)*	NPN	Non-polarizing
E3F2-R2C4-E 2M	Retroreflective, 2 m	axial	Pre-wired (2 m)*	NPN	Non-polarizing, without reflector
E3F2-R2C4-P1	Retroreflective, 2 m	axial	Connector	NPN	Non-polarizing
E3F2-R2C4-P1-E	Retroreflective, 2 m	axial	Connector	NPN	Non-polarizing, without reflector
E3F2-R2RB41 2M	Retroreflective, 2 m	radial	Pre-wired (2 m)*	PNP	Polarizing
E3F2-R2RB41-E 2M	Retroreflective, 2 m	radial	Pre-wired (2 m)*	PNP	Polarizing, without reflector
E3F2-R2RB41-P1	Retroreflective, 2 m	radial	Connector	PNP	Polarizing
E3F2-R2RB41-P1-E	Retroreflective, 2 m	radial	Connector	PNP	Polarizing, without reflector
E3F2-R2RC41 2M	Retroreflective, 2 m	radial	Pre-wired (2 m)*	NPN	Polarizing
E3F2-R2RC41-E 2M	Retroreflective, 2 m	radial	Pre-wired (2 m)*	NPN	Polarizing, without reflector
E3F2-R2RC41-P1	Retroreflective, 2 m	radial	Connector	NPN	Polarizing
E3F2-R2RC41-P1-E	Retroreflective, 2 m	radial	Connector	NPN	Polarizing, without reflector

Standard cable length is 2 m. Models provided with a 5 m long cable are available. When ordering, specify the cable length by adding the length of the cable (e.g. E3F2-R2RB41 2M or E3F2-R2RB41 5M). For other cable length please contact your OMRON sales representative.

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## DC-Switching Models, metal (nickel plated brass)

Model	Sensing method, sensing range	Appearance	Connection (cable-length)	Control output	Comments	
E3F2-7B4-M 2M	Through-beam, 7 m	axial	Pre-wired (2 m)*	PNP	Receiver and Emitter	
E3F2-7B4-M1-M	Through-beam, 7 m	axial	Connector	PNP	Receiver and Emitter	
E3F2-7C4-M 2M	Through-beam, 7 m	axial	Pre-wired (2 m)*	NPN	Receiver and Emitter	
E3F2-7C4-M1-M	Through-beam, 7 m	axial	Connector	NPN	Receiver and Emitter	
E3F2-7DB4-M 2M	Through-beam, 7 m	axial	Pre-wired (2 m)*	PNP	Receiver only	
E3F2-7DB4-M1-M	Through-beam, 7 m	axial	Connector	PNP	Receiver only	
E3F2-7DC4-M 2M	Through-beam, 7 m	axial	Pre-wired (2 m)*	NPN	Receiver only	
E3F2-7DC4-M1-M	Through-beam, 7 m	axial	Connector	NPN	Receiver only	
E3F2-7L-M 2M	Through-beam, 7 m	axial	Pre-wired (2 m)*	N.A	Emitter only	
E3F2-7L-M1-M	Through-beam, 7 m	axial	Connector	N.A	Emitter only	
E3F2-DS10B4-M 2M	Diffuse reflective, 0.1 m	axial	Pre-wired (2 m)*	PNP	Wide-beam characteristic	
E3F2-DS10B4-M1-M	Diffuse reflective, 0.1 m	axial	Connector	PNP	Wide-beam characteristic	
E3F2-DS10C4-M 2M	Diffuse reflective, 0.1 m	axial	Pre-wired (2 m)*	NPN	Wide-beam characteristic	
E3F2-DS10C4-M1-M	Diffuse reflective, 0.1 m	axial	Connector	NPN	Wide-beam characteristic	
E3F2-DS30B41-M 2M	Diffuse reflective, 0.3 m	radial	Pre-wired (2 m)*	PNP	Sensitivity adjuster	
E3F2-DS30B41-M1-M	Diffuse reflective, 0.3 m	radial	Connector	PNP	Sensitivity adjuster	
E3F2-DS30B4-M 2M	Diffuse reflective, 0.3 m	axial	Pre-wired (2 m)*	PNP	Sensitivity adjuster	
E3F2-DS30B4-M1-M	Diffuse reflective, 0.3 m	axial	Connector	PNP	Sensitivity adjuster	
E3F2-DS30C41-M 2M	Diffuse reflective, 0.3 m	radial	Pre-wired (2 m)*	NPN	Sensitivity adjuster	
E3F2-DS30C41-M1-M	Diffuse reflective, 0.3 m	radial	Connector	NPN	Sensitivity adjuster	
E3F2-DS30C4-M 2M	Diffuse reflective, 0.3 m	axial	Pre-wired (2 m)*	NPN	Sensitivity adjuster	
E3F2-DS30C4-M1-M	Diffuse reflective, 0.3 m	axial	Connector	NPN	Sensitivity adjuster	
E3F2-R2RB41-M 2M	Retroreflective, 2 m	radial	Pre-wired (2 m)*	PNP	Polarizing	
E3F2-R2RB41-M1-M	Retroreflective, 2 m	radial	Connector	PNP	Polarizing	
E3F2-R2RB41-M1-M-E	Retroreflective, 2 m	radial	Connector	PNP	Polarizing, without reflector	
E3F2-R2RB41-M-E 2M	Retroreflective, 2 m	radial	Pre-wired (2 m)*	PNP	Polarizing, without reflector	
E3F2-R2RB4-M 2M	Retroreflective, 2 m	axial	Pre-wired (2 m)*	PNP	Polarizing	
E3F2-R2RB4-M1-M	Retroreflective, 2 m	axial	Connector	PNP	Polarizing	
E3F2-R2RB4-M1-M-E	Retroreflective, 2 m	axial	Connector	PNP	Polarizing, without reflector	
E3F2-R2RB4-M-E 2M	Retroreflective, 2 m	axial	Pre-wired (2 m)*	PNP	Polarizing, without reflector	
E3F2-R2RC41-M 2M	Retroreflective, 2 m	radial	Pre-wired (2 m)*	NPN	Polarizing	
E3F2-R2RC41-M1-M	Retroreflective, 2 m	radial	Connector	NPN	Polarizing	
E3F2-R2RC41-M1-M-E	Retroreflective, 2 m	radial	Connector	NPN	Polarizing, without reflector	
E3F2-R2RC41-M-E 2M	Retroreflective, 2 m	radial	Pre-wired (2 m)*	NPN	Polarizing, without reflector	
E3F2-R2RC4-M 2M	Retroreflective, 2 m	axial	Pre-wired (2 m)*	NPN	Polarizing	
E3F2-R2RC4-M1-M	Retroreflective, 2 m	axial	Connector	NPN	Polarizing	
E3F2-R2RC4-M1-M-E	Retroreflective, 2 m	axial	Connector	NPN	Polarizing, without reflector	
E3F2-R2RC4-M-E 2M	Retroreflective, 2 m	axial	Pre-wired (2 m)*	NPN	Polarizing, without reflector	

\* Standard cable length is 2 m. Models provided with a 5 m long cable are available. When ordering, specify the cable length by adding the length of the cable (e.g. E3F2-R2RB41-M 2M or E3F2-R2RB41-M 5M). For other cable length please contact your OMRON sales representative.

### DC-Switching Models, metal (stainless steel)

Model	Sensing method, sensing range	Appearance	Connection (cable-length)	Control output	Comments
E3F2-7B4-M1-S	Through-beam, 7 m	axial	Connector	PNP	Receiver and Emitter
E3F2-7B4-S 2M	Through-beam, 7 m	axial	Pre-wired (2 m)*	PNP	Receiver and Emitter
E3F2-7C4-M1-S	Through-beam, 7 m	axial	Connector	NPN	Receiver and Emitter
E3F2-7C4-S 2M	Through-beam, 7 m	axial	Pre-wired (2 m)*	NPN	Receiver and Emitter
E3F2-7DB4-M1-S	Through-beam, 7 m	axial	Connector	PNP	Receiver only
E3F2-7DB4-S 2M	Through-beam, 7 m	axial	Pre-wired (2 m)*	PNP	Receiver only
E3F2-7DC4-M1-S	Through-beam, 7 m	axial	Connector	NPN	Receiver only
E3F2-7DC4-S 2M	Through-beam, 7 m	axial	Pre-wired (2 m)*	NPN	Receiver only
E3F2-7L-M1-S	Through-beam, 7 m	axial	Connector	N.A.	Emitter only
E3F2-7L-S 2M	Through-beam, 7 m	axial	Pre-wired (2 m)*	N.A.	Emitter only
E3F2-DS10B4-M1-S	Diffuse reflective, 0.1 m	axial	Connector	PNP	Wide-beam characteristic
E3F2-DS10B4-S 2M	Diffuse reflective, 0.1 m	axial	Pre-wired (2 m)*	PNP	Wide-beam characteristic
E3F2-DS10C4-M1-S	Diffuse reflective, 0.1 m	axial	Connector	NPN	Wide-beam characteristic
E3F2-DS10C4-S 2M	Diffuse reflective, 0.1 m	axial	Pre-wired (2 m)*	NPN	Wide-beam characteristic
E3F2-DS30B4-M1-S	Diffuse reflective, 0.3 m	axial	Connector	PNP	Sensitivity adjuster
E3F2-DS30B4-S 2M	Diffuse reflective, 0.3 m	axial	Pre-wired (2 m)*	PNP	Sensitivity adjuster
E3F2-DS30C4-M1-S	Diffuse reflective, 0.3 m	axial	Connector	NPN	Sensitivity adjuster
E3F2-DS30C4-S 2M	Diffuse reflective, 0.3 m	axial	Pre-wired (2 m)*	NPN	Sensitivity adjuster
E3F2-R2RB4-M1-S	Retroreflective, 2 m	axial	Connector	PNP	Polarizing
E3F2-R2RB4-M1-S-E	Retroreflective, 2 m	axial	Connector	PNP	Polarizing, without reflector
E3F2-R2RB4-S 2M	Retroreflective, 2 m	axial	Pre-wired (2 m)*	PNP	Polarizing
E3F2-R2RB4-S-E 2M	Retroreflective, 2 m	axial	Pre-wired (2 m)*	PNP	Polarizing, without reflector
E3F2-R2RC4-M1-S	Retroreflective, 2 m	axial	Connector	NPN	Polarizing
E3F2-R2RC4-M1-S-E	Retroreflective, 2 m	axial	Connector	NPN	Polarizing, without reflector
E3F2-R2RC4-S 2M	Retroreflective, 2 m	axial	Pre-wired (2 m)*	NPN	Polarizing
E3F2-R2RC4-S-E 2M	Retroreflective, 2 m	axial	Pre-wired (2 m)*	NPN	Polarizing, without reflector

\* Standard cable length is 2 m. Models provided with a 5 m long cable are available. When ordering, specify the cable length by adding the length of the cable (e.g. E3F2-R2RB41-S 2M or E3F2-R2RB41-S 5M). For other cable length please contact your OMRON sales representative.

### AC-Switching Models, plastic

Model	Sensing method, sensing range	Appearance	Connection (cable-length)	Control output	Comments
E3F2-3LZ 2M	Through-beam, 3 m	axial	Pre-wired (2 m)*	N.A.	Emitter only
E3F2-3DZ1 2M	Through-beam, 3 m	axial	Pre-wired (2 m)*	Light-ON	Receiver only
E3F2-3DZ2 2M	Through-beam, 3 m	axial	Pre-wired (2 m)*	Dark-ON	Receiver only
E3F2-3Z1 2M	Through-beam, 3 m	axial	Pre-wired (2 m)*	Light-ON	Receiver and Emitter
E3F2-3Z2 2M	Through-beam, 3 m	axial	Pre-wired (2 m)*	Dark-ON	Receiver and Emitter
E3F2-R2Z1 2M	Retroreflective, 2 m	axial	Pre-wired (2 m)*	Light-ON	Non-polarizing
E3F2-R2Z2 2M	Retroreflective, 2 m	axial	Pre-wired (2 m)*	Dark-ON	Non-polarizing
E3F2-R2Z1-E 2M	Retroreflective, 2 m	axial	Pre-wired (2 m)*	Light-ON	Non-polarizing, without reflector
E3F2-R2Z2-E 2M	Retroreflective, 2 m	axial	Pre-wired (2 m)*	Dark-ON	Non-polarizing, without reflector
E3F2-DS10Z1-N 2M	Diffuse reflective, 0.1 m	axial	Pre-wired (2 m)*	Light-ON	Wide-beam characteristic
E3F2-DS10Z2-N 2M	Diffuse reflective, 0.1 m	axial	Pre-wired (2 m)*	Dark-ON	Wide-beam characteristic

\* Standard cable length is 2 m. Models provided with a 5 m long cable are available. When ordering, specify the cable length by adding the length of the cable (e.g. E3F2-R2Z1 2M or E3F2-R2Z1 5M). For other cable length please contact your OMRON sales representative.

## **Specifications**

## Ratings / Characteristics of DC Switching Models

	ltem	E3F2-7B4-□ E3F2-7C4-□	E3F2-R2B4-⊡ E3F2-R2C4-⊡	E3F2-R2RB4- E3F2-R2RC4- E3F2-R2RB41- E3F2-R2RC41-	E3F2-DS10B4- E3F2-DS10C4-	E3F2-DS30B4- E3F2-DS30C4- E3F2-DS30B41- E3F2-DS30C41-		
			Retrore	flective	Diffuse	reflective		
Sensing	method	Through-beam	non-polarizing (without MSR function)	polarizing (with MSR function)	wide-beam characteristic	adjustable sensing distance		
Power s	upply voltage	10 to 30 V DC			•			
Current	consumption	45 mA max.	25 mA max.	30 mA max.	25 mA max.	30 mA max.		
Rated se [1.]	ensing distance	7m	0.1 - 2 m (with reflector E39-R1)	0.1 - 2 m (with reflector E39-R1)	0.1 m (5 x 5 cm white mat paper)	0.3 m (10 x 10 cm white mat paper)		
Typical s for different types (re [2.]	sensing distance ent reflector f. to accessories)	-	E39-R1:4.0 m E39-R7:4.5 m E39-R8:5.3 m	E39-R1: axial 3.7 m radial 2.4 m E39-R7: axial 4.2 m radial 2.7 m E39-R8: axial 5.3 m radial 3.1 m		-		
Standard	d object	Opaque: 11 mm dia. min.	Opaque: 56	mm dia. min.		_		
Direction	nal angle	3° to 20°	3° to 20°	3° to 20°		_		
Different (hysteres	ial travel sis)		_		20% max.			
Respons	se time	Operation and Reset: 2.5 ms max.						
Control of	output	Transistor (open collector), load current: 100 mA max. (residual voltage: 2 V max.)						
Power reset time 50 ms								
Ambient	illumination	Incandescent lamp: 3000 lx max. Sunlight: 10000 lx max.						
Ambient	temperature	Operating: -25 to 55	5 °C / Storage: -30 to 70 °	°C (with no icing or conden	sation)			
Ambient	humidity	Operating: 35% to 85% / Storage: 35% to 95% (without condensation)						
Insulatio	n resistance	20 MΩ min. at 500 V DC between energized parts and case						
Dielectri	c strength	1000 VAC max., 50 / 60 Hz for 1 min between energized parts and case						
Vibration	n resistance	10 to 55 Hz, 1.5 mm double amplitude for 2 hrs each direction (X, Y, Z)						
Shock re	esistance	Destruction: 500 m/s <sup>2</sup> each direction (X, Y, Z)						
Enclosu	re ratings	IP67 [3.]; NEMA 1, 2	67 [3]: NEMA 1, 2, 4					
Light sou	urce	Infrared LED (880 n	frared LED (880 nm) Red LED (660 nm) Infrared LED (880 nm)					
Indicator	S	Light incident / powe	er indicator for light source (	(red)	· · · ·	,		
Sensitivi	ty adjustment	Fixed Adjustable						
Connect	ion method	2 m, 5 m pre-wired cable (PVC, dia. 4 mm (18 / 0.12) [4.]) or M12-connector						
Operatio	n mode	Light-ON or Dark-ON selectable by wiring						
Weight (	approx.)							
Plastic	Plastic pre-wired (2 m) 120 g 60 g							
case	connector	40 g		20 g				
Metal	pre-wired (2 m)	180 g		90 g				
case	connector	120 g		50 g				
Circuit p	rotection	Output short-circuit	and power supply reverse p	olarity				
		Plastic	Plastic	Plastic (only radial type)	Plastic	Plastic		
Housing	materials	Nickel brass	-	Nickel brass	Nickel brass	Nickel brass		
		Stainless steel [5.]	-	Stainless steel [5.]	Stainless steel [5.]	Stainless steel [5.]		

Note: 1 . For stable sensing distance in detail, please refer to "Engineering Data"
2 . Typical sensing distance corresponds to 80 % of the max. sensing distance.
3 . The enclosure rating IP67 of OMRON internal standards correspond to stricter test requirements than the standard IEC 60529 (refer to chapter "Precautions")
4 . For other cable materials (e.g. PUR) please contact your OMRON sales representative.
5 . Material-specification for stainless steel housing case: 1.4305 (W.-No.), 303 (AISI), 2346 (SS). For other stainless steel materials please contact your OMRON sales representative.
### Ratings / Characteristics of AC Switching Models

Item	E3F2-3Z1 E3F2-3Z2	E3F2-R2Z1 E3F2-R2Z2	E3F2-DS10Z1 E3F2-DS10Z2						
Sensing method	Through-beam Non-polarizing Retroreflect		Diffuse reflective (wide-beam characteristic)						
Power supply voltage	24 to 240 VAC ±10 %, 50 / 60 Hz	-							
Current consumption	10 mA max.	5 m	iA max.						
Rated sensing distance[1.]	3 m	0.1 - 2 m (with reflector E39-R1)	0.1 m (5 x 5 cm white mat paper)						
Typical sensing distance for dif- ferent reflector types [2.]	-	E39-R1: 3,4 m E39-R7: 3,9 m E39-R8: 5,2 m	-						
Detectable object	Opaque object: 11 mm min.	Opaque object: 56 mm min.	Opaque objects						
Directional angle	3° to 20°		-						
Differential travel	-		20 % max.						
Response time	30 ms max.	30 ms max.							
Control output	AC solid state (SCR) 200 mA max	AC solid state (SCR) 200 mA max.; residual voltage: 5 V max. at 200 mA							
Power reset time	100 ms								
Ambient illumination	Incandescent lamp: 3000 lx max. S	Sunlight: 10000 lx max.							
Ambient temperature [5.]	Operating: -25 to 55 °C / Storage:	-30 to 70 °C (with no icing or conden	sation)						
Ambient humidity	Operating: 35% to 85% / Storage:	35% to 95% (without condensation)							
Insulation resistance	20 $M\Omega$ min. at 500 V DC between	energized parts and case							
Dielectric strength	1500 VAC, 50 / 60 Hz for 1 min be	tween energized parts and case							
Vibration resistance	10 to 55 Hz, 1.5 mm double amplit	ude for 2 hrs each direction (X, Y, Z)							
Shock resistance	500 m/sqr (approx. 50 g) for each	direction (X, Y, Z)							
Enclosure rating	IP67 [3.]; NEMA 1, 2, 4								
Light source	Infrared LED (880 nm)								
Indicators	Light incident/power indicator for li	ght source (red)							
Sensitivity adjustment	Fixed								
Connection method	2 m, 5 m pre-wired cable (PVC dia. 4 mm (14 / 0.15) [4.])								
Operation mode	Light-ON or Dark-ON (fixed)								
Circuit protection	None								
Weight (approx.)	110 g (pre-wired 2 m cable)								
Housing materials	Case: ABS, lens: Acrylate resin								

Note: 1 . For stable sensing distance in detail, please refer to "Engineering Data" 2 . Typical sensing distance corresponds to 80 % of the max. sensing distance. 3 . The enclosure rating IP67 of OMRON internal standards correspond to stricter test requirements than the standard IEC 60529 (refer to chapter "Precautions") 4 . For other cable materials (e.g. PUR) please contact your OMRON sales representative.

### Engineering Data (Typical)

### Operating Range (typical)

### Through-beam Models (axial) E3F2-7□4-□



Retroreflective Models (axial) E3F2-R2□4-□ (non polarizing) and reflectors



Diffuse reflective Models (axial) E3F2-DS1004-0 (wide-beam type)



Through-beam Models (axial) E3F2-3Z□



Retroreflective Models (axial) E3F2-R2Z<sup>[]</sup> (non polarizing) and reflectors



### Diffuse reflective Models (axial) E3F2-DS10Z (wide-beam type)



#### Retroreflective Models (axial) E3F2-R2R□4-□ (polarizing) and reflectors



Retroreflective Models (radial) E3F2-R2R□41-□ (polarizing) and reflectors



#### Diffuse reflective Models (axial) E3F2-DS30□4-□



### Diffuse reflective Models (radial) E3F2-DS30\_41-



### Excess Gain Ratio vs. Distance (typical)

Through-beam Models (axial) E3F2-7□4-□





Retroreflective Models (axial) E3F2-R2□4-□ (non polarizing) and reflectors



Retroreflective Models (axial) E3F2-R2Z□ (non polarizing) and reflectors

Through-beam Models (axial)

E3F2-3Z



Retroreflective Models (axial) E3F2-R2R□4-□ (polarizing) and reflectors



Retroreflective Models (radial) E3F2-R2R□41-□ (polarizing) and reflectors



E3F2

#### Diffuse reflective Models (axial) E3F2-DS10\_4- (wide-beam type) 10 Sensing object 50 x 50 mm 10 Excess gain White paper (90% reflectivity) Grey paper (18% reflectivity) 0.1 0 20 40 60 80 100 120 140 Distance X (mm)



#### Diffuse reflective Models (axial) E3F2-DS30\_4-100 100 100 × 100 mm 100 × 100

Distance X (mm)

Diffuse reflective Models (radial) E3F2-DS30□41-□



### Operation

### Output Circuits Structure of Sensor I/O Connector

Classification	Wire color	Connector pin No.	Use
	Brown	1	Power supply (+V)
	White	2	Mode selection Lon/Don
DC	Blue	3	Power supply (0 V)
	Black	4	Output



XS2F-G42□-G80-□

PNP Output

Model	Output transistor status	Timing chart	Connection method	Output circuit
E3F2-7B4 E3F2-7B4-M E3F2-7B4-M1-M E3F2-7B4-M1-S E3F2-7B4-P1 E3F2-7B4-S E3F2-DS10B4-M E3F2-DS10B4-M1-M E3F2-DS10B4-M1-S E3F2-DS10B4-N E3F2-DS10B4-P1	-	_	-	Through-beam emitter Power indicator (real) Main circuit Blue 0V Connector Pin Arrangement 0 0 0 0 0 0 0 0 0 0 0 0 0
E3F2-D310B4-F1 E3F2-DS10B4-S E3F2-DS30B4 E3F2-DS30B41 E3F2-DS30B41-M E3F2-DS30B41-M E3F2-DS30B41-P1 E3F2-DS30B4-M1-M E3F2-DS30B4-M1-S E3F2-DS30B4-P1 E3F2-DS30B4-S	ON when light is incident. (Light-ON)	Incident Interrupted Light ON indicator OFF Output ON transistor OFF Load Operate (relay) Release	Connect the pink (Pin 2) and brown (Pin 1) cords or open the pink cord (Pin 2).	Red Red Connector Pin Arrangement Consistence Consist
E3F2-R2B4 E3F2-R2B4 E3F2-R2RB41 E3F2-R2RB41-M E3F2-R2RB41-M1-M E3F2-R2RB41-P1 E3F2-R2RB4-M E3F2-R2RB4-M E3F2-R2RB4-M1-S E3F2-R2RB4-S	ON when light is interrupted. (Dark- ON)	Incident Interrupted Light ON (red) OFF Output ON transistor OFF Load Operate (relay) Release	Connect the pink and blue cords.	Red Main Connector Pin Arrangement (3) (3) (3) (3) (3) (10) to 30 VDC (10) to 30 VDC

Note: Terminal numbers for connector type.

E3F2

### NPN Output

Model	Output transistor status	Timing chart	Connection method	Output circuit
E3F2-7C4 E3F2-7C4-M E3F2-7C4-M1-M E3F2-7C4-M1-S E3F2-7C4-P1 E3F2-7C4-S E3F2-DS10C4-M E3F2-DS10C4-M1-M E3F2-DS10C4-M1-S E3F2-DS10C4-N E3F2-DS10C4-N E3F2-DS10C4-P1	_	_	_	Through-beam emitter
E3F2-DS10C4-S E3F2-DS30C4 E3F2-DS30C41 E3F2-DS30C41-M E3F2-DS30C41-M1-M E3F2-DS30C41-P1 E3F2-DS30C4-M E3F2-DS30C4-M1-M E3F2-DS30C4-M1-S E3F2-DS30C4-P1	ON when light is incident. (Light-ON)	Incident Interrupted Light ON indicator OFF Output ON transistor OFF Load Operate (relay) Release	Connect the pink (Pin 2) and brown (Pin 1) cords or open the pink cord (Pin 2).	Light Red Main dicuit Z <sub>D</sub> : V <sub>Z</sub> = 36 V Pink Mode selection Connector Pin Arrangement (2) (3) (3) (3) (3) (3) (3) (3) (3
E3F2-DS30C4-S E3F2-R2C4 E3F2-R2C4-P1 E3F2-R2RC41 E3F2-R2RC41-M E3F2-R2RC41-M E3F2-R2RC41-P1 E3F2-R2RC41-P1 E3F2-R2RC4-M E3F2-R2RC4-M1-M E3F2-R2RC4-M1-S E3F2-R2RC4-S	ON when light is interrupted. (Dark- ON)	Incident Interrupted Light ON (red) OFF Utransistor OFF Load Operate (relay) Release	Connect the pink and blue cords.	Light Indicator Red Main dirout Journal Load Black max Black Main dirout Black Main Connector Pin Arrangement Connector Sin Arrangement Connector Sin Arrangement Connector Sin Arrangement

Note: Terminal numbers for connector type.

### AC Output

Model	Output transistor status	Timing chart	Connection method	Output circuit
E3F2-3LZ	_	_	-	Through-beam emitter
E3F2-3Z1 E3F2-R2Z1 E3F2-DS10Z1-N	ON when light is incident. (Light-ON)	Incident Interrupted Light indicator (red) Output transistor OFF Load (relay) Release	-	Light indicator
E3F2-3Z2 E3F2-R2Z2 E3F2-DS10Z2-N	ON when light is interrupted. (Dark- ON)	Incident Interrupted Light indicator (red) Output transistor (relay) Operate (relay)	-	Blue Blue Blue

### Dimensions Note: All units are in millimeters unless otherwise indicated

### DC-Switching Models, plastic, axial type



E3F2

### DC-Switching Models, plastic, radial type





DC-Switching Models, metal (brass and stainless steel), axial type

E3F2



### DC-Switching Models, metal (brass and stainless steel), radial type

AC-Switching Models, plastic, axial type



### Accessories (Order Separately)



E39-R1 and E39-R3 ‡ A-219





### Precautions

The E3F2 Photoelectric Sensor is not a safety component for ensuring the safety of people which is defined in EC directive (91/368/ EEC) and covered by separate European standards or by any other regulations or standards.

### **Degree of protection**

The E3F2 photoelectric sensors have a degree of protection rated with IP67. In this case, the sensors have passed the OMRON heat shock test before the IP67-test of IEC 60529 (submersion at 1m water depth for 30 min). Afterwards the sensors have been tested according to the OMRON waterproof test.

- Heat shock: Alternating, fast temperature changes between -25°C and +55°C are executed for 5 cycles and 1 hour for each temperature. Function and isolation are checked.
- Water proof: The sensors are submerged alternating in water of +2°C and +55°C. 20 cycles with 1 hour for each temperature are executed. Function, water tightness and electrical isolation are checked.

Do not expose the photoelectric sensor to excessive shock during installation, keeping within IP 67 standards.

### Wiring

If the input/output lines of the photoelectric sensor are placed in the same conduit or duct as power lines or high-voltage lines, the photoelectric sensor could be induced to malfunction, or even be damaged by electrical noise. Separate the wiring, or use shielded lines as input/output lines to the photoelectric sensor.

Do not connect the black wire to the brown wire without a load. Direct connection of these wires may damage the photoelectric sensor (AC switching type).



When using the photoelectric sensor in the vicinity of an inverter motor, ensure to connect the protective earth ground wire of the motor to earth. Failure to ground the motor may result in malfunction of the sensor.

When you use the photoelectric sensor at temperatures exceeding 45°C, the load current must be within the described values as shown in the figure below.



### Installation

Do not exceed a torque of

- 2.0 Nm ( 20 kgf cm) when tightening mounting nuts for plastic models
- 20.0 Nm (200 kgf cm) when tightening mounting nuts for metal models



CE

### Built-in power supply photoelectric sensor

# E3JK

### Wide range voltage power supply

Pre-wired type/E3JK • Slim body full of functions and economically available

Sensor type	Shape	Connection method	Ser	nsing dis	stance	Output form	Output form Output		Model		
						Light ON	Rolay autout		E3JK-5M1		
Through-beam					- Em	Dark ON	Relay output		E3JK-5M2		
mough beam						Light ON/ Dark ON (selectable)	DC transistor of	output	NPN: E3JK-5S3		
					*	Light ON			E3JK-R2M1		
Retroreflective				2.5	m	Dark ON	Relay output		E3JK-R2M2		
MSR function)				(3m	ı)	Light ON/Dark ON	DC transistor	NPN	E3JK-R2S3		
	r_n ← []	Pre-wired				(selectable)	output	PNP	E3JK-R2R3		
Potroroflactiva		models			*	Light ON	Relay output		E3JK-R4M1		
model (without						4m		Dark ON			E3JK-R4M2
M.S.R. function)					(5m)	Light ON/Dark ON (selectable)	DC transistor o (NPN)	output	E3JK-R4S3		
						Light ON	Polov output		E3JK-DS30M1		
Diffuse-reflective	° 1 ←		<b>300</b> m	l m		Dark ON			E3JK-DS30M2		
						Light ON/Dark ON (selectable)	DC transistor o (NPN)	output	E3JK-DS30S3		

\* The value within the parentheses indicates the sensing distance applied when the E39-R2 reflector is used. Note: The UL-listed model ends with "-US". (Example: E3JK-5M1-US). Note that the DC transistor type of the E3JK is UL-unlisted.

### Accessories (Order Separately)

Slits

Slit width	Sensing dista	nce	Minimum sensing object (typical)	Model	Quantity	Remarks
Width 1 mmx20 mm	E3JK-5	0.7 m	1 mm dia.	E39-S39	1 pc. each for emitter and receiver (total 2 pcs.)	(Seal type long slit) Can be used with the through- beam model E3JK-5□□.

### Reflectors

Name	Sensing dista	Model	Quantity	Remarks			
	E3JK-R2	2.5 m (rated value)	E30-P1	1	Attached to the E3JK-R2□□.		
Pofloctors	E3JK-R4	4 m (rated value)	L39-1(1	1	Attached to the E3JK-R4 $\Box\Box$ .		
IXENECIOIS	E3JK-R2	3 m	E30-P2	1			
	E3JK-R4	5 m	L39-112	1			
Small reflector	E3JK-R2	1 m (5 mm) *	E39-R3	1			
	E3JK-R2	750 mm (200 mm) *	E39-RS1				
Tape Reflector	E3JK-R2	1.2 m (200 mm) *	E39-RS2	1	The M.S.R. function is available.		
	E3JK-R2	1.5 m (200 mm) *	E39-RS3				

\* Values in parentheses indicate the minimum required distance between the sensor and reflector. Note: When the reflector used is other than the supplied one, set the sensing distance to about 0.7 times of the typical example as a guideline.

### **Mounting Brackets**

Shape	Model	Quantity	Remarks
A A A A A A A A A A A A A A A A A A A	E39-L40	1	Supplied with E3JK

Note: If a through-beam model is used, order two Mounting Brackets for the emitter and receiver respectively.

### Rating/Performance

### E3JK

	Sensor type	Throug	h-beam	Retroflect	ive model R. function)	Retroflect	ive model	Diffuse-ı	eflective
Item	Model	E3JK-5M	E3JK-5S3	E3JK-R2M	E3JK-R2□3	E3JK-R4M	E3JK-R4S3	E3JK-DS30M	E3JK-DS30S3
Sensing	distance	5 m		2.5 m (When using	2.5 m (When using the E39-R1)		the E39-R1)	300 mm (White paper 100x100 mm)	
Standaro object	d sensing	Opaque 14.8	dia. min.	Opaque: 75 n	nm dia. min.			-	
Different distance	ial				-			20% max. of a distance	sensing
Direction	nal angle	Both emitter a 3°C to 20°C	and receiver:	1° to 5°				-	
Light sou (wave le	urce ngth)	Infrared LED	(950 nm)	Red LED (66	) nm)			Infrared LED	(950 nm)
Power so voltage	upply	12 to 240 VD	C ±10% ripple	(p-p) : 10% ma	ax. 24 to 240 V	/AC ±10% 50/6	60 Hz		
Cur-	DC	3 W max.		2 W max.					
con- sump- tion	AC	3 W max.		2 W max.					
Control	output	Relay output: 250VAC 3 A (cosφ=1) max., 5 VDC 10 mA min.	DC SSR Negative common 48 VDC 100 mA max. Leak current 0.1 mA max. With load short-circuit protection	Relay output: 250VAC 3 A (cosφ=1) max., 5 VDC 10 mA min.	DC SSR Negative or positive common 48 VDC 100 mA max. Leak current 0.1 mA max. With load short-circuit protection	Relay output: 250VAC 3 A (cosφ=1) max., 5 VDC 10 mA min.	DC SSR Negative common 48 VDC 100 mA max. Leak current 0.1 mA max. With load short-circuit protection	Relay output: 250VAC 3 A (cosφ=1) max., 5 VDC 10 mA min.	DC SSR Negative common 48 VDC 100 mA max. Leak current 0.1 mA max. With load short-circuit protection
Life ex- pect-	Me- chani- cal	50 million time	es or more (sw	vitching frequer	ncy 18,000 tim	es/hour)		1	
ancy (relay output)	Electri- cal	100 thousand	times or more	e (switching fre	quency 18,000	) times/hour)			
Respons	se time	30 ms max.	10 ms max.	30 ms max.	5 ms max.	30 ms max.	5 ms max.	30 ms max.	5 ms max.
Sensitivi adjustme Ambient	ty ent	Incandescent	lamp: 3,000 lu	 ux max.				Single-turn ac	ljustment
Ambient	1Ce	Operating: -2	5°C to 55°C, S	torage: -30°C	to 70°C (with n	io icing or cond	lensation)		
Ambient	ture	Operating: 45	% to 85%RH	Storage: 35%	to 95%RH (wit	h no condensa	ation)		
Insulatio	n	20 M Ω min. a	at 500 VDC	otorago. oo /o					
Dielectri	c strength	1,500 VAC at	50/60 Hz for 1	l minute					
Vibra- tion	De- struc- tion	10 to 55 Hz, 1	.5 mm double	amplitude for	2 hours each i	n X, Y, and Z c	lirections		
tance	Mal- function	10 to 55 Hz, 1	.5 mm double	amplitude for	2 hours each i	n X, Y, and Z c	lirections		

	Sensor type	Throug	h-beam	Retroflective model (with M.S.R. function)		Retroflective model (without M.S.R. function)		Diffuse-reflective		
Item	Model	E3JK-5M□	E3JK-5S3	E3JK-R2M□	E3JK-R2□3	E3JK-R4M□	E3JK-R4S3	E3JK-DS30M	E3JK-DS30S3	
	De- struc- tion	Destruction: 5	Destruction: 500 m/s <sup>2</sup> for 3 times each in X, Y, and Z directions							
Shock resis- tance	Mal- function	Destruc- tion: 100m/s <sup>2</sup> (approx. 10G) 3 times each in X, Y, and Z directions	Destruction: 500 m/s <sup>2</sup> for 3 times each in X, Y, and Z directions	Destruction: 100m/s <sup>2</sup> (approx. 10G) 3 times each in X, Y, and Z direc tions	Destruction: 500 m/s <sup>2</sup> for 3 times each in X, Y and Z directions	Destruction: 100m/s <sup>2</sup> (approx. 10G) 3 times each in X, Y, and Z direc tions	Destruction: 500 m/s <sup>2</sup> for 3 times each in X, Y, and Z directions	Destruction: 100m/s <sup>2</sup> (approx. 10G) 3 times each in X, Y, and Z direc tions	Destruction: 500 m/s <sup>2</sup> for 3 times each in X, Y, and Z directions	
Protectiv structure	/e	IEC60529 IP6	64			-				
Connect method	ion	Pre-wired mo	dels (standard	length: 2 m)						
Weight (Packed	state)	Approx. 420 g	9	Approx. 250 g	)					
	Case	ABS								
Materi-	Lens	Acrylics								
al	Mount- ing bracket	Steel	Steel							
Accesso	ries	Mounting bra	cket (with scre	ws), nuts, instr	uction manual,	reflector (retro	preflective mod	del only)		

### Characteristic data (typical)

### Excess Gain Ratio vs. Setting Distance Through-beam model E3JK-5



**Retroreflective Models** E3JK-R2 + E39-R1 (supplied reflector)



Setting distance (m) E3JK-R4□□ + E39-R1 (supplied reflector)



#### Diffuse-reflective E3JK-DS30



Setting distance (mm)

E3JK

### **Output Circuit Diagram**

### E3JK

#### **Relay output**



#### DC transistor output



Note: Connect to brown and blue on the emitter side.

### Operation

#### Adjustment

ltem Model	Through-beam	Retroreflective Models	Diffuse-reflective
E3JK	Swing the receiver and emitter ver- tically and/or horizontally and set the adjuster in the center of the range where the indicator of the re- ceiver turns ON.	Like the through-beam model, ad- just the reflector and emitter/re- ceiver. Since the directional angle of the emitter/receiver is 1 to 5°, ad- just the emitter/receiver especially carefully.	<ul> <li>With sensing object</li> <li>Without sensing object</li> <li>Setting</li> <li>Operation</li> <li>(A)</li> <li>(B)</li> <li>(B)</li> <li>(C)</li> <li>(B)</li> <li>(C)</li> <li>(C)</li> <li>(D)</li> <li< td=""></li<></ul>

### Precautions

Correct Use

### E3JK

### Design

### **Power Reset Time**

The Sensor is ready to detect an object within 200 ms after it is turned ON. If Sensor and load are connected to separate power supplies, ensure to turn ON the Sensor first.

### Wiring Considerations

### Connection/Wiring

If the DC transistor output type is used, the sum of load currents of L-ON output (NO) and D-ON output (NC) should be within 100 mA. If the sum of load currents exceeds 100 mA, the load short-circuit protection may be activated. (The load short-circuit protection is reset by turning OFF the power of the photoelectric sensor.)

### Miscellaneous

#### Ambient Conditions (Installation Area)

The E3JK will malfunction if installed in the following places.

- Places where the E3JK is exposed to a dusty environment.
- Places where corrosive gases are produced.



 Places where the E3JK is directly exposed to water, oil, or chemicals.



### Dimensions (Unit: mm)

### Sensors



### Accessories (Order Separately)



# Mark Sensor

- Detects laminated or light-dispersing objects in stable operation without being influenced by mirror reflection.
- Double indication of the detection level and threshold level allows easy grasp of the operating status and easy adjustment.
- Automatically sets to the optimum threshold level while sensing objects are being conveyed and incorporates an auto-teaching function that discriminates between the mark and background and turns ON when the mark is detected.
- IP67 watertight construction with M12 rotary connector
- High response speed of 50 s and half the size of OMRON's conventional models.



### Applications



#### Dependably Detects Marks on Laminated Sheets

The coaxial optical system ensures a long sensing distance and stable sensing characteristics over a wide angle range, even for objects that are distance-fluctuating or leaning at an angle, or for laminated objects with marks, which conventional models have difficulty in detecting



#### Auto-Teaching

An auto-teaching function automatically sets the threshold value upon a Remote Control input while the workpiece is moving. There is no need to position the mark at the optical spot.

### Ordering Information

### Sensors

Shane	Connection method	Setting distance	Spot diameter	Model			
onape	Connection method		opor diameter	NPN output	PNP output		
	Connector type1		1 x 4 mm	E3M-VG11	E3M-VG16		
	Connector type		4 x 1 mm	E3M-VG21	E3M-VG26		
	Dra wirad	│	1 x 4 mm	E3M-VG12	E3M-VG17		
	i le-wiled		4 x 1 mm	E3M-VG22	E3M-VG27		

<sup>1.</sup> Possible to switch between vertical or horizontal connection using the M12 rotary connector

### **Mounting Brackets**

Shape	Model	Quantity	Remarks
F.	E39-L131	1	
	E39-L132	1	For rear mounting

### Sensor I/O Connectors

Shape	Туре		Model	
	Single-end connector	2 m		XS2F-D421-D80-A
	(Straight)	5 m	A-wire cord	XS2F-D421-G80-A
	Single-end connector	2 m	4-wire cord 4-wire cord 4-	XS2F-D422-D80-A
	(L-shaped)	5 m	• 	XS2F-D422-G80-A

A-129

### Specifications

Ratings/Character	ristics											
Item	E3M-VG11	E3M-VG12	E3M-VG21	E3M-VG22	E3M-VG16	E3M-VG17	E3M-VG26	E3M-VG27				
Sensing distance	10±3 mm											
Spot size (W x H)	1 x 4 mm		4 x 1 mm		1 x 4 mm 4 x 1 mm							
Light source (wave- length)	Green LED (5	en LED (525 nm)										
Power supply voltage	10 to 30 VDC	, ripple (p-p) 10	)% max.									
Current consumption	100 mA max.											
Control output	Load power s Load current: (Residual volt NPN open co	ad power supply voltage:       30 VDC max.         ad current:       100 mA max.         usidual voltage:       1.2 V max.)         N open collector output type       PNP open collector output type										
Remote control input <sup>1</sup>	ON: Short-cire (with a flow cu OFF: Open or (with a leakag	cuited to 0 or 1. urrent of 1 mA r Vcc - 1.5 V to je current of 0.1	5 V max. max.) Vcc I mA max.)		ON: Vcc - 1.5 (with an abso OFF: Open o (with a leakag	5 V to Vcc prption current o r 1.5 V max. ge of 0.1 mA m	of 3 mA max.) ax.)					
Remote control output <sup>1</sup>	Load power s Load current: (Residual volt NPN open co	upply voltage: age: 1.2 V max llector output ty	30 VDC ma 100 mA ma (.) (pe	x. x.	Load power supply voltage: 30 VDC max. Load current: 100 ma max. (Residual voltage: 2 V max.) PNP open collector output type							
Bank selection	Two banks se	electable. Availa	able for remote	control only. (F	Refer to Remote	e Control Funct	ion.)					
Circuit protection	Protection fro	m reversed pov	ver supply conr	nection and loa	d short-circuit							
Response time	ON: 50 μ OFF: 70 μ	s max. s max.										
Ambient illumination	Incandescent	lamp: 3,000	lx max.									
(on receiver lens)	Sunlight:	10,000	lx max.									
Ambient temperature	Operating: -20 (with no icing)	D°C to 55°C/Sto	brage: -30°C to	70°C								
Ambient humidity	Operating: 35 (with no cond	% to 85%/Stora ensation)	age: 35% to 95	°C								
Insulation resistance	20 M min. (at	500 VDC)										
Dielectric strength	1,000 VAC, 5	0/60Hz, 1 min.										
Vibration resistance <sup>2</sup>	Destruction: 1	0 to 55 Hz, 1-n	nm double amp	litude or 150 m	/s2 for 2 hrs ea	ach in X, Y, and	d Z directions					
Shock resistance <sup>3</sup>	Destruction: 5	i00 m/s2 3 time	s each in X, Y,	and Z direction	าร							
Degree of protection	IEC60529 IP6	ruction: 500 m/s2 3 times each in X, Y, and Z directions 0529 IP67 (with protective cover) Dector Pre-wired Connector Pre-wired Connector Pre-wired										
Connection method	Connector	Pre-wired	Connector	Pre-wired	Connector	Pre-wired	Connector	Pre-wired				
Weight with package box	Approx. 100 g	1										
Material	Case: Polybu Lens: Acrylic	tylene terephth (PMMA)	alate									
Others	Instruction ma	anual										

<sup>1.</sup> Remote controll input and answer-back output share the same signal line.

<sup>2.</sup> The Sensor withstands 0.75 mm double amplitude or 100 m/s<sup>2</sup> if the mounting bracket is attached to the sensor

<sup>3.</sup> The Sensor withstands 300 m/s<sup>2</sup> if the mounting bracket is attached to the sensor.

E3M-V

#### Sensing Distance vs. Incident Characteristics (Typical) E3M-VG1







#### Angle vs. Incident Characteristics (Y Direction) E3M-VG1□/VG2□



### Color Sensing Capacity E3M-VG

$\square$	White	Red	Yellow red	Yellow	Yellow green	Green	Blue green	Blue	Purple	Red purple	Black
White	$\searrow$	0	0	0	0	0	0	0	0	0	0
Red	0	$\searrow$	0	0	0	0	0	0	0	Х	Δ
Yellow red	0	0	$\square$	0	0	0	0	0	Х	0	0
Yellow	0	0	0	$\searrow$	0	0	0	0	0	0	0
Green yellow	0	0	0	0		0	0	0	0	0	0
Green	0	0	0	0	0	$\searrow$	0	0	0	0	0
Blue green	0	0	0	0	0	0	$\searrow$	Δ	0	0	0
Blue	0	0	0	0	0	0	Δ	$\searrow$	Δ	0	0
Purple	0	0	Х	0	0	0	0	Δ	$\geq$	0	0
Red purple	0	Х	0	0	0	0	0	0	0		Х
Black	0	Δ	0	0	0	0	0	0	0	Х	$\overline{\ }$

X: Not detectable

 $\bigcirc$ : Detectable  $\triangle$ : Detectable but unstable

### Technical Guide

### **Glossy Sensing Objects**

Incline the Sensor to detect glossy objects so that the Sensor will not be influenced by the mirror reflection of light and to ensure the stable sensing operation of the E3M-V.



### **Differences in Incident by Color**



### Standard Sensing Object (Color vs. Munsell)

### Japan Color Enterprises Standard Color Card 230

11 standard colors	Munsell color notation
White	N9.5
Red	4R, 4.5/12.0
Yellow red	4YR, 6.0/11.5
Yellow	5Y, 8.5/11.0
Yellow green	3GY, 6.5/10.0
Green	3G, 6.5/9.0
Blue green	5BG, 4.5/10.0
Blue	3PB, 5.0/10.0
Purple	7P, 5.0/10.0
Red purple	6RP, 4.5/12.5
Black	N2.0



### Operation

### **Output Circuits**

NPN (E3M-VG11, E3M-VG12, E3M-VG21, E3M-VG22) Brown Detection level indi-cators (green, 8 levels) Threshold inidcators Load Load (red. (See note.) 13 levels) White Remote control input /Answer-back output 10 to 30 VDC Main Black circuit Control -100 mA max Operation indicator output (orange) Blue Connector Pin Arrangement 1 PNP (E3M-VG16, E3M-VG17, E3M-VG26, E3M-VG27) 2 4 3 Brown Detection level indi-cators (green, 8 levels) Threshold inidcators (red, 13 levels) Control output Blac 10 to 30 VDC Remote control input /Answer-back output Main circuit White Operation indicator (orange) Load (See note.) Loa Blue

### **Adjustment Steps**

- 1. Install, wire, and turn ON the Photomicrosensor.
- 2. Perform teaching (mark registration). Refer to *Mark Registration* (*Teaching*).

### Mark Registration (Teaching)

Refer to the following for ideal teaching.

	Application	
The base has a color	The base has no col-	The base has no col-
pattern. The mark	or pattern. The mark	or pattern. Remote
and base are clearly	and base are slightly	teaching with no po-
different in color.	different in color.	sitioning is desired.

/	/	/
One-point teaching	Two-point teaching	Auto-teaching
The default level is set and the output is ON when the mark is detected.	The threshold level is set between the color of the mark and base. The output is ON when the mark is detected.	The threshold level is set between color of the mark and base. The output is ON when the mark (i.e., the color with shorter passing time) is de- tocted

Refer to the following for each teaching method. Remote one- or twopoint teaching is possible. Refer to *Remote Control Function*.

#### One-point Teaching



Note: By teaching on the base, reversed output as shown above (base: ON, mark: OFF) can be obtained.

- 3. Make fine adjustments of the threshold level if necessary. Refer to *Threshold Level Adjustments* on page A-134.
- 4. Check that the mode selector is set to RUN.



Jote: Follow the above steps so that the output will be turned ON whenever the mark is detected. By taking the opposite steps, the output will be turned OFF whenever the mark is detected and turned ON whenever the base is detected.

### Auto-teaching

- 1. Check that the mode selector is set to either RUN or ADJUST.
- 2. Input a 0.9-s pulse signal into the remote control I/O terminal.<sup>1</sup>
- 3. Auto-teaching starts when the mark is moved. When the mark passes six times, auto-teaching completes.
- If teaching is successful, answer-back output from the remote control I/O terminal will turn ON for 0.3 s.
- If teaching is unsuccessful, no answer-back signal will be output. Readjust using two-point teaching.
- (Teaching will be unsuccessful if there is no difference in incident between the mark and base.)
- 4. If the answer-back signal is ON, the whole teaching operation will be completed. The output will be turned ON whenever the mark (i.e., the color with shorter passing time) is detected.



Example of Connection to Programmable Controller



Note: Be sure to connect the E3M-V to the Programmable Controller as shown above.

#### Precautions when Using Automatic Teaching

Incorrect discrimination may be caused by automatic teaching in the following cases. Use one-point or two-point teaching in such cases. • Color patterns exist in the base.

- Sensing objects change their positions.
- Sensing objects have protrusions or surface level differences.

#### **Threshold Level Adjustments**

It is possible to make fine adjustments of the threshold level after teaching. Such fine adjustments can be made remotely as well. Refer to *Remote control Function (Bank Selection, Mark Registration, and Threshold Adjustments)* on page A-135.



Make sure that the input tolerance of each pulse is within ±0.1 s.

### **Detection Level Indicator**

#### **Detection Level Indicator**

The control output of the E3M-V will be turned ON if the detection level exceeds the threshold level. The indication of the detection level varies with the teaching method.

#### **One-point Teaching**

The upper and lower threshold values are set on the basis of the mark and the detection level indicators indicate the degree of color conformity to the mark's color.



### Two-point or Auto-teaching

A single threshold value is set between the mark (registered first) and the base (registered next). The detection level indicators indicate the tolerance between the mark and base.



### Remote control Function (Bank Selection, Mark Registration, and Threshold Adjustments)

#### Under Run Mode or Adjust Mode

The input of any of the signals listed in the following table into the remote control I/O terminal allows remote control of the E3M-V. When the signal is accepted, answer-back output will be turned ON for 0.3 s. Only in the case of one-point teaching, however, can the signal be manually input, provided that the input is ON for 1.5 s or more.

### **Timing Chart**



Note: If Signals are sent continuously, make sure that there is an interval of 2.5 s between signal inputs as shown above.

#### **Control Signals**

No.	Control signal	Function
1	ON OFF	Bank 1 is selected (operation indicator OFF in TEACH mode)
2	ON +0.6s +- OFF	Bank 2 is selected (operation indicator ON in TEACH mode)
3	ON 0.9s	Auto-teaching
4	ON 0FF	Two-point teaching (1st and 2nd)
5	ON 1.5s	One-point teaching (or input for 1.5 s min.)
6	0.3s 0.3s ON OFF	Threshold level 1 is selected.
7	ON 035 0.65 0.35 OFF	Threshold level 3 is selected.
8	ON 0.95 0.95 0.35	Threshold level 5 is selected.
9	ON 0.35 0.35 0.65	Threshold level 7 is selected.
10	ON 0.35 0.65 0.65	Threshold level 9 is selected.
11	0.35 0.35 ON 0.95	Threshold level 11 is selected.
12	ON 0.65 0.35 0.35 OFF	Threshold level 13 is selected.

Note: The input error of each signal pulse must be within  $\pm 0.1$  s

### Ladder Program Example

Control signals are input by a ladder program as shown below.

00000 	T000         TIM0           11         05000           11         05000           11         05000           11         05001           11         05001           11         05001           11         05001           11         05001           11         05001           11         05001           11         05002           11         05002           11         05002           11         05002           11         05002           11         05002           11         05002           11         05002	000, TIM001, and TIM00 alues (XXXX, YYYY, ZZZZ) : (0000, 0000, 0003) : (0000, 0000, 0009) : (0000, 0000, 0009) : (0000, 0000, 00015) : (0003, 0000, 0003) : (0003, 0008, 0003) : (0003, 0008, 0003) : (0003, 0008, 0006) 0: (0003, 0003, 0009) 2: (0006, 0003, 0003)
	Input: 000 Output: 00 Others: IF	00 0100 8 bits

### Dimensions

Note: All units are in millimeters unless otherwise indicated.

### Mark Sensors



### Accessories (Order Separately)

### Mounting Brackets



Material: Stainless steel (SUS304)

E39-L132









Material: Stainless steel (SUS304)

E3M-V

### Sensor I/O Connectors







### Installation

### Sensor I/O Connector



Note: 1 .pin No. 2 is not used. 2 .For details, refer to the Sensor I/O Connectors Catalog (X065)

Classification	Wire color	Connector pin No.	Use
	Brown	1	Power supply (+V)
DC		2	
	Blue	3	Power supply (0V)
	Black	4	Output

### Precautions

Observe the following precautions to ensure safety.

- Do not use the Sensor in locations subject to flammable or explosive gases.
- Do not use the Sensor in water or conductive solution.
- Do not disassemble, repair, or modify the Sensor.
- Use the Sensor under proper power supply specifications such as the use of AC or DC power supply.
- Do not apply any voltage or current exceeding the rated level.
- Be careful with the power supply polarities and wire correctly.
- Connect the loads correctly.
- Do not short-circuit both ends of loads.

#### Correct Use

#### Installation

#### Power Reset Time

Since the E3M-V is ready to detect objects from 100 ms max. after the E3M-V is turned ON, operate the remaining devices 100 ms after the Sensor is turned ON. If power is supplied to the E3M-V and the load independently, be sure to turn on the E3M-V first.

#### Power OFF

The E3M-V may output a single pulse when the control power supply is turned OFF. If the E3M-V is connected to a timer or counter to which power is supplied from an independent power supply, the E3M-V will be more likely to output a single pulse when the control power supply is turned OFF. Therefore, supply power to the timer or counter from the same power supply for the E3M-V.

#### Power Supply Type

No full-wave or half-wave rectified power supplies can be connected to the  $\mathsf{E3M-V}.$ 

#### **Power Supply Connection**

Be sure to ground the FG (frame ground) and G (ground) terminals if a switching regulator is connected to the E3M-V, otherwise the E3M-V may malfunction due to the switching noise of the switching regulator.

#### Wiring

#### Cable

The cable can be extended up to 100 m provided that the thickness of the cable is 0.3 mm2 minimum.

#### Repeated Cable Bending

The cable must not be bent repeatedly.

#### High-tension Lines

The power supply lines of the Sensor must not be wired alongside power lines or high-tension lines in the same conduit, otherwise the Sensor may become damaged or malfunction due to induction noise that may be generated from the power lines or high-tension lines. Route the lines separately or in a single conduit.

#### Cable Pulling Force

Do not pull cables with pulling forces exceeding 50N.

### Mounting

#### Screw Tightening

Make sure that the casing is tightened to a maximum torque of 1.2  $\ensuremath{\mathsf{N}}$  o m.

#### Mounting Direction

When Sensors are mounted to face each other, make sure to adjust the optical axes so that the Sensors will not be mutually interfered.

#### Others

#### **EEPROM Write Error**

An EEPROM error may result if power supply to the Sensor fails or the Sensor is influenced by static noise, in which case the threshold level indicators will flash. Perform the teaching and threshold level setting of the E3M-V again.

#### M12 Metal Connector

Make sure to connect or disconnect the metal connector after turning off the E3M-V.

Make sure to hold the connector cover when connecting or disconnecting the metal connector.

Tighten the metal connector securely by hand. Do not use any tool, such as pliers, otherwise the metal connector may be damaged. If the metal connector is not tightened securely, the metal connector may be disconnected by vibration and the proper degree of protection of the E3M-V may not be maintained.

E3M-V

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# Color sensor (LED type)

## RGB Color Sensor Discriminates Delicate Differences in Color.



### **Features**



### Double Indication ensuring high visibility.

- Conformity with the registered colors can be monitored at eight levels. (Detection level indicators)
- Allows fine adjustment between fine or rough discrimination while monitoring the measured results. (Threshold level indicators)

### Stable and Powerful Detection for Inline Use

Stable detection is assured with a threshold of  $\pm 10$  mm for built-in amplifier type and  $\pm 4$  mm for optical fiber type. Fiber type and Stable detection  $\pm 4$  mm. Stable and Powerful Detection for Inline Use Mounting is easy.



### Long-distance Sensing with Built-in Amplifier Type

Built-in amplifier type with a sensing distance of  $60\pm10$  mm is available for a wide range of color discriminating applications.

### Highly Resistant to Changes in Sensing Object Brightness and Ambient Temperature.

- OMRON's unique Free Angle Optics (FAO: multi-layer polarized filter) is highly resistant to changes in the tint or brightness of sensing objects. Capable of discriminating over 90 different colors.
- Wide temperature range from -20°C to 55°C and excellent detection stability.

### Maintenance-free LED Light Source

Incorporates RGB LED light sources with a long service life more than several tens of thousand hours.

Great maintenance-cost saver ensuring high performance (Halogen lamps used as light sources must be replaced or readjusted every nine months or so.)

### : Principle of Detection

The E3MC detects colors by making use of the fact that the reflection ratio of a primary color (i.e. red, green or blue) reflected by an object varies with the chromatically of the object. By using a hightech, multi-layer polarized filter called FAO (free angle optics), the E3MC emits red, green and blue light on a single optical axis. The E3MC receives the light reflected by the sensing objects through the receiver and processes the red-green-blue ratio of the light to discriminate the color of the sensing object.



### Application


### **Features**

### Excellent Protective Structure and Maintenance Performance

The amplifier unit uses a sturdy metal body. The unit including the fiber head satisfies the water resistance of IEC Standard IP66. You can use the E3MC without any problems in a wide range of applications. In addition to this, the M12 metal connector has improved maintenance performance.

### **Discriminating Delicate Color Differences**

The detection level indicators are lit according to the degree of conformity between registered and detected colors. Delicate color differences are discriminated by setting the threshold to a superior level. (Fine discrimination is expected.) Sensor errors that may be caused by minor tint differences or dirt retention are prevented by setting the threshold to a lower level. (Rough discrimination is expected)



# Conversion of Color Data into RGB Analog Data

The analog output type can control the color change history and distribution in analog form. Different type discrimination can also be performed without bank restrictions by CPU processing.

### **Color Chart**



# **Ordering Information**

#### Sensors ON/OFF

ON/OFF type							Red light	, Green light, Blue light
Structure No. of		Shape	Connection method Sensing distance		Model			
Olidolaio	outputs	Chape		001	ioning ald	stanoe	NPN output	PNP output
Built-in Amplifier	1				10mm		E3MC-A11	E3MC-A41
Туре	4	A A A A A A A A A A A A A A A A A A A		001			E3MC-MA11	E3MC-MA41
Optical Fiber	1		Connector type				E3MC-X11	E3MC-X41
Туре	4	4	Sensor I/O connec- tor (cable length 2 m) is supplied.	<b>20±</b> 4	Imm		E3MC-MX11	E3MC-MX41
General-pur- pose Optical Fi-	1			E32-CC2 5mm	200	*	E3MC-Y11	E3MC-Y41
ber Type	4	A A A A A A A A A A A A A A A A A A A		E32-T16		200mm	E3MC-MY11	E3MC-MY41

Distance where 11 colors of standard sensing objects can be discriminated. As a typical example, 9 colors can be discriminated when 12 mm is set. Please contact us since the sensing distance should be defined.

### Analog output type

Structure	tructure Shape Sensing distance		Model
Built-in Amplifier Type	A A A A A A A A A A A A A A A A A A A	60±10mm	E3MC-A81
Optical Fiber Type		20±4mm	E3MC-X81
General-purpose Optical Fiber Type		Using E32-CC200 5±1mm	E3MC-Y81

### Accessories (Order Separately) Sensor I/O Connectors

Shape	Model	Quantity	Remarks
	E39-C1 2M (2 m)	1 pc.	Supplied with the product.
	E39-C1 5M (5 m)	1 pc.	Please place an order when extending the cable.

### **Mounting Brackets**

Shape	Model	Quanti-	Remarks
23	E39-L114	2	For E3MC installation. (Can be inclined to 15°)
	E39-L115	1	For DIN track installation.

# Rating/performance

# ON/OFF type

Structure	Built-in Amplifier Type Optical Fiber Type General-purpose Optic				e Optical Fiber			
Itom Model	E3MC	E3MC	E3MC	E3MC	E3MC	E3MC		
Moder	-A□1	-MA□1	-X□1	-MX□1	-Y□1	-MY□1		
Sensing distance	60±10 mm*1		20±4 mm		Depends on the r ber. Refer to pag	ecommended fi- e AB- for details.		
Standard sensing object	*2							
Spot diameter	12 dia.		3-mm dia.		-			
Light source (wave length)	Red LED (680 m	m), green LED (5	25 mm), blue LED	(450 mm)				
Power supply voltage	12 to 24 VDC ±1	0%, ripple (p-p) :	10% max.					
Current consumption	100 mA max.							
Control output	Load supply volta PNP output: 2.0	age 24 VDC max. / max.) Open col	, load current 100 lector output type	mA max. (residua	al voltage NPN out	put: 1.2 V max.,		
Color discrimination mode	Mode C: RGB ra	tio detection, Moc	le I: RGB light inte	nsity detection Sv	vitch selectable			
Output type	Conformity output Non-conformity of Switch selectable	Conformity output: Output is ON when the detected color coincides with the registered color. Non-conformity output: Output is ON when the detected color does not coincide with the registered color. Switch selectable						
Mode selection	Mode A (Factory-set)       Mode B (for remote teaching)         Image: Control output (white)       Image: Control output (white)         Not used (gray)       Bark selection input 1 (velow)         Bark selection input 2 (green)       Image: Control output (white)         Voc (Brown)       Voc (Brown)         Voc (Brown)       Voc (Brown)         Control output 1 (white)       Control output 2 (gray)         Colors in parentheses are lead wire colors.       E3MC-MIII/-MIII         Mode B (for remote teaching)       Image: Colors in parentheses are lead wire colors.         E3MC-MIII/-MIII       Mode B (for remote teaching)         Image: Control output 1 (white)       Image: Control output 1 (white)         Control output 2 (gray)       Control output 2 (gray)         Control output 4 (green)       Control output 3 (white)         Estemal synchronous inputs (pink)       Image: Control output 4 (green)         Remote control input (grien)       Remote control input (grien)         Remote control input (grien)       Remote control input (grien)         Vir (Binw)       Vir (Binw)         Vir (Binw)       Vir (Binw)         Vir (Binw)       Vir (Binw)							
Remote control input (B mode only)	The following cor • E3MC-□11/-□4 • E3MC-M□11/-N	ntrol is performed 1⊡ Bank selection /⊡41⊡ channel se	according to the c n, remote teaching election, remote te	ontrol signal inpu , or threshold sele aching, threshold	t. ection changing			
Answer-back output (B mode only)	Load current: 100 • NPN open colle • PNP open colle	) mA max. ector output with a ector output with r	a residual voltage o esidual voltage 2.0	of 1.2 V max. ) V max. (E3MC-(	M)A41/-(M)X41/-(I	М)Ү41)		
Bank selection input (1 output only)	Selected betweet response time: 5	n 4 banks (switchi ) ms max.	ing with the bank s	election input and	select button) Ban	k selection input		
External synchronous input	Response time: 7	ms max. (Note t	hat the 4 output ty	pe cannot be use	d when the B mod	e is selected)		
Protective circuits	Protection from lo	oad short-circuit a	and reversed powe	r supply connection	on			
Response time	1 output type: Standard mode: 3 ms max., high-speed mode: 1 ms max. (switch selectable) 4 output type: Standard mode: 6 ms max., high-speed mode: 2 ms max. (switch selectable)							
Discriminating color registration	4 colors can be registered, teaching system (threshold permits fine adjustment)							
Timer function	OFF delay fixed at40 ms (ON/OFF switch selectable)							
Ambient illuminance	Incandescent lamp: 3,000 lux max. Sunlight 10,000 lux max.							
Ambient temperature	Operating: -20 to 55°C, Storage: -30 to 70°C (with no icing)							
Ambient humidity	Operating: 35% t	o 85% RH, Stora	ge: 35% to 95% R	H (with no icing o	r condensation)			
Permissible fiber bending radius			10 mm min.		Varies with the ty mended fiber	pe of recom-		
Insulation resistance	20 M $\Omega$ min. at 5	00 VDC			1			
Dielectric strength	1,000 VAC at 50	60 Hz for 1 minut	te					
Vibration (resistance) *3	Destruction: 10 to 55 Hz, 1.0 mm double amplitude or 150 m/s <sup>2</sup> for 2 hrs each in X, Y, and Z directions							

Structure		Built-in Amplifier Type Op		Optical Fi	ber Type	General-purpos	se Optical Fiber		
Item	Model	E3MC	E3MC	E3MC	E3MC	E3MC	E3MC		
		-A⊔1	-MA⊔1	-X∐1	-MX⊔1	-Y∐1	-MY⊔1		
Shock (resistance) *4 Destruction: 500 m/s <sup>2</sup> for 3 times each in X, Y, and Z directions									
Protective	e structure	IEC 60529 IP66 (with Protective Cover attached)							
Connecti	on method	Connector type [sensor I/O connector (cable length 2 m)]							
Weight (F	Packed state)	Approx. 350 g		Approx. 400 g		Approx. 350 g			
	Case	Zinc die-cast							
Material Operation panel cover PES									
	Fiber head	- ABS -					-		
Accessories		Cross-shaped recess screw M5x6 (with spring washer), sensor I/O connector (cable length 2 m), instruction manual							

\*1. C mode, standard mode (response time), threshold: Distance range where 11 colors of standard sensing objects can be discriminated when  $\theta = 15^{\circ}$  (E3MC-(M) A...) or  $\theta = 10^{\circ}$  (E3MC-(M) X...) in the following figure in the standard mode.



nm

Sensing object Se \*2. Standard Sensing Objects

Color (11 standard colors)	Munsell color notation
White	N9.5
Red	4R 4.5/12.0
Yellow/ red	4YR 6.0/11.5
Yellow	5Y 8.5/11.0
Yellow/ green	3GY 6.5/10.0
Green	3G 6.5/9.0
Blue/ green	5BG 4.5/10.0
Blue	3PB 5.0/10.0
Blue/ purple	9PB 5.0/10.0
Purple	7P 5.0/10.0
Red/ purple	6RP 4.5/12.5

- \*3. 0.75-mm double amplitude or 100 m/s<sup>2</sup> when using a mounting bracket \*4. 300 m/s<sup>2</sup> when using a mounting bracket

E3MC

# Rating/Performance

### Analog output type

	Structure	Built-in Amplifier Type	Optical Fiber Type	General-purpose Optical Fiber Type				
Item	Model	E3MC-A81	E3MC-X81	E3MC-Y81				
Sensing distance *1 60±10 mm 2		20±4 mm	5 ±1mm (When using the E32-CC200)					
Spot	diameter	12 dia.	3-mm dia.	Varies with the recommended fiber.				
Light	source (wave length)	Red LED (680 mm), green LED (52	5 mm), blue LED (450 mm)					
Powe	r supply voltage	24 V DC ±10%, ripple (p-p) 10% or	less					
Powe	r consumption	100 mA max.						
Contr	ol output	3 analog independent outputs (RGB	) 0 to 10 VDC without output short-	circuit protection				
	Resolution	300 mV max.						
	Load current	5 mA max.						
	Response speed	1.7 ms max.						
	Temperature drift	±0.3% FS/°C max.						
	Power restoration time 100 ms max. after power-on							
Calibration input A, B 24 VDC								
	Signal	1 ms (24 VDC, HIGH active)						
	Response time	600 ms max.						
	Calibration value	Terminal A: 10±0.2V		Terminal B: 7±0.2V				
Protective circuits Reverse polarity protection								
Ambie	ent illuminance	Incandescent lamp: Illumination on o	optical spot: 1,000 lux max.					
Ambie	ent temperature	Operating: 0°C to 50°C, Storage: -3	0°C to 70°C (with no icing or conde	nsation)				
Ambie	ent humidity	Operating: 35% to 85%RH, Storage	: 35% to 95%RH (with no condensa	ition)				
Permi radius	ssible fiber bending		10 mm min.	Varies with the type of recommended fiber				
Insula	tion resistance	20 M $\Omega$ min. at 500 VDC						
Dieleo	ctric strength	1,000 VAC at 50/60 Hz for 1 minute						
Vibrat	ion (resistance) *2	Destruction: 10 to 55 Hz, 1.0 mm do	puble amplitude or 150 m/s <sup>2</sup> for 2 hr	s each in X, Y, and Z directions				
Shock	(resistance) *3	Destruction: 500 m/s <sup>2</sup> for 3 times ea	ich in X, Y, and Z directions					
Prote	ctive structure	IEC 60529 IP66 (with Protective Co	ver attached)					
Conn	ection method	M12 dedicated connector type						
Weigl	nt (Packed state)	Approx. 300 g	prox. 300 g Approx. 350 g Approx. 300 g					
	Case	Zinc die-cast		·				
ivia- terial	Cover	PES						
10.101	Fiber head	ABS						
Accessories Connection cable 2 m (E39-C1), instruction manual								

\*1. Distance range where calibration can be made with standard white paper (N9.5).
\*2. 0.75 mm double amplitude or 100 m/s<sup>2</sup> when using a mounting bracket
\*3. 300 m/s<sup>2</sup> when using a mounting bracket

# Use (Typical)



## **Output Circuit Diagram**

#### NPN model E3MC-□11 (1 output type)



### PNP type





### Analog output type



### E3MC-M□11 (4 output type)



#### E3MC-M□41 (4 output type)



### Connector Pin Arrangement



# Timing chart

### ON/OFF type

Function Switch Color Conformity Selection	Output transistor Status	Timing chart				
(Upper side)	ON when colors coincide	Sensing object ON Discrimination result OF External synchronous input ON Control output OF	Same color Our This status can be or external synchronous It will be released by external synchronous	Different color tput on hold s input. setting the s input to OFF.	Same color This status ca color objects c passing the se	Different color Same color
↓ (Lower side)	ON when colors do not coincide	Object ON Discrimination result OFF External synchronous OFF input ON Control output OFF	Different color Out This status can be or external synchronous It will be released by external synchronous	Same color tput on hold in hold by an sinput. setting the s input to OFF.	Different color This status car color objects c passing the se	Same color Different color           Output on hold           Output on hold           n be on hold so that unwanted and be ignored while they are insing range.

# Connectors (Sensor I/O connectors)

	odel Internal Wiring		Din	Wiro	ON/OFF ty	Analog output	
Model			No.	color	E3MC-□11, E3MC-□41	E3MC-M□11, E3MC-M□41	E3MC-□81
			1	White	Output	Output 1	Calibration B
		C Lead wire	2	Brown	Power supply (+V)	Power supply (+V)	Power supply (+V)
500 C4 0M	P-C1 2M () () () () () () () () () ()	3	Green	Bank selection input 2	Output 4	Analog output G (green)	
E39-C1 5M (5 m) (5 m) (5 m) (5 m) (5 m) (5 m) (5 m) (5 m) (6 m) (7		4	Yellow	Bank selection input 1	Output 3	Calibration A	
	6 Clay Blue	5	Gray	-	Output 2	Analog output B (blue)	
	⑦ Note: Pin 8 in not used.			Pink	External synchronous input	External synchronous input	Analog output R (red)
			7	Blue	Power supply (0 V)	Power supply (0 V)	Power supply (0 V)

### Part Names/Functions

### ON/OFF type

E3MC-A (1 output Models) E3MC-X (1 output Models) E3MC-Y (1 output Models) E3MC-MA (4 output Models) E3MC-MX (4 output Models) E3MC-MY (4 output Models)



\* Function Switches (Setting of various functions)

The following settings can be made with the function switches. (Settings can be made in the RUN mode or ADJ mode.) (For the 4 output type, all channels are the target of settings.)

(6mc)	$\textcircled{1} \operatorname{Color}$	Discrimination Mode Selection (Mode C is recommended for normal applications.)
		Mode C: Color discrimination is performed according to R (red), G (green), and B (blue) ratio of the re- flection light even if the sensing objects fluctuate up and down within the rated sensing range.
J 1ms TMR ≠		I (Mode I): Color discrimination is performed according to the light intensity. This mode ensures a finer color (similar colors or neutral color such as white, gray or black) discrimination than mode C.
	2. Respo	onse Time Selection (Note: Figures in parentheses are for the 4 output models.)
(1) (2) (3) (4)		3 ms (6 ms): E3MC provides a stable detection of minute differences of color. Set the response time to
		1 ms (2 ms): E3MC will be in quick-response operation. Set the response time to 1 ms if high-speed response is required.
	3. OFF-d	lelay Timer Setting
		No indication: No timer setting
		TMR: A 40 ms OFF delay timer is set for control output.
	4. Confor	rmity/Non-conformity Output
		=: Output is ON when the detected color coincides with the registered color.
		≠: Output is ON when the detected color does not coincide with the registered color.
Note: Each pin of the fun	ction switch i	is factory-set to the upper position.
Analog output type		
Power indicator o	only	

## Operation

### **ON/OFF** type

Setting Procedure

1-output Models (E3MC-A / E3MC-X / E3MC-Y )



 $\bigcirc$ 

....

 $\cap$ All detection level indicators (green) turn ON. At this time the threshold is set to 4.

PUT

### **Detection Level and Tolerance**

As the detected color becomes closer to the registered color (colors look alike), the number of lit detection level indicators (green) increase. The control output will turn ON if the detection level (green) exceeds the threshold level (red) and turn OFF if the detection level does not exceed the threshold level. (For conformity output setting) Set the threshold to a higher level for highly-precise color discrimination or to a lower level to allow margins for discriminated colors (ignore minor tint differences, dirt retention or like).



Place the sensing object, press the SELECT button in the [ADJ] mode, and make adjustment. (Adjustment can be made without a sensing object.) The bank selected in the ADJ mode is the bank selected in the TEACH or RUN mode.

ng



### 4 output Models (E3MC-MA / E3MC-MX / E3MC-MY )



become the bank for the RUN mode.





### Registered Color Selection (Bank Selection Input)

### 1-output Models Only

In the RUN mode, bank selection can be made externally with the bank selection input 1 (yellow) and input 2 (green). The selected bank is indicated by the bank selection indicator.

PNP (E3MC-A41/-X41/-Y41)

#### NPN (E3MC-A11/-X11/-Y11)

Bank	Input 1	Input 2
1	OPEN	OPEN
2	GND	OPEN
3	OPEN	GND
4	GND	GND

(	/	
Bank	Input 1	Input 2
1	OPEN	OPEN
2	Vcc	OPEN
3	OPEN	Vcc
4	Vcc	Vcc

### External synchronous input function

The measurement results will be directly output to the control output if the input from the external synchronous input terminal (pink) is set to OFF. The output will hold the previous status if the input of the external synchronous input terminal is set to ON. External synchronous input is valid in RUN or ADJ mode. As for the 4-output models, this function applies to the output of all the channels.



### Remote teaching (remote control function)

#### Mode Setting

When using remote teaching (remote control function), you must set the Sensor to mode B.

#### Setting Method

Apply power to the Sensor while pressing the SELECT DOWN button and TEACH button at the same time.

### $\bigcirc$ TEACH

### **Checking Method**

Whether the E3MC is operating in mode A or B can be checked with the operation indicator after mode setting (indicated for 3 s) or in the TEACH mode.







Note: 1 . The Sensor is set to mode A before shipment.

2. The current mode selected does not change after the Sensor is turned OFF 3. The remote control function is available in the RUN mode or ADD mode

Mode B:

Operation

- only. 4. When mode B is selected, the E3MC-M□ has three outputs. In addition
- to this, the external synchronous input function is unusable
- 5. The same switching procedure can be used for changing to mode A.

#### **Remote Teaching Method**

Remote teaching with manual input through a mechanical switch 1

Short-circuit the remote control input for 1.5 s or more to either of the following terminals according to the E3MC model.

NPN type (E3MC-□□11)	Connected to GND (blue)
PNP type (E3MC-□□41)	Short-circuit to Vcc (Brown) terminal.

2 Remote control of teaching and bank selection through the PLC or PT

Input one of the following signals as a remote control input. Only when the signal is accepted properly, an answer-back output is provided for 0.3 s.

No.	Control signal	E3MC-□	E3MC-M
1	ON OFF	Bank 1 selected.	Channel 1 selected.
2	ON	Bank 2 selected.	Channel 2 selected.
3	ON	Bank 3 selected.	Channel 3 selected.
4	ON	Bank 4 selected.	Not used.
5	ON	To the selected bank Teaching	To the selected channel Teaching

### The following is an example of ladder programming.



The following is an example of a timing chart of teaching after bank selection.





Input one of the following signals as a remote control input. Only when the signal is accepted properly, the threshold is changed and an answer-back output is provided for 0.3 s .

No.	Control signal	All E3MC models	TI
6	0.3s 0.3s ON OFF	Threshold 1 selected.	
7	ON 0.3s 0.6s 0.3s OFF	Threshold 2 selected.	
8	0.3s ON OFF	Threshold 3 selected.	
9	ON OFF	Threshold 4 selected.	
10	ON 0.35 0.65 0.65 OFF	Threshold 5 selected.	
11	0.3s 0.3s ON OFF	Threshold 6 selected.	
12	ON 0.6s 0.3s 0.3s OFF	Threshold 7 selected.	

The following is an example of ladder programming for setting control signals. Full control of the E3MC is possible using this function together with function 2.



Note: 1 . The admissible error of each signal pulse is  $\pm 0.1$  s max.

2 . A minimum interval of 0.6 s is required between signals.3 . Threshold 4 is set after teaching.

### Analog output type

Setting Procedure for Setting the E3MC-MAD81



Start detection after making setting in order of the above.

### Calibration

This sensor has a calibration function that sets the output voltages of RGB to the same value using the standard white. For the A and X types, use the No. 4 terminal (yellow) to set the output values to 10 V. For the Y type, use the No. 1 terminal (white) to set them to 7 V.

- Set the standard white to the detection position.
- ② Input a 24V 1 ms or more signal to the calibration terminal.
- ③ It takes about 600 ms to make calibration.
- ④ Check the RGB outputs.
- (5) Remove the standard white and start detection.

Precautions

- If the color used for calibration operation is other than whitebased colors, the operation is canceled to return to the previous status since the outputs cannot be set to the same value.
- Note that if the No. 1 terminal (white) is used to perform the calibration operation of the A or X type, the output values are set to 7 V and its capability cannot be exhibited fully.
- If the No. 4 terminal (yellow) is used to perform the calibration operation of the Y type, the operation will be insufficient since output compensation cannot be made. Therefore, always use the No. 1 terminal (white).

### Precautions

### Correct Use

Common to E3MC series Design

### Power Reset Time

E3MC is ready to sense an object in 100 ms after power-on. Therefore, use the devices connected to E3MC 100 ms after power-on. If the load and E3MC are connected to different power supplies, always power on E3MC first. Especially for fine detection after power-on, warm up the system for about 15 minutes.

### Power OFF

The E3MC may output a single pulse when the control power supply is turned OFF. If E3MC is connected to a timer or counter to which power is supplied from an independent power supply, E3MC will be more likely to output a single pulse when the control power supply is turned OFF. Therefore, supply power to the timer or counter from the same power supply for the E3MC.

### **Technical Guide**

### Detection of Metal or Glossy Objects

The color detection capability will be improved by changing the mounting angle of the Sensor so that regularly reflected light will not enter. The mounting angle of the E3MC-(M)X $\Box$  can be adjusted about 10° with its mounting holes.



On the other hand, sensing objects such as metal or transparent plastic cases may be detected by allowing regular reflection.

### Detection of White, Gray or Black Objects

When registering white, gray, black or other neutral-color objects, change the color discrimination mode to the Mode1 mode to achieve a more stable intensity discrimination.

### External Light

The E3MC may malfunction if it directly receives external light interference. Provide a cover to shut-out such external light interference.

Adjustment of Sensing Distance of General-purpose Optical Fiber Type

Unlike the E3MC-A or E3MC-X, the E3MC-Y may require adjustment of its sensing distance depending on the reflection rate. This also applies to the through-beam type.



### DIN Track Mounting/Removal with the E39-L115

### Mounting

1. Attach the E39-L115 Mounting Bracket to the E3MC with four M5 screws.



2. When mounting the E3MC to the DIN track, loosen the M3 screw of the Mounting Bracket and slide part A in the direction indicated by arrow ①.



3. Mount part (2) to the DIN track.



4. Press the E3MC in the direction indicated by arrow ③ and slide part A in the direction indicated by arrow ④ until the Mounting Bracket correctly engages with the DIN track.



5. Tighten the M3 screw of the Mounting Bracket to secure the Mounting Bracket.

### (Dismantling)

Loosen the M3 screw of the E39-L115, press the E3MC in the direction indicated by arrow (5) and slide part A in the direction indicated by arrow (6). Then lift up the E3MC in the direction indicated by arrow (7) to remove the E3MC with the E39-L115.  $\downarrow^{(5)}$ 



#### Others EEPROM Error

If a write error occurs (the buzzer beeps and the operation indicator and bank indicator flicker) due to power-off, static electricity or other noise during write to EEPROM, perform teaching or threshold level setting again.

### Protective Cover

Tighten the operation cover to a torque of 0.2 to 0.3 Nm to ensure proper waterproofing.

### **Built-in Amplifier Type**

installation Tightening Force

For case installation, tighten it to the torque of 2.3 Nm max.

### Sensor isntallation

This Sensor does not have the mutual interference prevention. When performing precision detection, use the Sensor with a cover for protection against disturbance light to ensure that the beams of incandescent and fluorescent lamps do not enter the fiber head and lens surface directly.

### **Optical Fiber Type**

Installation Tightening Force

For head installation, tighten it to the torque of 0.54 Nm max.

#### Handling the Fiber Unit

- Do not pull or press the Fiber Unit.
- The bending radius of the fiber should be not less than the admissible bending radius given in Ratings/performance.
- Do not bend the fiber within 20 mm from the head or amplifier coupling portion.



• Do not give compression or load.

Fiber Unit



 The Fiber Head could be break by excessive vibration. To prevent this, the following is effective:



General-purpose Optical Fiber Type Design

Definition of Sensing Distance of a Reflective Fiber

- The sensing distance of reflective fiber is the sensing distance of the Sensor located obliquely to the sensing object as shown in the following illustration.
- Set to C mode and standard mode (response time), and threshold set to the standard level with an inclination angle of 20 degrees



Recommended Fiber: Reflective Optical Fiber

The following optical fibers are recommended for use with the  $E3MC-(M)Y\square$ .

Model	Sensing distance*1
E32-DC200	5 mm
E32-CC200*2	5 mm
E32-D32L*3	4.5 mm
E32-D11L	5 mm

- \*1. Distance where 11 colors of standard sensing objects can be discriminated. As a typical example, 9 colors can be discriminated when 12 mm is set.
- \*2. The fiber to be inserted into the emitter is indicated with white lines. Insert the amplifier fiber into the lower emitter section.
- \*3. The fiber to be inserted into the emitter is indicated with dotted yellow lines. Insert the amplifier fiber into the lower emitter section.

#### Recommended Fiber: Through-beam Fiber

The following optical fibers are recommended for use with the  $E3MC-(M)Y\square$ .

Model	Sensing distance
E32-TC200	30 mm
E32-T11L	60 mm
E32-T16	200 mm
E32-T17L	1.1 m

\* Distance where red, yellow and blue films can be discriminated stable.

#### Mounting

#### Insertion

The inserted Fiber Unit comes in contact with the internal rubber packing first. Insert the Fiber Unit further unit it comes in contact with the innermost end.

#### Sensor installation

Tighten the Fiber Unit with a screwdriver to a torque of 0.2 Nm.

#### Fibers

Among the recommended fibers, the E32-CC200 and E32-D32L have white or dotted yellow lines on the fiber to be inserted into the emitter. When using the E3MC-(M)Y $\square$ , insert the fiber with the line into the emitter section at the bottom of the amp.

## Common to Fiber Units Mounting

### **Tightening Force**

• The tightening force applied to the Fiber Unit should be as follows:

(Screwed type)

(Columnar type)





Fiber Units	Clamping torque
M3/M4 screw	0.78 Nm max.
M6 screw	0.98 Nm max.
2-dia. column	0.29 Nm max.
3-dia. column	0.29 Nm max.
E32-T16	0.49 Nm max.

• Use a proper-sized wrench.



### **Cutting Fiber**

- Insert a fiber into the Fiber Cutter and determine the length of the fiber to be cut.
- Press down the Fiber Cutter in a single stroke to cut the fiber.



• The cutting holes cannot be used twice. If the same hole is used twice, the cutting face of the fiber will be rough and the sensing distance will be reduced. Always use an unused hole.

### Connection

- Do not pull the Fiber Unit with force exceeding 9.8 N or press the Fiber Unit with force exceeding 29.4 N. The fiber is so thin that the utmost attention will be required to handle the fiber.
- Do not bend the end of the Fiber Unit.



• Do not apply excess force on the Fiber Units.



• The Fiber Head could break by excessive vibration. To prevent this, the following is effective:



E3MC

### Dimensions (Unit: mm)

### Sensors



### Fiber Units

### Accessories (Order Separately)



A-216

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**Optical Fiber Glossy Object Sensor** 

E3X-NL

Utilization lightwave technology has innovated glossiness detection. OMRON's glossy object sensor can discriminate a wide variety of glossiness differences. The fiber-optic system has achieved the small, non-contact models.



### Features

Employs OMRON's unique FAO (Free Angle Optics) technology which enables delicate sensing of object glossiness without influence from colors and patterns. Transparent films on boxes and labels on transparent films can be detected.



### The teaching system ensures easy adjustment just by pressing the button.

- Adjustment man-hour saving type requiring only a one-time pressing of the button
- Teaching system only requires to push the button, ensuring sensitivity adjustment without individual differences.



# Two different types of fiber heads meet a wide range of applications.

Two different fiber heads are available.

According to applications, you can choose the short-distance, small spot type ideal for detection of small objects or the longdistance type that can perform in-line standard detection.

### Short-distance, small spot type

E32-S15-1/-2 Ideal for precision detection and small object detection.

### Long-distance type

E32-S15L-1/-2 Resistant to object shake and enables in-line standard detection.





### Adopts the pulse-ON system that is insensitive to disturbance light

The emitter (red LED) in the fiber head uses a pulse-ON system to minimize the influence of disturbance light. The Sensor provides stable sensing characteristics if disturbance light occurs from fluorescent lamps in-line.



### Application

#### Short-distance, small spot type





# Features

### Principles for Glossiness Detection by FAO

First, the light from a red LED passes through a polarizing filter so only the S wave is emitted.

If the detectable object is glossy, the S wave is reflected regularly and is transmitted as is to the Fiber Receiver 1.

If the detectable object is not glossy, there is more diffuse reflection, thus the polarization direction is randomized and a P wave is generated.

The S and P waves are divided by the FAO (special polarized beam splitter), the waves travel to their respective fiber receivers, and the variation in the glossiness is determined by comparing the two received signals.



### Fuzzy Teaching Function Backs up Stable Detection

Supported by the fuzzy teaching function if objects have no difference in glossiness. If the glossiness difference goes below than the minimum sensing level, the microprocessor in

the amplifier determines the discrimination means automatically. Sensed by light energy difference like an ordinary mark sensor. (When 2-point teaching is selected)



### Measures against Double Refraction

There are transparent films and transparent plastic objects that change the direction of polarized light when it passes through the transparent films and transparent plastic objects. This is called double refraction. Using the optional rotary mounting bracket (E39-L109), the sensor unit can be inclined 45 degrees to take measures against double refraction.

(Example) Metal cylindrical object coated with transparent film



E3X-NL

# Ordering Information

### Sensors

**Amplifier Units** 

Connection method	Shape	Model
Pre-wired type	33	E3X-NL11

### Fiber Units

Red light

Sensor type	Shape	Sensing distance	Fiber length	Model
Reflective model		10 + 2 mm	0.5 m	E32-S15-1
		10 ± 3 mm	1 m	E32-S15-2
		20 + 7 mm	0.5 m	E32-S15L-1
	e <b>e</b>	$20 \pm 7 \text{ mm}$	1 m	E32-S15L-2

# Accessories (Order Separately) Mounting Brackets

Shape	Model	Quantity	Remarks
	E39-L109	1	Can be used with the fiber unit E32-S15 Mounting bracket vari- able in rotary angle (0°, 45°) for sta- ble detection of transparent films (double-refractive objects) on glossy objects such as metal or glass plates.

### Covers

Shape	Model	Quantity	Remarks
	E39-G9	1	Attached to the amplifier unit E3X-NL11. Please place an order when the protective cover is damaged or lost.

# Rating/Performance

### Amplifier Units

Item	Model	E3X-NL11
Light sc	ource (wave length)	Red LED (680 nm)
Power s	supply voltage	12 to 24 VDC ±10%, ripple (p-p) : 10% max.
Current	consumption	100 mA max.
Control	output	Load supply voltage 30 VDC max., load current 100 mA max. (residual voltage 1 V max.) Open collector output type (NPN output) Light-ON/Dark-ON switch selectable
Answer	-back output	Load power supply voltage 30 VDC max., load current 100 mA max. (residual voltage 1 V max.) Open collector output type (NPN output)
Remote	e teaching input	Purple and blue (0 V) are connected when remote input turns ON: 0 V short-circuit current 1 mA max. Purple and blue (0 V) are disconnected when remote input turns OFF: Open or 9 V min. (max. input voltage 24 V). Note that the input is valid only when remote RUN/TEACH selection input (across pink-blue) is provided.
Protecti	ve circuits	Protection from load short-circuit and reversed power supply connection
Respon	se time	Operation or reset: 1 ms max.
Sensitiv	vity adjustment	Teaching system
Timer fu	unction *	OFF-delay fixed at 40 ms
Ambien	t illuminance	Incandescent lamp: 3,000 lux max. Sunlight 10,000 lux max.
Ambien	t temperature	Operating: -25°C to 55°C, Storage: -40°C to 70°C (with no icing or condensation)
Ambien	t humidity	Operating: 35% to 85% RH, Storage: 35% to 95% RH (with no icing or condensation)
Insulatio	on resistance	20 M $\Omega$ min. at 500 VDC
Dielectr	ic strength	1,000 VAC at 50/60 Hz for 1 minute
Vibratio	n resistance	10 to 55 Hz, 1.5-mm double amplitude or 300 m/s <sup>2</sup> (approx. 30G) for 2 hrs each in X, Y, and Z directions
Shock r	esistance	Destruction: 500 m/s <sup>2</sup> for 3 times each in X, Y, and Z directions
Protecti	ve structure	IEC 60529 IP50 (with Protective Cover attached)
Connec	tion method	Pre-wired models (standard length: 2 m)
Weight	(Packed state)	Approx. 200 g
Mata	Case	PBT (polybutylene terephthalate)
rial	Cover	Polycarbonate
	Mounting Brackets	Stainless steel (SUS304)
Access	ories	Mounting bracket, instruction manual

\* The OFF-delay timer can be reset by setting the switch.

### Fiber Units

	Sensing method		Reflectiv	/e model		
	Features	Short-range	e small spot	Long-range		
Item	Model	E32-S15-1	E32-S15-2	E32-S15L-1	E32-S15L-2	
Sensing dist	ance	10±3 mm (white paper, white glossy plastic 40x20 mm)		20±7 mm (white paper, white glossy plastic 40x20 mm)		
Min. sensing	object	0.5-mm		2-mm		
Sensing object angle		Glossiness determination inclination from the moundistance of 10 mm)	n is possible at $\pm$ 4° nting hole (at sensing	Glossiness determination is possible at $\pm$ 7° inclination from the mounting hole (at sensing distance of 20 mm)		
Spot diameter		Approx. 2-mm dia./approx. 2-mm dia. (at sensing distance of 10 mm)		Approx. 15-mm dia./approx. 4-mm dia. (at sens- ing distance of 20 mm)		
Ambient tem	perature	Operating: -25°C to 55°C	C, Storage: -40°C to 70°C	(with no icing or condens	sation)	
Ambient hun	nidity	Operating: 35% to 85% F	RH, Storage: 35% to 90%	RH (with no condensation	n)	
Permissible	bending radius	4 mm min.				
Protective st	ructure	IEC 60529 IP50				
Fiber length		500 mm	1 m	500 mm	1 m	
Weight (Packed state)		Approx. 50 g	Approx. 60 g	Approx. 80 g	Approx. 90 g	
	Sensor case	Heat-resistant ABS resin				
Material	Sensor window	transparent glass		Acrylics		
	Fiber cladding	urethane				

# Characteristic data (typical)

### Glossiness vs. Operating Range (Typical)

### E3X-NL11 with E32-S15-



### E3X-NL11 with E32-S15L-D



### Glossiness vs. Angle (Typical)



### E3X-NL11 + E32-S15(Y direction)



E3X-NL11 + E32-S15L(X direction)







## **Output Circuit Diagram**

### NPN output

Model	Output transis- tor Status	Timing chart	Mode selec- tion switch	Output circuit
E3X-NL11	Light ON	Incident Interrupted Interrupted Verticator (orange) OFF Codupt ON transistor OFF Load Operate (e.g., relay) Reset (Between brown and T: OFF deug timer black terminals) The change for 0 or 40ms (fixed) is possible.	L•ON	Operation Stability indicator (green) Teaching Main circuit
	Dark ON	Incident Interrupted Interrupted Indicator (orange) OFF Load (eg, relay) Reset (Between brown and T: OFF delay timer black terminals) The change for 0 or 40ms (fixed) is possible.	D•ON	indicator (red/green) Pink RUN/TEACH input Purple Remote teaching input

### **Technical Guide**

#### Glossiness

When light is applied to the sensing object, the reflected light is generally a mixture of regular reflection components and diffuse reflection components. Glossiness is directly proportional to the light intensity of the regular reflection components. In JIS, the glossiness of a glass plate surface having 1.567 reflectivity is defined 100 as the basis of glossiness. Glossiness of Typical Object Sensed by E3X-NL11 + E32-S15



# Sensing of Transparent Objects with Rotating Fiber Unit Mounting Bracket

There are transparent films and transparent plastic objects that change the direction of polarized light when it passes through the transparent films and transparent plastic objects. When E3X-NL senses these transparent films and transparent plastic objects on glossy background objects, such as glossy paper or metals, E3X-NL will not sense these objects smoothly in case of an incorrect angle of the sensor head. The most suitable angle of the sensor head varies with the transparent object. The angle of the sensor head can be, however, 0° or 45° for the smooth sensing of such transparent objects due to the characteristic of polarized light. There is no need for the angle to be midway between 0° and 45°. E39-L109, which is sold separately, is a mounting bracket that rotates to angles of 0° or 45° and enables E3X-NL to sense such transparent objects smoothly with its sensing head set at 0° or 45° without changing the sensing positive.



(Example) Metal cylindrical object coated with transparent film

#### **Fuzzy Teaching Function**

E3X-NL in two-point teaching operation will perform fuzzy computation using the difference in glossiness and the difference in light energy between the two teaching points to determine the thresholds setting with E3X-NL. As shown in the following table, if there is only a small difference in glossiness but there is a large difference in light energy between the two teaching points, the thresholds set with E3X-NL will be determined by the light energy values.



Countermeasures against Teaching Errors Resulted with Transparent Labels on Sheets

The material of the sheets must not be too glossy.



### Nomenclature:

E3X-NL

# Operation

### Sensitivity setting

Two-point teaching				
Pro ce- dur e	Setting	Operation		
1		Locate the sensor head within the sensing distance.		
2		Move the mode selector to the TEACH position.		
3	TEACH	Press the teaching button once with a sensing object located under the sensor as shown in the following illustration.		
4	TEACH	With an object absent (ground), press the TEACHING button (second time).		
5	TEACH- RUN_CON- TIMER COFF-	Move the mode selector to the RUN po- sition. Sensitivity setting is complete. Teaching indicator Lit green $\rightarrow$ Extin- guished		
6	L.ON-	Light Dark Select the desired operation format with the operation mode selector (L.ON/D.ON).		

	One-point teaching			
Pro ce- dur e	Setting	Operation		
1	TEACH-	Move the mode selector to the TEACH position.		
2		Press the teaching button with one of the sensing objects or the background object located under the sensor for sensing. Teaching indicator Lit red The built-in buzzer beeps once.		
3	TEACH- RUN CON- TIMER COFF-	Move the mode selector to the RUN po- sition. 1-point teaching setting is complete as soon as the first object passes. Teaching indicator Lit red $\rightarrow$ Lit green		
4	L.ON-	Select the desired operation format with the operation mode selector (L.ON/D.ON).		

# Precautions

Correct Use

### Fiber Units

Installation

### **Tightening Force**

For the fiber unit installation, tighten it to the torque of 0.3 Nm max.

### Fiber Connection and Disconnection

E3X-NL amplifier has a push lock. Connect or disconnect the fibers to or from E3X-NL amplifier using the following procedures:

### 1. Connection

After inserting the fiber into the Amplifier, push the lock button until a click sound is heard so that the fiber is securely connected.



### 2. Disconnection

Ensure to press the push lock again to unlock before pulling out the fiber, otherwise the fiber may be deteriorated.

(To maintain the fiber characteristics, remove the fiber after making sure that the lock has been released.)



 The fiber must be locked or released in a temperature range of -10° to 40°.

Since face-to-face isntallation of the fiber units may cause mutual interference, mount them so that the optical axes of the sensors are not opposed.

### Monting the sensor

If two or more sensors are used, face-to-face installation of the fiber units or the regularly reflected light from the sensing object may cause mutual interference. At this time, adjust the fiber units to be mounted at the angles where the light of each sensor is not received by the fiber unit of the other sensor.

### For adjustment

### Two-point Teaching and One-point Teaching

Refer to the following information to select the most suitable sensitivity setting method for the application.

Sensitivity setting method	Two-point teaching	One-point teaching
Difference	In general, use 2-point teach- ing. The fuzzy teaching func- tion (refer to Technical Guide) is activated to set the optimum algorithms automatically, drawing an operation level just about between the two points taught.	One-point teaching should be performed for the sens- ing of different objects on a single background object or a single type of objects on a variety of glossy back- ground objects. The operating level will be set 15% above or below the teaching point, depending on the glossiness of the first sensing object. The fuzzy teaching function is not activated for 1-point

### Selection of Teaching Point(s)

### **Two-point Teaching**

If E3X-NL is used to sense sensing objects that are only a little different in glossiness from the background object and the sensing objects have color patterns, the difference in glossiness among the inks on the sensing objects may influence the sensing operation of E3X-NL. Therefore perform two-point teaching with E3X-NL at a place where E3X-NL can sense the sensing objects smoothly while considering the characteristics of glossiness versus distance of E3X-NL if the sensing position of each of the sensing objects is different from each other.

### **One-point Teaching**

If E3X-NL is used to sense sensing objects different from each other in glossiness on a single background object, perform one-point teaching with E3X-NL using the background object. If E3X-NL is used to sense identical sensing objects on a variety of glossy background objects, perform one-point teaching with E3X-NL using one of the sensing objects.

### Operation Level Setting and Control Output for One-point Teaching



### Remote teaching function

In remote teaching, the remote RUN/TEACH input signal is used for teaching instead of the mode selector and the remote teaching input signal is used instead of the teaching button.



### (Remote 2-point teaching)



Note: T1 must be 20 ms minimum and T2 must be 500 ms minimum at the time of remote teaching.



#### Miscellaneous

#### **EEPROM Write Error**

If a write error occurs (buzzer beeps, red and green teaching indicators flicker at the same time, operation and stability indicators flicker) due to power-off, static electricity or other noise in the teaching mode (until the initial operation level compensation completion of teaching without object), perform teaching again with the unit button.

Note: If a memory error occurs, the red and green teaching indicators flicker at the same time and the stability indicator flickers, unlike the teaching error.

E3X-NL

### Sensors



Accessories (Order Separately) A-216

# Transparent bottle sensor E3S-CR62/67

# Ideal for detecting transparent glass and plastic containers



### **Features**

### Stable operation even if container interval is shortened for higher productivity.

Stable detection of 5 mm gaps that previous regression reflection models were unable to detect because of a speed increase for higher productivity.







**Features** 

# We significantly increased the S/N ratio to enable a stable detection of PET bottles and various other transparent containers



# Ordering Information

### Sensors

Sensors					Red light	
Sonsor typo	Shano	Connection mothed	Sensir	ng distance	Model	
Sensor type	Shape	Connection method	Reflector E39-R6	Reflector E39-R1	woder	
Retroreflective		Pre-wired type	250mm	1m *	E3S-CR62-C	
Models		Connector type		[250mm]	E3S-CR67-C	

\* Values in parentheses indicate the minimum required distance between the sensor and reflector.

### Accessories (Order Separately)

### Reflectors

Name	Sensing distance	Model	Quantity	Remarks	
Reflectors	250 mm	E39-R6	1		
	1 m (250 mm) *	E39-R1	1		

\* Values in parentheses indicate the minimum required distance between the sensor and reflector.

### **Mounting Brackets**

Shape	Model	Quan- tity	Remarks
A A A A A A A A A A A A A A A A A A A	E39-L103	1	Supplied with the product.
	E39-L87	1	

### Sensor I/O Connectors

Cable	Shape	Cable	length	Model
Standard cable	Straight	2 m	- 3-wire type	XS2F-D421-DC0-A
		5 m		XS2F-D421-GC0-A
	L-shape	2 m		XS2F-D422-DC0-A
		5 m		XS2F-D422-GC0-A

# Rating/performance

	Sensor type	Retroreflective Models (M.S.R. function)			
Item	Model	E3S-CR62-C	E3S-CR67-C		
Sensing	g distance	250 mm (When using the E39-R6), 1 m (250 mm)*1 (When using the E39-R1)			
Standa	rd sensing object	30 mm dia. X 150 mm glass tube (thickness: 1.8 mm)			
Directio	nal angle	2 to 6°			
Light so	urce (wave length)	Red LED (660 nm)			
Powers	supply voltage	10 to 30 VDC, ripple (p-p) : 10 % max.			
Current	consumption	40 mA max.			
Control	output	Load supply voltage: 30 VDC or less; load current 100 1.2 V or less, PNP output 2 V or less); open collector switching	0 mA or less (residual voltage: NPN output model (NPN/PNP output switching) light ON / dark ON		
Protect	ive circuits	Load short protection, reverse connection protection,	mutual interference protection function		
Respor	ise time	Operation or reset: 1 ms max.			
Sensitiv	vity adjustment	2-turn endless adjuster (with indicator)			
Ambier	t illuminance	Incandescent lamp: 5,000 lux max. Sunlight 10,000 lux max.			
Ambier	t temperature	Operating: -25°C to 55°C, Storage: -40°C to 70°C (wit	th no icing or condensation)		
Ambier	t humidity	Operating: 35% to 85% RH, Storage: 35% to 95% RH (with no icing or condensation)			
Insulati	on resistance	20 M $\Omega$ min. at 500 VDC			
Dielect	ic strength	1,000 VAC at 50/60 Hz for 1 minute			
Vibratio	n resistance	Destruction:10 to 2,000 Hz,1.5 mm double amplitude and Z directions	or 300 m/s <sup>2</sup> (approx. 30G) for 0.5 hrs each in x, y,		
Shock I	esistance	1000 m/s <sup>2</sup> (approx. I00G) 3 times each in X, Y, and Z	directions		
Protect	ive structure	IEC Standard IP67 NEMA 6P (restricted to indoor use) *2	IEC Standard IP67 NEMA 6P (restricted to indoor use)		
Connec	tion method	Pre-wired models (standard length: 2 m)	Connector type		
Weight	(Packed state)	Approx. 115 g	Approx. 80 g		
	Case	Zinc diecast			
	Lens	Acrylics			
Mate- rial	Display opera- tion panel	Polyethyl sulfon			
	Mounting Brackets	Stainless steel (SUS304)			
Access	ories	Brackets (with screws), adjustment driver, operation manual			

\*1. Values in parentheses indicate the minimum required distance between the sensor and reflector.
\*2. NEMA (National Electrical Manufacturers Association) Standard

# **Output Circuit Diagram**

### NPN output

Model	Operating status of output transistor	Timing chart	Mode selection switch	Output circuit	
E3S-CR62-C E3S-CR67-C	Light ON	Incident Interrupted Light ON indicator OFF Output ON Utput ON Load Operate (Relay) Reset (Between brown and black)	L•ON (LIGHT ON)	Light indicator (red) (green) Main circuit NPN and PNP output selector NPN output transistor ZD Black Control output 3 Blue 0V	
	Dark ON	Incident Interrupted Light ON Indicator OFF Output ON transistor OFF Load Operate (Relay) Reset (Between brown and black)	D•ON (DARK ON)	* Please make a changeover switch into the NPN side. Connector Pin arrangement (2) (2) (3) Note: Pin 2 is not used.	

#### **PNP** output



Connectors (Sensor I/O connectors)



## Nomenclature



\*1. Output transistor switching is possible by means of NPN/PNP output switch.

switch. \*2. Operation mode can be switched using L•ON/D•ON switch.

# Operation

### Sensitivity adjustment

The light source switch and reflective plate can be moved horizontally and vertically to set them in the center of the illumination area of the red incident light indicator lamp, allowing the operator to check whether the green stability indicator lamp is illuminated.

Sensing object	Detection state	Sensitivity adjuster	Indicator state	Adjustment procedure
Transparent pin or glass plate	Without sensing object	Min Max	ON ON Stability indicator (green)	Turn sensitivity control from minimum to maximum and set at point where incoming light stabilizes.
Opaque object	Object detected, object not detected	Min Max	ON ON Stability indicator (green) Light indicator	If the object is larger than the lens diameter, set the sensitivity control to the maximum setting. If the object is the same size or smaller, turn the sensitivity control from minimum to maximum and set at point where incoming light stabilizes.
#### Correct Use

#### Design

Fuzzy mutual interference prevention

- If the light source switches for the reflective plates are arranged in a row, light from a neighboring light source switch may be received, causing erroneous light reception signals and errors.
- The fuzzy reciprocal interference prevention function monitors interference light for a certain period of time before illumination, and gathers data on the strength of the interference light and the frequency of incidence. It then determines the risk of error due to these two factors using fuzzy logic and controls the timing of illumination to reduce the risk.

(When risk is low)

· Light is emitted after interfering light is gone.



· Light is emitted after shifting to a gap of interfering light.



#### **Bottles**

In some cases, factors such as the shape of a bottle prevent stable detection. Please confirm that a correct detection is performed before use.

#### Wiring Considerations

Cable

- An oil resistant cable is used to ensure oil resistance. Avoid repeated bending of the cable.
- The bending radius should be 25 mm or more.

#### **Avoiding Malfunctions**

When using a photoelectric switch with an inverter or sub-motor, be sure to connect FG (frame ground pin) and G (ground pin). If not connected, errors may result.

#### Installation

#### Sensor installation

- · When installing a photoelectric switch, avoid tapping with a hammer. This may damage the water resistance function.
- Use an M4 screw, tightened to a torque of no more than 1.18 Nm.

(When using the mounting bracket)

- To set the sensor on the mechanical axis, use the optical axis locking holes.
- . When it is not possible to mount on the mechanical shift, move the photoelectric switch vertically or horizontally so that it is located in the center of the area illuminated by the incident light indicator lamp. Verify that the stability indicator lamp is on.

#### (Direct installation)

Install the photoelectric switch as shown in the following diagram.

Tighten M4 screw

Tighten M3 screw



For adjustment

#### Light axis adjustment

Adjust the optical axis of the clamp to the direction of detection object approach. The optical axis of the photoelectric switch is the same as the mounting axis of the clamp, enabling easy adjustment.

#### Optical axis locking hole

By fitting screws into the optical axis locking holes, the mounting bracket is set onto the mounting shaft of the mounting bracket.



### **Dimensions (Unit: mm)**

#### Sensors



Accessories (Order Separately) A-216

# **Transparent Object Detection Sensor**

# E3S-R

•Senses glass wafers and LCD glass circuit boards.



# **Applications**



### **Ordering Information**

Sensors								Red light	
Sensor type	Shape	Connection method	Sensing distance				Model		
Concer type	Chapo		Sensing distance		NPN output	PNP output			
Retroreflective Models	Horizontal	Pre-wired					E3S-R11	E3S-R31	
		Connector type		1m	*	E3S-R16	E3S-R36		
	Vertical	Pre-wired			[100mm	]	E3S-R61	E3S-R81	
	↓ ↓ ↓	Connector type					E3S-R66	E3S-R86	

\* Values in parentheses indicate the minimum required distance between the sensor and reflector. Note: Stable detection may not be possible of some glass wafer materials. Be sure to test whether the work can be detected.

E3S-R

#### Accessories (Order Separately) Reflectors

Name	Sensing distance	Model	Quantity	Remarks
Reflectors	Reflectors Refer to ratings/performance		1	Supplied with the product.

#### Clamps/Other

Shape	Model	Quantity	Remarks
C A A	E39-L69	1	Included as an accessory for the horizontal model.
No Contraction	E39-L70	1	Included as an accessory for the vertical model.
	E39-L93	One set	Sensor adjuster: Easy mounting and adjustment on aluminum frame and rail of conveyors and other equipment.
	E39-L97	1	Horizontal protective cover clamp.
	E39-L98	1	Vertical protective cover clamp.
	E39-L60	1	Contact mounting plate: Accessory to E3S-R□.

Note: 1 . If a through-beam model is used, order two Mounting Brackets for the emitter and re-ceiver respectively.
2 . For details, refer to "Mounting bracket list".

#### Sensor I/O Connectors

Cable	Shape	Cable length		Model
	Straight	2 m		XS2F-D421-DC0-A
Standard cable		5 m	3-wire type	XS2F-D421-GC0-A
Standard Cable	I-shape	2 m	o wie type	XS2F-D422-DC0-A
		5 m		XS2F-D422-GC0-A

# Rating/performance

Sensor type		ensor type	Retroreflective Models (with M.S.R)					
ſ	Model	NPN output	E3S-R11/-R16/-R61/-R66					
Item PNP output E3S-R31/-R36/-R81/-R86								
Sensi	ng dist	ance	1 m (100 mm) *1(When using the E39-R1)					
Stand object	ard se	nsing	75-mm dia. or larger opaque LCD glass plate (thickness: 0.7 mm)					
Direct	ional a	ingle	3 to 10°					
Light s (wave	source e length	n)	Red LED (700 nm)					
Powe	r supp	y voltage	10 to 30 V DC (including 10% ripple (p- p))					
Curre	nt con	sumption	30 mA max.					
Control output			.oad supply voltage: 30 VDC or less, load current: 100 mA or less (residual voltage of 1 V or less), VPN open collector output, Light ON / Dark ON switching					
Protective circuits			Reverse polarity protection, output short-circuit protection, mutual interference prevention					
Response time		me	Operation or reset: 1 ms max.					
Sensitivity adjustment		djustment	2-revolution endless volume					
Ambie	ent illur	minance	Incandescent lamp: 5,000 lux max. Sunlight 10,000 lux max.					
Ambie	ent terr	perature	Operating: 0 to +40°C, storage: -40 to +70°C (no ice formation or condensation)					
Ambie	ent hur	nidity	Operating: 35 to 85% RH, Storage: 35 to 95% RH (no condensation)					
Insula	ition re	sistance	20 M Ω min. at 500 VDC					
Dieleo	ctric sti	ength	1,000 VAC at 50/60 Hz for 1 minute					
Vibrat	ion res	sistance	10 to 55 Hz, 1.5 mm double amplitude for 2 hours each in X, Y, and Z directions					
Shock	c resist	ance	Destruction: 500 m/s <sup>2</sup> for 3 times each in X, Y, and Z directions					
Protec	ctive st	ructure	IEC 60529 IP67					
Conne	ection	method	Pull-out cable type (standard cord length: 2 m) / connector type					
Weigh	nt (Pac	ked state)	Approximately 110 g (pull-out cable type) Approximately 60 g (connector type)					
Ma-	Case		PBT (polybutylene terephthalate)					
teri-	Lens		Denatured polyarylate					
al	Mounti	ng Brackets	Stainless steel (SUS304)					
Acces	sories		Clamps (with screws), operation manual, reflector					

\*1. Values in parentheses indicate the minimum required distance between the sensor and reflector.

# Characteristic data (typical)

#### Operating Range E3S-R11, E3S-R61+ E39R1



# Changes in light intensity when detecting various transparent objects (Note 1)

The following are the permeation rates of a various transparent objects on condition that a permeation rate of 100 means that there is no object within the sensing distance of the E3S-R. The permeation rate of any type of object sensed by the E3S-R must be as low as possible for the stable sensing of the object. Before using the E3S-R to sense objects, use samples of the objects to check if the E3S-R can sense the samples easily.

Model Sensing object		E3S-R11, R61, R81; E3S-R16, R66, R36, R86
Shape	Passage position	Center
	50 x 50 t = 0.5	82
	50 x 50 t = 1	74
Glass	50 x 50 t = 2	73
plate	late 50 x 50 t = 3	62
	50 x 50 t = 5	53
	50 x 50 t = 10	38
Liquid	t = 0.5 (98% transparency)	86
crystal	t = 0.7 (95% transparency)	81
glass	t = 1.1 (91% transparency)	75
Operatir	ng range	95 max.
Stable of	perating range	90 max.

Note: 1 .The sensing distance of each model was set to the rated sensing distance.

2 . The permeability values were checked with light with a wavelength of 700  $\mu m.$ 

# **Output Circuit Diagram**

#### NPN output



#### **PNP** output



#### Connectors (Sensor I/O connectors)



Note: Pin 2 is not used.

### Precautions

Correct l	Jse
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- For adjustment
- The passage point of the detection object should be the central point between the reflective plate and the photoelectric switch. If too close to the reflective plate, an error may result.
- To obtain sufficient detection performance, the E39-R1 must be used for the reflective plate unless otherwise specified.

### **Dimensions (Unit: mm)**

#### Sensors



. Two. M3 x 12

\* The Mounting Bracket can also be used on side A.

1.2 10.7

Emitte (A) \*

> CAD file E3S\_30



Accessories (Order Separately) A-212

E3S-R

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# Printed Circuit Board Sensor E3S-LS3

# Printed circuit board sensor capable of stable detection without being affected by holes or notches.

- Suitable for incorporation in devices (E3S-LS3□).
- Wide range is suitable for component boards with high or irregularly shaped components (E3S-LS3□W).



### Applications

Detecting for PCBs



Transparent Film Sheet Detection



Detection for Wafercassette Mounting



### **Ordering Information**

						Red light
Sensor type	Shape	Connection method	Detection distance *	Timer function	Model	Output
		Pre-wired (2 m)	20 to 35 mm	Without	E3S-LS3N	NPN
	<b>L····</b>		10 to 60 mm	Without	E3S-LS3NW	Light ON
		Pro wired (2 m)		Without	E3S-LS3P	
		Fie-wiled (2 III)		With	E3S-LS3PT	-
		Pre-wired M8 3-pin connector (0.3 m) Pre-wired M8 4-pin connector (0.3 m)	20 to 35 mm	Without	E3S-LS3P-M5J	PNP Light ON
				With	E3S-LS3PT-M5J	
Limited reflective				Without	E3S-LS3P-M3J	
				With	E3S-LS3PT-M3J	
		Pro wired (2 m)		Without	E3S-LS3PW	
	u	Fie-wiled (2 III)		With	E3S-LS3PWT	
		Pre-wired M8		Without	E3S-LS3PW-M5J	
		3-pin connector (0.3 m)	10 to 60 mm	With	E3S-LS3PWT-M5J	
		Pre-wired M8		Without	E3S-LS3PW-M3J	
		4-pin connector (0.3 m)		With	E3S-LS3PWT-M3J	

\* Using 80 x 80 mm white art paper

# Rating/performance

	Sensor type	Limited reflective						
Item	Model	E3S-LS3	E3S-LS3PT	E3S-LS3□W	E3S-LS3PWT			
Sensing	White art paper	20 to 35 mm		10 to 60 mm				
Genaing	Black paper *	20 to 30 mm		15 to 50 mm				
Light source (v	wave length)	Red LED (660 nm)		•				
Power supply	voltage		12 to 24 VDC±10%,	ripple (p-p) 10% max.				
Current consu	mption	25 mA max.						
Control output		Load power supply voltage: 24 VDC max.; Load current: 100 mA max., Residual voltage: 2 V max.; Operating mode: Light ON						
Response time	Э	1 ms max. for operation a	nd reset respectively					
Timer function		Available with E3S-LS3P(W)T models only. Time range: 0.1 to 1.0 s (adjustable)						
Ambient illuminance		Receiver side: Incandescent lamp: 5,000 lux max.						
Ambient temp	erature	Operating: -10 to 55°C (with no icing or condensation)						
Ambient humic	dity	Operating:35% to 85% (with no condensation)						
Insulation resist	stance	20 M $\Omega$ min. (at 500 VDC) between charged parts and the case						
Dielectric stren	ngth	1,000 VAC at 50/60 Hz for 1 minute between charged parts and the case						
Vibration resis	tance	10 to 55 Hz with a 1.5-mm double amplitude for 2 hrs each in X, Y and Z directions						
Shock resistar	nce	500 m/s <sup>2</sup> , 3 times each in X, Y and Z directions						
Protective stru	cture	IEC60529 IP40						
Connection me	ethod	Pre-wired (standard length: 2 m)/Pre-wired M8 connector (standard length: 0.3 m)						
Indicators		Operation indicator (orange)						
Weight (Packed state)		Pre-wired models: Approx. 80 g; Pre-wired M8 connector: Approx. 45 g						
Material	Case	ABS						
	Lens	Acrylic						
Accessories		Instruction sheet, M3 screws,						

# Characteristic data (typical)

#### Sensing Distance vs. Materials



#### Operating Range (Left and Right)

#### Operating Range (Up and Down) Sensing object: White paper, 100 x 100 mm







#### Spot Diameter vs. Sensing Distance



# Output Circuit Diagram

### NPN output (PNP output will be available soon)

Model	Operating status of output transistor	Timing chart	Output circuit
E3S-LSN3 E3S-LS3NW		Incident Interrupted Operation indicator ON (orange) OFF Output ON transistor OFF	Operation didiator (vrange) Main circuit Ci
E3S-LS3P E3S-LS3PW	Light ON	Incident light No Incident light Operation indicator ON (orange) OFF Output ON transistor OFF	Operation Indicator Icorange Main Circuit Main Circuit Brown 12 to 24 VDC Connector pin arrangement (bb)
E3S-LS3PT E3S-LS3PWT		Incident light No Incident light Operation indicator ON (orange) OFF Output ON transistor OFF T: Off-delay timer (0.1 to 1.0 s)	Blue Load Blue OV 1 Connector pin arrangement (-MISJ)

E3S-LS3

### Dimensions (Unit: mm)

Note: All units are in millimeters unless otherwise indicated.



Note: The Timer Adjuster is only for the E3S-LS3PT and E3S-LS3PWT.

A-193

### Ultraviolet power monitor/illumination monitor



Monitoring output state of UV (ultraviolet light)/illumination light source



**Features** 

Optical Fiber Type

Can be used as ultraviolet power monitor/illumination monitor

Fiber Units

OUV Power Monitor

Heat resistance applications



#### • During projection monitoring





## Application













### **Features**

Optical Fiber Type

Amplifier Units

F3UV-XW Series

Digital % display for easy visualization of measured values

7-segment digital % display

### Easy teaching scheme

Button teaching is possible for zero-point setting and sensitivity setting.

### Output form can be selected.

Two outputs: current/voltage output + decision output

#### • F3UV-XA

Sensitivity control scheme

Fine adjustment possible with 8-revolution dial.

# Verify output form with operation indicator lamp

Illuminates at approximate range of 4 to 5 V

Built-in Amplifier Type

(Cannot be used as illumination monitor)

### About 1/10th the cost

The price is about 1/10th the price of a dedicated measuring instrument

# Protective Structure to Prevent UV Deterioration.

A zinc die-cast case and synthetic quartz glass for the light receiving window.

Protective tubes and covers available as options. (Option)



Monitor UV Light Output Status with an Operation Indicator. (Lit at approx. 4 to 5 V.)

With control for sensitivity adjustment

Filter Cover (reduced by 1/6.5) Available.

# OMRC

## **Ordering Information**

Built-in Amplifier Type

Γ

Sensors			
Shape	Intensity range of incident light	Output	Model
-	1 to 30 mW/cm <sup>2</sup>	Applog voltage output (1 to 5 \/)	F3UV-A30
	0.2 to 3 mW/cm <sup>2</sup>		F3UV-A03

#### Accessories (Sold Separately)

Shape	Name	Model
	Protective Tube (Protects the cord.)	F39-CU1M
	Protective Cover (Protects the display.)	F39-HU2
	1/6.5 Filtering Cover	F39-HU1
C C C C C C C C C C C C C C C C C C C	Mounting Brackets	F39-L9

**Optical Fiber Type** 

#### Sensors

**Amplifier Unit** 

Shape	Connection method	Output	Output form	Model
		<ul> <li>Evaluation output</li> <li>Answer-back output</li> <li>Current/voltage analog output</li> <li>put</li> </ul>	NPN output	F3UV-XW11 *
2	Pre-wired		PNP output	F3UV-XW41
		Analog voltage output		F3UV-XA

\* A model with 5 times higher sensitivity is also available.

Head Unit (can only be used as UV power monitor)

Shape		Wavelength range of incident light	Max. temperature	Model	Remarks
(Comment	*1		300°C*2	F3UV-HM	Includes two M8 nuts and one mounting plate.
		200 to 370 nm		F3UV-HT 5m	Waterproof and chemical-resistant Te- flon cover *4     For the mounting procedure, see
and a second	*3		150°C	F3UV-HT 10 m	<ul><li>"Please use correctly".</li><li>For the incoming light power range, please inquire separately.</li></ul>

\*1. The fiber unit is required for connection to the amplifier unit.
\*2. Use within the operating temperature range of the fiber unit you are using.
\*3. Can be directly connected to the amplifier unit.

\*4. Teflon is a registered trademark of the Dupon Company and the Mitsui Dupon Chemical Company for their fluoride resin. Fiber Units

Compatible Amplifier	Compatible Head	Shana*1	Max.	Intensity range of	Model	Quantity
Units	Units	Shape i	temperature	incident light*2	MODEI	Quantity
F3UV-XW11		M4 screw	300°C	$10 \text{ to } 300 \text{ m}\text{W/cm}^2$	F32-300	
F3UV-XW41	E211/ UM*2	M4 screw	70°C		F32-70	1 nc
		M4 screw	300°C	$30 \text{ to } 300 \text{ m}\text{W/cm}^2$	F32-300	Tpc.
1 30 0 - 7 4		M4 screw	70°C		F32-70	1

\*1. The values given are for a standard UV light source with a central wavelength of 360 nm, measured with a standard illumination meter (and for use in combination with the specified Amplifier and Head Unit). The power range is one for which teaching to 100% is possible.
\*2. For the fiber length, please inquire separately.
\*3. Not required when using as an illumination monitor.

#### Accessories (Order Separately)

Shape	Name	Model	Quantity	Applicable Fiber Units
<u>{/////////////////////////////////</u>	Protective Tube (Protects the fiber.)	F39-FU1M	1 pc.	F32-70

### Rating/performance

Built-in Amplifier Type

#### Main Unit

Item	Model	F3UV-A30	F3UV-A0	
Intensi incider	ty range of nt light*1	1 to 30 mW/cm <sup>2</sup>	0.2 to 3 mW/cm <sup>2</sup>	
Wavele of incid	ength range dent light	200 to 370 nm		
P indic	ator	Green LED		
Operat	tion indicator	Orange LED (illuminates at a 4 to 5 V)	n output of approximately	
Sensiti	vity adjuster	One-turn adjuster		
Supply	voltage	12 to 24 VDC ±10%		
Curren	t consumption	15 mA max.		
Respo	nse time*2	300 ms max.	400 ms max.	
Output	*3	1 to 5 V (offset voltage of 0.2	V or higher)	
Conne	ction impedance	100 kΩ min.		
Repeti	tion precision	±2% F.S. max.		
Tempe	erature drift	0.2% of F.S./°C max.		
Ambie	nt illuminance*4	Fluorescent light 1,000 lx max.	Fluorescent light 500 lx max.	
Ambie	nt temperature	-10° to 70°C		
Ambie	nt humidity	35% to 85%		
Ambie	nt temperature	-25° to 80°C		
Insulat	ion resistance	20 M Ω min. at 500 VDC		
Dielect	tric strength	1,000 VAC for 1 min.		
Vibrati	on resistance	10 to 150 Hz, half amplitude of 0.1 mm in 3 directions: X, Y, and Z, 8 min x 10 sweeps each		
Shock	resistance	150 m/s <sup>2</sup> , 3 times each in $\pm X$ , $\pm Y$ , and $\pm Z$ directions		
Protec	tive structure	IEC Standard IP30		
Conne	ction method	Pre-wired models (standard length: 2 m)		
Weight	t (Packed state)	78 g		
Mate-	Case	Zinc diecast		
rial	Window:	Synthetic quartz glass		
Access	sories	Instruction manual		

- \*1. Using a standard UV light source and UV illumination meter in a power range for which analog output can be set to 5 V.
- \*2. The response time is the rise time of the output signal to 10 to 90%.
- nal to 10 to 90%.
  \*3. An output voltage up to 6 V can be output. Adjust the sensitivity so that the output is less than 5 V. The output is 0.2 to 1 V when there is no incident UV light.
  \*4. This value is the illumination at the receiver window
- This value is the illumination at the receiver window maintaining an offset voltage of 1 V max. with the fluorescent light.

### Accessories (Order Separately)

Protective Tube (Protects the cord.)

Model		F39-CU1M			
ltem	Shape	1m       Im       Im			
Ambient temperature Operating/storage: -40 to +100°C (must use in operating temperature range of sensor)		Operating/storage: -40 to +100°C (must use in operating temperature range of sensor)			
Ambien	t humidity	Operating: 35% to 85% Storage: 35% to 95%			
Bending radius		24 ±5mm			
Tensile	strength	Gap between head connector/end cap and tube: 2 Nm or less, tube: 2 Nm or less			
Compre	ession load	Tube: 9.8 Nm (lateral pressure load)			
Mata	Head connector	Brass nickel plating			
mate-	End cap	Brass nickel plating			
nai	Tube	Stainless steel (SUS304)			
Access	ories	M2 screws			

F3UV

#### **Optical Fiber Type**

#### Sensors

**Amplifier Units** 

Item	Model	F3UV-XW11*1	F3UV-XW41	F3UV-XA
Power	supply voltage	12 to 24 VDC ±10%		
Curren	t consumption	75 mA max.	15 mA max.	
Out- put	Analog output	Current (4 to 20 mA)/Voltage (1 to 5 V and light intensity integration mode)	Voltage (1 to 5 V) (offset voltage of 0.2 V or less)	
	Discrimination output	NPN open collector output, 100 mA or less, residual voltage 1 V or less (when using light intensity monitor and light intensity integration mode)	PNP open collector output, 100 mA or less, residual voltage 2 V or less (when using light intensity monitor and light intensity integration mode)	
	Answer-back output	NPN open collector output, 100 mA or less, residual voltage 1 V or less (when using light intensity monitor and light intensity integration mode)	PNP open collector output, 100 mA or less, residual voltage 2 V or less (when using light intensity monitor and light intensity integration mode)	
In- puts	Remote teaching input	When ON: 0 V short circuit (short circuit current of 1 mA or less) When OFF: Open circuit (open or 9 V or higher and 24 V or less)	When ON: Power supply voltage short circuit or 9 V or higher and 24 V or less (short circuit current of 3 mA or less) When OFF: Open circuit (open or 1.5 V or less)	
	Reset input	When ON: 0 V short circuit (short circuit current of 1 mA or less) When OFF: Open circuit (open or 9 V or higher and 24 V or less)	When ON: Power supply voltage short circuit or 9 V or higher and 24 V or less (short circuit current of 3 mA or less) When OFF: Open circuit (open or 1.5 V or less)	
Protective circuits		Protection from load short-circuit an	d reversed power supply connection	
Respo	nse time*2	500 ms max.		300 ms max.
Sensiti	vity setting	Teaching		8-revolution dial type
Indicator lamp		Measurement/teaching indicator lamp (green/red) Operation indicator lamp (orange) 7 segment digital percent display (red) 7 segment digital threshold value display (red)		Power display (green) Operation display (orange)
Repeti	tion precision	±2% F.S. max.		
Ambier	nt illuminance	Fluorescent light 1,000 lx max.*3		Fluorescent light 1,000 lx max.*4
Tempe	rature drift	±0.1% of F.S./°C max		0.2% of F.S./°C max.
Ambie	nt temperature	Operating: -25 to +55°C, Storage: -4	40 to +70°C (with no icing or condens	sation)
Ambier	nt humidity	Operating/storage: 35% to 85% RH		
Insulation resistance		20 M $\Omega$ min. at 500 VDC		
Dielectric strength		Lead wires to case: 1,000 V AC 50/	60 Hz	
Vibration resistance		10 to 150 Hz, half amplitude of 0.1 r	nm, or 15 m/s <sup>2</sup> , 2h each in X, Y, and	Z directions
Shock resistance		150 m/s <sup>2</sup> , 3 times each in X, Y, and	Z directions	
Protective structure		IEC Standard IP30		IEC 60529 IP50
Connection method		Pre-wired models (standard length:	2 m)	
Weight (Packed state)		Approx. 270 g		Approx. 60 g
Materia	al	ABS		
Accessories		Instruction manual		Operation manual, adjustment driver, clamps

\*1. A model with 5 times the sensitivity is also available.
\*2. Response time: 10% to 90% of rise and fall time of analog output signal.
\*3. An analog output of up to 6 V (or 24 mA) can be output. The output is 1 V (or 4 mA) when there is no incident UV light.
\*4. Shows value at which offset voltage can maintain 1 V or less using fluorescent lamp.
Note: 1.Analog output outputs up to approximately 6 V (24 mA). Outputs 1 V (4 mA) when there is no incoming light.
2.F.S. stands for full scale. For a current output, full scale is 16 mA (4 to 20 mA).
Voltage output: 4 V (1 to 5 V)
3. Definition of the luminous energy integral: The physical unit of the luminous energy integral is energy (J: joules) and this value is calculated by multiplying the UV intensity (mV) by the time of exposure (s), but it is dimensionless when this sensor's analog output value (V) is used for the UV intensity. The integral is measured with an 11 ms sampling time.

#### Head unit

Item	Model	F3UV-HM	F3UV-HT (both 5m and 10m)		
Wavelength range of incident light		200 to 370 nm			
Tempe	erature drift	-0.15%/°C max.			
Ambient temperature		Operating/Storage: -40° to 300°C (with no icing or condensation)	Operating/Storage: -40° to 150°C (with no icing or condensation)		
Ambient humidity		Operating/Storage: 35% to 85% RH (with no icing or condensation)			
Vibrati	on resistance	10 to 55 Hz, half amplitude of 0.75 mm or 100 m/s <sup>2</sup>			
Shock resistance 500 m/s <sup>2</sup>					
Weight	t (Packed state)	30 g	5 m cable: approximately 170 g, 10 m cable: approximately 380 g		
Mate-	Protective casing	Stainless steel (SUS303)	Fluororesin		
rial	Fluorescent fiber path	Functional fluoroglass			
Access	sories	M8 nut and mounting bracket			

Optical Fiber Type

### Sensors

#### **Fiber Units**

Item	Model	F32-300	F32-70	
Ambient	Operation	-40° to 300°C*1	-40° to 70°C	
tempera-	Storage	-40° to 110°C	-40° to 70°C	
ture		(with no icing or condensation)		
Ambient humidity		Operating: 35% to 85% RH, storage: 35% to 95% RH (with no icing or condensation)		
Permissible bending radius		25 mm min.		
Fiber sheath material		SUS Black polyethyler		
Protective structure		IEC 60529 IP67		
Standard fiber length		2 m *2		

\*1. Heat-resistance temperatures vary depending on the fiber part. See the dimensions for details.
\*2. For the fiber length, please inquire separately.

### Accessories (Order Separately)

Protective Tube (Protects the Fiber.)

Model		Model	F39-FU1M		
ltem		Shape	1,000           Head connector		
Ambi	ont tom		-40° to 150°C for operating or storage		
ture	entienn	Jera-	Fiber inserted inside must be used within its operating temperature range.		
Ambi	ent hum	idity	Operating: 35% to 85% RH, storage: 35% to 95% RH		
Bend	ing radi	us	30 mm min.		
Tensile strength		gth	Between tube and head connector or end cap: 1.5 Nm or less Tube: 2 Nm or less		
Compression load		load	Tube: 29.4 N max.		
Ma-	Head connec	ctor	Brass nickel plating		
teri-	End ca	ар	Brass nickel plating		
ai	Tube		Stainless steel (SUS304)		

# OMBOD

F3UV

# Characteristic data (typical)

#### Built-in Amplifier Type

#### **Output Characteristics**

F3UV-A30 (output characteristics when output at 30  $\rm mW/cm^2$  is set to 5 V)



F3UV-A03 (output characteristics when output at 3  $mW/cm^2$  is set to 5 V)



# F3UV-XW□1 + F3UV-HM + F32-300 (output characteristics at 300 mW/cm<sup>2</sup> when sensitivity is set) Sensor output ŝ 350 50 100 150 200 250 300

**Optical Fiber Type** 

**Output Characteristics** 

UV intensity (mW/cm<sup>2</sup>)

F3UV-XA + F3UV-HM + F32-300 (output characteristics at 300 mW/cm<sup>2</sup> when sensitivity is set)



Angle characteristics (Y direction) F3UV-HM/-HT





#### Angular Characteristics (Y-direction)

#### F3UV-A30/-A03



General Sensitivity Characteristics

#### All F3UV Models

Strength (relative)



When used as illumination monitor

30 40 50

60 70 80

Angle (degrees)



10

a 80

70 60

50

40

30

20

10

0 10

Y axis relative

sensitivity (%)

20

Relative sensitivity (%)



х

(%) nsitivity

## Connected with controller



Analog Indications such as Voltage or Current Signals



# Input/output stage circuit schematic





### Part Names/Functions

**Optical Fiber Type** 

#### •F3UV-XW11/XW41

#### F3UV-XA



#### **Functions**

Name	Functions		
	Displays the digital (%) value corresponding to the in- cident light intensity and outputs the analog and judgement outputs.		
Light monitor function (with current/voltage output switch func- tion)	Threshold value 0% 1V (4mA) (20mA)		
	Decision output		
	ON OFF		
Light intensity inte- gration function (with current/voltage out- put switch function)	Calculates the light intensity integral value (I) from the incident light intensity (P) and time (T) using the fol- lowing equation: I = PxT. Also outputs the integral's analog output simultaneously and displays the digital (%) value. (Output ON at 100%.)		
Remote teaching function	In light monitor mode or light intensity integration mode, teaching is performed by pulse signal input.		

### **Built-in Amplifier Type**

• F3UV-A30/A03

Operate indicator (orange): Analog output value lights up by 4 to 5 V. Power supply indicator (green): Light up by power on.

Sensitivity adjuster: Adjustment of sensitivity

### **Functions** Name

Г

Display	P indicator	Lit green when power supply is ON.					
function	Operation indicator	Lit orange when the analog output is between 4 and 5 V.					
Output Analog function output		Outputs voltage proportional to incoming light intensity. (Offset voltage of 0.2 V or higher)					
Sensitivity function	adjustment	Sensitivity can be set to the desired level with this one-turn adjuster.					

Functions

### Operation

#### • F3UV-A30/A03

#### Sensitivity adjustment method

During initial setup or when UV light source is replaced, adjust the analog output to 4 to 5 V as follows.

#### (Sensitivity adjustment)

After installing the sensor, adjust the sensitivity with the sensitivity control.

When the analog output is within the range of 4 to 5 V, the orange operation indicator lamp illuminates. Once it illuminates, fine adjust the output to the required voltage.

#### (If the UV light intensity is too high)

If the analog output is 5.0 V or higher when the sensitivity control is set to MIN (all the way to the left), the UV light intensity exceeds the sensor specification. Either use the optional F39-HU1 Exposure Cover, or move the sensor away from the UV lamp.

#### (If the UV light intensity is too low)

If the analog output is 5.0 V or lower when the sensitivity control is set to MAX (all the way to the right), the UV light intensity is lower than the sensor specification. Move the sensor closer to the UV lamp.

#### • F3UV-XW11/XW41

#### **Basic Operating Procedures**

- (1) Install the Amplifier Unit.
- (2) Connect the Fiber Unit to the Amplifier Unit.
- (3) Turn ON the power supply.
- (4) Select an operating mode with the operation mode switch.(Light intensity monitor mode or light intensity integral mode)
- (5) When using the analog output, select current or voltage output with the output selection switch.
- (6) Set the processing mode switch to TEACH and perform the teaching operation.
  - Light Intensity Monitor Mode

Perform the zero-point setting when the indicator is not lit and make the sensitivity setting when the indicator is lit. (Perform the sensitivity setting after the temperature has stabilized.)

• Light Intensity Integral Mode

Use the start setting at the start of illumination and the stop setting when completed.

Teaching can be performed by pressing the buttons or with codes.

(7) When changing the threshold value in light intensity monitor mode, set the processing mode switch to ADJ and adjust the threshold value. The judgement output will go ON if the light intensity is below the threshold value. The threshold value is set to 50 at the factory. (8) Set the processing mode switch to RUN to start measurement. In light intensity integral mode, start integration with the Reset input.

	For detailed operation procedures, see the product manu-	
	al.	ł
7		

#### • F3UV-XA

#### Sensitivity adjustment method

During initial setup or when UV light source is replaced, adjust the control output to any value between 4 and 5 V using the sensitivity control. After that, you can monitor weakening of the UV light source intensity by monitoring the control output value.

#### (Sensitivity adjustment)

After installing and securing the sensor, adjust the sensitivity with the sensitivity control. When the control output value is within the range of 4 to 5 V, the orange operation indicator lamp illuminates. (The sensor output goes up to approximately 6 V, and thus the operation indicator lamp does not illuminate if the sensitivity is too high.) Adjustment is easier if you verify that the operation indicator lamp is illuminated and then fine-adjust the sensitivity to the desired value while viewing the voltmeter display.

#### (If the UV light intensity is too high)

If the analog output is 5.0 V or higher when the sensitivity control is set to MIN (all the way to the left), or if the analog output does not decrease when the sensor is moved away from the UV lamp, the UV light intensity exceeds the sensor specification. Move the sensor further away from the UV lamp

#### (If the UV light intensity is too low)

If the analog output is 5.0 V or lower when the sensitivity control is set to MAX (all the way to the right), the UV light intensity is lower than the sensor specification. Move the sensor closer to the UV lamp.

### Precautions

#### Important

Be sure to observe the precautions listed here. These precautions are essential for safe operation.

- (1) Do not disassemble, repair, or modify this product.
- (2) Do not short-circuit the two ends of the load.

Correct Use

F3UV general

Wiring Considerations

#### Connection

- (1) Ensure that the power supply voltage is below the maximum voltage before turning the power ON.
- (2) Ensure that the terminal polarity and wiring are correct.
- (3) Use a cable with 0.3 mm<sup>2</sup> or greater wires and which is no more than 5 m in length, and test operation before using.

#### **Power Supply**

Do not use the system until 1 second has elapsed after turning on the power and it is in a detection-capable state. If the F3UV and the unit on which it is installed are connected to separate power sources, be sure to turn on the F3UV power first.

#### During use

#### Mounting the sensor

Ultraviolet light is harmful. Ensure the UV lamp is off when you install it.

#### Sensitivity setting

Temperature drift may cause the analog output value to change. If the temperature is rising, wait until it has stabilized sufficiently to set the sensitivity.

#### **Output characteristics**

If the analog output is not proportional to the ultraviolet illuminance of another manufacturer's illuminance meter, the following problems are possible.

- (1) If the distance between the lamp and the sensor was changed to adjust the ultraviolet illuminance, the values sometimes differ due to differing angles of view in the sensor receiver and in the other manufacturer's illuminance meter receiver.
- (2) If the illumination power of the UV lamp was changed to adjust the ultraviolet illuminance, accurate monitoring may not be possible due to insufficient stability of the UV lamp. Wait until the UV lamp has sufficiently stabilized and then perform the measurement.
- (3) If the temperature rises due to the UV lamp, wait until the sensor temperature stabilizes sufficiently and then perform the measurement.
- (4) If the sensor and the illuminance meter have different sized receiver areas, the values sometimes differ due to uneven illuminance on the receiver surface.

(3) Do not install the amplifier unit in a location where it will be exposed to ultraviolet light.

#### Miscellaneous

#### Cleaning

Do not use thinners. Use a soft cloth or blower brush to remove dust and dirt from the receiver window.

F3UV-A30/-A03
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Mounting dimensions

(Installation strength)

Screws for mounting the sensor should be tightened to a torque of no more than 0.49 Nm.

#### (Protection against ultraviolet light)

The indicator lamps and cables on the sensor are not protected against ultraviolet light. If the indicator lamps and cables will be exposed to ultraviolet light, use the F39-HU2 and F39-CU1 to protect these parts.

Use protective gear if ultraviolet light will directly enter your field of vision or shine on your skin while mounting and adjusting the sensor.

#### F3UV-XW11/XW41/XA

#### Mounting

#### Mounting procedure

- (1) Mounting strength \* The torque for tightening screws when installing the sensor should be no more than 0.49 Nm.
- (2) Using a DIN rail

(Mounting)

- 1. Hook the top of the Unit onto the DIN Track.
- 2. Snap the bottom of the Unit onto the DIN Track.

Note: Do not reverse steps 1 and 2. (Removal)



When removing the Unit from the DIN Track, pull the mounting hook forward to release it.

\*F3UV-XW11/XW41 only

#### Protection against ultraviolet light

This amplifier is not protected against ultraviolet light. Do not install the amplifier unit in a location where it will be exposed to ultraviolet light.

Fiber Unit/Base Unit

#### Mounting

# Mounting the head unit when using as an ultraviolet power monitor

When installing the head unit, turn off the ultraviolet light and install in safe conditions.

The torque for tightening screws on the fiber unit should not exceed 0.78 Nm.

(F3UV-HM)



\* When using mounting bracket, please use within this dimensions.

Mounting the fiber unit when using as an illumination monitor As with a regular fiber unit, attach using a an M4 locking nut.

#### When connecting to an amplifier unit

The quality of the connection between the Fiber Unit and Amplifier Unit has a major impact on the operating characteristics, so be sure to connect these Units securely.

#### (1) Cutting the Fiber (F32-70 only)

- Insert the fiber into the hole of the cutting tool and set the tool at the desired length.
- Press down the blade and cut the fiber. Do not stop when the fiber is only partially cut; make one clean cut
- Once a hole has been used to cut a fiber, do not use that hole again. The cut surface may not be clean enough and the detection characteristics may be degraded.

#### (2) Installing the Fiber

With the lock button in the release position, insert the fiber into the Unit and press the button until you hear a click. This click is the sound of the fiber being locked.



(3) Fiber removal

Press the lock button again. The lock will be released, the lock button will pop up, and it will be possible to remove the fiber.

Do not force the lock button up by pulling on it. (To maintain the fiber's characteristics, check whether the lock is out of place.) (4) Fiber Insertion Location

When inserting the Fiber Unit into the Amplifier Unit, always insert the Fiber Unit completely as shown in the following diagram.



- (5) Fiber Unit Installation/Removal Precautions Install and remove the Fiber Unit only when the ambient temperature is between -40 and 40°C.
- (6) Protecting the Fiber Unit

If the outer sheathing of a FIber Unit other than the F32-300 is exposed to UV light, protect the fiber by covering it with the F39-FU1M Protective Tube.



Protective Cover (Protects the display.) F39-HU2



Material: Stainless steel (SUS304-CSP) t = 0.2





-16

+11.8+

**→**12.2→

12.6 17 8

2.5 dia

1.2

- 2.2

8.5 dia

36.05

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0.55

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2-M2 Hexagon set screws

0.2

2.8

-20±0.1

Installed Protective Tube

Ъ2







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Sensor adjuster **E39-L93**/-L150/-L151 Cover fittings **E39-L97/E39-L98** 

Easy to install and easy to adjust. Sturdy sensor attachments that give you peace of mind.

Applicable models: E3Z, E3S-R1□, E3S-R6□



# **Ordering Information**

Shape		Name	Model	Price	Applicable type						
					E3Z	E3S-R1	E3S-R6	E39-R1	E39-R3		
		flexible horizontal installation type	E39-L93FH	1 700	•	•	•	●*2	•		
	r*1	flexible vertical installation type	E39-L93FV	1,700	•	•	•	●*2	•		
	nsor adjuste	fixed horizontal installation type	E39-L93H	1 500	●	•	•	●*2	•		
	Ser	fixed vertical installation type	E39-L93V	1,000	•	•	•	●*2	•		
		XY shaft with joint	E39-L93XY	1,000							
	Sensor adjuster*1		E39-L150	1,250	•	Vertical type only ●	Vertical type only ●		•		
			E39-L151	1,350	•	Vertical type only ●	Vertical type only ●		•		
	Att E3	achments for the 9-L93 and E39-R1	E39-L96	600				●			
	Co zoi	ver fitting for hori- ntal type	E39-L97	700		•					
F	Cover fitting for verti- cal type		E39-L98	100	•		•				

\*1 Sensors not included

\*2 Install with E39-L96

### Easy installation and adjustment on aluminum frames and rails of conveyors. ● Sensor Adjuster E39-L150/151

1 Can be set to desired height.

Approximately 100-mm height (E39-L150) Approximately 200-mm height (E39-L151)

- 2 Left/right adjustment as desired.
  - \* If vertical adjustment is required, use the E39-L93.



3 Reflective plate type (E39-R3) can also be installed.



### Sturdily protected sensor for long durability! • Cover Fittings E39-L97/E39-L98

- M6 screws on both sides for strong installation.
- Stainless steel for excellent environmental



(3) Models available for horizontal type (E39-L97) and vertical type (E39-L98).

E39-L97 (for horizontal type)

E39-L98 (for vertical type)



Stainless steel (SUS 304) 2 mm-thick M6 screw

# Dimensions (Unit: mm)



48

rΨη





E39-L93FV

48

26.3

20.9

E3Z

15°

E39-L93FH

26.3 20.9

E3Z

15°

15
### Mounting Brackets E39-L/F39-L Slit/reflective plate E39-S/E39-R

### **Brackets list**

\* Applicable models that appear shaded come with the clamps indicated at left as accessories.

			Access	ories		Applicable sensor
Model	Fitting materials	Count	Description	Material	Count	(mounting pitch on sensor side)
E39-L4	Iron, zinc plating	1	Slotted/Phillips screws M3 x 12 (with spring and plain washers)	Iron, zinc plating	2	E32-T16(20)
E39-L40	Iron, zinc plating	1	Phillips screws M4 x 25 (with spring and plain washers)	Iron, zinc plating	2	E3JK
			Nut M4	Iron, zinc plating	2	F3C-AL
E39-L43	Stainless steel (SUS304)	1	Slotted/Phillips screws M3 x 8 (with spring and plain washers)	Stainless steel (SUS304)	2	E3Z(25.4)
E39-L44	Stainless steel (SUS304)	1	Slotted/Phillips screws M3 x 8 (with spring and plain washers)	Stainless steel (SUS304)	2	E3Z(25.4)
E39-L54V	Stainless steel (SUS304)	1	Slotted/Phillips screws M3 x 12 Staipless ste		-	E32-T54V
E39-L69	Stainless steel (SUS304)	1	Slotted/Phillips screws M3 x 12 (with spring and plain washers)	Stainless steel (SUS304)	2	E3S-R1□(20)
E39-L70	Stainless steel (SUS304)	1	Slotted/Phillips screws M3 x 12 (with spring and plain washers)	Stainless steel (SUS304)	2	E3S-R6□(20)
E39-L85	Stainless steel (SUS304)	1	Hexagon bolts M4 x 12 (with spring and plain washers)	Iron, zinc plating	2	E3S-C(25.4)
E39-L86	Stainless steel (SUS304)	1	Hexagon bolts M4 x 12 (with spring and plain washers)	Iron, zinc plating	2	E3S-C(25.4)
E39-L87	Stainless steel (SUS304)	1	Hexagon bolts M4 x 12 (with spring and plain washers)	Iron, zinc plating	2	E3S-C(25.4) E3S-CR62/67(25.4)
E39-L93FH E39-L93FV E39-L93H E39-L93V E39-L93XY	Stainless steel (SUS304)	1	Holder (upper) Holder (lower) Pipe Bolts M4 x 12 with hexagonal holes Bolts M4 x 30 with hexagonal holes Phillips screws M3 x 12 (with spring and plain washers) Spring washer M4 Plain washer M4 Nut M4	Heat-resistant ABS resin PBT (polybutylene terephthalate) Stainless steel (SUS304) Iron, nickel plating Iron, nickel plating Stainless steel (SUS304) Iron, nickel plating Iron, nickel plating Iron, nickel plating Iron, nickel plating Iron, nickel plating	1 1 2 1 2 1 1 3	E3Z(25.4) E3S-R1□/R6□(20) E3S-A(20)
E39-L94	Iron, zinc plating	2	Phillips screws M3 x 10 Nut M3	Iron, zinc plating Iron, zinc plating	4 4	E32-T16P(19)
E39-L96 * For installation of Sensor Adjuster E39-L93	Stainless steel (SUS304)	1	Phillips screws M3 x 6 (with spring and plain washers)	Iron, nickel plating	2	E39-R1
E39-L97	Stainless steel (SUS304)	1	Slotted/Phillips screws M3 x 12 (with spring and plain washers)	Stainless steel (SUS304)	2	E3S-R1□(20)
E39-L98	Stainless steel (SUS304)	1	Slotted/Phillips screws M3 x 12 (with spring and plain washers)	Stainless steel (SUS304)	2	E3Z(25.4) E3S-R6⊡(20)
E39-L102	Stainless steel (SUS304)	1	Hexagon bolts M4 x 12 (with spring and plain washers)	Iron, zinc plating	2	E3S-C (horizontal type) (25.4)

			Access		Applicable sensor	
Model	Fitting materials	Count	Description	Material	Count	(mounting pitch on sensor side)
E39-L103	Stainless steel (SUS304)	1	Hexagon bolts M4 x 12 (with spring and plain washers)	Iron, zinc plating	2	E3S-C (vertical type) (25.4) E3S-CR62/67(25.4)
E39-L104	Stainless steel (SUS304)	1	Slotted/Phillips screws M3 x 8 (with spring and plain washers)	Stainless steel (SUS304)	2	E3Z(25.4) E32-R21 (for installa- tion of E39-R3) (25.4)
E39-L109	Stainless steel (SUS430)	1			-	E32-S15-□(13.2)
E39-L114	Stainless steel (SUS430)	2	Phillips screws M5 x 10	Iron, zinc plating	4	E3MC(28)
E39-L115	Stainless steel (SUS304)	1	Phillips screws M5 x 8 Slotted/Phillips screws M3 x 8	Iron, zinc plating Iron, nickel plating	4 2	E3MC
E39-L116	Stainless steel (SUS304)	1			-	E3T-S(9/15)
E39-L117	Stainless steel (SUS304)	1			-	E3T-S(9/15)
E39-L118	Stainless steel (SUS304)	1			-	E3T-S(9/15)
E39-L119	Stainless steel (SUS304)	1			-	E3T-F(8)
E39-L120	Stainless steel (SUS304)	1			-	E3T-F(8)
			Slotted/Phillips screws M4 x 25	Stainless steel (SUS304)	2	
E39-L131	Stainless steel (SUS304)	1	Spring washer M4	Stainless steel (SUS304)	2	E3G
			Plain washer M4	Stainless steel (SUS304)	2	
			Slotted/Phillips screws M4 x 25	Stainless steel (SUS304)	2	
E39-L132	Stainless steel (SUS304)	1	Spring washer M4	Stainless steel (SUS304)	2	E3G
			Plain washer M4	Stainless steel (SUS304)	2	
			Slotted/Phillips screws M4 x 35	Stainless steel (SUS304)	2	
E39-L135	Stainless steel (SUS304)	1	Spring washer M4	Stainless steel (SUS304)	2	E3G
			Plain washer M4	Stainless steel (SUS304)	2	
			Slotted/Phillips screws M4 x 35	Stainless steel (SUS304)	2	
E39-L136	Stainless steel (SUS304)	1	Spring washer M4	Stainless steel (SUS304)	2	E3G
			Plain washer M4	Stainless steel (SUS304)	2	
E39-L139	Stainless steel (SUS304)	1	Slotted/Phillips screws M3 x 12	Stainless steel (SUS304)	2	E3G-L1/L3
E39-L140	Stainless steel (SUS304)	1	Slotted/Phillips screws M3 x 12	Stainless steel (SUS304)	2	
E39-L142	Stainless steel (SUS304)	1	Slotted/Phillips screws M3 x 8 (with spring and plain washers)	Stainless steel (SUS304)	2	E3Z(25.4)
E39-L143	Stainless steel (SUS304)	1	None		-	E3X-DA-N E3X-NA
E39-L144	Stainless steel (SUS304)	1	Slotted/Phillips screws M3 x 12 (with spring and plain washers)	Stainless steel (SUS304)	2	E3Z
E39-L148	Stainless steel (SUS304)	1	None		-	E3X-DA-N E3X-NA

			Access	ories		Applicable sensor
Model	Fitting materials	Count	Description	Material	Count	(mounting pitch on sensor side)
			Holder/bracket	PBT (polybutylene terephthalate)	1	
			Shaft (brace)	Stainless steel (SUS304)	1	
E30-I 150	Stainless steel	1	Hexagon bolt	Stainless steel (SUSXM7)	1	E37 E38-R E30-R3
239-2130	(SUS304)		Nut	Stainless steel (SUS304)	1	L02, L00-R, L09-R0
			Phillips screw	Stainless steel (SUSXM7)	1	
			Slotted/Phillips screws	Stainless steel (SUS304)	2	
			Holder/bracket	PBT (polybutylene terephthalate)	1	
			Shaft (brace)	Stainless steel (SUS304)	1	
E30-I 151	Stainless steel	1	Hexagon bolt	Stainless steel (SUSXM7)	1	E37 E3S-R E30-R3
239-2101	(SUS304)		Nut	Stainless steel (SUS304)	1	202, 200 11, 200 110
			Phillips screw	Stainless steel (SUSXM7)	1	
			Slotted/Phillips screws	Stainless steel (SUS304)	2	
F39-I 153	Stainless steel	1	Slotted/Phillips screws M3 x 8	Stainless steel (SUSXM7)	2	F37
	(SUS304)		(with spring and plain washers)	Stainless steel (SUS304)		
F39-L9	Stainless steel (SUS304)	1	Slotted/Phillips screws M3 x 25 Plain washer M3	Iron, zinc plating Iron, zinc plating	2 2	F3UV-A

### Contact mounting plate list

\* Applicable models that appear shaded come with the mounting plate at left as accessories

Model	Material	Count	Applicable type
E39-L60	PBT (polybutylene terephthalate)	1	E3S-R⊟6

#### Slit list

\* Applicable models that appear shaded come with the slits indicated at left as accessories

Model	Slit width	Installation procedure	Applicable type
E39-S39	Width 1 x 20 mm	Seal type	E3JK-5
E39-S60	Width 0.5, 1 x 20 mm	Seal type	E32-T16
E39-S61	Width 0.5, 1, 2, 4 x 20 mm		E3S-CT□1
E39-S63	0.5 mm dia., 1 mm		E3T-ST1
E39-S64	0.5 mm dia., 1 mm		E3T-FT1
E39-S65A	0.5 mm dia.		
E39-S65B	1 mm dia.	Insertion type	
E39-S65C	2 mm dia.		
E39-S65D	Width 0.5 x 10 mm		
E39-S65E	Width 1 x 10 mm		
E39-S65F	Width 2 x 10 mm		

### **Reflectors list**

	Name	Reflectors		Non-fogging reflector	Reflectors					
Item	Model	E39-R1	E39-R1S	E39-R1K	E39-R2	E39-R6	E39-R7	E39-R8	E39-R10	
Directional angle 30° min.*1					30° min.*2	30° min.*2 30° min. 40° min.				
Ambient operating temperature -25° to 55°										
Ambient stora temperature	mbient storage -40° to 70°C		o 70°C	-40° to 55°	-40° to	o 70°C	-25° to 60°C		-40° to 70°C	
Ambient oper humidity	ating	35% to 85% 35%								
Ambient stora humidity	age	35% to 95% 35% to 85%							35% to 95%	
Protective str	ucture	IEC 60529 IP67								
Accessories						-				

\*1. 40° or higher for E3JK-R. \*2. 40° or higher for E3G-R.

Name		Small re	eflector			Tape Reflector				
Item Model	E39-R9	E39-R3	E39-R4	E39-R37	E39-RS1	E39-RS2	E39-RS3			
Directional angle	30°	min.	2° to 20° min.		30°	min.				
Ambient temperature	-25° to 55° C									
Ambient temperature		-40° to 70°C		0°C to 40°C						
Ambient operating humidity	35% to 95%	35% to 85%								
Ambient storage humidity		35% to 95%		35% to 85%						
Protective structure			I	EC 60529 IP67						
Accessories		Clamps (with screws)		Phillips screws M3 x 3, spring washers M3,	3,					
				nut M3						

### Mounting brackets dimensions (unit: mm)













### Contact mounting plate (unit: mm)

E39-L60





Material: PBT (polybutylene terephthalate)

E39-L/-S/-R F39-L

### Reflectors dimensions (unit: mm)





### Protective Cover(Unit: mm)



E39-L/-S/-R F39-L

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### Standard fiber unit



## The fiber optic - E32 series provides for each sensing problem the optimum solution



Omron offers with the E32-fiber optics series a huge range of fiber optic sensors for all automation tasks, whether it's for basic object detection, positioning, color analysis or high accuracy sensing.

Omrons takes a leading part in fiber technology with a long time experience in producing

fiber optic solutions for all kind of industry.

Everything from head size, sensing distance, mounting, beam size up to special heat - and chemical resistant materials can be chosen in order to best suit your application.

The E32 series provides for each sensing problem the optimum solution

On top of it, Omron provide customised fiber solutions based on your demand and specification, made in Germany.

### Variation of fiber optics

Flexible fiber models are indicated by an "R" at the end of the model number.

Flexible fiber contains multiple cores. These cores are all surrounded by cladding, giving a minimum bending radius of 1 mm. The fiber can be bent at right angles without affecting the light intensity. Handle it just like any other cable.



Conventional fiber uses just one core

and one cladding section. Bending the

fiber may break it or reduce the light

Core Cladding

Flexible Fiber

Flexible fiber contains multiple independent cores all surrounded by cladding. The fiber can be bent without breaking or reducing the light intensity.



Fiber for robot application Individual cores in one bundle, Surrounded by cladding, Strong against repeatable bending. Bending radius 4 mm

#### Coaxial fibers

intensity.

The accuracy of coaxial fibers is very high, due to the special orientation of transmitter- and receiver fibers.

With the special lens unit, the spot beam can be reduced to min. 0.1 mm.





E32-EC31

E32-EC41



"Use a lens unit to make a small spot."







Applicable fiber unit:

Beam spot 0.5 to 1 mm: E32-D32 Beam spot 0.1 to 0.6 mm: E32-C42

Long distance & Minute spot E39-F3B Achieving 0.2 mm dia. spot & 15 mm sensing distance.



Detection of chips on embossed tape.



Applicable fiber unit:



E32-EC31 E32-EC41

#### Minute beam spot E39-F3A-5

Achieving 0.1 mm dia. spot & 7 mm sensing distance. Optimum solution for downsizing of electronic parts.



Detection of front or back of "0603" chips. Applicable fiber unit:



E32-EC31 E32-EC41

Long distance type E39-F3C Achieving 0.2 mm dia. spot & 20 mm sensing distance.



Detection of yarn for industrial sewing machine.



#### Applicable fiber unit:



#### E32-EC31 E32-EC41

Detection missing chips on embossed tape. Adding a lens unit to a fiber sensor permits the detection of very small workpieces at a detection distance of 17 mm with a 0.2 mm diameter spot.



E32-EC41 Fiber Unit E39-F3B Lens Unit.

# Fibers for Robot application (Strong against repeatable bending)

Omron offers special fibers with independent cores in one bundle.

This fibers are very strong against repeatable bending and suitable for moving- and robot applications.

#### Moving-piece-mounting Fiber Unit E32-D11/D21

Detecting workpiece by robot hand

An allowable bending radius of 4 mm enables the E32-D11/ D21 to withstand repeated bending, making it ideal applicable to moving parts subject to frequent bending



#### Liquid level detection

#### Direct contact type E32-D82F

The E32-D82F1 / E32-D82F2 are suitable for high accuracy detection of fluid level detection in tanks. The principle is based on the change of the refractive index when the sensor touches the medium. The fiber head is Teflon<sup>®1</sup> covered and therefore chemical resist and can be used for high temperature up to 200°C.

Level detection in heated chemicals

The fiber unit uses Teflon<sup>®1</sup> so that chemical levels can be precisely and directly detected in cleaning tanks or chemical processing tanks.



#### Tube mounting E32-L25T

Omron offers a variation of different level detection sensors. Depending on the mounting situation the applicable tube can be from 3,2 to 10mm dia. For special purpose the fiber material is Teflon<sup>®1</sup> covered and therefore chemical resist.

Chemical level detection with pipe mounting

A minimum level difference of 4 mm can be detected in stages to control resist liquid levels.



#### E32-D36F

The wide sensing area provide a stable liquid detection without influence of bubbles.

Teflon is a registered trademark of DuPont Company and Mitsui DuPont Chemical Company for their fluriode resin

Due to the special sensing head there is no limitation to tube diameter, (thickness of tube max. 1,6 mm, bending radius 4 mm).





**Product Features:** 

- Omron original optical design using prism to provides a great signal noise ratio. The wide area sensing method (11mm) is not influenced by bubbles or water drops in a tube.
- E32-A1 has a fail-safe function outputs an faulty signal, which is the same as " No Liquid" signal when the fiber unit is accidentally broken or released from the fiber amplifier unit.
- Dark red resist liquid can stably be detected by a high power amplifier unit of E3X-DA-N which has an LED auto power control circuit.
- Fluorine resin coated, bundle type fiber cable (bending radius: 4 mm) can be cut freely.



#### Area Type

Omron offers a variation of area sensing fibers from 10 mm area up to 30 mm area. Due to the area the sensor can easily detect parts somewhere on a conveyer even when the parts are not very good guided.

Standard screen E32-T16P/-T16

E32-T16P standard screen fiber sensor, providing 11 mm width of area detection.



E32-T16 long distance screen sensor, providing 11 mm width & 3,500 mm max. distance of area detection.



#### Wide Screen E32-T16WR

tion.

*Widest screen in the industry* By the 30 mm wide optical screen, provide wide area detec-



Applicable to parts feeder for various size of parts.



#### Side-view E32-T16J

First in the industry

By the adoption of prosm, achieved side-view screen reflective sensor. Optimum for mounting to limited space.



Detection of liquid level throug transparent tube.



#### Screen reflective E32-D36P1

Screen reflective sensor provide wide area detection and space saving mounting.



Detection of pills through transparent tube.



#### Area detecting fiber unit E32-T16W

Detecting the front edge location of candies Area detection using a screen fiber enables positioning of even irregularly shaped objects.



#### Area detecting fiber unit E32-T16P

Inspection of tape remaining in tape take-up application



#### Chemical resist

Due to the Teflon<sup>®1</sup> covered sensor head and fiber, the sensor is resist against oil and chemicals. Also the combination of chemical- and temperature resistant for 200 °C is available.

Overvew of chemical and temperature resist libers.										
Temperature	Through Beam Type	Reflection Type								
-40 °C to 200 °C	E32-T81F-S									
-30 °C to 70 °C	E32-T11F	E32-D12F								
	E32-T12F									
	E32-T14F									

<sup>&</sup>lt;sup>1</sup> Teflon is a registered trademark of DuPont Company and Mitsui DuPont Chemical Company for their fluriode resin

E32

### Teflon<sup>®1</sup> side-view fiber unit E32-T14F

Detection on narrow lines for chemical washing

Teflon<sup>®1</sup> side view fiber units are ideal for applications requiring resistance to chemicals when the sensor can be installed on a narrow line.



#### Chemical-resistant fiber unit E32-D12F

The E32-D12F can detect light reflected from oil drops. The Teflon<sup>®1</sup> fiber can also be safely used in an environment where oil is likely to be spattered.



#### Heat resistant fibers

Omron offers a huge variation of heat resistant fibers, beginning from 150 °C, Teflon<sup>®1</sup> covered and for extreme temperature resist up to 400 °C. For strong mechanical strength there are special fibers with stainless steel spiral tubes available.



<sup>&</sup>lt;sup>1</sup> Teflon is a registered trademark of DuPont Company and Mitsui DuPont Chemical Company for their fluriode resin

Overvew of heat resistant fibers:									
Temperature	Trough Beam Type	Reflection Type							
150 °C	E32-T54	E32-ED51							
150 C	E32-ET51								
200 °C	E32-T84S-S	E32-D81R-S							
200 C	E32-T81R-S	E32-D81R							
300 °C		E32-D61							
350 °C	E32-T61-S	E32-D61-S							
400 °C		E32-D73							
400 0		E32-D73-S							

#### Heat-resistant, narrow beam fiber unit E32-T84S

Detecting glass substrates in baking ovens

An L-shaped side-view sensor requiring little space and providing 200 °C heat resistance is used. The detection distance of 1,300 mm (for E3X-DA-N standard mode) is more then sufficient to detect even large glass substrates.



#### Heat-resistant fiber unit E32-T61-S

Detecting liquid crystal substrates in ovens

Regular reflective light from the LCD substrates is received with a fiber to detect the presence or absence of the substrates. The large spot ensures stable detection of substrates even if positioning is not completely consistent.



#### Limited reflective

Minute difference of displacement E32-L25L Sensing distance: 7.2 ± 1.8 mm



Minute difference of displacement E32-L25/-L25A Sensing distance: 3.3 mm



Minute difference & Side-view E32-L24L With special optical lens



Sensing distance:  $4 \pm 2 \text{ mm}$ Detection of wafer



#### E32-L24S

Special optical design provides stable sensing Sensing distance 0-4 mm Convergent reflective fiber with a thin and compact housing. Stable sensing even inclined glass



#### LCD edge positioning sensor E32-L16

- E32L-16 can make super accurate positioning for an LCD glass sheet on a roboter hand
- E32-L16 can stably detect the inclined surface of LCD
- Ultra thin and small body can fit into robot hand.



#### Heat-resistive & precise positioning

For precise positioning at the sensing range of 4 mm to 12 mm under high temperature environment.



#### Positioning of LCD (E32-L56E1/-L56E2)



#### Mapping sensors

With the narrow beam fibers of E32-A03 and E32-A04 Omron offers very successful fiber mapping sensors, with an opening angle of 1,5 for E32-A03 to 3  $^\circ$  for E32-A04.



Depending on the amplifier mode the sensing distance can be set up from 500 to 1.100 mm.

#### Mapping fiber units E32-A03/-A04

Mapping wafers with a through-beam side-view sensor The narrow beam permits the detection of single wafers, even of wafers with mirror surfaces.



#### Vacuum resist sensors

#### Vacuum sensors E32-V

Detecting wafers in a vacuum conveyance system The E32-V provides an easy-connecting fiber and easy-touse 4-channel flange system, making it ideally applicable to vacuum systems.



#### Side-view sensors

#### Thin side-view fiber unit E32-T24

#### Detecting rises in lead frames

Easy detection even in tight spaces, is possible with no sleeve bending.



#### High precision

#### Narrow-view fiber unit E32-T22S

Checking orientation flat directions with a fiber unit High-precision detection is possible using a narrow-view beam.



### Sensing Distance

#### General purpose

Throughbeam fiber units

			High r	esolution mode long-distance mode light Red ligh	Standa	ard mode high-speed mode d ray
Features	Shape	Applicable Amplifier Unit	Sensing distance (mm) <sup>*1</sup> (Parentheses: With E39-F1 Lens Unit)	Standard object (min. sensing object <sup>*2</sup> ) (Parentheses: Opaque object)	Model	Permissible bending radius
M4 Free-cut	ط∰ه → ط∰ه M4 screw	E3X-DA⊡-S	1,000 (4,000)*3 760 (4,000)*3 200 (1,500)	3 1.0 mm ø (0.005 mm ø)	E32-TC200	25 mm
		E3X-DAG□-S E3X-DAB□-S	□ 100 (700) ■ 75 (550) □ 45 (350)			
		E3X-DA□-N	950 (4,000)* <sup>3</sup> 760 (4,000)* <sup>3</sup> 280 (2,100)	1 mm ø (0.01 mm ø)		
		E3X-DAB #-N	■ 100 (700) ■ 75 (550) □ 45 (350)			
		E3X-DAH□-N	250 200 70			
		E3X-MDA	500 (4,000)*3 500 (3,700) 200 (1,500)	1.0 mm ø (0.005 mm ø)		
		E3X-NA□(V)	400 (3,000)	1.0 mm ø (0.03 mm ø)		
		E3X-NAG	75 (550)	1.0 mm ø	-	
			120 (900)	(0.2 mm ø)		
M4 Free-cut		E3X-DA□-S	700 (4,000)*3 530 (3,700)	1.0 mm ø (0.005 mm ø)	E32-ET11R	1 mm
		E3X-DA□-N	670 (4,000) 530 (3,700)* <sup>3</sup> 200 (1,400)	1.0 mm ø (0.03 mm ø)		
		E3X-MDA	450 (3,100) 350 (2,400) 140 (970)	1.0 mm ø (0.005 mm ø)		
		E3X-NA□(V)	280 (2,100)	1.0 mm ø (0.03 mm ø)		
		E3X-NAG	50 (375)			
		E3X-NA□F	80	1.0 mm ø (0.2 mm ø)		

\*1. Sensing distance based on white paper.

\*2. Indicates values for standard mode.

\*3. Longer sensing distance by using the lens unit E39-F1.

E32

						High ro Super	esolution mode long-distance mode light Red ligh	Standard mode Super high-speed mo ht Infrared ray			
Features	Shape	Applicable Amplifier Unit	Sensin (Parent Unit)	g distar theses:	nce (mm With E3	) <sup>*1</sup> 9-F1 Lens	Standard object (min. sensing object <sup>*2</sup> ) (Parentheses: Opaque object)	Model	Permissible bending radius		
M4 Fiber sheat mate- rial: fluorine resin	M4 screw	E3X-DA□-S		80 (930	900 680 )	) (4,000)*² ) (3,600)	1.0 mm ø (0.005 mm ø)	E32-T11U <b>NEW</b>	4 mm		
		E3X-DA#-N		250 (1,3	850 (4 680 (3 00)	4,000)*3 3,800)*3	1.0 mm ø (0.01 mm ø)				
		E3X-MDA		80 (930	↓ ] 580 (3 450 (2,30 )	3,000)* <sup>3</sup> 00)	1.0 mm ø (0.005 mm ø)				
		E3XNA#(V)		360			1.0 mm ø (0.003 mm ø)				
		E3XNA#F	100				1.0 mm ø (0.02 mm ø)				
3 mm ø Free-cut		E3X-DA□-S	14	1 10 1	70 ∎530	1	1.0 mm ø (0.005 mm ø)	E32-T12R	1 mm		
		E3X-DA□-N		200	67 530	<b>0</b> *3	1 mm ø (0.01 mm ø)				
		E3X-MDA	L 14	350 0	450 )		1.0 mm ø (0.005 mm ø)	-			
		E3X-NA□(V)		280			1.0 mm ø (0.03 mm ø)				
		E3X-NAG	50								
		E3X-NA⊡F	80				1.0 mm ø (0.2 mm ø)				
M3 Possible to mount the E39-F5 reflec-	M3 screw	E3X-DA□-S		80	680	]900 )	1.0 mm ø (0.005 mm ø)	E32- TC200A	25 mm		
tive side-view conversion at- tachment Free-cut		E3X-DA□-N		250	<b>68</b>	850 30	1 mm ø (0.01 mm ø)				
		E3X-MDA		80	580 450		1.0 mm ø (0.005 mm ø)				
		E3X-NA□(V)		360			1.0 mm ø (0.03 mm ø)				
		E3X-NAG	65								
		E3X-NADF	100				1.0 mm ø (0.2 mm ø)				

\*1. Sensing distance based on white paper.
\*2. Indicates values for standard mode.
\*3. Longer sensing distance by using the lens unit E39-F1.

				High real High real Super lo Green l	solution mode ong-distance mode ight Red light	Standa	ard mode high-speed mode d ray
Features	Shape	Applicable Amplifier Unit	Sensing distance (mm) (Parentheses: With E39 Unit)	*1 -F1 Lens	Standard object (min. sensing object <sup>*2</sup> ) (Parentheses: Opaque object)	Model	Permissible bending radius
M3 For detecting minute sensing objects	¢∰ M3 screw	. E3X-DA⊡-S	270 220 50		0.5 mm ø (0.005 mm ø)	E32- TC200E	10 mm
Free-cut		E3X-DAG□-S E3X-DAB□-S	□ 25 ■ 20 □ 12				
		E3X-DA□-N	250 220 90		0.5 mm ø (0.01 mm ø)		
		E3X-DAB#-N	∎25 ∎20 ∎12		•		
		E3X-MDA	170 130 50		0.5 mm ø (0.005 mm ø)		
		E3X-NA□(V)	100		0.5 mm ø (0.03 mm ø)		
		E3X-NAG	20				
		E3X-NA□F	30		0.5 mm ø (0.1 mm ø)		
M3 Free-cut		. E3X-DA⊡-S	160 130 30		0.5 mm ø (0.005 mm ø)	E32-ET21R	1 mm
		E3X-DA□-N	150 ■ 130 □50		0.5 mm ø (0.005 mm ø)		
		E3X-MDA	100 75 45		0.5 mm ø (0.01 mm ø)		
		E3X-NA□(V)	60		0.5 mm ø (0.03 mm ø)	-	
		E3X-NAG	12				
		E3X-NA□F	18		0.5 mm ø (0.1 mm ø)		

\*1. Sensing distance based on white paper.\*2. Indicates values for standard mode.

\*3. Longer sensing distance by using the lens unit E39-F1.

E32

Diffuse reflection	ve fibre units					
				High resolution mode Super long-distance mode Green light	Standa	ard mode high-speed mode d ray
Features	Shape	Applicable Amplifier Unit	Sensing distance (m	m)* <sup>1</sup> Standard object (min. sensing object * <sup>2</sup> ) (Parentheses: Opaque object)	Model	Permissible bending radius
M6 Free-cut	M6 Screw	E3X-DA□-S	500 90 500	400x400 (0.005 mm ø)	E32-DC200	25 mm
		E3X-DAG⊡-S E3X-DAB⊡-S	□32 ■25 □16	100x100 (0.1 mm ø)		
		E3X-DA□-N	400	400x400 (0.01 mm ø)		
		E3X-DAB#-N	■32 ■25 ■16	100x100 (0.1 mm ø)	-	
		E3X-DAH□-N	100 75 25	100x100 (0.01 mm ø)		
		E3X-MDA	300 210 90	400x400 (0.005 mm ø)	-	
		E3X-NA□(V)	150	200x200 (0.01 mm ø)		
		E3X-NAG	25	50x50 (0.1 mm ø)		
		E3X-NA□F	50	75x75 (0.015 mm ø)		
M6 Free-cut	M6 Screw	E3X-DA□-S	300 50	300x300 (0.005 mm ø)	E32-D11R	1 mm
		E3X-DA⊡-N	220 170 80	300x300 (0.01 mm ø)		
		E3X-MDA	300 170 50	300x300 (0.005 mm ø)	-	
		E3X-NA□(V)	90	150x150 (0.01 mm ø)		
		E3X-NAG	015	25x25 (0.1 mm ø)		
		E3X-NA□F	30	50x50 (0.02 mm ø)		

\*1. Sensing distance based on white paper.\*2. Indicates values for standard mode.

				High res	High resolution mode		Super high speed mode	
				Green li	ight Red ligh	t Infrare	nign-speed mode d ray	
Features	Shape	Applicable Amplifier Unit	Sensing distance (mr	n)* <sup>1</sup>	Standard object (min. sensing object * <sup>2</sup> ) (Parentheses: Opaque object)	Model	Permissible bending radius	
M6 Fiber sheat mate- rial: fluorine resin Free-cut	M6 screw	E3X-DA□-S	300 170 50		300x300 (0.005 mm ø)	E32-D11U <b>NEW</b>	4 mm	
		E3X-DA#-N	220 170 80		300x300 (0.01 mm ø)			
		E3X-MDA	170 120 50		300x300 (0.005 mm ø)	-		
		E3XNA#(V)	90		150x150 (0.01 mm ø)			
		E3XNA#F	30		50x50 (0.0015 mm ø)			
3 mm ø Free-cut		E3X-DA□-S	300 50		300x300 (0.005 mm ø)	E32-D12R	1 mm	
		E3X-DA□-N	220 170 80		300x300 (0.01 mm ø)			
		E3X-MDA	170 120 50		300x300 (0.005 mm ø)			
		E3X-NA□(V)	90		150x150 (0.01 mm ø)			
		E3X-NAG	015		25x25 (0.1 mm ø)			
		E3X-NA⊡F	30		50x50 (0.02 mm ø)			
M3 Free-cut	M3 screw	E3X-DA -S	130 80 22		100x100 (0.005 mm ø)	E32- DC200E	10 mm	
		E3X-DAG□-S E3X-DAB□-S	□32 ■25 ■16		25x25 (0.2 mm ø)			
		E3X-DA□-N	■ 100 ■ 80 □ 30		100x100 (0.01 mm ø)			
		E3X-DAB#-N	8  6  4		25x25 (0.2 mm ø)	-		
		E3X-MDA	□80 ■55 □22		100x100 (0.005 mm ø)			
		E3X-NA□(V)	36		50x50 (0.01 mm ø)			
		E3X-NAG	16		25x25 (0.1 mm ø)	1		
		E3X-NA□F	12		25x25 (0.02 mm ø)			

\*1. Sensing distance based on white paper.

\*2. Indicates values for standard mode.

		High resolution mode Standard mode Super long-distance mode Super high-spe Green light Infrared ray							
Features	Shape	Applicable Amplifier Unit	Applicable Sensing distance (mm)* <sup>1</sup> Amplifier Unit		Standard object (min. sensing object * <sup>2</sup> ) (Parentheses: Opaque object)	Model	Permissible bending radius		
M3 (small ø) Free-cut	M3 screw	E3X-DA□-S	□50 ∎30 I8		50x50 (0.005 mm ø)	E32-ED21R	1 mm		
		E3X-DA□-N	■40 ■30 ]10		50x50 (0.01 mm ø)				
		E3X-MDA	□30 ■22 ■8		50x50 (0.005 mm ø)				
		E3X-DA⊡-N	■40 ■30 ]10		50x50 (0.01 mm ø)				
		E3X-NA□(V)	15		25x25 (0.01 mm ø)				
		E3X-NA□F	15		25x25 (0.03 mm ø)				
3 mm ø (small ø) Free-cut	3-mm ø	E3X-DA□-S	□50 ■30 ∎8		50x50 (0.005 mm ø)	E32-D22R	1 mm		
		E3X-DA□-N	■40 ■30 ]10		50x50 (0.01 mm ø)				
		E3X-MDA	□ 30 ■ 22 ■8		50x50 (0.005 mm ø)				
		E3X-NA□(V)	015		25x25 (0.01 mm ø)				
		E3X-NA□F	15		25x25 (0.03 mm ø)				

\*1. Sensing distance based on white paper.\*2. Indicates values for standard mode.

### Long-distance

Throughbeam fiber units

			High resolution mode  High resolution mode  Green light	Standard mode Super high-speed mode ight Infrared ray
Features	Shape	Applicable Amplifier Unit	Sensing distance (mm) * <sup>1</sup> (Parentheses: With E39-F1 Lens Unit) Standard objec (min. sensing object * <sup>2</sup> ) (Parentheses:	ct Model Permissible bending radius
M4 Free-cut		_ E3X-DA□-S	□ 1,700 (4,000)*3 □ 1,330 (3,200) □ 350 (840) 1.4 mm Ø (0.01 mm Ø)	E32-T11L 25 mm
		E3X-DAG□-S E3X-DAB□-S	150 120 75	
		E3X-DA□-N	1.4 mm ø (0.02 mm ø) 490 (1,200)	
		E3X-DAB#-N	150 120 75	
		E3X-DAH□-N	430 350 120	
		E3X-MDA	□ 1.4 mm ø □ 1,100 (2,600)*3 □ 350 (840) □ 350 (840)	
		E3X-NA□(V)	700 (2,000) 1.4 mm ø (0.03 mm ø)	
		E3X-NAG	130 (370)	
		E3X-NA□F	210 (600) 1.4 mm ø (0.5 mm ø)	
3-mm ø Free-cut		- E3X-DA□-S	1,700 1.4-mm Ø 1,700 (0.01-mm Ø) 350 (0.01-mm Ø)	E32-T12L
		E3X-DA□-N	490	
		E3X-MDA		
		E3X-NA□(V)	700 1.4 mm ø (0.03 mm ø)	
		E3X-NAG	130	
		E3X-NA□F	210 1.4 mm ø (0.5 mm ø)	

\*1. Sensing distance based on white paper.

\*2. Indicates values for standard mode.

\*3. Longer sensing distance by using the lens unit E39-F

E32

				High resolution mode Super long-distance mode Green light Red light	Standard mode Super high-speed mode Infrared ray		
Features	Shape	Applicable Amplifier Unit	Sensing distance (mm) * <sup>1</sup> (Parentheses: With E39-F Unit)	1 Lens big big big big big big big big big big	Model	Permissible bending radius	
M3 Free-cut		E3X-DA□-S	540 540 100	0.9 mm ø (0.005 mm ø)	E32-T21L	10 mm	
		E3X-DA□-N	500 500 180	0.9 mm ø (0.01 mm ø)			
		E3X-MDA	340 260 100	0.9-mm ø (0.005-mm ø)			
		E3X-NA□(V)	200	0.9 mm ø (0.03 mm ø)			
		E3X-NAG	40		-		
		E3X-NA⊟F	60	0.9 mm ø (0.2 mm ø)			
2-mm ø; small ø Free-cut	2-mmø	E3X-DA <sup>_</sup> -S	540 100	0.9-mm ø (0.005-mm ø)	E32-T22L		
		E3X-DA□-N	500 440 180	0.9 mm ø (0.01 mm ø)			
		E3X-MDA	340 260	0.9 mm ø (0.005 mm ø)			
		E3X-NA□(V)	200	0.9 mm ø (0.03 mm ø)			
		E3X-NAG	□40				
		E3X-NA□F	60	0.9 mm ø (0.2 mm ø)			
M14; with lens; ideal for explo- sion-proof appli- cations		E3X-DA□-S	∑20, 20, 20, 20,	000*5 000*5 000*5	E32-T17L	25 mm	
Free-cut		E3X-DA□-N	20,00 20,00 20,00	10 mm ø 0 (0.01 mm ø)	-		
		E3X-MDA	\\\	000 10-mm ø 000 000			
		E3X-NA□(V)		1,000 10 mm ø (0.1 mm ø)			
		E3X-NA□F	4,	200 10 mm ø (1.5 mm ø )	1		

\*1. Sensing distance based on white paper.
\*2. Indicates values for standard mode.
\*3. Longer sensing distance by using the lens unit E39-F

### Long distance

#### Diffuse reflective fiber units

				High resolution mode Super long-distance mode Green light Red ligh	Standard mode Super high-speed mode Infrared ray	
Features	Shape	Applicable Amplifier Unit	Sensing distance (mm)	*1 Standard object *2 (min. sensing ob- ject: Gold wire)	Model Permissible bending radius	
M6 Free-cut	M6 screw	E3X-DA□-S	650 400 110	500x500 (0.005 mm Ø)	E32-D11L 25 mm	
		E3X-DAG⊡-S E3X-DAB⊡-S	□ 44 ■ 35 □22	100x100 (0.1 mm ø)		
		E3X-DA⊡-N	400 500	500x500 (0.01 mm ø)		
		E3X-DAB#-N	■44 ■35 □22	100x100 (0.1 mm ø)		
		E3X-DAHD-N	130 100 30	200x200 (0.01 mm ø)		
		E3X-MDA	400 270 110	500x500 (0.005 mm ø)		
		E3X-NA□(V)	200	250x250 (0.01 mm ø)		
		E3X-NAG	□35	50x50 (0.1 mm ø)		
		E3X-NA□F	<b>6</b> 5	100x100 (0.015 mm ø)		
3 mm ø; small ø Free-cut		E3X-DA□-S	230 70	300x300 (0.005 mm ø)	E32-D12	
		E3X-DA⊡-N	300 230 100	300x300 (0.01 mm ø)		
		E3X-MDA	230 160 70	300x300 (0.005 mm ø)		
		E3X-NA□(V)	120	150x150 (0.01 mm ø)		
		E3X-NAG	20	25x25 (0.1 mm ø)		
		E3X-NA□F	40	50x50 (0.015 mm ø)		

\*1. Sensing distance based on white paper.\*2. Indicates values for standard mode.

				High	resolution mode er long-distance mode en light Red light	Standard mode Super high-speed mode Infrared ray		
Features	Shape	Applicable Amplifier Unit	Sensing distance (mm	) <sup>*1</sup>	Standard object <sup>*2</sup> (min. sensing ob- ject: Gold wire)	Model	Permissible bending radius	
M4 Free-cut	M4 screw	E3X-DA□-S	210 130 35		200x200 (0.005 mm ø)	E32-D21L	10 mm	
		E3X-DA□-N	160 130 45		200x200 (0.01 mm ø)			
		E3X-MDA	130 85 35		200x200 (0.005 mm ø)			
		E3X-NA□(V)	50		100x100 (0.01 mm ø)			
		E3X-NAG	10		25x25 (0.1 mm ø)			
		E3X-NA□F	17		25x25 (0.015 mm ø)			
3 mm ø; small ø Free-cut	3-mm ø	E3X-DA⊡-S	210 130 35		200x200 (0.005 mm ø)	E32-D22L	10 mm	
		E3X-DAD-N	160 130 45					
		E3X-MDA	□ 130 □ 85 □ 35					
		E3X-NA□(V)	50		100x100 (0.01 mm ø)			
		E3X-NAG	10		25x25 (0.1 mm ø)			
		E3X-NA□F	17		25x25 (0.015 mm ø)			
Square head, su- per-long distance Free-cut	17.5 mm	E3X-DA□-S	40 to 240	0 to 1,000 to 700	300x300	E32-D16	4 mm	
		E3X-MDA	40 to 240	600				
		E3X-DA#-N	40~400	40~1,000 40~700				
		E3XNA#(V)	40~40	D				
		E3XNA#F	55~70					

\*1. Sensing distance based on white paper.\*2. Indicates values for standard mode.

#### Area sensing

Throughbeam fiber units

				High resolution mode     Super long-distance mode     Green light		Standard mode Super high-speed mod Red light	
Features	Appearance	Applicable Amplifier Unit	Sensing distance (mm) (Parentheses: With E39- Lens Unit)	•1 -F1	Standard object <sup>*2</sup> (min. sensing object) (Parentheses: Opaque object)	Model	Permissible bending radius
Multi-point detec- tion (4-head)	M3 screw	E3X-DA□-S	75 610 140	50	2 mm ø (0.1 mm ø)	E32-M21	25 mm
		E3X-DA□-N	250 700	)	2.0 mm ø (0.01 mm ø)		
		E3X-MDA	470 360 140		2 mm ø (0.1 mm ø)		
		E3X-NA□(V)	300		2.0 mm ø (0.03 mm ø)		
		E3X-NA□F	90		2.0 mm ø (0.3 mm ø)		
Detects in a 30 mm area Free-cut	• • • • • • • • • • • • • • • • • • •	E3X-DA□-S		2,300 1,800	(0.3 mm ø) <sup>*4</sup>	E32-T16W	10 mm
		E3X-DA□-N		2,300 1,800	_		
		E3X-MDA	450	1,400 1,100		-	
		E3X-NA□(V)		920	(0.5 mm ø) <sup>*3</sup>		
		E3X-NAG	170				
		E3X-NA⊡F	270		(4.0 mm ø) <sup>*3</sup>		
		E3X-DA□-S	340	1,700 1,300	(0.3 mm ø) <sup>*4</sup>	E32-T16WR	1 mm
		E3X-DA□-N	500	1,700 1,300			
		E3X-MDA	30	1,100 860			
		E3X-NA□(V)	690	)	(0.5 mm ø) <sup>*3</sup>	1	
		E3X-NA⊡F	200		(4.0 mm ø) <sup>*3</sup>		

\*1. Sensing distance based on white paper.

\*2. Indicates values for standard mode.

\*3. The sensing distance is 100 mm, possible detection within specified area under static condition \*4. The sensing distance is 300 mm, possible detection within specified area under static condition.

E32

				High resolution mode Super long-distance mode Green light		Standard mode Super high-speed mode Red light	
Features	Appearance	Applicable Amplifier Unit	Sensing distance (mm) (Parentheses: With E3 Lens Unit)	) *1 )-F1	Standard object <sup>*2</sup> (min. sensing object) (Parentheses: Opaque object)	Model	Permissible bending radius
Side-view suitable for appli- cations with limit- ed spatial depth	= 11 mm =	E3X-DA□-S		]1,300 ]1,000	(0.2 mm ø) <sup>*4</sup>	E32-T16J	10 mm
Free-cut		E3X-DA□-N	280	1,300 1,000			
		E3X-MDA	260	]800 0			
		E3X-NA⊡(V)	520		(0.3 mm ø) <sup>*3</sup>		
		E3X-NAG	95		(2.0 mm ø) <sup>*3</sup>		
		E3X-DA -S		]980 750	(0.2 mm ø) <sup>*4</sup>	E32-T16JR	1 mm
		E3X-DA□-N	210	980 750			
		E3X-MDA	600 480 190				
		E3X-NA□(V)	390		(0.3 mm ø) <sup>*3</sup>		
		E3X-NA□F	110		(2.0 mm ø) <sup>*3</sup>		
Suitable for detecting over a 10 mm area; long distance	10 mm	E3X-DA <sup>_</sup> -S		]3,700 ]2,800 740	(0.6 mm ø) <sup>*5</sup>	E32-T16	25 mm
Free-cut		E3X-DA□-N		3,500 2,800 1,000			
		E3X-MDA		]2,400 ]1,800 740			
		E3X-NA□(V)		1,500	(0.9 mm ø) <sup>*3</sup>		
		E3X-NAG	275				
		E3X-NA□F	450		(1.5 mm ø) <sup>*3</sup>		

\*1. Sensing distance based on white paper.

\*2. Indicates values for standard mode.

\*3. The sensing distance is 100 mm, possible detection within specified area under static condition \*4. The sensing distance is 300 mm, possible detection within specified area under static condition.

			Hig Sup Gree	Standard mode Super high-speed mode Red light		
Features	Appearance	Applicable Amplifier Unit	Sensing distance (mm) <sup>*1</sup> (Parentheses: With E39-F1 Lens Unit)	Standard object <sup>*2</sup> (min. sensing object) (Parentheses: Opaque object)	Model	Permissible bending radius
Stable for detect- ing minute sens- ing objects in a wide area	0 11 mm	E3X-DA□-S	1,500 1,500 1,100 300	(0.2 mm ø) <sup>*4</sup>	E32-T16P	10 mm
Free-cut		E3X-DA□-N	1,400 1,100			
		E3X-MDA	□			
		E3X-NA□(V)	600	(0.3 mm ø) <sup>*3</sup>		
		E3X-NAG	110			
		E3X-NA□F	180	(2.0 mm ø) <sup>*3</sup>		
Stable detection of minute sensing objects, wide sensing	0 11 mm	E3X-DA S	220	(0.2 mm ø) <sup>*4</sup>	E32-T16PR	1 mm
area Free-cut		E3X-DA□-N	1,050 320			
		E3X-MDA	730 220			
		E3X-NA□(V)	450	(0.3 mm ø) <sup>*3</sup>		
		E3X-NA□F	130	(2.0 mm ø) <sup>*3</sup>		

\*1. Sensing distance based on white paper.

\*2. Indicates values for standard mode.

\*3. The sensing distance is 100 mm, possible detection within specified area under static condition
\*4. The sensing distance is 300 mm, possible detection within specified area under static condition.

Diffuse reflectiv	e fiber units			Hig	h resolution mode per long-distance mode	Standa	ard mode high-speed mode
Features	Appearance	Applicable Amplifier Unit	Sensing distance	e (mm) <sup>*1</sup>	Standard object <sup>*2</sup> (min. sensing object: Gold wire)	Model	<sup>pht</sup> Permissible bending radius
Side-view detection over wide areas		E3X-DA□-S	250 150 45		300x300 (0.005 mm ø)	E32-D36P1	25 mm
Flee-cut	"	E3X-DA⊡-N	200 150 150		300x300 (0.01 mm ø)		
		E3X-MDA	□150 □100 □_45		300x300 (0.005 mm ø)		
		E3X-NA□(V)	75		100x100 (0.03 mm ø)		
		E3X-NA□F	25		50x50 (0.03 mm ø)	]	

\*1. Sensing distance based on white paper.

\*2. Indicates values for standard mode.

#### Small fiber head

#### Throughbeam fiber unit

			High resolution mode Super long-distance mode Green light		Standard mode Super high-speed mode Red light	
Features	Shape	Applicable Amplifier Unit	Sensing distance (mm) <sup>*1</sup> (Parentheses:With E39-F1 Lens Unit)	Standard ob- ject <sup>*2</sup> (min. sensing object) (Parentheses: Opaque object)	Model	Permissible bending radius
2 mm ø For detecting minute sensing objects Free-cut	2-mmø	E3X-DA□-S	270 220 50	0.5 mm ø (0.005 mm ø)	E32-T22	10 mm
		E3X-DA□-N	250 220 90	0.5 mm ø (0.01 mm ø)		
		E3X-MDA	170 130 50	0.5 mm ø (0.005 mm ø)		
		E3X-NA□(V)	100	0.5 mm ø (0.03 mm ø)		
		E3X-NAG	120			
		E3X-NA□F	30	0.5 mm ø (0.1 mm ø)		

\*1. Sensing distance based on white paper.\*2. Indicates values for standard mode.
						High resolution mode Standard mode				
						Gree	n light	Red lig	ht	
Features	Shape	Applicable Amplifier Unit	Sensing (Parenth Unit)	distan Ieses:V	ce (mm Vith E39	) <sup>*1</sup> 0-F1 Lens	Standard ob- ject <sup>*2</sup> (min. sensing object) (Parentheses: Opaque object)	Model	Permissible bending radius	
2 mm ø For detecting minute sensing objects	 ↑ 2-mm ø	E3X-DA□-S	160 130				0.5 mm ø (0.005 mm ø)	E32-T22R	1 mm	
Free-cut		E3X-DA□-N	150 130 130				0.5 mm ø (0.01 mm ø)			
		E3X-MDA	100 75 30				0.5 mm ø (0.005 mm ø)			
		E3X-NA□(V)	60				0.5 mm ø (0.03 mm ø)			
		E3X-NA□F	18				0.5 mm ø (0.1 mm ø)			
1.2 mm ø with sleeve Free-cut	90 mm (40 mm) (): E32- TC200B4	E3X-DA⊡-S		00		]1,000  760	1.0 mm ø (0.005 mm ø)	E32- TC200B E32- TC200B4	25 mm	
		E3X-DAG□-S E3X-DAB□-S	□ 100 □ 75 □ 45					_		
		E3X-DA□-N		280	<b>\$</b>	1950 760	1 mm ø (0.01 mm ø)			
		E3X-DAB#-N	■100 ■75 ■45					_		
		E3X-MDA		00	500 6	50	1.0 mm ø (0.005 mm ø)			
				400			1.0 mm ø (0.03 mm ø)			
		E3X-NAGE	120				1.0 mm ø	-		
			120				(0.2 mm ø)			
0.9 mm ø with sleeve Free-cut	90 mm (40 mm) (): E32- TC200F4 → M3 screw 0.9-mm ø	E3X-DA⊡-S	22 22 250	270 20			0.5 mm ø (0.005 mm ø)	E32-TC200F E32- TC200F4	10 mm	
		E3X-DA□-N	22 22 90	250 20			0.5 mm ø (0.01 mm ø)			
		E3X-MDA	170 130 150	)			0.5 mm ø (0.005 mm ø)	-		
		E3X-NA□(V)	100				0.5 mm ø (0.03 mm ø)	-		
		E3X-NAG	20							
		E3X-NA□F	30				0.5 mm ø (0.1 mm ø)			

E32

				Hig Sup Gree	h resolution mode per long-distance mode en light	Standard mode Super high-speed mod Red light		
Features	Shape	Applicable Amplifier Unit	Sensing distance (Parentheses:Wit Unit)	e (mm) <sup>*1</sup> Ih E39-F1 Lens	Standard ob- ject <sup>*2</sup> (min. sensing object) (Parentheses: Opaque object)	Model	Permissible bending radius	
2.5 mm ø with sleeve Free-cut	(): E32- DC200B4 M6 screw	E3X-DA□-S	50 90 50	00	400x400 (0.005 mm ø)	E32-DC200B E32-DC200B4	25 mm	
	2.3-1111-9	E3X-DAG□-S E3X-DAB□-S	□32 ■25 ■16		100x100 (0.1 mm ø)			
		E3X-DA□-N	40 300 100	0	400x400 (0.01 mm ø)			
		E3X-DAB#-N	∎32 ∎25 ∎16		100x100 (0.1 mm ø)			
		E3X-MDA	300 210 90		400x400 (0.005 mm ø)			
		E3X-NA□(V)	150		200x200 (0.01 mm ø)			
		E3X-NAG	25		50x50 (0.1 mm ø)			
		E3X-NA⊡F	50		75x75 (0.015 mm ø)			
1.2 mm ø with sleeve Free-cut	(): E32- DC200F4 M3 screw 1 1.2mm a	E3X-DA□-S	130 80 22		100x100 (0.005 mm ø)	E32-DC200F E32-DC200F4	10 mm	
		E3X-DA□-N	100 80 30		100x100 (0.01 mm ø)			
		E3X-MDA	□80 ■55 ]22		100x100 (0.005 mm ø)			
		E3X-NA□(V)	36		50x50 (0.01 mm ø)			
		E3X-NAG	16		25x25 (0.1 mm ø)			
		E3X-NA□F	12		25x25 (0.02 mm ø)			

\*1. Sensing distance based on white paper.\*2. Indicates values for standard mode.

Diffuse reflective fiber units

		High resolution mode       Standard mode         Super long-distance mode       Super high-speed mod         Green light       Red light								
Features	Shape	Applicable Amplifier Unit	Sensing distan (Parentheses:V Unit)	ce (mm) <sup>*1</sup> Vith E39-F1 Lens	Standard ob- ject <sup>*2</sup> (min. sensing object) (Parentheses: Opaque object)	Model	Permissible bending radius			
0.8 mm ø For detecting minute sensing obiects	3 mm ø 0.8 mm ø	E3X-DA□-S	□25 ∎16 ∎4		25x25 (0.005 mm ø)	E32-D33	4 mm			
Free-cut		E3X-DA□-N	■21 ■16 ■6		25x25 (0.01 mm ø)					
		E3X-MDA	□16 □10 ■4		25x25 (0.005 mm ø)					
		E3X-NA□(V)	10		25x25 (0.01 mm ø)					
		E3X-NA⊡F	13.3		25x25 (0.03 mm ø)					
0.5 mm ø For detecting very minute sensing objects	2-mm ø 0.5-mm ø	E3X-DA -S	5  3  0.8		25x25 (0.005 mm ø)	E32-D331				
		E3X-DA□-N	14 13 11		25x25 (0.01 mm ø)					
		E3X-MDA	3  2  0.8		25x25 (0.005 mm ø)					
		E3X-NA□(V)	11.5		25x25 (0.01 mm ø)					
		E3X-NA□F	10.5		25x25 (0.05 mm ø)					

## Fiber for Robot Application R4 (Strong against repeatable bending)

## Throughbeam fiber unit

			High	resolution mode r long-distance mode	Standar	rd mode high-speed mode
Features	Shape	Applicable Amplifier Unit	Sensing distance (mm) <sup>*1</sup> (Parentheses: With E39-F1 Lens Unit)	Standard object <sup>*2</sup> (min. sensing object) (Parentheses: Opaque object)	Model	Permissible bending radius
Ideal for mounting on moving sec- tions (R4) Free-cut	M4 screw	E3X-DA□-S	☐	1.0 mm ø (0.005 mm ø)	E32-T11	4 mm
		E3X-DA⊡-N	850 (4,000)*3 680 (3,600) 250 (1,300)	1.0 mm ø (0.01 mm ø)		
		E3X-MDA	580 (3,000) 450 (2,300) 180 (930)	1.0 mm ø (0.005 mm ø)		
		E3X-NA□(V) E3X-NAG□	360	1.0 mm ø (0.03 mm ø)	E32-T21	
		E3X-NA□F	100	1.0 mm ø (0.2 mm ø)		
		. E3X-DA⊡-S	240 200 45	0.5 mm ø (0.005 mm ø)		
		E3X-DA□-N	220 200 380	0.5 mm ø (0.01 mm ø)		
		E3X-MDA	□ 150 ■ 110 □ 45	0.5 mm ø (0.005 mm ø)		
		E3X-NA⊡(V)	100	0.5 mm ø (0.03 mm ø)		
		E3X-NADF	<b>3</b> 0	0.5 mm ø (0.1 mm ø)		
	 ∳ → 1.5-mm ø	E3X-DA□-S	240 200 45	0.5 mm ø (0.005 mm ø)	E32-T22B	
		E3X-DA□-N	220 200 80	0.5 mm ø (0.01 mm ø)		
		E3X-MDA	■150 ■110 □45	0.5 mm ø (0.005 mm ø)	-	
		E3X-NA□(V)	100	0.5 mm ø (0.03 mm ø)	-	
		E3X-NAGD E3X-NADF	018	0.5 mm ø		
			30	(0.1 mm ø)		

\*1. Sensing distance based an white paper. \*2. Indicates values for standard mode.

\*3. Sensing distance by using the lens unit E39-F1.

				High resolution mode Super long-distance mode Green light	Stand Supe Red I	dard mode r high-speed mode ight
Features	Shape	Applicable Sensing distance (mm) <sup>*</sup> Amplifier Unit		<sup>1</sup> Standard ob- ject <sup>*2</sup> (min. sensing object) (Parentheses: Opaque object)	Model	Permissible bending radius
Ideal for mounting on moving sec- tions (R4)	M6 screw	E3X-DA□-S	300 170 50	300x300 (0.005 mm ø)	E32-D11	4 mm
		E3X-DA□-N	170 170	300x300 (0.01 mm ø)		
		E3X-MDA	170 125 50	300x300 (0.005 mm ø)		
		E3X-NA□(V)	90	150x150 (0.01 mm ø)		
		E3X-NAG	015	25x25 (0.1 mm ø)		
		E3X-NA□F	30	50x50 (0.015 mm ø)		
	M3 screw	E3X-DA□-S	□50 ■30 ∎8	50x50 (0.005 mm ø)	E32-D21	
		E3X-DA□-N	40 30 110	50x50 (0.01 mm ø)		
		E3X-MDA	□ 30 ■ 22 ■8	50x50 (0.005 mm ø)		
		E3X-NA□(V)	15	25x25 (0.01 mm ø)		
		E3X-NA□F	15	25x25 (0.02 mm ø)		

\*1. Sensing distance based an white paper.\*2. Indicates values for standard mode.

Diffuse reflection fiber units

				High resolution mode Super long-distance mode Green light	Stand Supe Red li	dard mode r high-speed mode ight	
Features	Shape	Applicable Amplifier Unit	Sensing distance (mm)	<sup>1</sup> Standard ob- ject <sup>*2</sup> (min. sensing object) (Parentheses: Opaque object)	Model	Permissible bending radius	E32
Ideal for mounting on moving sec- tions (R4)	·─────∰⊐ M4 screw	E3X-DA□-S	□ 110 □ 70 □ 20	100x100 (0.005 mm ø)	E32-D21B	4 mm	
		E3X-DA□-N	90 70 25	100x100 (0.01 mm ø)			
		E3X-MDA	□70 ■50 120	100x100 (0.005 mm ø)			
		E3X-NA□(V)	15	25x25 (0.01 mm ø)			
		E3X-NAG	12.4	25x25 (0.1 mm ø)			
		E3X-NADF	15	25x25 (0.02 mm ø)			
	 ↑ 1.5-mm ø	E3X-DA□-S	□50 ■30 ∎8	50x50 (0.005 mm ø)	E32-D22B		
		E3X-DA□-N	■40 ■30 ■10	50x50 (0.01 mm ø)			
		E3X-MDA	□30 ■22 ∎8	50x50 (0.005 mm ø)	-		
		E3X-NA□(V)	7	25x25 (0.01 mm ø)			
		E3X-NA□F	2.3	25x25 (0.02 mm ø)	]		

### Side view

## Throughbeam fiber units

				High resolution mode Super long-distance mode	Standard mode Super high-speed mode Red light		
Features	Appearance	Applicable Amplifier Unit	Sensing distance (mm) <sup>*</sup> (Parentheses: With E39- Lens Unit)	<sup>1</sup> Standard object F1 (min. sensing object <sup>*2</sup> ) (Parentheses: Opaque object)	Model	Permissible bending radius	
Long distance; space-saving Free-cut	3-mm ø → 🕶	E3x-DA⊡-S	600 460	1.0 mm ø (0.005 mm ø)	E32-T14L	25 mm	
		E3x-DAG⊡-S E3x-DAB⊡-S	□ 50 ■ 40 □25				
		E3x-DA⊡-N	460 170	1 mm ø (0.01 mm ø)			
		E3x-DAB11-N	■50 ■40 □25				
		E3x-DAH□-N	150 120 40				
		E3x-MDA	390 300 120	1.0 mm ø (0.005 mm ø)	-		
		E3x-NA⊡(V)	240	1.0 mm ø (0.03 mm ø)	-		
		E3x-NAG	45	1.0 mm ø	-		
			70	(0.2 mm ø)			
Space-saving Free-cut	3-mm ø → 🔂	E3x-DA□-S	270 210 50	1.0 mm ø (0.005 mm ø)	E32-T14LR	1 mm	
		E3x-DA⊡-N	270 210 90	1 mm ø (0.01 mm ø)			
		E3x-MDA	170 130 50	1.0 mm ø (0.005 mm ø)			
		E3x-NA□(V)	110	1.0 mm ø (0.03 mm ø)			
		E3x-NA□F	33	1.0 mm ø (0.2 mm ø)			

		High resolution mode       Standard mod         Super long-distance mode       Super high-sp         Green light       Red light						
Features	Appearance	Applicable Amplifier Unit	Sensing distance (mm) <sup>*1</sup> (Parentheses: With E39- Lens Unit)	F1 Standard object F1 (min. sensing object <sup>*2</sup> ) (Parentheses: Opaque object)	Model	Permissible bending radius		
Suitable for detecting minute sensing objects; small ø Free-cut	1-mm ø → 🕂 → 👖	E3x-DA□-S	160 130 30	0.5 mm ø (0.005 mm ø)	E32-T24	10 mm		
		E3x-DA□-N	150 ■130 □55	0.5 mm ø (0.01 mm ø)				
		E3x-MDA	100 70 30	0.5 mm ø (0.005 mm ø)				
		E3x-NA□(V)	90	0.5 mm ø (0.03 mm ø)				
		E3x-NAG□	12					
		E3x-NA⊡F	27	0.5 mm ø (0.3 mm ø)				
Suitable for detecting minute sensing objects; small ø	1-mmø → + + - 1	E3x-DA□-S	□60 ■50 I10	0.5 mm ø (0.005 mm ø)	E32-T24R	1 mm		
Free-cut		E3x-DA□-N	■60 ■50 ]25	0.5 mm ø (0.01 mm ø)				
		E3x-MDA	□ 35 ■27 ∏10	0.5 mm ø (0.005 mm ø)				
		E3x-NA□(V)	30	0.5 mm ø (0.03 mm ø)				
		E3x-NA□F	9	0.5 mm ø (0.3 mm ø)	]			

				High	resolution mode er long-distance mode en light	Standard mode Super high-speed mode Red light		
Features	Appearance	Applicable Amplifier Unit	Sensing distance (mn (Parentheses: With E3 Lens Unit)	)) <sup>*1</sup> 89-F1	Standard object (min. sensing object <sup>*2</sup> ) (Parentheses: Opaque object)	Model	Permissible bending radius	
Screw-mounting type Free-cut		E3x-DA⊡-S		□4,500 ■3,400 □900	4 mm ø (0.1 mm ø)	E32-T14	25 mm	
		E3x-DAG□-S E3x-DAB□-S	260 160					
		E3x-DA□-N		4,000 3,400 1,250	4 mm ø (0.01 mm ø)			
		E3x-DAB11-N	260 160					
		E3x-DAH□-N	330	1,120 900				
		E3x-MDA		☐2,900 ☐2,200 ☐900	4 mm ø (0.1 mm ø)			
		E3x-NA⊡(V)		1,800	4.0 mm ø (0.03 mm ø)			
		E3x-NAG□	330					
		E3x-NA□F	540		4.0 mm ø (0.2 mm ø)			

Diffuse reflectiv	e fiber units						
				High resolution mode Super long-distance mode Green light Red ligh	Standard mode Super high-speed mode Infrared ray		
Features	Appearance	Applicable Amplifier Unit	Sensing distance (mm	) <sup>*1</sup> Standard ob- ject <sup>*2</sup> (min. sens- ing object: Gold wire)	Model	Permissible bending radius	
6 mm ø Long distance Free-cut	6-mm ø → 🕇 ←	E3x-DA□-S	200 110 36	200x200 (0.005 mm ø)	E32-D14L	25 mm	
	<b>I</b>	E3x-DA□-N	150 110 50	200x200 (0.01 mm ø)			
		E3x-DAH⊡-N	35 25 10	50x50 (0.01 mm ø)			
		E3x-MDA	110 80 36	200x200 (0.005 mm ø)			
		E3x-NA⊡(V)	40	50x50 (0.03 mm ø)			
		E3x-NAG	10	25x25 (0.3 mm ø)			
		E3x-NA□F	13	25x25 (0.03 mm ø)			
6 mm ø Free-cut	6-mmø → 🖡 →	E3x-DA□-S	□ 80 ■45 ∎14	100x100 (0.005 mm ø)	E32-D14LR	1 mm	
		E3x-DA⊡-N	■60 ■45 □25	100x100 (0.01 mm ø)			
		E3x-MDA	□45 ■33 ∎14	100x100 (0.005 mm ø)			
		E3x-NA□(V)	16	25x25 (0.03 mm ø)			
		E3x-NA□F	15				

			High resolution mode       Standard mode         Super long-distance mode       Super high-speed r         Green light       Red light							
Features	Appearance	Applicable Amplifier Unit	Sensing distance (n	nm) <sup>*1</sup> Standard ob- ject <sup>*2</sup> (min. sen ing object: Gold wi	s- re)	Permissible bending radius				
2 mm ø small ø; space- saving Free.cut	-→ 1 2-mm ø	E3x-DA□-S	□50 ∎30 ∎8	50x50 (0.005 mm ø)	E32-D24	10 mm				
		E3x-DA□-N	■40 ■30 ■10	50x50 (0.01 mm ø)						
		E3x-MDA	□ 30 ■ 22 ■8	50x50 (0.005 mm ø)						
		E3x-NA□(V)	15	25x25 (0.03 mm ø)						
		E3x-NAG□	2.4	25x25 (0.3 mm ø)						
		E3x-NA□F	15	25x25 (0.03 mm ø)						
	-→ 1 → 2-mm ø	E3x-DA□-S	□26 ■15  4	50x50 (0.005 mm ø)	E32-D24R	1 mm				
		E3x-DA⊡-N	■25 ■15  6	50x50 (0.01 mm ø)						
		E3x-MDA	015 010 14	50x50 (0.005 mm ø)						
		E3x-NA□(V)	17	25x25 (0.03 mm ø)						
		E3x-NA□F	12.3							

\*1. Sensing distance beased on white paper.

\*2. Indicates values for standard mode.

## Coaxial fiber

### Diffuse reflective fiber units

				Hig Sup Gree	High resolution mode Standard mode Super long-distance mode Super high-speed m Green light Red light			
Features	Appearance	Applicable Amplifier Unit	Sensing distan	ce (mm) <sup>*1</sup>	Standard ob- ject <sup>*2</sup> (min. sens- ing object: Gold wire)	Model	Permissible bending radius	
M6 coaxial; high- precision posi- tioning Free-cut	M6 screw	E3X-DA□-S	300 90	500	500x500 (0.005 mm ø)	E32-CC200	25 mm	
		E3X-DAG□-S E3X-DAB□-S	□32 ■25 ■16		100x100 (0.1 mm ø)			
		E3X-DA⊡-N	300	400	500x500 (0.01 mm ø)			
		E3X-DAB#-N	∎32 ∎25 ∎16		100x00 (0.1 mm ø)			
		E3X-DAH⊡-N	100 75 25		100x100 (0.01 mm ø)			
		E3X-MDA	300 210 90		500x500 (0.005 mm ø)			
		E3X-NA□(V)	150		200x200 (0.01 mm ø)			
		E3X-NAG	25		50x50 (0.1 mm ø)			
		E3X-NA□F	<b>5</b> 0		75x75 (0.015 mm ø)			
3 mm ø; small ø; coaxial; high-pre- cision positioning Free-cut	3-mm ø	E3X-DA□-S	250 150 45		300x300 (0.005 mm ø)	E32-D32L	25 mm	
		E3X-DA⊡-N	200 200 150 50		300x300 (0.01 mm ø)			
		E3X-MDA	□150 □100 □_45		300x300 (0.005 mm ø)			
		E3X-NA□(V)	80		100x100 (0.01 mm ø)			
		E3X-NAG	[12		25x25 (0.1 mm ø)			
		E3X-NA□F	25		50x50 (0.02 mm ø)			

\*1. Sensing distance based an white paper.
\*2. Indicates values for standard mode.
\*3. Refer to page "AB-" when using the optional lens unit

				High	resolution mode	Standa	ard mode
				Gree	en light Red ligh	it Infrare	nign-speed mode d ray
Features	Appearance	Applicable Amplifier Unit	Sensing distance (r	mm) <sup>*1</sup>	Standard ob- ject <sup>*2</sup> (min. sens- ing object: Gold wire)	Model	Permissible bending radius
M3 coaxial high precision po- sitioning Free-cut Small spot lens mountable (E39-F3A, F3A-5, F3B, F3C)	M3 screw	E3X-DA -S	□ 120 Spot ø <sup>**</sup> □ 75 • Adjust 122 06-mr	3 table in nge 0.1 to n ø	100x100 (0.005 mm ø)	E32-EC31	25 mm
		E3X-DA□-N	100 Spot ø Adjustal 25 1.0 mm	ble in ge 0.5 to ø.	100x100 (0.01 mm ø)		
		E3X-MDA	□ 75 ■ 50 ]22		100x100 (0.005 mm ø)	-	
		E3X-NA□(V)	40		50x50 (0.01 mm ø)		
		E3X-NAG	16		25x25 (0.1 mm ø)		
		E3X-NA□F	13		25x25 (0.02 mm ø)		
M3 coaxial high precision po- sitioning	M3 screw	E3X-DA□-S	□50 Spot ø □35 • 0.1-mi • 0.2-mi 8 • 4.0-mi	m ø m ø m ø max	50x50 (0.005 mm ø)	E32-EC41	
Small spot lens mountable (E39-F3A, F3A-5,		E3X-DA□-N	■45 Spot Ø ■35 0.1 mi 110 4.0 mi	m ø m ø m ø max.	50x50 (0.01 mm ø)		
F3B, F3C)		E3X-MDA	□35 ■22 ■8		50x50 (0.005 mm ø)	-	
		E3X-NA□(V)	15		25x25 (0.01 mm ø)		
		E3X-NA□F	15		25x25 (0.02 mm ø)		
2 mm ø coaxial; high-precision po- sitioning Small spot lens	∳ 2-mm ø	E3X-DA□-S	□50 Spot ø □35 • Adjust 18 06-mm	able in nge 0.1 to n ø.	50x50 (0.005 mm ø)	E32-C42	
mountable (E39-F3A,)		E3X-DA□-N	■45 Spot ø ■35 • Adjust #10 0.6 mr	table in nge 0.1 to m ø	50x50 (0.01 mm ø)		
		E3X-MDA	□35 ∎22 ∥8		50x50 (0.005 mm ø)		
		E3X-NA□(V)	15		25x25 (0.01 mm ø)	1	
		E3X-NA□F	15		25x25 (0.02 mm ø)		

\*1. Sensing distance based an white paper.

\*2. Indicates values for standard mode.\*3. Refer to page "AB-" when using the optional lens unit

E32

		High resolution mode Standard Super long-distance mode Super hig Green light Red light Infrared ra						
Features	Appearance	Applicable Amplifier Unit	Sensing distance (mm) <sup>*1</sup>	Standard ob- ject <sup>*2</sup> (min. sens- ing object: Gold wire)	Model	Permissible bending radius		
2 mm ø coaxial; high-precision po- sitioning Free-cut	t 2-mm ø	E3X-DA□-S	120Spot $\sigma^{*3}$ 75• Adjustable in the range 0.1 to 0.6-mm $\phi$	100x100 (0.005 mm ø)	E32-D32	25 mm		
Small spot lens mountable (E39-F3A,)		E3X-DA□-N	100 100 15 25	100x100 (0.01 mm ø)				
		E3X-MDA	□75 ■52 ]22	100x100 (0.005 mm ø)				
		E3X-NA□(V)	40	50x50 (0.01 mm ø)				
		E3X-NAG	16	25x25 (0.1 mm ø)				
		E3X-NA□F	13	25x25 (0.02 mm ø)				

\*1. Sensing distance based an white paper.

\*2. Indicates values for standard mode.\*3. Refer to page "AB-" when using the optional lens unit

## Chemical resistant

#### Throughbeam fiber unit

				High	resolution mode er long-distance mode en light	Standard mode Super high-speed mode Red light	
Features	Appearance	Applicable Amplifier Unit	Sensing distance (mm (Parentheses: With E3 Lens Unit)	) <sup>*1</sup> 9-F1	Standard ob- ject <sup>*2</sup> (min. sensing object) (Parentheses: Opaque object)	Model	Permissible bending radius
Teflon-covered <sup>*3</sup> ; round head that resists water drops		E3X-DA□-S		⊒2,500 ∎2,000	4 mm ø (0.1 mm ø)	E32-T11F	4 mm
Free-cut		E3X-MDA		☐1,600 ☐1,300	4 mm ø (0.1 mm ø)		
Teflon-covered <sup>*3</sup> ; withstands chem- icals and harsh environments		E3X-DA□-S		]4,000 ]3,000 ]800	4 mm ø (0.1 mm ø)	E32-T12F	40 mm
(operating ambi- ent temperature: -30°C to 70°C) Free-cut		E3X-DA□-N		3,800 3,000 1,100	4 mm ø (0.01 mm ø)		
		E3X-MDA		2,600 2,000 800	4 mm ø (0.1 mm ø)		
		E3X-NA□(V)		1,600	4.0 mm ø (0.2 mm ø)		
		E3X-NAG	300				
		E3X-NA□F	480		4.0 mm ø (0.7 mm ø)		

\*1. Sensing distance based an white paper.

\*2. Indicates values for standard mode.
\*3. Teflon is a registered trademark of Dupont Company and Mitsui Dupont Company for their fluoride resin.

				High resolution mode Super long-distance mode Green light	Standa	ard mode high-speed mode ht
Features	Appearance	Applicable Amplifier Unit	Sensing distance (mm) <sup>*1</sup> (Parentheses: With E39-F1 Lens Unit)	Standard ob- ject <sup>*2</sup> (min. sensing object) (Parentheses: Opaque object)	Model	Permissible bending radius
Teflon-covered <sup>*3</sup> ; withstands chem- icals and harsh environments;	5-mmø → 🗍 →	E3X-DA□-S	500 400 100	3 mm ø (0.1 mm ø)	E32-T14F	
side-view (operat- ing ambient tem- perature: –30°C to 70°C) Free-cut		E3X-DA□-N	500 400 150	3 mm ∅ (0.01 mm ∅)		
		E3X-MDA	320 250 100	3 mm ø (0.1 mm ø)		
		E3X-NA□(V)	200	3.0 mm ø (0.2 mm ø)		
		E3X-NAG	37			
		E3X-NA□F	60	3.0 mm ø (0.7 mm ø)		
Teflon <sup>*3</sup> ; with- stands chemicals and harsh envi- ronments	$- \xrightarrow{\downarrow} \rightarrow  6-mm \emptyset$	E3X-DA□-S	1 1 1 1 1 920 1 1 1 90 1 1 1 1 1 1	) 1.0 mm ø (0.005 mm ø)	E32-T81F-S	10 mm
(operating ambi- ent temperature: -40°C to 200°C)		E3X-DA□-N	260	80 1 mm ø (0.01 mm ø)		
		E3X-MDA	100 190	1.0 mm ø (0.005 mm ø)		
		E3X-NA□(V)	350	1.0 mm ø (0.2 mm ø)		
		E3X-NA□F	100	1.0 mm ø (0.5 mm ø)		

\*1. Sensing distance based an white paper.

\*2. Indicates values for standard mode.
\*3. Teflon is a registered trademark of Dupont Company and Mitsui Dupont Company for their fluoride resin.

Diffuse reflective	fiber units						
			High	resolution mode er long-distance mode en light	Standard mode Super high-speed mode Red light		
Features	Shape	Applicable Amplifier Unit	Sensing distance	e (mm) <sup>*1</sup>	Standard object <sup>*2</sup> (min. sensing object: Gold wire)	Model	Permissible bending radius
Teflon-covered <sup>*3</sup> ; withstands chemi- cals and harsh environments (op-		E3X-DA□-S	160 95 30		200x200 (0.005 mm ø)	E32-D12F	40 mm
erating ambient temperature: –30°C to 70°C Free-cut		E3X-DA⊡-N	120 ■95 □45		200x200 (0.01 mm ø)		
		E3X-MDA	□ 95 □ 70 □ 30		200x200 (0.005 mm ø)	•	
		E3X-NA□(V)	50		100x100 (0.03 mm ø)		
		E3X-NAG	18		25x25 (0.3 mm ø)		
		E3X-NA□F	16		25x25 (0.03 mm ø)		

\*1. Sensing distance based an white paper.

\*2. Indicates values for standard mode.

\*3. Teflon is a registered trademark of Dupont Company and Mitsui Dupont Company for their fluoride resin.

### Heat resistant

### Throughbeam fiber unit

			High resolution mode Standard mode Standard mode Super long-distance mode Super high-sp Red light						
Features	Shape	Applicable Amplifier Unit	Sensing distance ( (Parentheses: With Lens Unit)	mm) <sup>*1</sup> ⊧ E39-F1	Standard ob- ject <sup>*2</sup> (min. sensing object) (Parentheses: Opaque object)	Model	Permissible bending radius		
Resists 150°C <sup>*3</sup> ; fiber sheath fiber sheat material:	M4 screw	E3X-DA□-S	200	⊐⊆1,000 <b>—</b> 760	1.5 mm ø (0.1 mm ø)	E32-ET51	35 mm		
(operating ambi- ent temperature: -40°C to 150°C)		E3X-DA□-N	280	950 760	1.5 mm ø (0.01 mm ø)				
Free-cut		E3X-MDA	200	□650	1.5 mm ø (0.1 mm ø)				
		E3X-NA□(V)	400		1.5 mm ø (0.03 mm ø)				
		E3X-NA□F	120		1.5 mm ø (1 mm ø)				

\*1. Sensing distance based an white paper.

\*2. Indicates values for standard mode.

\*3. For continuous operation, us the products within the temperature ranging from -40°C to 130°C.

\*4. Indicates the heat resistant temperature at the fiber tip.

\*5. Teflon is a registered trademark of the Dupont Company and the Mitsui Dupont Chemical Company for their fluoride resin.

\*6. Longer sensing distance by using the lens unit E39-F1.

			Light Sup	n resolution mode er long-distance mode light	Standa	ard mode high-speed mode
Features	Shape	Applicable Amplifier Unit	Sensing distance (mm) <sup>*1</sup> (Parentheses: With E39-F1 Lens Unit)	Standard ob- ject <sup>*2</sup> (min. sensing object) (Parentheses: Opaque object)	Model	Permissible bending radius
Resists 200°C; flexible (R10); fiber sheath	—————————————————————————————————————	E3X-DA□-S	360 (2,650) 280 (2,100) 70 (520)	1.0 mm ø (0.005 mm ø)	E32-T81R-S <u>NEW</u>	10 mm
(operating ambi- ent temperature: –40°C to 200°C)		E3X-DA□-N	350 280 100	1.5 mm ø (0.01 mm ø)		
		E3X-MDA	230 (1,700) 180 (1,300) 70 (520)	1.0 mm ø (0.005 mm ø)	_	
		E3X-NA□(V)	180	1.0 mm ø (0.2 mm ø)		
		E3X-NA□F	50	1.0 mm ø (0.5 mm ø)		
Resists 350°C <sup>*4</sup> , with spiral tube; high mechanical	www.ert∰rreaww M4screw	E3X-DA□-S	600 (4,000)*6 120 (900)	1.0 mm ø (0.005 mm ø)	E32-T61-S <b>NEW</b>	25 mm
sheath material: stainless steel (operating ambi- ent temperature:		E3X-DA□-N	570 (4,000)*6 450 (3,400) 170 (1,300)	1 mm ø (0.01 mm ø)		
–60°C to 350°C)		E3X-MDA	390 (3,000) 300 (2,200) 120 (900)	1.0 mm ø (0.005 mm ø)		
		E3X-NA⊡(V)	300 (3,000)	1.0 mm ø (0.03 mm ø)	-	
		E3X-NA□F	90	1.0 mm ø (0.5 mm ø)		
Side-view; resists 150°C <sup>*3</sup> ; suitable for detecting minute	2-mmø → +	E3X-DA□-S	300 230 60	1.0 mm ø (0.005 mm ø)	E32-T54	35 mm
sensing objects; fiber sheath material: fluorine resin		E3X-DA⊡-N	290 230 80	1 mm ø (0.01 mm ø)		
(operating ambi- ent temperature: -40°C to 150°C)		E3X-MDA	190 150 60	1.0 mm ø (0.005 mm ø)		
		E3X-NA□(V)	130	1.0 mm ø (0.03 mm ø)	]	
		E3X-NA□F	35	1.0 mm ø (0.3 mm ø)		

\*1. Sensing distance based an white paper.

\*2. Indicates values for standard mode.

\*3. For continuous operation, us the products within the temperature ranging from -40°C to 130°C.

\*4. Indicates the heat resistant temperature at the fiber tip.

\*5. Teflon is a registered trademark of the Dupont Company and the Mitsui Dupont Chemical Company for their fluoride resin. \*6. Longer sensing distance by using the lens unit E39-F1.

E32

		High resolution mode Standard mode Super long-distance mode Super high-s Red light						
Features	Shape	Applicable Amplifier Unit	Sensing distance (mm) <sup>*1</sup> (Parentheses: With E39-F1 Lens Unit)	Standard ob- ject <sup>*2</sup> (min. sensing object) (Parentheses: Opaque object)	Model	Permissible bending radius		
Resists 200°C <sup>*4</sup> ; L-shaped; fiber sheath material: stainless steel	3-mm ø	E3X-DA□-S	□	1.7 mm ø (0.1 mm ø)	E32-T84S-S <b>NEW</b>	25 mm		
stainless steel SUS		E3X-DA□-N	500 1,700	1.7 mm ø (0.01 mm ø)				
		E3X-MDA	350 J.1.100	1.7 mm ø (0.1 mm ø)				
		E3X-NA□(V)	700	1.7 mm ø (0.03 mm ø)				
		E3X-NADF	210	1.7 mm ø (0.4 mm ø)				

\*1. Sensing distance based an white paper.

\*2. Indicates values for standard mode.

\*3. For continuous operation, us the products within the temperature ranging from -40°C to 130°C.

\*4. Indicates the heat resistant temperature at the fiber tip.

\*5. Teflon is a registered trademark of the Dupont Company and the Mitsui Dupont Chemical Company for their fluoride resin.

\*6. Longer sensing distance by using the lens unit E39-F1.

#### Diffuse reflective fiber unit

High resolution mode Super long-distance mode Standard mode

ł

			Red light							
Features	Shape	Applicable Amplifier Unit	Sensing distance (mm) <sup>*1</sup>	Standard object <sup>*2</sup> (min. sensing object: Gold wire)	Model	Permissible bending radius				
Resists 150°C <sup>*3</sup> ; fiber sheath ma- terial: fluorine resin (operating ambient temper- ature: -40°C to 150°C) Free-cut	M6 screw	E3X-DA□-S	400 230 72	200x200 (0.005 mm ø)	E32-ED51	35 mm				
		E3X-DA⊡-N	230 100	200x200 (0.01 mm ø)						
		E3X-MDA	230 165 72	100x100 (0.005 mm ø)						
		E3X-NA□(V)	120	150x150 (0.03 mm ø)						
		E3X-NA□F	40	50x50 (0.03 mm ø)						

\*1. Sensing distance based an white paper.

\*2. Indicates values for standard mode.

\*3. For continius operation use the product within a temperature range of -40° to 130°C.

\*4. Indicates the heat-resistant temperature at the fiber tip.

				High resolution mode     Super long-distance mode     Red light	Standard mode		
Features	Shape	Applicable Amplifier Unit	Sensing distance (mm)	<sup>1</sup> Standard object <sup>*2</sup> (min. sensing object: Gold wire)	Model	Permissible bending radius	
Resists 200°C <sup>*4</sup> ; fiber sheath ma- terial: fluorine resin (operating ambient temper- ature: -40°C to 200°C)	M6 screw	E3X-DA□-S	150 90 27	200x200 (0.005 mm ø)	E32-D81R-S E32-D81R	10 mm	
		E3X-DA□-N	120 90 30	200x200 (0.01 mm ø)			
		E3X-MDA	□90 ■63 □27	100x100 (0.005 mm ø)			
Resists 350°C <sup>*4</sup> ; fiber sheath ma- terial: stainless steel (operating ambient temper-	www.anananananananananananananananananan	E3X-DA□-S	150 90 27	200×200 (0.005 mm ø)	E32-D61-S <u>NEW</u>	25 mm	
ature: –60°C to 350°C)		E3X-MDA	□ 90 ■ 60 □ 27				
300°C Operating ambient temper- ature: -40 to +300°C Fiber	www.amaanaanaa M6 screw	E3X-DA⊡-N	120 90 30	200x200 (0.01 mm ø)	E32-D61 <u>NEW</u>		
SUS		E3X-NA□(V)	45	100x100 (0.03 mm ø)	-		
		E3X-NA□F	15	25x25 (0.03 mm ø)			
400°C Operating ambient temper- ature: -40 to +400°C Fiber sheath material:	M4 screw 1.25-mm ø	E3X-DA□-N	■ 80 ■ 60 』20	100x100 (0.01 mm ø)	E32-D73	25 mm	
SUS		E3X-NA□(V)	30	50x50 (0.03 mm ø)			
		E3X-NA⊡F	10	25x25 (0.03 mm ø)			
Resists 400°C <sup>*4</sup> ; fiber sheath ma- terial: stainless steel (operating ambiant tompor		E3X-DA□-S	100 60 18	200x200 (0.005 mm ø)	E32-D73-S <u>NEW</u>		
ature: -40°C to 400°C)		E3X-MDA	□ 60 ■ 40 □ 18				

\*1. Sensing distance based an white paper.

\*2. Indicates values for standard mode.

\*3. For continius operation use the product within a temperature range of -40° to 130°C.

\*4. Indicates the heat-resistant temperature at the fiber tip.

## Grooved

### Throughbeam fiber unit

						High	resolution mode er long-distance mode en light	Standard mode Super high-speed mode Red light		
Features	Shape	Applicable Amplifier Unit	Sensin (Paren Lens U	g distan theses: ' Init)	ice (mm) With E3	) <sup>*1</sup> 9-F1	Standard ob- ject <sup>*2</sup> (min. sensing object) (Parentheses: Opaque object)	Model	Permissible bending radius	
Suitable for film sheet detection; no optical axis ad- justment re- quired; easy to mount Free-cut		E3X-DA□-S	∎10 ∎10 ∎10				4.0 mm ø (0.1 mm ø)	E32-G14	25 mm	
		E3X-DAG□-S E3X-DAB□-S	∎10 ∎10 ∎10							
		E3X-DA□-N	10 10 10				4.0 mm ø (2.0 mm ø)			
		E3X-DAB#-N	10 10 10							
		E3X-DAH□-N	10 10 10							
		E3X-MDA	∎10 ∎10 ∎10				4.0 mm ø (0.1 mm ø)			
		E3X-NA□(V)	10							
		E3X-NAG	10							
		E3X-NA□F	10				4.0.0 mm ø (1.0 mm ø)			

## Narrow Vision Field

Throughtbeam fiber unit

			Higt	h resolution mode per long-distance mode d light	Stands	ard mode high-speed mode
Features	Shape	Applicable Amplifier Unit	Sensing distance (mm) <sup>*1</sup> (Parentheses: With E39-F1 Lens Unit)	Standard ob- ject <sup>*2</sup> (min. sensing object) (Parentheses: Opaque object)	Model	Permissible bending radius
Suitable for de- tecting wafers Free-cut	d d 3-mm ø	E3X-DA S	500 2,500	1.7 mm ø (0.1 mm ø)	E32-T22S	25 mm
		E3X-DA□-N	2,300 1,900 700	1.7 mm ø (0.01 mm ø)		
		E3X-MDA	1,600 1,250 500	1.7 mm ø (0.1 mm ø)	1	
		E3X-NA□(V) F3X-NA□F	1,000	1.7 mm ø (0.5 mm ø)	-	
			300			
Side-view; suit- able for detecting wafers	3.5 x 3-mm ø + + -	E3X-DA□-S	350 J.750	2 mm ø (0.1 mm ø)	E32-T24S	10 mm
		E3X-DA□-N	1,700 1,300	2 mm ø (0.01 mm ø)	-	
		E3X-MDA	1,100 870 350	2 mm ø (0.1 mm ø)	1	
		E3X-NA□(V)	700	2.0 mm ø (0.03 mm ø)	-	
		E3X-NA□F	210	2.0 mm ø (0.5 mm ø)	1	

## Limited-reflective

### Diffuse reflective fiber units

				High	resolution mode er long-distance mode light	Stand Stand	ard mode high-speed mode
Features	Shape	Applicable Amplifier Unit	Sensing distance (mr	n) <sup>*1</sup>	Standard ob- ject <sup>*2</sup> (min. sens- ing object: Gold wire)	Model	Permissible bending radius
Suitable for posi- tioning of crystal glass Free-cut	<u> </u>	E3X-DA <sup>-</sup> S	0 to 15 0 to 15 0 to 15		100x100 Soda glass with reflection factor of 7%	E32-L16 <u>NEW</u>	25 mm
		L3X-DA#-N	I0 to 15 I0 to 15 I0 to 15				
		E3X-MDA	□0 to 15 ■0 to 15 □0 to 15				
		E3X-NA#(V)	0 to 15				
		E3X-NA#F	0 to 13		-		
Suitable for posi- tioning of crystal glass Free-cut	<u>†                                    </u>	E3X-DA□-S	I4 to 12 I4 to 12 I4 to 12			E32-L56E1 E32-L56E2	35 mm
		E3X-DA⊡-N	4 to 12           4 to 12           4 to 12           4 to 12		_		
		E3X-MDA	I4 to 12 I4 to 12 I4 to 12				
		E3X-NA□(V)	4 to 12				
		E3X-NA□F	4 to 12				
Suitable for posi- tioning of crystal glass Heat resists up to	↑ 	E3X-DA□-S	15 to 18 ∎5 to 18 ∎5 to 18		100x100 Soda glass with reflection factor of 7%	E32-L66 <b>NEW</b>	25 mm
300°C Free-cut		E3X-DA#-N	┃5 to 18 ┃5 to 18 ┃5 to 18				
		E3X-MDA	15 to 18 15 to 18 15 to 18				
		E3X-NA#(V)	15 to 18				
		E3X-NA#F	7 to 14				

				High resolution mode     Super long-distance mode     Red light	Standa	ard mode high-speed mode
Features	Shape	Applicable Amplifier Unit	Sensing distance (mm	) <sup>*1</sup> Standard ob- ject <sup>*2</sup> (min. sens- ing object: Gold wire)	Model	Permissible bending radius
Siutable for crystal glass detection Thin and compact type	<u>†</u>	E3X-DA	10 to 4 10 to 4 10 to 4	25x25 (0.005 mm ø)	E32-L24S <b>NEW</b>	10 mm
Free-cut		E3X-DA#-N				
		E3X-MDA	I0 to 4 I0 to 4 I0 to 4			
		E3X-NA#(V)	0 to 4			
		E3X-NA#F	0 to 4	25x25		
Detects wafers and small differences in height; (operating ambient tempera-		E3X-DA□-S	4±2  4±2  4±2	25x25 (0.005 mm ø)	E32-L24L	10 mm
ture: -40°C to 105°C); degree of protection: IEC60529 IP50		E3X-DA□-N	■4 ±2 ■4 ±2 ■4 ±2	25x25 (0.01 mm ø)		
Free-cut		E3X-MDA	4±2  4±2  4±2	25x25 (0.005 mm ø)		
		E3X-NA□(V)	14 ± 2	25x25 (0.015 mm ø)		
		E3X-NA□F	14 ± 2	25x25 (0.03 mm ø)		
		E3X-DA□-S	7.2±1.8  7.2±1.8  7.2±1.8	25x25 (0.005 mm ø)	E32-L25L	10 mm
		E3X-DA□-N	<b>1</b> 7.2 ±1.8 <b>1</b> 7.2 ±1.8 <b>1</b> 7.2 ±1.8	25x25 (0.01 mm ø)	-	
		E3X-MDA	7.2±1.8  7.2±1.8  7.2±1.8	25x25 (0.005 mm ø)		
		E3X-NA□(V)	7.2±1.8	25x25 (0.015 mm ø)		
		E3X-NA□F	7.2±1.8	25x25 (0.03 mm ø)	1	

				High resolution mode Super long-distance mode Red light	Standa	ard mode high-speed mode
Features	Shape	Applicable Amplifier Unit	Sensing distance (mm	n) <sup>*1</sup> Standard ob- ject <sup>*2</sup> (min. sens- ing object: Gold wire)		Permissible bending radius
Detects wafers and small differences in height; degree of protection: IEC60529 IP50 Free-cut		E3X-DA□-S	13.3 13.3 13.3	25x25 (0.005 mm ø)	E32-L25	25 mm
		E3X-DAD-N	3.3  3.3  3.3	25x25 (0.01 mm ø)		
		E3X-MDA	13.3 13.3 13.3	25x25 (0.005 mm ø)		
		E3X-NA□(V)	13.3	25x25 (0.015 mm ø)		
		E3X-NA□F	13.3	25 x 25 (0.03 mm ø)		
	Ŷ	E3X-DA□-S	13.3 13.3 13.3	25x25 (0.005 mm ø)	E32-L25A	25 mm
		E3X-DAD-N	3.3  3.3  3.3	25x25 (0.01 mm ø)	-	
		E3X-MDA	13.3 13.3 13.3	25x25 (0.005 mm ø)		
		E3X-NA□(V)	13.3	25x25 (0.015 mm ø)		
		E3X-NADF	13.3	25x25 (0.03 mm ø)		

\*1. Sensing distance based an white paper.\*2. Indicates values for standard mode.

E32

## Fluid-level Detection Fiber Units

### Diffuse reflective fiber units

Features	Shape	Applicable Amplifier Unit	Sensing distance (mm) <sup>*1</sup>	Standard object <sup>*2</sup> (min. sensing object: Gold wire)	Model	Permissible bending radius
Fluid contact type:		E3X-DA□-S		Pure water at	E32-D82F1	40 mm
L 150 mm 350 mm	Ĥ	DA□-N		25°C	E32-D82F2	
(two types); (operat-	Н	E3X-MDA				
ing ambient temper-	L L	NA□(V				
ature: -40°C to 200°C)	↑ L V	NA□F				
Tube-mounting type; Light ON when fluid is present; min- imal influence from bubbles and water drops Free-cut		E3X-DA□-S	Applicable tube: FEP, transparent		E32-A01	4 mm
		DA□-N	tube,. 3.2, 6.4, 9.5 mm ø, wall			
		E3X-MDA				
Tube-mounting	® 8	E3X-DA□-S	Applicable tube: FEP, transparent		E32-A02	
type; light ON when		DA□-N	tube,. 6- to 13 mm ø, wall thick-			
imal influence from bubbles and water drops Free-cut		E3X-MDA	ness 1mm			
Tube-mounting	<b>#</b>	E3X-DA□-S	Applicable tube: FEP, transparent		E32-L25T	10 mm
type; dense mount-		DA□-N	tube,. 8- to 10 mm ø, wall thick-			
differences of 4 mm		E3X-MDA				
Free-cut		NA□(V)				
	"	NA□F				
Teflon <sup>*3</sup> -covered Tube-mounting type; unlimited tube diameter; minimal influence from bub- bles and water drops		E3X-DA□-S E3X-MDA	Applicable tube: Transparent tube Tube diameter: No restriction (Tube must be FEP or material with equivalent transparency)		E32-D36F	4 mm
Free-cut						

\*1. Sensing distance based an white paper.

\*2. Indicates values for standard mode.

\*3. Teflon is a registered trademark of Dupont Company and Mitsui Chemical Company for fluorine resin.

## Mapping sensors

### Diffuse reflective fiber units

			Hig	h resolution mode per long-distance mode	Standa	ard mode high-speed mode
Features	Shape	Applicable Amplifier Unit	Sensing distance (mm) <sup>*1</sup>	Standard object <sup>*2</sup> (min. sensing object: Gold wire)	Model	Permissible bending radius
Super-narrow vision field; side-view; opening	3-mm ø → +	E3X-DA□-S	1,150 250	2 mm ø (0.1 mm ø)	E32-A03	1 mm
angle: 1.5°; simple adjust- ment Free-cut		DAD-N	<b>1,100</b> <b>890</b> <b>500</b>	2 mm ø (0.01 mm ø)		
		E3X-MDA	<b>580 250</b>	2 mm ø (0.1 mm ø)		
		NA□(V)				
		NA□F				

E32

			Hig	h resolution mode per long-distance mode	Standa	ard mode high-speed mode
Features	Shape	Applicable Amplifier Unit	Sensing distance (mm) <sup>*1</sup>	Standard object <sup>*2</sup> (min. sensing object: Gold wire)	Model	Permissible bending radius
Super-narrow vision field; small; side-view; opening angle: 3°; simple adjust- ment Free-cut	2-mm ø → [] → []	E3X-DA□-S	460 340 100	1.2 mm ø (0.1 mm ø)	E32-A04	10 mm
		DAD-N	440 340 170	1.2 mm ø (0.01 mm ø)		
		E3X-MDA	300 220 100	1.2 mm ø (0.1 mm ø)		
		NA□(V)				
		NA□F				

\*1. Sensing distance based an white paper.\*2. Indicates values for standard mode.

## Retroreflective

### Diffuse reflective fiber

			H S R	ligh resolution mode uper long-distance mode red light	Standard	l mode gh-speed mode
Features	Shape	Applicable Amplifier Unit	Sensing distance (mm) <sup>*1</sup>	Standard object <sup>2</sup> (min. sensing object: Gold wire)	Model	Permissible bending radius
Opaque object detection Free-cut	M6 screw Reflector E39-R3	E3X-DA□-S	10 to 250 10 to 250 10 to 250 10 to 250	35 mm ø (0.1 mm ø)	E32-R21 + E39-R3 (Attachment)	10 mm
		E3X-DA□-N	10 to 250 10 to 2 50 10 to 2 50			
		E3X-MDA	10 to 250 10 to 250 10 to 250 10 to 250			
		E3X-NA□(V)	10 to 250	35.0 mm ø (0.3 mm ø)		
		E3X-NA□F	10 to 250	35.0 mm ø (0.5 mm ø)		
Opaque object detection	Reflector E39-R1	E3X-DA□-S	150 to 1, 150 to 1, 150 to 1, 150 to 1,	500 35 mm ø 500 (0.2 mm ø) 500	E32-R16 + E39-R1 (Attachment)	25 mm
		E3X-DA□-N	150 to 1,500 150 to 1,500 5150 to 1,500	)		
		E3X-MDA	150 to 1, 150 to 1, 150 to 1,	500 500 500		
		E3X-NA□(V)	150 to 1500	35.0 mm ø (0.6 mm ø)		
		E3X-NA□F	<b>150 to 1000</b>	35.0 mm ø (0.4 mm ø)		

\*1. Sensing distance based an white paper.

\*2. Indicates values for standard mode.

## Rating/Performance

## **Fiber Units**

### Through-beam fiber unit

Туре	application	Long distance, general	Flexible (break-resistant)	Chemica	l resistant		
Item		purpose, Thin fiber, side view	E32-T11, E32-T21, E32-T22B	E32-T12F, E32-T14F	E32-T81F		
Ambient	Operation	$-40^{\circ}$ C to $70^{\circ}$ C (with policing	$\Omega^{\circ}$ C to $Z\Omega^{\circ}$ C (with no icing or condensation)				
ture	Storage		-40° to 110°C (with no ic- ing or condensation)				
Ambient hu	umidity	Operating: 35% to 85% RH	I, Storage: 35% to 95% RH (	with no icing or condensation	on)		
Admissible bending radius		25 mm min. (10 mm min. for 1 mm dia. fiber)	4 mm min.	40 mm min.	10 mm min.		
Fiber sheath material		Black polyethylene	Vinyl chloride	Teflon (*) covered			
Protective structure		IEC 60529 IP67					

\* Teflon is a registered trademark of the Dupont Company and the Mitsui Dupont Chemical Company for their fluoride resin.

Type/application		Flexible						
Item		E32-T12R	E32-T22R	E32-T16WR	E32-T16JR E32-T16PR	E32-T24R	E32-T14LR E32-ET11R E32-ET21R	
Ambient tempera-	Ambient tempera- ture		-25°C to 55°C (with no icing or condensation)	-40° to 70°C (with no icing or condensation)				
luie	Storage	-40° to 70°C (with	-40° to 70°C (with no condensation)					
Ambient hu	umidity	Operating: 35% to	85% RH, Storage	e: 35% to 95% RH (	(with no icing or co	ndensation)		
Admissible radius	bending	1 mm min.						
Fiber sheath material		Mixed vinyl chloride	Black polyethylene	Mixed vinyl chloride Black polyethylen		Black polyethylene	Mixed vinyl chloride	
Protective structure		IEC 60529 IP67		IEC 60529 IP50		IEC 60529 IP67		

Туре	/application			Heat resistant				
		300 °C	200°C		150°C			
Item		E32-T61	E32-T84S	E32-T81R	E32-ET51	E32-T54		
Ambient tempera- ture		-40° to 300°C *1 (with no icing or con- densation)	-40° to 200°C (with no icing or con- densation)	-40° to 200°C (with no icing or con- densation)	-40° to 150°C *2 (with no incing or condensation)			
luie	Storage	-40° to 110°C (with no icing or condensation)						
Ambient hu	imidity	Operating: 35% to 85	% RH, Storage: 35% t	o 95% RH (with no icir	ig or condensation)			
Admissible bending radius		25 mm min.		10 mm min.	35 mm min.			
Fiber sheath material SUS303			Fluororesin					
Protective	structure	IEC 60529 IP67	60529 IP67					

\*1 Since the heat resistance changes depending on the fiber area, refer to the external dimensions.
 \*2 For continuous operation, use the products within a temperature range of -40°C to 130°C

Type/application		Slot Sensor	Narrow vision field	Area sensing					
Item		E32-G14	E32-T22S E32-T24S	E32-T16W	E32-T16J E32-T16 E3		E32-T16P		
Ambient tempera-	Operation	-40° to 70°C (with no icing or condensation) -25°C to 55°C (with no icing or condensation) -40° to 70°C (with no icing or condensation)		no icing or conder	icing or condensation)				
ture	Storage	-40° to 70°C (with	40° to 70°C (with no icing or condensation)						
Ambient hu	midity	Operating: 35% to	85% RH, storage	: 35% to 95% RH (	with no icing or cor	ndensation)			
Admissible radius	bending	25 mm min.		10 mm min. (25 m	nm max. for E32-T1	l6 only)			
Fiber sheath material Black Mixed chloride		Mixed vinyl chloride	Vinyl chloride (black polyethylene for E32-T16 only)						
Protective s	structure	IEC 60529 IP67		IEC 60529 IP50 (I	P67 for E32-T16 o	nly)			

Type/application		Mapping Sensor				
Item		E32-A03 E32-A04				
Ambient	Operation					
tempera- ture	Storage	-40° to 70°C (with no icing or condensation)				
Ambient humidity		Operating: 35% to 85% RH, storage: 35% to 95% RH (with no icing or condensation)				
Admissible bending radius		1 mm min. 10 mm min.				
Fiber sheath material		Black polyethylene				
Protective s	structure	IEC 60529 IP50				

## Fiber Units with Reflective Sensor

Type/application		Long distance, general	Coaxial				Flexible (resists breaking)	
		purpose, thin fiber, side view	E32-EC31	E32-EC41	E32-C42	E32-D32	E32-D11, E32-D21, E32-D21B, E32-D22B	
Differential	distance	20% max. of sensing distance	e					
Ambient	Operation							
tempera- ture	Storage	-40°C to 70°C (with no icing or condensation)						
Ambient	Operation	35% to 85%RH (with no condensation)						
humidity	Storage	35% to 95%RH (with no condensation)						
Admissible bending radius		25 mm min. (10 mm min. for 1 mm dia. fiber)	25 mm min.			4 mm min.		
Fiber sheath material		Black polyethylene Vinyl chloride					Vinyl chloride	
Protective	structure	IEC 60529 IP67						

Type/application		Flexible						
Item		E32-D12R	E32-D22R, E32-D24R	E32-D14LR, E32-ED11R	E32-ED21R			
Differential	distance	20% max. of sensing distar	nce					
Ambient	Operation							
tempera- ture	Storage	-40°C to 70°C (with no icing	-40°C to 70°C (with no icing or condensation)					
Ambient	Operation	35% to 85%RH (with no co	35% to 85%RH (with no condensation)					
humidity	Storage	35% to 95%RH (with no condensation)						
Admissible bending radius		1 mm min.						
Fiber sheath material		Mixed vinyl chloride	Black polyethylene	Mixed vinyl chloride	Black polyethylene			
Protective s	structure	IEC 60529 IP67						

Type/application		Chemical resistance	Heat resistance					
		E22 D12E	150°C	200°C	300 °C	400 °C		
Item		E32-D12F	E32-ED51	E32-D81R	E32-D61	E32-D73		
Differential	distance	20% max. of sensing	distance					
Ambient	Operation	-30°C to 70°C (with no incing or conden- sation)	-40° to 150°C *1(with no incing or conden- sation)	-40° to 200°C (with no icing or conden- sation)	-40° to 300°C *2(with no icing or conden- sation)	-40° to 400°C (with no incing or conden- sation)		
ture Storage		-30°C to 70°C (with no incing or conden- sation)	-40° to 110°C (with no icing or condensation)					
Ambient humidity		Operating: 35% to 85% RH, Storage: 35% to 95% RH (with no icing or condensation)						
Admissible bending radius		40 mm min.	35 mm min. 10 mm min.		25 mm min.			
Fiber sheath material		Teflon (*3) covered	Fluororesin		SUS			
Protective s	structure	IEC 60529 IP67						

\*1 For continuous operation, use the products within a temperature range of -40°C to 130°C
 \*2 Since the heat resistance changes depending on the fiber area, refer to the external dimensions on page AB- for details.
 \*3 Teflon is a registered trademark of the Dupont Company and the Mitsui Dupont Chemical Company for their fluoride resin.

Type/application		Retrore	eflective	Limited	Area sensing		
Item		E32-R21	E32-R16	E32-L25, E32-L25A	32-L25, E32-L25A E32-L25L, E32-L24L		
Differential distance		20% max. of sensing	distance	5% max. of sensing distance	20% max. of sens- ing distance		
Ambient	Operation	-40° to 70°C (with no icing or condensa- tion)	-25°C to 55°C (with no incing or conden- sation)	-40° to 70°C (with no icing or condensa- tion)	-40°C to 105°C * (with no incing or condensation)	-40° to 70°C (with no icing or condensa- tion)	
ture	Storage	-40° to 70°C (with no		-40°C to 95°C (with no incing or con- densation)	-40° to 70°C (with no icing or conden- sation)		
Ambient hu	umidity	Operating: 35% to 85% RH, Storage: 35% to 95% RH (with no icing or condensation)					
Admissible bending radius		10 mm min.			25 mm min.		
Fiber sheath material		Black polyethylene			Reinforced polyeth- ylene	Black polyethylene	
Protective	structure	IEC 60529 IP67	IEC 60529 IP66	IEC 60529 IP50			

 $^{\ast}~$  For continuous operation, use the products within a temperature range of -40°C to 90°C.

Тур	e/application	Limited reflective			
Item	Model	E32-L56E1/E32-L56E2			
Standard sensing object		Soda glass (SCG) having 7% reflection factor T=0.7 end face ra- dius chamfering			
Work incline	ation	2°			
Sensing position accuracy		+0.1/-0.3			
Differential distance		20% max. of sensing distance			
Ambient	Operation	0°C to 70°C *			
tempera- ture	Storage	-40° to 70°C			
Ambient	Operation	35% to 85%			
humidity	Storage	35% to 95%			
Protective structure		IEC 60529 IP40			
	Case	Aluminum			
Motorial	Cover	SPCC steel sheet			
Matellal	Lens	Glass (BK7)			
	Fiber cladding	Fluororesin			

\* +200°C for short-time use.

E32

## Flexible fiber unit

The following fibers are available as flexible type (1 week). (Up to 10 sets) Contact your trading company for the prices, delivery time and types.

## Flexible fiber (R1) type

## Throughbeam

5		
Application	Shape	Model
General purpose		E32-ET11R
General purpose		E32-ET21R
General purpose	3-mm ø	E32-T12R
Side view	3-mm ø → + +	E32-T14LR
Area sensing	- 11 mm -	E32-T16JR
Area sensing	0 0 11 mm	E32-T16PR
Area sensing	90 mm	E32-T16WR
Small fibre head	 2-mm ø	E32-T22R
Narrow vision field	 → 3-mm ø	E32-T22SR
Narrow vision field		E32-T22SR
Small fibre head	1-mm ø →	E32-T24R
Narrow vision field	3.5 x 3-mm ø.+ <b>∏</b> +	E32-T24SR
Heat resistance	M6 screw	E32-T81R
General purpose	H3 screw	E32-TC200AR
General purpose	90 mm (40 mm) (): E32TC200B4R → → → → → ↓ M4 screw 1.2-mm ø	E32-TC200B4R
General purpose	90 mm (40 mm) <sup>()</sup> : E32- TC200F4R M3 screw 0.9-mm ø	E32-TC200F4R

### Reflective model

Application	Shape	Model
Mapping Sensor	3-mm ø → 🕶	E32-A03
Coaxial fibre	M6 screw	E32-CC200R
General purpose	₩ M6 screw	E32-D12R
Side view	6-mmø + G+→	E32-D14LR
Small fibre heat	↓ 3-mm ø	E32-D22R
Side view	1-mm ø → + +	E32-D24R
Coaxial fibre		E32-D32LR
Coaxial fibre	↓ 2-mm ø	E32-D32R
Heat resisrant	 M6 screw	E32-D81R
General purpose	(): E32-90 mm (40 mm) DC200B4R M6 screw 2.5 ø <sup>†</sup>	E32-DC200B4R
General purpose	(): E32- 90 mm (40 mm) DC200B4R M6 screw 2.5 ø <sup>†</sup>	E32-DC200BR
General purpose	(): E32- DC200F4R M3 screw 1.2-mm ø	E32-DC200F4R
General purpose	(): E32- DC200F4R M3 screw 1.2-mm ø	E32-DC200FR
General purpose	M6 screw	E32-ED11R
General purpose	M3 screw	E32-ED21R
Limited reflective		E32-L24LR
Limited reflective		E32-L25LR
Liquid-level detec- tion		E32-L25TR

## Special compatibility of fiber units

### Sensing distance (Unit: mm)

Fiber type	Amplifier type	Mode	Stan- dard prod- uct	R5	R7.5	R10	R12.5
		Super- long-dis- tance	950	590	770	840	950
E32- TC200B		Stan- dard	760	470	610	670	760
		Super- high- speed	280	170	220	250	280
E32- TC200F	E3X- DA11-N	Super- long-dis- tance	250	110	250	250	250
		Stan- dard	220	100	220	220	220
		Super- high- speed	90	40	90	90	90
		Super- long-dis- tance	100	70	100	100	100
E32- DC200F		Stan- dard	80	55	80	80	80
		Super- high- speed	30	20	30	30	30

## Long fiber type

Applicable model (default type)

E32-T11L/-D11L, E32-TC200/-DC200, E32-TC200B/-DC200B, E32-TC200E/-DC200E, E32-TC200F/-DC200F, E32-TC200A4E32-T11/-D11



1 m increments in the range 6 msls20 m [l=2 m, l=5 m (E32-T11L/E32-T11/E32-TC200/E32-DC200 only) are standard products.]

### Fiber length vs. sensing distance

Through-beam fiber unit (assuming that the fiber length of 2 m is 100%)



# Reflective fiber unit (assuming that the fiber length of 2 m is 100%)





### Applicable model

E32-TC200F (tube diameter 0.9 mm) E32-TC200B, E32-DC200F (tube diameter 1.2 mm) E32-DC200B (tube diameter 2.5 mm)



Can be produced | Tolerance: ±1 mm when L≥40 mm, ±2 mm within the range 10 mm≤L≤120

when L>40 mm (L=90 mm, L=40 mm is a standard product.)

Stainless steel tube front-end or root bent type

### Applicable model

E32-TC200B, E32-TC200F, E32-DC200F

(When tube is bent at front end)

(When tube is bent at



#### Bending radius and L1, L2 dimensions (Unit: mm)

		L1		L2		SUS tube full length	
Bend- ing radi- us	Control No.	1	2	3	4	S□	
R5	A	10	15	5	10		
R7.5	В	12.5	17.5	7.5	17.5	120 may	
R10	С	15	20	10	20	120 max.	
R12.5	D	17.5	22.5	12.5	22.5		

Note: Only the products of the above dimensions can be manufactured. If the product is bent to other than the above dimension, the sleeve bender E39-F11 (option) is available.

### Type list based on bending radius and L1, L2 dimensions

(When only L1 is specified) (Unit: mm)

Bending radi- us	L1 (±1)	Model
DC	10	E32-*1C200*2-S*3A1
Ro	15	E32- <u>*1</u> C200*2-S*3A2
R7.5	12.5	E32- <u>*1</u> C200*2-S*3B1
	17.5	E32- <sup>*1</sup> C200*2-S*3B2
R10	15	E32- <u>*1</u> C200*2-S*3C1
	20	E32- <sup>*1</sup> C200*2-S*3C2
R12.5	17.5	E32- <sup>*1</sup> C200 <sup>*2</sup> -S <sup>*3</sup> D1
	22.5	E32- <sup>#1</sup> C200 <sup>#</sup> 2-S <sup>#3</sup> D2

"T" for through-beam type, "D" for reflective type. B or "F" at the end of E32-TC200B. \*1 \*2

\*3

"50" for 50 mm full length. Full length  $\leq$  120 mm

#### (If only L2 is specified) (Unit: mm)

Bending radi- us	L2 (±1)	Model
R5	5	E32-*1C200*2-S*3A3
	10	E32-*1C200*2-S*3A4
R7.5	7.5	E32-*1C200*2-S*3B3
	17.5	E32-*1C200*2-S*3B4
<b>P10</b>	10	E32-*1C200*2-S*3C3
RIU	20	E32-*1C200*2-S*3C4
R12.5	12.5	E32-*1C200*2-S*3D3
	22.5	E32-*1C200*2-S*3D4

"T" for through-beam type, "D" for reflective type. B or "F" at the end of E32-TC200B. \*2

\*3

"50" for 50 mm full length. Full length  $\leq$  120 mm

#### (When L1 and L2 are both specified) (Unit: mm)

Bending radi- us	L1 (±1)	L2 (±1)	Model
R5	10	5	E32-*1C200*2-A13
	10	10	E32-*1C200*2-A14
	15	5	E32-*1C200*2-A23
	15	10	E32-*1C200*2-A24
R7.5	12.5	7.5	E32-*1C200*2-B13
	12.5	17.5	E32-*1C200*2-B14
	17.5	7.5	E32-*1C200*2-B23
	17.5	17.5	E32-*1C200*2-B24
R10	15	10	E32-*1C200*2-C13
	15	20	E32-*1C200*2-C14
	20	10	E32-*1C200*2-C23
	20	20	E32-*1C200*2-C24
R12.5	17.5	12.5	E32-*1C200*2-D13
	17.5	22.5	E32-*1C200*2-D14
	22.5	12.5	E32-*1C200*2-D23
	22.5	22.5	E32-*1C200*2-D24

"T" for through-beam type, "D" for reflective type. B or "F" at the end of E32-TC200B.

\*2

## Precautions

## Fiber Units

Installation

### **Tightening Force**

The tightening force applied to the Fiber Unit should be as follows:

Screw-mounting Model Cylindrical Model



Fiber Units	Clamping torque
M3/M4 screw	0.78 Nm max.
M6 screw/6-mm dia. column	0.98 Nm max.
1.5-mm dia. column	0.2 Nm max.
2-mm dia./3-mm dia. column	0.29 Nm max.
E32-T12F 5-mm dia. Teflon model	0.78 Nm max.
E32-D12F 6-mm dia. Teflon model	
E32-T16	0.49 Nm max.
E32-R21	0.59 Nm max.
E32-M21	0.49 Nm max. for up to 5 mm from front end, 0.78 Nm max. for more than 5 mm from front end
E32-L25A	0.78 Nm max.
E32-T16P E32-T16PR E32-T24S E32-L24L E32-L25L E32-T16J E32-T16JR	0.29 Nm max.
E32-T16W E32-T16WR	0.3 Nm max.

Use a proper-sized wrench.



### Fiber Connection and Disconnection

The E3X Amplifier Unit has a lock button. Connect or disconnect the fibers to or from the E3X Amplifier Unit using the following procedures:

### 1. Connection

Open the protective cover, insert the fibers according to the fiber insertion marks on the side of the Amplifier Unit, and lower the lock button.



### 2. Disconnection

Remove the protective cover and raise the lock button to pull out the fiber.



# Note:To maintain the fiber properties, confirm that the lock is released before removing the fiber.

3. Precautions for Fiber Connection/Disconnection

Be sure to lock or unlock the lock button within an ambient temperature range between -10°C and 40°C.

### **Cutting Fiber**

- Insert a fiber into the Fiber Cutter and determine the length of the fiber to be cut.
- Press down the Fiber Cutter in a single stroke to cut the fiber.
- The cutting holes cannot be used twice. If the same hole is used twice, the cutting face of the fiber will be rough and the sensing distance will be reduced. Always use an unused hole.
- Cut a thin fiber as follows:



32

### Connection

- Do not strain the fiber unit, e.g. do not apply tensile or compression force. (Within 9.8 Nm or 29.4 Nm) Use special care since the fiber is thin.
- The bending radius of the fiber unit should exceed the admissible bending radius given in "Type/standard price" and "Ratings/performance".
- Do not bend the edge of the fiber units (excluding the E32-T□R and E32-D□R).



• Do not apply excess force on the fiber units.



• The fiber head could be break from excessive vibration. To prevent this, the following is applied:



### E39-F11 Sleeve Bender

- The bending radius of the stainless steel tube should be as large as possible. The smaller the bending radius becomes, the shorter the sensing distance will be.
- Insert the tip of the stainless steel tube to the sleeve bender and bend the stainless steel tube slowly along the curve of the sleeve bender (refer to the figure).



Do not bend here.

### Heat-resistant fibers (E32-D51, E32-T51)

- The bending radius should be 35 mm up.
- The fiber connector E39-F10 cannot be used for extension.
- +130 max. for continuous operation at high temperature. The upper limit of the short-time operable temperature is +150

#### E32-T14/E32-G14

The presence of a reflective object at the front ends of the lenses may place the unit in an incident state. In this case, apply the supplied black seals to the front ends of the lenses.

### Wafer sensor (E32-L25 (A))

- Insert the fiber with a white line into the emission side of the amplifier.
- When installing the sensor head, tighten it to the 0.78Nm torgue.
- · Do not expose the sensor to water.

### Supplied slit for E32-T16

When using the supplied slit, peel off the back paper and apply it along the outline of the sensing surface. For use at 45 mm or less, always fit a slit of 0.5 mm width.

Example E32-T16 sensing head

Sticke



#### E32-M21

Set the four fibers at a sufficient distance to avoid interfering with each other.

#### Adjustment

#### E32-G14

Because of a short sensing distance, the incident level becomes excessive, disabling "without-work teaching". Use with/without-work teaching.

#### Accessories

#### Use of E39-R3 Reflector

- When using an adhesive tape on the rear face, apply it after washing off oil, dust, etc. with detergent from the place of application. The reflector cannot be installed if there remains oil, etc.
- 2. The E39-R3 cannot be used in places where it is exposed to oil or chemicals.

#### **Protective Spiral Tubes**

1. Insert a fiber to the protective spiral tube from the head connector side (screwed) of the tube.



2. Push the fiber into the protective spiral tube. The tube should be straight so that the fiber is not twisted when inserted. Then turn the end cap of the spiral tube.

max

10mr



3. Secure the protective spiral tube at a suitable place with the attached nut.



4. Use the attached saddle to secure the end cap of the protective spiral tube. To secure the protective spiral tube at a position other than the end cap, apply tape to the tube so that the portion becomes thicker in diameter.



E39-F10 Fiber Connector Fit the connector in the following procedure.



• The fiber units should be as close as possible when they are connected. Sensing distance will be reduced by approximately 25% when fibers are connected.

Only 2.2 mm dia. fibers can be connected.

## For E3X-DA-N

### Operating Instructions Sticker E39-Y1

- Apply this seal next to the sensor.
- (1 English and 1 Japanese stickers per set)
- Material: (Front) Paper, (rear) adhesive tape

## Japanese Sticker







E32

## Dimensions

### General purpose




E32





\* 1. ABS \* 2. The Mounting Bracket can also be used on side A.

#### E32\_T16P E32\_T16PR

CAD file E32\_T01



#### **Diffuse reflective**







10±0.2

### Small fiber head







#### Fiber for Robot Application R4

#### Throughbeam









#### Chemical resistant





E32-T81F-S



#### **Diffuse reflective**





\* 1. SUS303 stainless steel
\* 3. Fiber length 10 m and more becomes 6-diameter.
\* 4. Fiber length 10 m and more becomes 10-diameter.



# Narrow Vision Field





#### Limited-reflective



#### E32-L24L





#### E32-L25L

CAD file E32\_L02



#### E32-L56E1 E32-L56E2

CAD file E32\_76



# Fluid-level Detection Fiber Units





E32

#### E32-D82F1 E32-D82F2







## Mapping sensors

## Diffuse reflective

E32-A03



E32-A04





# Fluid level sensor (contact type)

# E32-D82F

# High-accuracy detection of fluid level in washing tank.

- Uses Teflon (PFA) with excellent chemical and oil resistance.
- Capable of detecting high-temperature fluids such as sulfuric acid in a wafer washing tank. (-40 to +200°C)
- Achieves a high repetition precision of 0.5 mm (in pure water).
- Employs a dripping prevention mechanism.

# Ordering Information

#### Fiber Units

Sensor type	Shape	Model	Remarks
		E32-D82F1	Length of no-bending section: 150 mm from tip
Dinuse-renective		E32-D82F2	Length of no-bending section: 350 mm from tip

# Applicable amplifier unit

Model	
E3X-DA-N	
E3X-NA	

# Rating/performance

Sensor type		Sensor type	Diffuse-r	eflective	
Item	tem Model		E32-D82F1	E32-D82F2	
Standa	ard sen	sing object	Pure water at 25°C		
Differe	ntial dis	stance	3 mm max.		
Repeti	tion pre	ecision	0.5 mm or less		
Permis object	ssible ai inclinat	ngle of detection ion	±10° or less		
Perim- eter	Teflon 1.5 m	section within of fiber tip*1	Operating: -40 to +200°C, s (with no icing or condensat	Storage: -40°C to +85°C ion)	
Tem- pera- ture above		other than the	Operating/storage: -40 to +85°C (no ice formation or condensation)		
Ambie	nt humi	dity	Operating/storage: 35 to 85% RH		
Periph	eral pre	essure	Operating: -50 kPa to 500 l	«Ра	
Admis (10% ι	sible be under fl	ending radius uid level)	40 mm or higher (25 mm for plastic fiber section)		
average	)	Length of no- bending section	150 mm from tip	350 mm from tip	
		Sensor case	Teflon (PFA)		
Material Fiber cladding		Fiber cladding	Black polyethylene		
Connector		Connector	Brass-nickel coating		
Protective structure		ucture	IEC Standard IP68*2		
Weight (Packed state)		ed state)	Approx. 75 g		
Accessories			Fiber cutter		

\*1. Teflon is a registered trademark of Dupont Company and Mitsui Dupont Chemical Company for their fluoride resin.

\*2. Only applies to Teflon section; the standard requires no bubbling when air at 98 kPa is injected for 30 seconds at a depth of 100 mm in water.

# Principle of operation



- In air, the difference between the index of refraction of the Teflon section and that of air is larger, and the light is reflected by the detected surface and returns to the light receiver.
- In the fluid, there is almost no difference between the index of refraction of the Teflon section and that of the fluid, and the light radiates into the fluid.



# Operation

#### Teaching type

#### 1. Using teaching without work

Perform teaching with the tip of the fiber unit in the fluid. (The sensitivity is set to the top 10% of the received light intensity in fluid for stronger performance with respect to fluctuations in received light intensity due to fluid leakage, and thus teaching without work for high viscosity fluids is effective.)

#### Sensitivity control type

### 2. Using teaching with/without work

Perform teaching after the object has been removed from the fluid, and then repeat teaching with the object in the fluid. (Teaching with/without work is effective for fluids in which bubbles form at high temperature.)

Note: If set to the maximum sensitivity with the object removed from the fluid, detection of the fluid will no longer be possible.

Sequence	Detection state	Sensitivity adjuster	Indicate	or state	Adjustment procedure
1			Green O OFF	Red OFF	Determine the position A at which the incident light indicator lamp (red) illuminates as the sensitivity control is gradually increased from the minimum setting after the object has been removed from the fluid.
2			Green O OFF	Red OFF	<ul> <li>If the red indicator lamp illuminates at the maximum sensitivity setting, gradually decrease the sensitivity control from the maximum setting with the object in the fluid, and determine the position B at which the incident light indicator lamp (red) goes off.</li> <li>If the red indicator lamp goes off at the maximum sensitivity</li> </ul>
3		- (B) 1 8	Green	Red OFF	Set the sensitivity control to C midway between A and B. At this time, verify that the stability indicator lamp (green) illuminates both with and without fluid.

# Precautions

#### Correct Use

Installation

- Use the no-bending section to secure the fiber unit. If the fiber unit is secured without using the no-bending section, the fluid level detection position may shift.
- Influences from the sides or bottom may interfere with detection. In that case, remove to a distance that is not subject to these influences, or apply a black coating to the sides and bottom.
- If you need to use the system in a dangerous location, use only the fiber unit in the dangerous location and place the amplifier unit in a safe location.

#### • For adjustment

#### About the fluid level detection position

The fluid level detection position is located 5.2±2 mm from the tip of the Teflon section (see the diagram at right). The fluid level detection



position will vary depending on the surface tension of the fluid and the dampness of the detection position of the fiber unit.

#### Miscellaneous

- Operation will not be stable in the following situations. (1) Bubbles adhere to the cone of the detector head. (2) Solutes have precipitated onto the cone of the detector head. (3) The fluid has a high viscosity.
- Some fluids such as those of a milky-white color may not permit detection.
- Take care not to strike the tip with any object. A damaged or deformed detector head may cause unstable operation.

# Dimensions (Unit: mm)



E32-D82F

# Fluid level sensor (fiber pipe type)

# E32-L25T

# For installation of thin pipe (thickness of 10 mm) that can be used even in combustible atmospheres

- Easy post-installation on unit or pipe using band.
- Affordable pricing makes a big contribution to cost reduction when upgrading equipment.
- Thin pipe of thickness = 10 mm. Contact mounting is possible to enable detection of level differences to a minimum of 4 mm.
- Can also be used in combustible atmospheres.\* Plastic is used in the lens, unit case, and fiber coating. Avoid contact with solvents as these will cause corrosion and deterioration



# **Ordering Information**

(clouding)

#### **Fiber Units** Applicable amplifier unit Sensor type Shape Model Model E3X-DA-N E3X-NA Reflective model E32-L25T

# Rating/performance

Sensing method	Reflective model		
Item Model	E32-L25T		
Clamping pipe (outer diameter)	Transparent pipe, 8 mm to 10 mm dia. (6 mm to 8 mm inner diameter)*1		
Applicable pipe material	Transparent pipe (FEP or with equivalent transparency)		
Sensing object	Fluid *2		
Repetition precision	1 mm max.		
Ambient temperature	Operating/storage: -40 to +70°C (no ice formation or condensation)		
Ambient humidity	Operating: 35% to 85% RH, Storage: 35% to 95% RH (with no icing or condensation)		
Permissible bending radius	10 mm min.		
Sensors	Polycarbonate		
Fiber	Plastic (polyethylene coating)		
Protective structure IEC 60529 IP50			
Weight (Packed state) Approx. 10 g			
Accessories Band, anti-reflection sheet, fiber cutter			

The E32-L25T6 for a 6 mm dia. transparent pipe is also available. The model type is E32-L25T6.
 When using an opaque fluid, test detection with the unit before using.

E32-L25T

# Principle of operation

#### No fluid

If no detection fluid, light state.



# Precautions

#### **Correct Use**

#### Installation

 If only the Fiber Unit is installed, proceed according to the following basic procedure.



• Detection of level differences to a minimum of 4 mm is possible with the following installations.



- Do not expose the fiber unit to undo forces such as pulling or compression (no more than 0.1 Nm).
- The bending radius of the fiber unit should be no less than the allowed bending radius (both rated and performance).

#### Fluid

If there is detection fluid, set so that dark state is effective.



- When securing with the band, take care that the fiber is not deformed.
- If an opaque pipe is used, this may result into incorrect operation.
- Water drops, air bubbles, or clouding in the pipe may cause incorrect operation.
- If the background exerts an effect, use the anti-reflection sheet (accessory) (see the diagram below). The anti-reflection sheet also serves to prevent shifting due to fiber unit vibration.



#### Miscellaneous

Polycarbonate is used in the case. Do not allow contact with chemicals such as alkalis, aromatic hydrocarbon, or chloro-aliphatic hydrocarbon, as these will dissolve the case.



# Dimensions (Unit: mm)

# Vacuum Sensor

- The 4-CH multi-flange contributes to conserve vacuum chamber space.
- One-touch fiber installation significantly reduces man-hours (4-CH flange).
- The fiber unit for outside can be freely cut on both ends, thus avoiding messy routing.
- A screw-type 1-CH flange is also available.
- Heat-resistant vacuum fiber is also available for high-temperature environments.



# Configuration (typical example)



# **Ordering Information**

# Sensors

# Flanges

Shape	ltem	Model
	4-CH flange	E32-VF4
S	1-CH flange	E32-VF1

#### Vacuum Fibers

Shape	ltem	Model *
$\bigcirc$	Through- beam, straight model	E32-T51V 1M
	Through- beam, L-shaped model	E32-T54V 1M
R	Through- beam, Heat- resistant model	E32-T84SV 1M

\* A 0.5-m type is also available. Please inquire for more information.

#### Fiber Unit for Outside

Shape	ltem	Model
$\bigcirc$	General	E32-T10V 2M

# Accessories (Order Separately) Mounting Brackets

Shape	Model	Quantity	Remarks
Re	E39-L54V	2	Can be used with the E32-T54V.

# Rating/Performance

## Flanges

Number of channels		4	1 CH
Item	Model	E32-VF4	E32-VF1
Leakage		1 x 10-10 Pam <sup>3</sup> /s or	less
Ambient temperature		Operating/storage: -25 to +55°C	
Material		Aluminum (A5056)	Stainless steel (SUS304) Aluminum (A5056)
Flange seal material		Fluoroelastomer (Viton)	
Weight (Packed state)		Approx. 280 g	Approx. 240 g

### Lens Unit

Shape	Model	Quantity	Remarks
6	E39-F1V	2	Long distance lens unit: Can be used with the E32- T51V and E32-T54V.

### Fiber Unit for Outside

	Sensor type	Fiber Unit for Outside	
Item Model		E32-T10V	
Standard length		2 m (free cutting allowed)	
Ambien	t temperature	Operating/storage: -25 to +70°C	
Permissible bending radius		25 mm min.	
Weight (Packed state)		Approx. 170 g	
	Core	Acrylics	
Mate-	Sheath	Fluororesin	
	Protection tube	Black polyethylene	

### Vacuum Fibers

		Sensor type	Vacuum-side fiber transmission type			
Item Model			E32-T51V	E32-T54V	E32-T84SV	
Stand	ard length		1 m (no free cutting)			
Sen		Super long- distance mode:	250 mm	200 mm	600mm	
sing dis-	F3X-DA-N	Standard mode:	200 mm	130mm	480mm	
tan- ce	Londra	Super high- speed mode:	70mm	50 mm	180mm	
	When using the E3X-NA		100 mm	65mm	250 mm	
Ambient temperature			Operating/storage: -25	Operating/storage: - 25 to +200°C		
Admis	sible bending radius	6	30 mm min.	25 mm min.		
Weigl	nt (Packed state)		Approx. 180 g	Approx. 170 g	Approx. 180 g	
	Core		Quartz	Optical glass		
Mo	Sheath		Fluororesin		Optical glass	
Ma- terial	Protection tube		Fluororesin		Stainless steel (SUS304)	
	Fiber head/Connec	tion tube	Aluminum (A5056)•Stainless steel (SUS304)			

# Lens Unit

		Sensor type	Long-Distance Lens Units			
Item		Model	E39	E39-F1V		
Applica	able Fiber		E32-T51V	E32-T54V		
Sens- ing		Super-long-dis- tance mode:	1280mm	630mm		
	E3X-DA-N	Standard mode:	1000mm	500 mm		
dis- tance		Super-high- speed mode:	360mm	250 mm		
	When using the E	3X-NA	600mm	390mm		
Ambie	nt temperature		Operating/storage: -25 to +120°C			
Weight (Packed state)			Approx. 5 g			
Mate-	Housing		Aluminum (A5056)			
rial	Lens		Optical glass			

## **Precautions**

Important

### Mounting

Cleaning

Although Flanges, Vacuum Fibers, and Lens Units are cleaned before shipping, clean them with alcohol before use in high-vacuum chambers to make sure there is no foreign matter on them.

#### Pulling and compression

Do not expose the fiber unit to pulling, compression, or other undo force (29.4 N or less).

# Dimensions (Unit: mm)

#### Sensors Flanges

Flanges





Note: 1 . Set the O-Ring V40 to come to the wall of the vacuum chamber on the atmosphere side. 2 . Mounting hole:38±0.5 mm

# Miscellaneous Application

This vacuum-proof fiber unit is used to detect various types of work in a high-vacuum and 120°C (in parts 200°C) high-temperature chamber (vacuum chamber).

CAD file

E32\_64



Accessories (Order Separately)

Accessories for E32

**E32** 

#### Lens Unit

Shape	Application	Name	Model	Quantity	Applicable Fiber	Beam spot characteristic
SP SP	Increased sens- ing distance	Long dis- tance lens units	E39-F1	A total of two pcs.:		E39-F3A+E32-C42
62 g 2	Conversion of detection direc- tion into side view	side view unit	E39-F2	for emit- ter and receiver	E32-T11L E32-TC200 E32- T11R E32-T11	Fiber B32-C42 d: Focal distance
	Conversion of through-beam model into long distance reflec- tive model	Lens- equipped re- flective Unit	E39-F3	One set	E32-T61 E32-T81R	
	Conversion of through-beam model into side view reflective model	Reflective side view conversion attachment	E39-F5	1	E32-TC200A	0 4 8 12 16 20 length I (mm)
	Detection at 0.1 to 0.6 mm dia. small spot Detection at 0.5 to 1 mm dia.	Small spot lens unit (variable)	E39-F3A	1	E32-C42 (3 mm dia.) E32-D32 (3 mm dia.)	Beam spot characteristic
	Focal length 7 mm Detection at 0.1 mm dia. spot	Small spot	E39-F3A-5	1	E32-EC41	E39-F3A+E32-D32
	Detection at 0.5 mm dia. spot in 7 mm focal length	(fixed)			E32-EC31	
	17 mm focal length Detection at 0.2 mm dia. spot	Long dis- tance/small	F 20 F 20		E32-EC41	
1	17 mm focal length Detection at 0.5 mm dia. spot	spot lens unit (fixed)	E39-F3B	1	E32-EC31	0 4 8 12 16 20 length I (mm)
5000	Short body for space-saving, max. 4 mm dia. spot in long 20 mm distance	Long dis- tance lens unit (fixed)	E39-F3C	1	E39-EC31 E32-EC41	
6		Long dis- tance lens unit	E39-F1V	2	E32-T51V and E32-T54V	

#### Reflectors

Shape	Name	Sensing distance (default)	Model	Quantity	Remarks
	Reflectors	1.5 m (150 mm) *	E39-R1	1	Retroreflective model attached to E32-R16.
	Small reflector	250 mm (25 mm) *	E39-R3	1	Retroreflective model attached to E32-R21.

\* Values in parentheses indicate the minimum required distance between the sensor and reflector. Mounting Brackets

Shape	Applicable type	Model	Quantity	Remarks	
	E3X-DA-N series	E39-L143	1		
and a second	E3X-DA⊡V	E39-L148	I		
	E32-T16	E39-L4	1*	Attached to the product.	
	E32-T16P	E39-L94	2		
R	E32-T54V	E39-L54V	2		

#### **Operating Instructions Sticker**

Model	Remarks
E30-V1	Apply this seal to near the
235-11	sensor.

# End Plate



\* For the through-beam type, please order two pcs. for the emitter and receiver. Note: For details, refer to "Mounting bracket list".

#### **Protective Spiral Tubes**

Shape	Application	Model	Tube length	Applicable Fiber
		E39-F32A5	500 mm	E32-DC200E E32-D21 E32-DC200F(4)
		E39-F32A	1 m	E32-D21R
19		E39-F32B5	500 mm	E32-T21L E32-TC200F(4) E32-TC200E
~		E39-F32B	1 m	E32-T21 E32-EC31 E32-T21R
	For protection of fiber	E39-F32C5	500 mm	E32-T11L E32-T11 E32-TC200 E32-T51
		E39-F32C	1 m	E32-TC200B(4) E32-T11R
		E39-F32D5	500 mm	E32-D11L E32-D11 E32-DC200 E32-CC200
		E39-F32D	1 m	E32-DC200B(4) E32-ED51 E32-ED11R

#### **Other Accessories**

Shape	Application	Name	Model	Applicable Fiber	Remarks
	Used for free cutting of fiber	Fiber Cutter	E39-F4	All fiber unit models that enable free cut	Attached to the fibers that can be cut freely.
	Attachments for small diameter fibers for in- sertion into amplifier	Attach- ments for small diam- eter fibers	E39-F9	E32-T21L E32-DC200E E32-T22L E32-DC200F(4) E32-TC200E E32-D33 E32-T22 E32-ED21R E32-T22R E32-D21 E32-TC200F(4) E32-D32 E32-T21 E32-D24 E32-T24 E32-D24R E32-T24R E32-R21 E32-D21L E32-EC31 E32-ED21R E32-A03 E32-D22L E32-A04 E32-D22R	

E32

Shape	Application	Name	Model	Applicable Fiber	Remarks
	Used for adding to fiber	Fiber Con- nector	E39-F10	E32-T11L E32-T14 E32-T12L E32-G14 E32-T17L E32-D11L E32-TC200 E32-DC200 E32-TC200A E32-DC200B(4) E32-TC200B(4) E32-D14L E32-T14L E32-D12	
	Used for bending the sleeve of sleeved fiber	Sleeve Bender	E39-F11	E32-TC200B(4) E32-TC200F(4) E32-DC200F(4)	
	Prevention of fiber unit mounting section from breakage	Protective Attachment	E39-K2	E32-T61 E32-T84S	Application Example Example E-39-K2 E32-T84S

# Rating/Performance

# Lens Unit

		Name	Long distance lens units							
		Application	Increased sensing distance							
		Model	E39-F1							
Item		Sensor type	Through-beam	Through-beam ↓ 「 ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓						
Applicable Fib	er		E32-T11L	E32-TC200	E32-T61	E32-T11	E32-ET11R	E32-T81R		
	Sens- ing dis- tance	Super- long-dis- tance	4,000 mm	4,000 mm *	4,000 mm *	4,000 mm *	4,000 mm *	2,600 mm		
E3X-DA-N		Standard	3,200 mm	4,000 mm *	3,400 mm	3,600 mm	3,700 mm	2,100 mm		
		Super- high-speed	1,200 mm	2,100 mm	1,300 mm	1,300 mm	1,400 mm	750 mm		
Standard sense	sing obje	ct	Opaque: 4 mm dia. min.							
Directional and	gle		5 to 40°							
Differential dis	tance									
Ambient temperature			Use the unit within the operating temperature range of the fiber used. When used with E32-T61, use the unit within the range -40 to +200°C.							
Matorial	Tube:		Brass							
waterial	Lens		Optical glass							

\* These models allow a longer sensing distance because their optical fiber length is 2 m.

Name			side view unit							
Application			Conversion of detection direction into side view							
		Model	E39-F2							
Item		Sensor type								
Applicable Fib	er		E32-T11L	E32-TC200	E32-T61	E32-T11	E32-ET11R	E32-T81R		
	Sens- ing dis- tance	Super- long-dis- tance	900 mm	800 mm	570 mm	780 mm	500 mm	350 mm		
E3X-DA-N		Standard	800 mm	700 mm	450 mm	660 mm	400 mm	280 mm		
		Super- high-speed	400 mm	300 mm	170 mm	250 mm	150 mm	100 mm		
Standard sens	sing obje	ct	Opaque: 3 mm dia. min.							
Directional and	gle		20 to 60°							
Ambient temperature			Use the unit within the operating temperature range of the fiber used. When used with E32-T61, use the unit within the range -40 to +200°C.							
Motorial	Tube:		Brass							
Material	Lens		Optical glass							

		Name	Reflective side view conversion attachment unit
		Application	Conversion of through-beam model into side view reflective model
		Model	E39-F5
Item		Sensor type	Reflective model
Applicable Fib	er		E32-TC200A
	Sensing	White pa- per super- long-dis- tance	1 to 130 mm (100 x 100 mm)
E3X-DA-N	distance (Standard sensing object)	White pa- per Stan- dard	1 to 120 mm (100 x 100 mm)
		White pa- per super- high-speed	2 to 45 mm (100 x 100 mm)
Differential distance			20% max. of sensing distance
Ambient temperature			-40° to 70°C (with no icing or condensation)
Material	Base:		Brass
material	Reflector:		Stainless steel

# Lens Unit (E39-F3 series)

	Name	Spot lens unit									
	Spot diam- eter	Adjustable in the range 0.5	Adjustable in the range 0.1	Focal length 7mm 0.5 mm	Focal length 7mm 0.1 mm	Focal length 17mm 0.5 mm	Focal length 17mm 0.2 mm	4 mm max. at 0 to 20 mm			
Clor		to 1.0 mm dia.	to 0.6 mm dia.	dia. fixed	dia. fixed	dia. fixed	dia. fixed				
Item	Item Model		E39-F3A		E39-F3A-5		E39-F3B		E39-F3C		
Applicable fiber type		E32-D32	E32-C42	E32-EC31	E32-EC41	E32-EC31	E32-EC41	E32-EC31	E32-EC41		
Tube:		Aluminum									
watella	Lens	Optical glass									

#### **Protective Spiral Tubes**

	Model	E39-F32A5	E39-F32A	E39-F32B5	E39-F32B	E39-F32C5	E39-F32C	E39-F32D5	E39-F32D		
Sensor type     Item     L     Item											
Ambient	temperature	Operating/Sto	orage: -40 to +	·150°C (Use th	e fiber placed	inside within the	ne operating to	emperature of	that fiber)		
Ambient	humidity	Operating: 35	% to 85% Sto	orage: 35% to 9	95%						
Bending	radius	30 mm min.	30 mm min.								
Tensile s	strength	Between head connector or end cap and tube: 1.5 Nm max., tube: 2 Nm max.									
Compres	sion load	Tube: 29.4 N max.									
Motorial	Head connector Brass nickel plating										
watenai	End cap	Brass nickel p	Brass nickel plating								
	Tube	Stainless steel (SUS304)									

# OMRO

E39\_02

E39\_08

E39\_44

E39\_46

2.1 dia

21

# **Dimensions**

Accessories (Order Separately) **Reflectors A-216** Mounting Brackets A-216 End Plate PFP-M Lens Unit E39-F1 Long Distance Lens Units CAD file E39 01 E39-F2 side view unit E39-F2 CAD file M2.6 x 0.45 M2.6 Effective depth: 3.2 Countersunk with Effective depth: 3.8 Countersunk with straight edge, depth: 0.9 straight edge, depth: 0.9 2.8 dia. Ó Ä 5.7 9.2 Material: Tube: Brass Lens: Optical glass Material: Tube: Brass Lens: Optical glass Note: One set includes two units Note: One set includes two units E39-F5 side view Reflective Unit CAD file Lens-equipped Reflective Unit CAD file E39\_03 E39-F3 Two, M3 Two, M3 x 3 slotted Two. 3.2 Fiber Unit mounting holes (E32-TC200A) Two, 3.2 dia Two, 4 dia. M3 toothed washers dia head machine screws sensing holes -12.2 Two, 3.2 dia ounting holes 6.4 Ø 6.4 10.5±0.1 M3 x 6 angle fixing scre 8.5 20.7 Material: Base: Brass Reflector Stainless steel Material: Tube: Brass Base: Aluminum Note: Only the E32-TC200A can be mounted. When mounting it, remove all the Fix the fiber head using the slotted head machines screw. supplied nuts and screw it into the E39-F5. (Screw it until it is stopped by the Do not insert the E39-F1 Lens. stopper.) Small Spot Lens Unit E39-F3A CAD file E39\_07 Small Spot Lens Unit E39-F3A-5 CAD file M2 x 2 hexagon set screw (for fixing fibers) Flat knurled nut Ó 6 dia. 4 dia 5 dia M3 x 0.5 Lens (3.7 dia.) 6.5 16.5 effective length: 3 13 Lens Material: Tube: Aluminum Material: Tube: Aluminum (3.7 dia.) 23 Optical lens: Optical glass Optical lens: Optical glass Note: E32-C31 is a Lens Unit for the E32-C41. Note: E32-D32 is a Lens Unit for the E32-C42. Small Spot Lens Unit E39-F3C Small Spot Lens Unit E39-F3B CAD file E39\_45 CAD Flat knurled nut 6 dia. 5.5 dia 5 dia 4.3 dia 5.8 24.1 M3 x 0.5, effective length: 3 M3 x 0.5. depth: 4.4 leng 25.2 Lens -10.9-(4.8 dia. (3.7 dia.) Material: Tube: Aluminum Material: Tube: Aluminum Optical lens: Optical glass Note: E32-C31 is a Lens Unit for the E32-C41.

Note: E32-C31 is a Lens Unit for the E32-C41.

Optical lens: Optical glass



E32

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# Digital Fiber Sensors

- The industry's first Power Tuning function in a digital amplifier.
- Two large easy to read displays that are clear even from a distance. Seven convenient display formats.
- The industry's first power tuning function in a digital amplifier
- Two large easy to read displays
- Stable long term performance due to OMRON's APC function.
- A wide array of advanced functions for even more applications.
- The same ease-of-use as the E3X-DA-N Amplifiers.
- Environmentally friendly design.
- Improved Mobile Console.





# **Features**

# Industry's first power tuning function in a digital sensor.

# No complicated mode settings.

Troublesome power adjustments have been eliminated, so it isn't necessary to select from power mode settings, such as long-distance mode, standard mode, and short-distance mode. When the MODE Key is pressed once, the power tuning function shifts the power level so that the present incident level is set to the ideal level (2000 on the digital display.)



The best mode for each application was selected from several power modes.



The Sensor can be used immediately without setting the mode. If the incident light level is too high or too low,

just press the Mode key to achieve the optimum status.



Patent Pending

E3X-DA-S

#### Insufficient light or saturation at short distances can be corrected. The power tuning range is extended to the allowable limits to eliminate problems such as insufficient light or detection failures due to saturation. If the installation distance is too short, the incident light may saturate (i.e., to a digital incident level of 4,000), preventing detection. The power can be tu-Press ned down to 1/25th of the default setting for stable detection even at close range. Without workpiece Incident level Incident level changes. does not change. Transparent workpiece Detection is not possible Detection is possible. With workpiece Variations between different Sensors can be eliminated. Threshold levels had to be set and maintained separately for individual Sensors due to variations in the digital light levels measured by each Sensor. With power tuning, the incident level can be fine-tuned so the same threshold level can be set for each Sensor in an application. Maintenance is also simplified because it is easier to recognize measurement levels that have Press shifted during operation. New Method Earlier Method ò Detecting missing tablets Digital light levels vary due to individual All of the Amplifiers are set to the same digidifferences in the Sensors, so the threstal light level, so the same threshold level hold levels must be set individually. can be set and maintained for the Sensors. Large, easy-to-read displays: Clear even from a distance Large, bright operation indicator



# OMRON provides the industry's most stable long-term detection (Highest Level of Stability by using new 4-element LEDs and an APC (Auto Power Control) circuit.

In addition to our unique APC circuit used in the E3X-DA-N Amplifiers to compensate for the deterioration of the LED, the E3X-DA-S uses 4-element LEDs to counteract the deterioration of the light-emitting elements over time and achieve the industry's most stable long-term detection performance.

Furthermore, the circuit is designed with excess light capacity, so the Sensors can be used with high stability regardless of whether the APC circuit is ON or OFF.



# Compensate for the effects of contaminants and temperature variation with differential operation mode. (Advanced Models)

This operation mode uses a special OMRON algorithm to compensate for slight light level changes due to dirt or temperature variations and detect only the light level changes due to the workpiece.

Slight light level changes can be detected with stability and precision, eliminating the need for time-consuming manual adjustments for light level changes.

With the Twin-output Amplifiers, output 2 can function as an alarm output (light level operation) to indicate when the light level has changed due to dirt or other causes.



# Light Level Operation (Normal Operation)

Judges light level changes by comparing the incident level and threshold level.



The light level varies due to dirt, temperatur variations, or other environmental factors.



# Differential Operation

Judges light level changes by comparing the incident level to a time-averaged incident level.







# The E3X-DA-S uses OMRON's own simplified wiring connectors that were introduced with the E3X-DA-N. Patent Pending

Patent Penuing

In Amplifiers with Connectors, the power supply is distributed to slave connectors through a single master connector. This design has three major advantages.

- 1. Wiring time is significantly reduced.
- 2. Relay connectors are unnecessary, so wiring takes up less space.
- 3. Storage and maintenance are simpler because it isn't necessary to distin-
- guish between master connector and slave connectors on the Amplifier.
- ×-----

# Optical communications prevents mutual interference.

Mutual interference is prevented with optical communications, so up to 10 Amplifiers can be mounted together.

(The number of Amplifiers depends on the operating conditions.)



Simplified Connector Design

Close-mounting of up to 10 Sensors

ve connector





Can also be used with Photoelectric Sensors with Separate Digital Amplifiers.



E3C-LDA Photoelectric Sensor with Separate Digital Amplifier

E3X-MC-S Mobile Console

*Easily set multiple Sensors.* 

# Group Power Tuning

With the group power tuning function, power tuning is possible for multiple Sensors at the same time.



E3X-DA-S Digital Fiber Sensor

# Retains all of the Previous Advantages of the Mobile Console.

New and Improved Fiber Sensor and Mobile Console.

# Settings, teaching, and fine-tuning can be performed at the fiber tip.

The Mobile Console can be used for settings and teaching at the tip of the fiber. Difficult adjustments can be made while checking the workpiece position.

Even if the Amplifier and Sensor head are separated during operation, it is still possible to flash the Sensor head and display the amplifier channels.

# With Group Teaching, Teach Multiple **Amplifiers Simultaneously.**

The tedious teaching that had to be performed separately for each Amplifier can now be performed for several Amplifiers at once using the Mobile Console.





# **Copying Settings to Other Groups**

The settings for a group of Amplifiers on one machine can be copied to a group of Amplifiers on another machine. (The settings can also be copied to and from banks.)

All of the group's



Environmentally friendly features are essential in truly high-performance products. Materials containing lead have been completely eliminated. First in the industry

The Fiber Sensor is the first in the industry to use environmentally friendly lead-free solder.





E3X-DA-S

# **Ordering Information**

# Amplifier Units

Amplifier Units with Cables

ltom		Appoaranco	Functions	Model		
ne		Appearance	FUNCTIONS	NPN output	PNP output	
Standard models				E3X-DA11-S	E3X-DA41-S	
Mark-detecting	Green LED			E3X-DAG11-S	E3X-DAG41-S	
models	Blue LED			E3X-DAB11-S	E3X-DAB41-S	
Advanced	Twin-output models		Area output, self-diagnosis, differential operation	E3X-DA11TW-S	E3X-DA41TW- S	
models	External-input models		Remote setting, counter, differential operation	E3X-DA11RM-S	E3X-DA41RM- S	

Amplifier Units with Connectors

lto	200	Appoaranco	Functions	Model		
110		Арреагансе		NPN output	PNP output	
Standard models				E3X-DA6-S	E3X-DA8-S	
Mark-detecting	Green LED	-		E3X-DAG6-S	E3X-DAG8-S	
models	Blue LED			E3X-DAB6-S	E3X-DAB8-S	
Advanced models	Twin-output models		Area output, self-diagnosis, differential operation	E3X-DA6TW-S	E3X-DA8TW-S	
	External-input models		Remote setting, counter, differential operation	E3X-DA6RM-S	E3X-DA8RM-S	

# Amplifier Unit Connectors (Order Separately)

+

Item	Appearance	Cable length	No. of conductors	Model
	R.//		3	E3X-CN11
Master Connector	Ĩ	2 m	4	E3X-CN21
	<u>I</u>	2 111	1	E3X-CN12
Slave Connector			2	E3X-CN22

Combining Amplifier Units and Connectors

Amplifier Units and Connectors are sold separately. Refer to the following tables when placing an order.

	Amplifier Unit			Applicable Connector (Order Separately)					
Model	NPN output	PNP output		Master Connector	Slave Connector				
Standard models	E3X-DA6-S	E3X-DA8-S			E3X-CN12 (1-wire)				
Mark-detecting	E3X-DAG6-S	E3X-DAG8-S	+	E3X-CN11 (3-wire)					
models	E3X-DAB6-S	E3X-DAB8-S							
	E3X-DA6TW- S	-DA6TW- S E3X-DA8TW-S -DA6RM- S E3X-DA8RM-S		E3X-CN21 (4-wiro)	E3X-CN22 (2-wire)				
Auvanceu moueis	E3X-DA6RM- S								
When Using 5 Amplifier Units									
Amerificant Insite (Filling) 1 Master Connector + 4 Slave Connec-									

Amplifier Units (5 Units)

tors
### Mobile Console (Order Separately)

· · · ·	1 1/	
Appearance	Model	Remarks
	E3X-MC11-S (model number of set)	Mobile Console with Head, Cable, and AC adapter pro- vided as accessories
	E3X-MC11-C1-S	Mobile Console
	E3X-MC11-H1	Head
37	E39-Z12-1	Cable (1.5 m)

Note: Use the E3X-MC11-S Mobile Console for the E3X-DA-S-series Amplifier Units. Other Mobile Consoles cannot be used. Accessories (Order Separately) Mounting Bracket

Appearance	Model	Quantity
and the second sec	E39-L143	1
End Plate		
Appearance	Model	Quantity
Contraction of the second s	PFP-M	1

### Specifications

## Ratings/Characteristics Amplifier Units Amplifier Units with Cables

Туре		Туре	Standard models Mark-detecting models			Advanced, twin-out- put models	Advanced, external- input models	
Model		NPN output	E3X-DA11-S	E3X-DAG11-S	E3X-DAB11-S	E3X-DA11TW-S	E3X-DA11RM-S	
Item		PNP output	E3X-DA41-S	E3X-DAG41-S	E3X-DAB41-S	E3X-DA41TW-S	E3X-DA41RM-S	
Light so	Irce (way	(elenath)	Red LED	Green LED	Blue LED	Red I ED	(650 pm)	
Light Sot		clerigiti)	(650 nm)	(525 nm)	(470 nm)			
Su	pply volta	age		12 to 24	VDC ±10%, ripple	(p-p) 10% max.		
Powe	r consum	nption	(c 40 mA max. at	960 mW max. urrent consumptio power supply volta	n: age of 24 VDC)	1,080 n current consumption) er supply volta	1,080 mW max. (current consumption: 45 mA max. at pow- er supply voltage of 24 VDC)	
Co	ontrol outp	out	Lo	bad power supply load current: 5	voltage: 26.4 VDC 50 mA max.; resid	; NPN/PNP open coll ual voltage: 1 V max.	lector;	
Circ	uit protec	tion	Re	everse polarity for	power supply con	nection, output short-	circuit	
	Super-	NDN	48	μs for operation a	nd	00	48 µs for operation	
	high-	NPN		50 µs for reset		80 µs for operation	and 50 $\mu s$ for reset $^{*1}$	
Response time	speed mode	PNP	53	μs for operation a 55 μs for reset	nd	tively	53 $\mu$ s for operation and 55 $\mu$ s for reset <sup>*1</sup>	
	Stan	dard mode		1 ms for	operation and res	set respectively		
	High-re:	solution mode		4 ms for	operation and res	set respectively		
Sen	sitivity se	tting		Te	eaching or manua	I method		
	Pov	ver tuning	L	ight emission pow	er and reception g	ain, digital control me	ethod	
Differential detection				Switchable between single edge and dou- ble edge detection mode Single edge: Can be set to 250 μs, 500 μs, 1 ms, 10 ms, or 100 ms. Double edge: Can be set to 500 μs, 1 ms, 2 ms, 20 ms, or 200 ms				
Timer function			Select from OFF-delay, ON-delay, or one-shot timer. 1 ms to 5 s (1 to 20 ms set in 1-ms increments, 20 to 200 ms set in 10-ms increments,					
			200 ms to 1 s set in 100-ms increments, and 1 to 5 s set in 1 s-increments)					
Automatic power con- trol (APC)			High-speed control method for emission current					
Zero-reset		Display can be reset to zero when required (negative values can be displayed).						
Functions Initial reset		Settings can be returned to defaults as required.						
Mutual interference prevention		Possible for up to 10 Units <sup>*2, *3</sup>						
	Counter					Switchable between up counter and down counter. Set count: 0 to 9,999,999		
	I/C	9 settings				Output setting (Se- lect from channel 2 output, area output, or self-diagnosis.)	External input set- ting (Select from teaching, power tun- ing, zero reset, light OFF, or counter re- set.)	
	Display		Operation indicate	or (orange), Power (orange)	Tuning indicator	Operation indicator for channel 1 (or- ange), Operation in- dicator for channel 2 (orange)	Operation indicator (orange), Power Tuning indicator (or- ange)	
Digital display		Select from the following: Incident level + threshold, incident level percent- age + threshold, incident light peak level + no incident light bottom level, minimum incident light peak level + maximum no incident light bottom level, long bar display, incident level + peak hold, incident level + channel display		Select from same displays as given at the left or a counter display.				

		Туре	Standard models	Mark-detec	ting models	Advanced, twin-out- put models	Advanced, external- input models
Model		NPN output	E3X-DA11-S	E3X-DAG11-S	E3X-DAB11-S	E3X-DA11TW-S	E3X-DA11RM-S
Item		PNP output	E3X-DA41-S	E3X-DAG41-S	E3X-DAB41-S	E3X-DA41TW-S	E3X-DA41RM-S
Displ	ay orient	ation		Switching betw	een normal/revers	ed display is possible	).
Ambie (re	ent illumii ceiver sid	nation de)		Incandescent lamp:10,000 lux max. Sunlight:20,000 lux max.			
Ambient temperature			Operating:Groups of 1 to 2 Amplifiers: -25°C to 55°C Groups of 3 to 10 Amplifiers: -25°C to 50°C Groups of 11 to 16 Amplifiers: -25°C to 45°C (with no icing or condensation) Storage: -30°C to 70°C (with no icing or condensation)				
Ambient humidity			Operating and storage: 35% to 85% (with no condensation)				
Insulation resistance		20 MΩ min. (at 500 VDC)					
Dielectric strength		1,000 VAC at 50/60 Hz for 1 minute					
Vibration res	sistance	(destruction)	10 to 55 Hz with a 1.5-mm double amplitude for 2 hrs each in X, Y and Z directions				
Shock resis	stance (d	lestruction)	500 m/s <sup>2</sup> , for 3 times each in X, Y and Z directions				
Enc	losure ra	ting	IEC 60529 IP50 (with Protective Cover attached)				
Connection method		Prewired cable					
Weight (packed state)		Approx. 100 g					
Materials		Case		Polybutylene terephthalate (PBT)			
Materials		Cover	Polycarbonate (PC)				
Accessories		es			Instruction she	eet	

\*1. When counter is enabled: 80 μs for operation and reset respectively.
\*2. Communications are disabled if the detection mode is selected during super-high-speed mode, and the communications functions for mutual interference prevention and the Mobile Console will not function.
\*3. Mutual interference prevention can be used for only up to 6 Units if power tuning is enabled.

#### Amplifier Units with Connectors

(Specifications different to those for Amplifier Units with cables)

	Туре	Standard models	Mark-detecting models		Advanced, twin-out- put models	Advanced, external- input models
Model	NPN output	E3X-DA6-S	E3X-DAG6-S	E3X-DAB6-S	E3X-DA6TW-S	E3X-DA6RM-S
Item	PNP output	E3X-DA8-S	E3X-DAG8-S	E3X-DAB8-S	E3X-DA8TW-S	E3X-DA8RM-S
Connection method		Standard connector				
Weight (packed state)		Approx. 55 g				

### **Amplifier Unit Connectors**

E3X-CN11/21/22 E3X-CN12				
2.5 A				
50 V				
20 m $\Omega$ max. (20 mVDC max., 100 mA max.) (The figure is for connection to the Amplifier Unit and the adjacent Connector. It does not include the conductor resistance of the cable.)				
50 times (The figure for the number of insertions is for connection to	the Amplifier Unit and the adjacent Connector.)			
Polybutylene terephthalate (PBT)				
Phosphor bronze/gold-plated nickel				
Approx. 55 g	Approx. 25 g			
	2.5 A 50 V 20 mΩ max. (20 mVDC max., 100 mA max.) (The figure is for connection to the Amplifier Unit and the adja of the cable.) 50 times (The figure for the number of insertions is for connection to Polybutylene terephthalate (PBT) Phosphor bronze/gold-plated nickel Approx. 55 g			

### Mobile Console

Item	E3X-MC11-S				
Supply voltage	Charged with AC adapter				
Connection method	Connected via adapter				
Weight (packed state)	Approx. 580 g (Console only: 120 g)				
Refer to Operation Manual provided with the Mobile Console for de- tails.					

### **Output Circuits**

### NPN Output

Model	Mode selector	Timing chart	Mode se- lector	Output circuit
E3X-DA11-S E3X-DA6-S E3X-DAG11-S	LIGHT ON (L/ON)	Incident light No incident light Operation ON indicator (orange) OFF Output ON transistor OFF Load (relay) Operate Release (Between brown and black)	Light ON	Display Operation indicator For training Control output Control output 12 to
E3X-DAG6-S E3X-DAB11-S E3X-DAB6-S	DARK ON (D/ ON)	Incident light No incident light Operation ON indicator (orange) OFF Output ON transistor OFF Load (relay) Operate Release (Between brown and black)	Dark ON	24 VDC
E3X-DA11TW-	LIGHT ON (L/ON)	CH1/ Incident light CH2 No incident light Operation indicator (orange) ON OFF Output transistor OFF Load (relay) Operate Release (Between brown and black)	Light ON	Display Operation indicator Operation indicator (orange) (orange) ch 2 Ch 1 Photo- electric Sensor 1 Load Orange 1 12 to
E3X-DA6TW-S	:3X-DA6TW-S DARK ON (D/ ON) DARK ON (D/ ON) DARK ON DA	24 VDC		
E3X-DA11RM-	LIGHT ON (L/ON)	Incident light No incident light Operation ON indicator (orange) OFF Output ON transistor OFF Load (relay) Operate Release (Between brown and black)	Light ON	Display Power tuning Condition indicator Power (orange) Photo- (orange) Photo- electric (orange) Photo- electric (orange) Photo- electric (orange) (o
S – E3X-DA6RM-S	DARK ON (D/ ON)	Incident light No incident light Operation indicator (orange) OFF Output transistor OFF Load (relay) Operate Release (Between brown and black)	Dark ON	Sensor main circuit Blue Blue Carange External Blue Carange External Carange External Carange Cara

Note: 1 . The ON/OFF regions when areas settings are used with the E3X-DA⊡TW-S are as follows: LIGHT ON:ON when the incident level is between the thresholds for channels 1 and 2. DARK ON:OFF when the incident level is between the thresholds for channels 1 and 2. 2 . Time Charts for Timer Settings (T: Set Time)

ON delay	OFF delay	One-shot
Incident light No incident light L-ON ON D-ON ON OFF	Incident light No incident light L-ON OFF D-ON OFF	Incident light No incident light L-ON OFF D-ON OFF ON -+T+- ON -+T+- ON -+T+- ON -+T+-

#### **PNP** Output

Model	Mode selector	Timing chart	State of output transistor	Output circuit
E3X-DA41-S E3X-DA8-S E3X-DAG41-S	LIGHT ON (L/ON)	Incident light No incident light Operation ON indicator (orange) OFF Output ON transistor OFF Load (relay) Operate Release (Between blue and black)	Light ON	Display Operation indicator Control tuning indicator Photo- (orange) Photo- electric Black Output 12 to
E3X-DAG8-S E3X-DAB41-S E3X-DAB8-S DARI ON (I ON)	DARK ON (D/ ON)	Incident light No incident light Operation ON indicator (orange) OFF Output transistor OFF Load (relay) Operate Release (Between blue and black)	Dark ON	Blue Blue
E3X-DA41TW-	LIGHT ON (L/ON)	CH1/ Incident light CH2 No incident light Operation ON indicator (orange) OFF Output OFF Load (relay) Operate Release (Between blue and black)	Light ON	Display Operation indicator Operation indicator (orange) ch 2 ch 1 Photo electric Black 12 to
E3X-DA8TW-S	DARK ON (D/ ON)	CH1/ Incident light CH2 No incident light Operation ON indicator (orange) OFF Output ON transistor OFF Load (relay) OPerate Release (Between blue and black)	Dark ON	A circuit circuit Corange Control Load Blue Load Blue Load
E3X-DA41RM-	LIGHT ON (L/ON)	Incident light No incident light Operation indicator (orange) Output transistor Load (relay) Operate Release (Between blue and black)	Light ON	Display Power Corange) Power Corange) Photo- (orange) (oran
E3X-DA8RM-S	DARK ON (D/ ON)	Incident light No incident light Operation ON indicator (orange) OFF Output ON transistor OFF Load (relay) Operate Release (Between blue and black)	Dark ON	Sensor main circuit Blue Blue

Note: 1 .The ON/OFF regions when areas settings are used with the E3X-DA⊟TW-S are as follows: LIGHT ON:ON when the incident level is between the thresholds for channels 1 and 2. DARK ON:OFF when the incident level is between the thresholds for channels 1 and 2. 2 . Time Charts for Timer Settings (T: Set Time)

Time enancier Timer eettinge (							
ON delay	OFF delay	One-shot					
Incident light No incident light L-ON ON D-ON ON OFF	Incident light No incident light L-ON ON OFF D-ON OFF	Incident light No incident light L-ON D-ON OFF D-ON OFF					

unction setting operations

UP () DOWN () MODE ()

Channel Selector

channels 1 and 2.

Use to switch between

### **Amplifier Units**



### **Adjustment Methods**

#### 1. Setting the Operation Mode

The operation mode is set with the Mode Selector.

Operatio	Operation	
Light ON	L·ON	L [Factory-set)
Dark ON	D·ON	D

- \* E3X-DA TW-S: The operation mode is set in SET mode. Refer to page A-331 5. Setting Functions in SET Mode.
- \* E3X-DA TW-S: Set the Channel Selector to the desired channel before making any adjustments or settings. This is true for all adjustments and settings

### 2. Adjusting the Power (RUN Mode)

The current incident light level can be adjusted to near the power tuning target value (default: 2,000).

Confirm that the MODE key setting is PTUN (power tuning). The default setting is PTUN. Refer to page A-331 5. Setting Functions in SET Mode





#### \* Setting Errors

An error has occurred if one of the following displays appears after the progress bar is displayed.

Display	Error	Action		
Flashes twice	Over Error The incident light level is too low for the power tun- ing target value.	The power will not be tuned. The power can be increased up to ap- proximately 5 times the incident light val- ue.		
Flashes twice	Bottom Error The incident light level is too high for the power tun- ing target value.	The power will be turned to the minimum level. The power can be decreased down to approximately 1/25th the incident light val- ue.		

Note: Press the DOWN key right after pressing the MODE key.

#### 3. Setting Thresholds Manually (RUN Mode)

A threshold can be set manually. A threshold value can also be finetuned using manual setting after teaching.



Increases threshold. Decreases threshold.

\* Even if the display method for display switching is changed, the threshold will appear on the sub-display when the key is pressed.

### 4. Teaching the Threshold Value (SET Mode)

- \* There are four methods that can be used for teaching, as described below. Use the method most suitable for the application.
- \* An error has occurred if OVER, LO, or NEAR is displayed on the sub-display. Repeat the operation from the beginning.
- 4-1. Setting the Threshold at Maximum Sensitivity

The threshold can be set at the maximum sensitivity. This method is ideal when using a Through-beam Fiber Unit to detect workpieces so that detection is not influenced to any great degree by dust and other environmental factors.



### 4-2. Teaching a Through-beam Fiber Unit without a Workpiece

A value about 6% less than the incident light level can be set as the threshold value. This method is ideal when detecting very small differences in light level, such as when detecting very fine workpieces or transparent workpieces like transparent fibers.



### 4-3. Teaching a Reflective Fiber Unit without a Workpiece

A value about 6% greater than the incident light level can be set as the threshold value. This method is ideal when using a Reflective Fiber Unit to detect workpieces so that detection is not influenced to any great degree by dust and other environmental factors.



### 4-4. Teaching With and Without a Workpiece

Teaching can be performed twice, once with and once without a workpiece, and the value between the two measured value can be set as the threshold.



#### 5. Setting Functions in SET Mode

\* The default settings are shown in the transition boxes between functions. For the E3X-DA $\square$ -S





### 6. Convenient Functions

6-1. Zeroing the Digital Display

The incident light level on the digital display can be set to 0.

\* Change the function to 0RST (zero reset) with the MODE key. The default setting is PTUN. Refer to page A-331 *5. Setting Functions in SET Mode.* 



Note: Press the DOWN key right after pressing the MODE key.

### 6-3. Initializing Settings

All settings can be returned to their original default settings.



### Safety Precautions

Note: In addition to the following precautions, please read and observe the common precautions for the instructions included with the product.

### Precautions for Correct Use

**Amplifier Unit** 

Installation

### Operation after Turning Power ON

The Amplifier Unit is ready to operate within 200 ms after the power supply is turned ON. If the Sensor and load are connected to power supplies separately, be sure to turn ON the power supply to the Sensor first.

### Mounting

· Connecting and Disconnecting Connectors

### **Mounting Connectors**

1. Insert the Master or Slave Connector into the Amplifier Unit until it clicks into place.



2. Attach the protector seals (provided as accessories) to the sides of master and slave connectors that are not connected.



#### Note: Attach the seals to the sides with grooves

#### **Removing Connectors**

- 1. Slide the slave Amplifier Unit(s) for which the Connector is to be removed away from the rest of the group.
- 2. After the Amplifier Unit(s) has been separated, press down on the lever on the Connector and remove it. (Do not attempt to remove Connectors without separating them from other Amplifier Units first.)



• Joining and Removing Amplifier Units

### Joining Amplifier Units

1. Mount the Amplifier Units one at a time onto the DIN track.



2. Slide the Amplifier Units together, line up the clips, and press the Amplifier Units together until they click into place.



#### Separating Amplifier Units

Slide Amplifier Units away from each other, and remove from the DIN track one at a time. (Do not attempt to remove Amplifier Units from the DIN track without separating them first.)

- Note 1. The specifications for ambient temperature will vary according to the number of Amplifier Units used together. For details, refer to *Ratings/Characteristics*.
  - Always turn OFF the power supply before joining or separating Amplifier Units.

### • Mounting the End Plate (PFP-M)

An End Plate should be used if there is a possibility of the Amplifier Unit moving, e.g., due to vibration. If a Mobile Console is going to be mounted, connect the End Plate in the direction shown in the following diagram.



• Mounting the Mobile Console Head

Leave a gap of at least 20 mm between the nearest Amplifier Unit and the Mobile Console head.



### Fiber Connection

The E3X Amplifier Unit has a lock button for easy connection of the Fiber Unit. Connect or disconnect the fibers using the following procedures:

#### 1. Connection

Open the protective cover, insert the fibers according to the fiber insertion marks on the side of the Amplifier Unit, and lower the lock button.



Fibers with E39-F9 Attachment



#### Fibers That Cannot Be Free-Cut (with Sleeves)



#### 2. Disconnecting Fibers

Remove the protective cover and raise the lock button to pull out the fibers.



- **Note 1.** To maintain the fiber properties, confirm that the lock is released before removing the fibers.
  - 2. Be sure to lock or unlock the lock button within an ambient temperature range between  $-10^{\circ}$ C and  $40^{\circ}$ C.

#### Adjustments

• Mutual Interference Protection Function

There may be some instability in the digital display values due to light from other sensors. If this occurs, decrease the sensitivity (i.e., decrease the power or increase the threshold) to perform stable detection.

#### • EEPROM Writing Error

If the data is not written to the EEPROM correctly due to a power failure or static-electric noise, initialize the settings with the keys on the Amplifier Unit. ERR/EEP will flash on the display when a writing error has occurred.

#### • Optical Communications

Several Amplifier Units can be slid together and used in groups. Do not, however, slide the Amplifier Units or attempt to remove any of the Amplifier Units during operation.

#### Other Precautions

#### Protective Cover

Always keep the protective cover in place when using the Amplifier Unit.

### Mobile Console

Use the E3X-MC11-S Mobile Console for the E3X-DA-S-series Amplifier Units. Other Mobile Consoles, such as the E3X-MC11, cannot be used.

### **Dimensions**

### **Amplifier Units**

Amplifier Units with Cables

E3X-DA11-S
E3X-DA41-S
E3X-DAG11-S
E3X-DAG41-S
E3X-DAB11-S
E3X-DAB41-S
E3X-DA11RM-S
E3X-DA41RM-S
E3X-DA11TW-S
E3X-DA41TW-S





Vinyl-insulated round cable Standard length: 2 m\*



#### \*Cable Specifications

E3X-DA11-S/DA41-S/DAG11-S/ DAG41-S/DAB11-S/DAB41-S	A 4-dia., 3-conductor (conductor cross-sectional area: 0.2 mm <sup>2</sup> ; insulation diameter: 1.1 mm)
E3X-DA11TW-S/DA41TW-S/ DA11RM-S/DA41RM-S	A 4-dia., 4-conductor (conductor cross-sectional area: 0.2 $\rm mm^2;$ insulation diameter: 1.1 $\rm mm)$

#### With Mounting Bracket Attached





E3X-DA-S

#### Amplifier Units with Connectors



-12.3→

17.3

#### **Slave Connectors**



E3X-DA-S

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### **Digital Fiber Amplifier** E3X-DA-N

Truly ultimate fiber amplifier in pursuit of "user friendliness" and "high performance"



UL-listed including UL991 tests/evaluations • Applicable standard: UL3121-1 • Standards for additional tests/evaluations for applications: UL991, SEMI S2-0200

**Features** 

#### Reducing power line wiring meaning space is saved. New design for easier maintenance. Industry First

Patent pending

The connector type that uses the wire-saving connector supplies power to the single-conductor slave connectors via the three-conductor master connector. Hence, the following three has been made possible.

- 1. Wiring is much simpler.
- 2. Relay connectors are not required meaning that space is used more efficiently and costs are reduced.
- 3. Simple inventory control because of no differentiation between master and slave in the amplifier section.



#### Super digital display by use of the Auto Power Control (APC) circuit Industry First

The incident level of LEDs used in sensors is prone to deteriorate with time and as a result, detection becomes unstable.

Using the APC (auto power control) circuit for the first time as the fiber sensor, the E3X-DA-N series has no digital value variations, realizing severe detection.

This makes the E3X-DA-N ideal for applications where a high degree of sensitivity is required, such as detecting crystal glass.



### Power consumption reduced by 70%.

Power consumption has been reduced up to about 70% from 1800 mW to 600 mW. (If the digital display is off)





### The digital display can be changed to full-OFF or Dark-ON during RUN. Eco mode

Power consumption can be reduced by setting the display to Full-OFF/Dark-ON in applications where the digital display is rarely looked at during RUN.

(Can be set at the Mobile Console only)

### Beeper-sized, new-generation Mobile Console unleashing the power of the ultimate fiber amplifier Remote setting/adjustment function

### Setting/teaching/fine adjustment can be made at the fiber front-end.

The Mobile Console has enabled setting and teaching at the fiber front-end, which could only be made at the amplifier. You can perform major adjustments while looking at the work position, etc.

New Concept

Patent

pendina



Function indicator

Channel settings

Incident level monitor

Threshold display

Operation keys

Battery monitor

Head

### Incident level and threshold can be displayed simultaneously.

#### Simultaneous turning possible using group teaching.

While teaching had to be performed for each Amplifier separately, it can now be performed for several Amplifiers at once using the Mobile Console.



Differences in incident light avoided by group zero-reset.

The incident levels of several amplifiers can be batchreset to zero by the group zero-reset. This feature is useful for reducing differences between the amplifiers.



Sensor head flashing during Amplifier operation Alternatively, the amplifier channel can be displayed.

If the amplifier being operated is away from the sensor head, the sensor head can be flashed or the amplifier channel can be displayed.

5ch

4ch 3ch 2ch



Optical communications

### Ordering Information

### amplifier units Prewired

ltom	Shapo		Model			
item	Shape	Control output	NPN output	PNP output		
Standard models		ON/OFF output	E3X-DA11-N	E3X-DA41-N		
Monitor-output models	SA 11	•ON/OFF output •Monitor output	E3X-DA21-N	E3X-DA51-N		
Mark-detecting models (Blue LED)			E3X-DAB11-N	E3X-DAB41-N		
Mark-detecting models (Green LED)			E3X-DAG11-N	E3X-DAG41-N		
Infrared models	(2) 11		E3X-DAH11-N	E3X-DAH41-N		
Differential output type			E3X-DA11D			
Water-resistant models		ON/OFF output	E3X-DA11V	E3X-DA41V		
Twin-output models			E3X-DA11TW	E3X-DA41TW		

### Connector type

ltem	Shane	Applica	able Connector		Model		
nom	опарс	(order separately)		Control output	NPN output	PNP output	
Standard models		Master	E3X-CN11	ON/OFF output	E3X-DA6	E3X-DA8	
		Slave	E3X-CN12	er , er : ea par	20/1 2/10	20/12/10	
Monitor-output models		Master	E3X-CN21	•ON/OFF output	F3X-DA7	F3X-DA9	
		Slave	E3X-CN22	<ul> <li>Monitor-output</li> </ul>	LONDIN		
Mark-detecting models	<u>S</u>	Master	E3X-CN11		E3X-DAB6	E3X-DAB8	
(Blue LED)		Slave	E3X-CN12		LOX DADO	LOX DADO	
Mark-detecting models		Master	E3X-CN11		E3X-DAG6	E3X-DAG8	
(Green LED)		Slave	E3X-CN12		237-0700	ESK BAGG	
Infrared models		Master	E3X-CN11				
minared models	_	Slave	E3X-CN12		20/ 2/ 10	LOX-DAILO	
Differential output type		Master	E3X-CN11				
		Slave	E3X-CN12	ON/OFF output	E3X-DA6D		
Water-resistant models (M8 Connector)		XS3F-M421-40□-A XS3F-M422-40□-A		_	E3X-DA14V	E3X-DA44V	
Twin-output models		Master	E3X-CN21	_	E3X-DA6TW	F3X-DA8TW	
Twin-output models		Slave	E3X-CN22			Lovent	

### amplifier units Connectors (Order Separately) Note: Stickers for Connectors are included as accessories.

Item	Shape	Cable length	No. of conductors	Model
Master			3	E3X-CN11
connector		0	4	E3X-CN21
Slave con-		2 111	1	E3X-CN12
nector			2	E3X-CN22

### Sensor I/O Connectors (Order separately)

Size	Cable type	Shape		Shape Cable length		Model
M8	Standard cable	Straight				XS3F-M421-402-A
		connector		5 m	- 4 conductors	XS3F-M421-405-A
		L-shaped		2 m		XS3F-M422-402-A
		connector				XS3F-M422-405-A

### Mobile Console (Order Separately)

Shape	Model	Remarks
Chape	iniodel	rtemanto
	(Set form) E3X-MC11	Mobile Console with head, cable, and AC adapter provided as ac- cessories. Power supply provid- ed by chargeable battery
	E3X-MC11-C1	Mobile Console
	E3X-MC11-H1	Head
	E39-Z12-1	Cable (1.5 m)

In general, amplifier units and connectors are sold separately.

Refer to the following tables for order placement.

	amplifier uni	ts		Applicable (order se	e Connector eparately)					
Туре	NPN	PNP		Master connector	Slave connector					
Standard models	E3X-DA6	E3X-DA8								
Mark-detect-	E3X-DAB6	E3X-DAB8	1							
ing models	E3X-DAG6	E3X-DAG8	Ŧ							
Infrared models	E3X-DAH6	E3X-DAH8		E3X-CN11	E3X-CN12					
Differen- tial output	E3X-DA6D									
Monitor-out- put models	E3X-DA7	E3X-DA9		E3Y_CN21	E3X-CN22					
Twin-output models	win-output E3X-DA6TW E3X-DA8TW			L3A-GINZ I	E3X-CN22					
When using 5 sets										
	amplifier units (5	Units)	+	1 Master Conn Conn	ector + 4 Slave ectors					

### Rating/Performance

### Amplifier units

F	Pre	ewi	rec	ł
_				

		Туре	Standard models	Monitor-out- put models	Mark-detec	ting models	Infrared models	Water-resis- tant models	Twin-output models		
	Model	NPN output	E3X-DA11-N	E3X-DA21-N	E3X-DAB11-N	E3X-DAG11-N	E3X-DAH11-N	E3X-DA11V	E3X-DA11TW		
ltem		PNP output	E3X-DA41-N	E3X-DA51-N	E3X-DAB41-N	E3X-DAG41-N	E3X-DAH41-N	E3X-DA41V	E3X-DA41TW		
Light so (wave le	ource ength)		Red LED (660	nm)	Blue LED (470 nm)	Green LED (525 nm)	Infrared LED (870 nm)	Red LED (660	nm)		
Powers	supply vo	oltage	12 to 24 VDC :	±10%, ripple (p-	p) : 10% max.						
Power	consump	otion	Normal: Power mode: Power o display OFF: P	consumption 9 consumption 720 ower consumpt	60 mW max. (p ) mW max. (pov ion 600 mW ma	ower consumpti ver consumption x. (power consu	on 40 mA max. n 30 mA max. a umption 25 mA r	at supply voltag t supply voltage max. at supply v	je 24 V) Eco 24 V) Digital voltage 24 V)		
Con-	ON/OFI	F output	Load current 5 NPN/PNP outp	0 mA (residual v out format) Light	oltage NPN/PN -ON/Dark-ON, s	P: 1 V max. eac witch selectable	h) Open collecto e	or output type (c	lepends on the		
trol output	Monitor	output		1 to 5 VDC, load 10 kΩ min.							
Protect	ive circui	ts	Reverse polari 10 amplifiers)	ty protection, ou	tput short-circui	t protection, mu	tual interference	e prevention (po	ssible for up to		
	Super-h speed r	nigh- node:	0.25 ms for op	eration and rese	et respectively				0.5 ms for operation and reset respectively		
Re- spons e time	Standard mode:		Operation/rese	2 ms for operation and reset respectively							
	Super-le tance m	ong-dis- 10de:	4 ms for opera	7 ms for operation and reset respectively							
Sensitiv	ity settir	ıg	Teaching or manual method								
	Timer fu	unctions	OFF delay 0 to 200 ms (1 to 20: 1 ms increments, 20 to 200 ms: 5 ms increments), when the Mobile Control is used, select either OFF delay, ON delay or one shot.								
	Automa er contr	tic pow- ol (APC)	Fiber-optic curr trol	rent digital con-				Fiber-optic cur control	rent digital		
-	Zero re	set	Yes (negative	indication possil	ole)						
tions	Initial re	eset	Yes (setting co	nditions initialize	ed)						
	Monitor focus										
Indicator lamp			Operation indicator (orange), 7-segment digital incident level display (red), 7-segment digital incident level percent display (red), incident level & threshold value double-bar display (green, red), 7-segment digital threshold value display (red)								
Display	timing		Normal/peak h	old/bottom hold	selectable						
Display	direction	ו	Normal/reverse	e selectable							
Optical function	axis adju 1	ustment	Yes (hyper flas	shing emission f	unction)						
Ambient lighting			Incandescent lamp: 10,000 lux max. Sunlight 20,000 lux max.								

Туре		Standard models	Monitor-out- put models	Mark-detecting models		Infrared models	Water-resis- tant models	Twin-output models			
	Model	NPN output	E3X-DA11-N	E3X-DA21-N	E3X-DAB11-N	E3X-DAG11-N	E3X-DAH11-N	E3X-DA11V	E3X-DA11TW		
Item		PNP output	E3X-DA41-N	E3X-DA51-N	E3X-DAB41-N	E3X-DAG41-N	E3X-DAH41-N	E3X-DA41V	E3X-DA41TW		
Ambient temperature			Operating: Gro 12 to 16 amplif	Operating: Groups of 1 to 3 amplifiers: -25 to +55°C, Groups of 4 to 11 amplifiers: -25 to +50°C, Groups of 12 to 16 amplifiers: -25 to +45°C Storage: -30 to +70°C (with no icing and condensation)							
Ambier	nt humidi	ty	Operating/Stor	age: 35% to 859	% RH (with no c	ondensation)					
Insulati	on resist	ance	20 M $\Omega$ min. at	500 VDC							
Dielectric strength		jth	1,000 VAC at 50/60 Hz for 1 minute								
Vibration resistance		ance	10 to 55 Hz, 1.5 mm double amplitude for 2 hours each in X, Y, and Z directions								
Shock I	resistanc	e	Destruction: 500 m/s2 for 3 times each in X, Y, and Z directions								
Protective structure		ture	IEC 60529 IP5	IEC 60529 IP50 (with Protective Cover attached) IEC 60529 IP50 (with Protective Cover attached) protective cover at- tached)					IEC 60529 IP50 (with protective cover attached)		
Connection method		hod	Prewired models (standard length: 2 m)								
Weight (Packed state)		Approx. 100 g Approx. 110 g						Approx. 100 g			
Case Pl		PBT (polybutyl	PBT (polybutylene terephthalate)								
rial	Cover F		Polycarbonate	Polycarbonate					Polyethersul- fone		
Accessories		Instruction manual									

### Connector type

### Specifications that differ from those of the prewired type

	Туре	Standard models	Monitor-out- put models	Mark-detecting models		Infrared models	Water-resis- tant models (See note.)	Twin-out- put models
Model	NPN output	E3X-DA6	E3X-DA7	E3X-DAB6	E3X-DAG6	E3X-DAH6	E3X-DA14V	E3X-DA6TW
Item	PNP output	E3X-DA8	E3X-DA9	E3X-DAB8	E3X-DAG8	E3X-DAH8	E3X-DA44V	E3X-DA8TW
Connection method		Connector type					M8 connector	Connector
Weight (Packed state)		Approx. 55 g					65 g	Approx. 55 g

\* For waterproof type only, voltage resistance is 500 VAC 50/60 Hz 1 min

### Amplifier unit Connectors

Item	Model	E3X-CN11/21/22	E3X-CN12			
Rated cu	rrent	2.5 A				
Rated voltage		50 V				
Contact r	esistance	20 m $\Omega$ max. (20 mVDC max., 100 mA max.) [By connection with amplifier unit and connection with adjacent connector (except conductor resistance of cable)]				
No. of insertions		50 times (By connection with amplifier unit and connection with ad- jacent connector)				
Matorial	Housing	PBT (polybutylene terephthalate)				
Material	Contacts	Phosphor bronze/gold-plated nickel				
Weight (Packed state)		Approx. 55 g	Approx. 25 g			

### Mobile Console

Item Model	E3X-MC11			
Supply volt- age	Charged with AC adapter			
Connection method	Connected via adapter			
Weight (packed state)	Approx. 580 g (Console only: 120 g)			

For details of the Mobile Console, refer to the instruction manual attached to the product.

### **Digital Fiber Amplifier**

### \* Differential output digital fiber amplifier (E3X-DA11D/E3X-DA6D)

Applicable fiber unit characteristic

(Through-beam model)

	Sensing distance (mm) (Values in parentheses: When using the E39-F1 lens unit)							
Sensitivity switching		HIGH			LOW			Standard object (mm) *1
11 steps can be set		1	2	3-11	1	2	3-11	Minimum sensing object *2 (Opaque object) de-
Fiber type	Re- sponse time	270 or 570μs	0.5 or 1 ms	1 to 200 ms or 2 to 400 ms	270 or 570μs	0.5 or 1 ms	1 to 200 ms or 2 to 400 ms	rauit
E32-ET11R		240 (1680)	280 (1960)	370 (2590)	140(980)	180(1260)	240 (1680)	1 mm dia. (0.01
E32-ET21R		50	60	80	30	40	50	mm dia.)
E32-T16WR		580	690	910	350	450	580	(0.3 mm dia.)*3
E32-T16PR		380	450	600	230	290	380	(0.2 mm dia.)

\*1. The sensing object is operating.
\*2. Value applied when the response time is set to 3-11. The value can be detected if the temperature varies within the operating ambient temperature. (Value when the sensing object is operating)

\*3. The digital value is 1000 and the value can be detected in each detection area. Refer to the E3X-DA-N for the note of the fiber unit.

#### (Reflective model)

		Sensing distance (mm)*1						
Sensitivity switching		HIGH			LOW			Standard object (mm) *2
11 steps can be set		1	2	3-11	1	2	3-11	Minimum sensing object *3 (Opaque object) de-
Fiber type	Re- sponse time	270 or 570μs	0.5 or 1 ms	1 to 200 ms or 2 to 400 ms	270 or 570μs	0.5 or 1 ms	1 to 200 ms or 2 to 400 ms	Tauit
E32-ED11R		80	90	120	45	60	80	150 x 150 (0.01 mm dia.)
E32-ED21R		13	15	20	7	10	13	25 x 25 (0.01 mm dia.)

\*1. Sensing distance indicates values for white paper.

\*2. The sensing object is operating.\*3. Value applied when the respons Value applied when the response time is set to 3-11. The value can be detected if the temperature varies within the operating ambient temperature. (Value when the sensing object is operating) Note: Refer to E3X-DA-N for the note of the fiber unit.

### Differences from E3X-DA-N amplifier unit

		Differential output type (edge detection type)					
Item		Prewiring type	amplifier units with Connectors				
Item	NPN output	E3X-DA11D	E3X-DA6D				
Powe	r consumption	Power consumption 960 mW max. (at power supply vo	Itage 24 V, power consumption 40 mA max.)				
Con- trol out- put	ON/OFF output	Load current 50 mA (residual voltage NPN/PNP: 1 V max. each) Open collector output type L.ON (ON at edge detection)/D.ON (OFF at edge detection) switch selectable					
Detec	tion mode	One-side edge detection mode/both-side edge detection mode					
Response time		One-side edge detection mode: 270/500 $\mu$ s/1/2/4/10/20/30/50/100/200 ms selectable Both-side edge detection mode: 570 $\mu$ s/1/2/4/10/20/30/50/100/200/400 ms selectable					
	Timer function	Unction OFF delay timer for L.ON ON delay timer for D.ON 0 to 5 s (1 to 20 ms: 1 ms increments, 20 to 20 increments, 200 ms to 1 s: 100 ms, 1 to 5 s: 1 s increments)					
	APC	Yes					
Func	Zero reset	Yes (negative indication)					
tions	Initial reset	Yes (setting conditions initialized)					
	Sensitivity switching	Yes (HIGH/LOW)					
Teaching level         One-point teaching level 1 to 50% variable (1% increments)							
Indicator lamp		Operation indicator (orange), 7-segment incident level display (red), 7-segment digital edge detection level display (red)					

For the outline drawings and other details, refer to the instruction manuals attached to the products.

### Output Circuit Diagram

### NPN output

Model	Output transistor Status	Timing chart	Mode selection switch	Output circuit
E3X-DA11-N E3X-DAB11-N E3X-DAG11-N E3X-DAH11-N E3X-DAH11V	Light ON	Incident light No incident light Operation Indicator OrFF Output transistor CFF Load CPF Cerate Coreate Cerate Corea	L•ON (LIGHT ON)	Display Main circuit Corange) Corange) Brown Black Load Control output Control output Display
E3X-DA6 E3X-DAB6 E3X-DAG6 E3X-DAH6 E3X-DA14V	Dark ON	Incident light No incident light Operation ON Indicator OFF Output ON transistor OFF Load Operate (relay) Release (Between brown and black)	D•ON (DARK ON)	Connector Pin Arrangement
E3X-DA21-N	Light ON	Incident light No incident light Operation Indicator OFF Output transistor (relay) Release (Between brown and black)	L•ON (LIGHT ON)	Display Main circuit circuit cir
E3X-DA7	Dark ON	Incident light No incident light Operation Indicator (orange) Output transistor CFF Load (relay) Release (Between brown and black)	D•ON (DARK ON)	Ito 5V     Load       Blue     Blue       Note: Load resistance: 10Ωmin.
E3X-DA11TW	Light ON	CH1/ Incident light CH2 No incident light Operation ON T+ Indicator OFF Output ON Load Operate (relay) Release (Between brown and black)	L•ON (LIGHT ON)	Operation // Operation Indicator Indicator (orange) Display Main Mai
E3X-DA6TW	Dark ON	CH1/ Incident light CH2 No incident light Operation ON Indicator (orange) OFF Output ON transistor OFF Load Operate (relay) Release (Between brown and black)	D•ON (DARK ON)	Blue

Note: With E3X-DA⊟TW models, only channel 1 is output when set for area sensing operation. L●ON The range between the CH1 and CH2 thresholds turns ON D●ON The range between the CH1 and CH2 thresholds turns OFF (CH2 is always OFF)

### **PNP** output

Model	Output transis- tor Status	Timing chart	Mode selection switch	Output circuit
E3X-DA41-N E3X-DAB41-N E3X-DAG41-N E3X-DAH41-N E3X-DAH41-N E3X-DAB8 E3X-DAB8 E3X-DAB8 E3X-DAB8 E3X-DAB8 E3X-DAH8 E3X-DA44V	Light ON	Incident light No incident light Operation ON Indicator OFF Output ON Utput ON Load Operate (relay) Release (Between blue and black)	L•ON (LIGHT ON)	Display Main circuit VDC
	Dark ON	Incident light No incident light Operation ON T + + (orange) OFF Output ON transistor OFF Load Operate (relay) Release (Between blue and black)	D•ON (DARK ON)	Connector Pin Arrangement
E3X-DA51-N	Light ON	Incident light No incident light Operation ON Indicator (orange) Output transistor OFF Load (relay) Release (Between blue and black)	L•ON (LIGHT ON)	Display Main display Main display Main display Main display Main display Main display Main display Main display Main display
E3X-DA9	Dark ON	Incident light No incident light Operation ON Indicator OFF Output ON transistor OFF Load Operate (relay) Release (Between blue and black)	D•ON (DARK ON)	VDC 47Ω 1 to 5 V (see incent Blue Note: Load resistance: 10kΩmin.
E3X-DA41TW E3X-DA8TW	Light ON	CH1/ Indident light CH2 No incident light Operation ON T++ (orange) Otput ON transistor OFF Load Operate (relay) Release (Between blue and black)	L•ON (LIGHT ON)	Operation Operation Indicator (orange) Indicator (orange) Display Main A Depration Indicator (orange) Brown Control output 1 Black
	Dark ON	CH1/ ncident light CH2 No incident light Operation ON Indicator OFF (orange) ON Output transistor OFF Load Operate (relay) Release (Between blue and black)	D•ON (DARK ON)	Control - Contro

Note: With E3X-DA⊡TW models, only channel 1 is output when set for area sensing operation. L•ON The range between the CH1 and CH2 thresholds turns ON D•ON The range between the CH1 and CH2 thresholds turns OFF (CH2 is always OFF)

#### Connectors (Sensor I/O Connectors)



Class	Wire, outer jacket color	Connector pin No.	Application
	Brown	1	Power sup- ply (+V)
For DC	White	2	-
10100	Blue	3	Power sup- ply (0 V)
	Black	4	Output

Note: Pin 2 is open.

### Characteristic data (default)

### Hysteresis vs. sensing distance

### Reflective model





### Monitor output vs. distance

#### (In standard mode) Through-beam

E32-TC200



### Repeated accuracy vs. sensing distance

### Reflective model E32-DC200



### Reflective model E32-DC200



### Connection

Connection with linear sensor controller K3NX-VD2



- Use this service power supply for the Sensor with reference to the power consumption of each Sensor.
- Note: 1. Various I/O Units are available for the K3NX. Select an appropriate output type depending on the application.
  2. For details about the K3NX, refer to the K3NX Datasheet
  - 2. For details about the K3NX, refer to the K3NX Datasheet (N084) or the K3NX Operation Manual (N90).
     3. This wiring is for the K3NX, with DC power supply
  - This wiring is for the K3NX, with DC power supply specifications and the Monitor (Analog) Sensor with DC power supply specifications. Check respective power supply specifications before wiring them.

### Nomenclature:

### amplifier units

Standard, monitor-output, mark-detecting, infrared, and water-resistant models

# Lock Button Level Display

ON when output is ON. OFF when output is OFF. Mode Selector Use to select SET,

) Operation Mode Selector Use to switch between Light ON and Dark ON modes. ADJ. or RUN mode.

### Twin-output models



### Operation

### General



Analog value





Analog value





### General

### When teaching is performed (SET mode)

- The four types of teaching given below are available.
- Once setting is made, operation is performed in the preset status thereafter. When a teaching error occurs, the level indicators flash in red. Restart setting from the beginning.

Twin-output models only Select the channel to be adjusted using the channel selection switch.cm

Set the mode selector to SET .

#### Maximum Sensitivity Setting

Proce-Operation dure 1 Set the mode selector to SET. SET \_ Press the TEACH button for 3 TEAC 2 seconds min.  $\langle \bigcirc | \langle 3s \rangle$ Setting is completed when the (red) red-lit level indicators turn to 3 green. Then they return to the digital incident level display. ( (green 4 Set to RUN mode.

### One-point without-object teaching

Proce- dure	Operation	
1	Set the mode selector to SET.	SET
2	Press the SET button once (about 1 s).	TEACH
3	Setting is completed when the red level indicators are turned ON. They then return to the digi- tal incident level display.	(red)
4	Set to RUN mode.	RUN
5	The threshold is automatically set with the object.	Object

Note: If one-point teaching is not available because the difference in level is too fine, try two-point teaching.

#### **Operation Mode Selector**

Operating mod	de	Operation
Light ON	L•ON	L■□ (Factory-set)
Dark ON	D•ON	D

There is no operation mode selector for twin-output models.

### Two-point With/Without-object Teaching

Proce- dure	Operation	
1	Set the mode selector to SET.	SET
2	With the work present, press the SET button once (about 1 s).	Dbject TEACH
3	The level indicators are lit red.	0 (red)
4	If no work is pending, press the SET button once (about 1 s).	TEACH (1s)
5	Setting is completed when the green indicators are turned ON. Then they return to the digital in- cident level display.	(green)
6	Set to RUN mode.	RUN

Note: With and without work may be in any order.

### Pin-point teaching (for positioning)

Proce- dure	Operation	
1	Set the mode selector to SET.	SET
2	If no work is pending, press the SET button once (about 1 s).	TEACH
3	The level indicators are lit red.	0 (red)
4	Place the object in the desired position, and press the TEACH button for 3 seconds min.	
5	Setting is completed when the green indicators are turned ON. Then they return to the digital in- cident level display. (Red indica- tors start flashing if setting is not OK.)	(green)
6	Set to RUN mode.	RUN

### Precautions

Correct Use

### Amplifier units

Design

### Power ON

The sensor is ready to sense an object within 200 ms after turning the power ON. If the load and sensor are connected to different power supplies, always turn on the sensor power first.

### Mounting

Connection/removing of amplifier units

### (Connection)

1. Install the units one by one to the DIN rail.



2. Slide one unit toward the other, match the clips at the front ends, and then bring them together until they "click".



### (Removing)

Slide one unit away from the other and remove them one by one. (Do not remove the connected units together from the DIN rail.)

Note: 1 .When the amplifier units are connected to each other, the operable ambient temperature changes depending on the number of connected amplifier units. Check "Ratings/Performance".

2.Before connecting or removing the units, always switch power off.

### Fitting of Mobile Console head

When fitting the Mobile Console head, a 20 mm or more clearance is needed on the left side.



### Use of Mobile Console

For the twin output type (E3X-DA TW), up to 16 channels (eight E3X-DA TW units) can be set from the Mobile Console E3X-MC11. (Note that the operation mode and area detection cannot be set.)

#### Adjustment

### Mutual interference prevention function

The digital display value may vary due to the light from the other sensor. In that case, low the sensitivity (raise the threshold) to stabilize detection.

### **EEPROM Write Error**

If a write error occurs (operation indicator starts flashing) due to power-off, static electricity or other noise in the teaching mode, perform teaching again.

### **Optical communication**

When connecting the amplifier units, assemble them in close contact. During operation, do not slide or dismantle the amplifier units.

### Hysteresis adjustment

The Mobile Console allows hysteresis adjustment, but note that the unit may not operate properly if the hysteresis setting is lower than the factory value.

### Amplifier Unit Connectors Installation

### **Connector installation**

1. Insert the Master or Slave Connector into the amplifier unit until it clicks into place.



- 2. Link amplifier units to each other after the master and slave Connectors have been inserted.
- 3. Apply the supplied seal to the non-connecting surface of the master/slave connector.



Note: Apply seal to the grooved side.

### **Removing Connectors**

- 1. Slide the slave amplifier unit (s) on which the connector must be removed from the rest of the group.
- 2. After the amplifier unit (s) has been separated, press down the lever on the connector and remove it. (Do not attempt to remove connectors without separating them from other amplifier units first.)



### Mounting End Plate (PFP-M)

Depending on the installation, an amplifier unit may move during operation. In this case, use an end plate.

Before installing an end plate, remove the clip from the master amplifier unit using a nipper or similar tool.



The sensor bottom is also equipped with a clip removing mechanism.

1. Insert the clip to be removed into the slit underneath the clip on another amplifier unit.



2. Remove the clip by rotating the amplifier unit.



When fitting the Mobile Console, set the end plate in the guide as shown in the following figure.



Tensile stress for connectors (including cables) E3X-CN11, E3X-CN21, E3X-CN22: 30 N max. E3X-CN12: 12N max.

### Amplifier Units



Ш

2-M3

\* 1. The mounting Bracket can also be used on side A.
\* 2. 4-dia, 3-conductor, vinyi-insulated round cable (conductor cross-sectional area: 0.2 mm<sup>2</sup>, insulation diameter: 1.1 mm is used.

SUS304 stainless steel, sold separately

-3.4

5.4 3.4




E3X-DA-N

### **Amplifier Unit Connectors**



# 2-Channel Fiber Sensors

- The thinnest profile in the industry, with only 5 mm per channel.
- AND/OR control output.
- Flexible control from the Mobile Console.
- The industry's first power tuning function in a digital amplifier
- Stable long term performance due to Omrons's APC function.
- Two large easy to read displays

The remarkable new 2-channel amplifiers. The Ultimate space saver!! Only 5mm for one channel



### **Features**



E3X-MDA

Having problems gang-mounting Fiber Sensor Amplifier Units in tight spaces?







### Equipped with AND/OR control output. Patent pending

Two types of control output possible with one Sensor (AND/OR). Compact PLCs and Sensor Controllers no longer required.







### Stable, long-term performance with OMRON's APC function

# OMRON provides the industry's most stable long-term detection (Highest Level of Stability) by using new 4-element LEDs and an APC (Auto Power Control) circuit.

In addition to our unique APC circuit used in the E3X-DA-N Amplifiers to compensate for the deterioration of the LED, the E3X-DA-S uses 4-element LEDs to counteract the deterioration of the light-emitting elements over time and achieve the industry's most stable long-term detection performance.

Furthermore, the circuit is designed with excess light capacity, so the Sensors can be used with high stability regardless of whether the APC circuit is ON or OFF.



### **Optical communications prevents mutual interference.**

With optical communications, up to 9 Amplifiers (18 channels) can be mounted together.





### Flexible control with Mobile Console.

The Mobile Console, which can also be used with the E3X-DA-S, allows handheld operation of the Fiber Head even when it is separated from the Amplifier.

### Ordering Information

### Amplifier Units

Amplifier Units with Cables

Itom	Appearance	Functions	Model NPN output PNP output Fox MDA44	
item	Appearance		NPN output	PNP output
2-channel models		AND/OR output	E3X-MDA11	E3X-MDA41

### Amplifier Units with Connectors

Item	Appoaranco	Functions	Model NPN output PNP output	
	Appearance		NPN output	PNP output
2-channel models		AND/OR output	E3X-MDA6	E3X-MDA8

### Amplifier Unit Connectors (Order Separately)

Item	Appearance	Cable length	No. of conductors	Model
Master Connector	2//		3	E3X-CN11
		2 m	4	E3X-CN21
Slave Connector	<u>I</u>	2	1	E3X-CN12
			2	E3X-CN22

### Combining Amplifier Units and Connectors

Amplifier Units and Connectors are sold separately. Refer to the following tables when placing an order.

Amplifier Unit			]	Applicable Connecto	or (Order Separately)
Model	NPN output	PNP output		Master Connector	Slave Connector
2-channel models	E3X-MDA6	E3X-MDA8	+	E3X-CN21 (4-wire)	E3X-CN22 (2-wire)

When Using 5 Amplifier Units

1 Master Connector + 4 Slave Connec- tors

### Mobile Console (Order Separately)

Appearance	Model	Remarks
	E3X-MC11-S (model number of set)	Mobile Console with Head, Cable, and AC adapter pro- vided as accessories
	E3X-MC11-C1-S	Mobile Console
	E3X-MC11-H1	Head
5.5	E39-Z12-1	Cable (1.5 m)

Note: Use the E3X-MC11-S Mobile Console for the E3X-DA-S/MDA-series Amplifier Units. Other Mobile Consoles cannot be used.

### Accessories (Order Separately)

### Mounting Bracket

Appearance	Model	Quantity
	E39-L143	1

### End Plate

Appearance	Model	Quantity
05	PFP-M	1

### Specifications

### Ratings/Characteristics

### Amplifier Units

	Туре		2-channe	models	
Model		NPN output	E3X-MDA11	E3X-MDA6	
Item		PNP output	E3X-MDA41	E3X-MDA8	
Light sou	urce (wav	elength)	Red LED	(650 nm)	
Su	pply volta	ige	12 to 24 VDC ±10%, r	ipple (p-p) 10% max.	
Powe	er consum	notion	1,080 m\	N max.	
			(current consumption: 45 mA max. at power supply voltage of 24 VDC)		
Co	ontrol outp	out	Load power supply voltage:	26.4 VDC; open collector;	
			load current: 50 mA max.; I	esidual voltage: 1 v max.	
Circ	uit protec	tion	Reverse polarity for power supply	connection, output short-circuit	
	Super-	NPN			
Response	nign- speed	PNP	130 μs <sup>*1</sup> for operation a	and reset respectively	
time	Stan	dard mode	1 ms for operation an	d reset respectively	
	High-re	solution mode	4 ms for operation an	d reset respectively	
Sonsitivity sotting		tting	Teaching or manual method		
Bower tuning		ver tuning	Light emission power and recention gain, digital control method		
	Timer function		Select from OFF-delay ON-delay or one-shot timer		
			1 ms to 5 s (1 to 20 ms set in 1-ms increments 20 to 200 ms set in 10-ms increments		
			200 ms to 1 s set in 100-ms increments, and 1 to 5 s set in 1 s-increments)		
-	Automatic power con- trol (APC)		High-speed control method for emission current		
Functions	Ze	ero-reset	Display can be reset to zero when requir	ed (negative values can be displayed).	
	Ini	tial reset	Settings can be returned	to defaults as required.	
	Mutual pr	l interference evention	Possible for up to 9 Un	its (18 channels) <sup>*2, *3</sup>	
I/O :		settings	Output setting (Select from channel 2 output, AN differentia	D, OR, leading edge sync, falling edge sync, or l output)	
	Display		Operation indicator for channel 1 (orange),	Operation indicator for channel 2 (orange)	
			Select from the following: Incident level for chann	el 1 + incident level for channel 2, Incident level	
Di	nital displ	av	+ threshold, incident level percentage + threshold	l, incident light peak level + no incident light bot-	
Digital display			tom level, minimum incident light peak level + m	aximum no incident light bottom level, long bar	
			display, incident level + peak l	nold, incident level + channel	
Disp	lay orient	ation	Switching between normal/re	eversed display is possible.	
Ambie	ent illumir	nation	Incandescent lamp	0.10,000 lux max.	
(receiver side)		ae)	Sunlight:20,0	uu iux max.	

Туре		Туре	2-channe	el models	
Model		NPN output	E3X-MDA11	E3X-MDA6	
Item		PNP output	E3X-MDA41	E3X-MDA8	
Ambient temperature		rature	Operating:Groups of 1 to 2 Amplifiers: -25°C to 55°C Groups of 3 to 10 Amplifiers: -25°C to 50°C Groups of 11 to 16 Amplifiers: -25°C to 45°C (with no icing or condensation) Storage: -30°C to 70°C (with no icing or condensation)		
Ambient humidity		idity	Operating and storage: 35% to 85% (with no condensation)		
Insulation resistance		tance	20 MΩ min. (at 500 VDC)		
Dielectric strength		ngth	1,000 VAC at 50/60 Hz for 1 minute		
Vibration resistance (destruction)		destruction)	10 to 55 Hz with a 1.5-mm double amplitude for 2 hrs each in X, Y and Z directions		
Shock resis	stance (d	estruction)	500 m/s <sup>2</sup> , for 3 times each in X, Y and Z directions		
Enc	losure ra	ting	IEC 60529 IP50 (with Protective Cover attached)		
Connection method		ethod	Prewired cable	Standard connector	
Weight (packed state)		state)	Approx. 100 g	Approx. 55 g	
Matariala		Case	Polybutylene terephthalate (PBT)		
materials		Cover	Polycarbonate (PC)		
A	ccessorie	es	Instruction sheet		

\*1: When differential output is selected for the output setting, the second channel output is 200 µs for operation and reset respectively.

\*2: Communications are disabled if the detection mode is selected during super-high-speed mode, and the communications functions for mutual interference prevention and the Mobile Console will not function.

\*3: Mutual interference prevention can be used for up to 5 Units (10 channels) if power tuning is enabled.

#### **Amplifier Unit Connectors**

lte	em	E3X-CN11/21/22 E3X-CN12			
Rated curre	ent	2.5 A			
Rated volta	ge	50 V			
Contact res	istance	20 m $\Omega$ max. (20 mVDC max., 100 mA max.) (The figure is for connection to the Amplifier Unit and the adjacent Connector. It does not include the conductor resistance of the cable.)			
No. of inser (destruction	tions ı)	50 times (The figure for the number of insertions is for connection to the Amplifier Unit and the adjacent Connector.)			
Materials	Housing	Polybutylene terephthalate (PBT)			
	Contacts	Phosphor bronze/gold-plated nickel			
Weight (pag	cked state)	Approx. 55 g Approx. 25 g			

#### Mobile Console

Item	E3X-MC11-S				
Supply voltage	Charged with AC adapter				
Connection method	Connected via adapter				
Weight (packed state)	Approx. 580 g (Console only: 120 g)				
Refer to Operation Manual provided with the Mobile Console for de- tails.					

### **Output Circuits**

### NPN Output

Model	Mode se- lector	Timing chart	Mode se- lector	Output circuit
E3X-MDA11	LIGHT ON (L/ON)	CH1/ Incident light CH2 No incident light Operation indicator (orange) ON OUtput transistor OFF Load (relay) Operate Release (Between brown and black)	Light ON	Display Operation indicator Operation indicator (orange) (orange) ch 2 ch 1 Photo- electric electric Black Load output 1 Control orange 12 to
E3X-MDA6	DARK ON (D/ ON)	CH1/ Incident light CH2 No incident light Operation indicator (orange) ON OFF Output transistor OFF Load (relay) Operate Release (Between brown and black)	Dark ON	24 VDC

#### Note: 1. Time Charts for Timer Settings (T: Set Time)

ON delay	OFF delay	One-shot
Incident light No incident light L-ON OFF D-ON ON	Incident light No incident light L-ON OFF	Incident light No incident light L-ON OFF D-ON OFF

2. Control Output (AND, OR, Sync) and Time Chart for Timer Settings (T: Set Time)



### PNP Output

Model	Mode se- lector	Timing chart	State of output transistor	Output circuit				
E3X-MDA41	LIGHT ON (L/ON)	CH1/ Incident light CH2 No incident light Operation ON indicator (orange) OFF Output ON transistor OFF Load (relay) Operate Release (Between blue and black)	Light ON	Display Operation indicator Operation indicator (orange) ch 1 (orange) ch 2 (orange) ch 1 (orange) ch 2 (orange) ch 1 (orange) ch 2 (orange) ch 1 (orange) ch 1 (orange) ch 2 (orange) ch 1 (orange) c				
E3X-MDA8	DARK ON (D/ ON)	CH1/ Incident light CH2 No incident light Operation ON indicator (orange) OFF Output ON transistor OFF Load (relay) Operate Release (Between blue and black)	Dark ON	24 VDC				

Note: 1. Time Charts for Timer Settings (T: Set Time)

ON delay	OFF delay	One-shot
Incident light	Incident light	Incident light
No incident light	No incident light	No incident light
L-ON OFF	L-ON OFF	L-ON OFF
D-ON OFF	D-ON OFF	D-ON OFF

2. Control Output (AND, OR, Sync) and Time Chart for Timer Settings (T: Set Time)



### Nomenclature

### **Amplifier Units**

### E3X-MDA



### **Adjustment Methods**

#### 1. Setting the Operation Mode

The operation mode is set in SET mode. Refer to page A-373 5. Setting Functions in SET Mode.

Set the Channel Selector to the desired channel before making any adjustments or settings. This is true for all adjustments and settings.

### 2. Adjusting the Power (RUN Mode)

The current incident light level can be adjusted to near the power tuning target value (default: 2,000).

Confirm that the MODE key setting is PTUN (power tuning). The default setting is PTUN. Refer to *page A-373 5. Setting Functions in SET Mode* 



#### \* Setting Errors

An error has occurred if one of the following displays appears after the progress bar is displayed.

Display	Error	Action
Flashes twice	Over Error The incident light level is too low for the power tun- ing target value.	The power will not be tuned. The power can be increased up to ap- proximately 5 times the incident light val- ue.
Flashes twice	Bottom Error The incident light level is too high for the power tun- ing target value.	The power will be tuned to the minimum level. The power can be decreased down to approximately 1/25th the incident light val- ue.

Note: Press the DOWN key right after pressing the MODE key.

### 3.Setting Thresholds Manually (RUN Mode)

A threshold can be set manually. A threshold value can also be finetuned using manual setting after teaching.



Increases threshold. Decreases threshold.

\* Even if the display method for display switching is changed, the threshold will appear on the sub-display when the key is pressed.

#### 4. Teaching the Threshold Value (SET Mode)

- \* There are four methods that can be used for teaching, as described below. Use the method most suitable for the application.
- \* An error has occurred if OVER, LO, or NEAR is displayed on the sub-display. Repeat the operation from the beginning.

#### 4-1. Setting the Threshold at Maximum Sensitivity

The threshold can be set at the maximum sensitivity. This method is ideal when using a Through-beam Fiber Unit to detect workpieces so that detection is not influenced to any great degree by dust and other environmental factors.



#### 4-2. Teaching a Through-beam Fiber Unit without a Workpiece

A value about 6% less than the incident light level can be set as the threshold value. This method is ideal when detecting very small differences in light level, such as when detecting very fine workpieces or transparent workpieces like transparent fibers.



4-3. Teaching a Reflective Fiber Unit without a Workpiece A value about 6% greater than the incident light level can be set as the threshold value. This method is ideal when using a Reflective Fiber Unit to detect workpieces so that detection is not influenced to any great degree by dust and other environmental factors.



#### 4-4. Teaching With and Without a Workpiece

Teaching can be performed twice, once with and once without a workpiece, and the value between the two measured value can be set as the threshold.





#### 5. Setting Functions in SET Mode

\* The default settings are shown in the transition boxes between functions.





### 6. Convenient Functions

### 6-1. Zeroing the Digital Display

The incident light level on the digital display can be set to 0.

\* Change the function to 0rst (zero reset) with the MODE key. The default setting is PTUN.



key operations have been disabled. 00 t

Note: Press the DOWN or UP key right after pressing the MODE key.

### 6-3. Initializing Settings

All settings can be returned to their original default settings.



Settings initialized.

Operation canceled.

### Safety Precautions

Note: In addition to the following precautions, please read and observe the common precautions for the instructions included with the product.

#### Precautions for Correct Use

#### **Amplifier Unit**

#### Installation

#### Operation after Turning Power ON

The Amplifier Unit is ready to operate within 200 ms after the power supply is turned ON. If the Sensor and load are connected to power supplies separately, be sure to turn ON the power supply to the Sensor first.

#### Mounting

· Connecting and Disconnecting Connectors

#### **Mounting Connectors**

1. Insert the Master or Slave Connector into the Amplifier Unit until it clicks into place.



2. Attach the protector seals (provided as accessories) to the sides of master and slave connectors that are not connected.



#### Note: Attach the seals to the sides with grooves

#### **Removing Connectors**

- 1. Slide the slave Amplifier Unit(s) for which the Connector is to be removed away from the rest of the group.
- 2. After the Amplifier Unit(s) has been separated, press down on the lever on the Connector and remove it. (Do not attempt to remove Connectors without separating them from other Amplifier Units first.)



• Joining and Removing Amplifier Units

#### Joining Amplifier Units

1. Mount the Amplifier Units one at a time onto the DIN track.



2. Slide the Amplifier Units together, line up the clips, and press the Amplifier Units together until they click into place.



#### **Separating Amplifier Units**

Slide Amplifier Units away from each other, and remove from the DIN track one at a time. (Do not attempt to remove Amplifier Units from the DIN track without separating them first.)

- Note 1. The specifications for ambient temperature will vary according to the number of Amplifier Units used together. For details, refer to *Ratings/Characteristics*.
  - Always turn OFF the power supply before joining or separating Amplifier Units.
- Mounting the End Plate (PFP-M)

An End Plate should be used if there is a possibility of the Amplifier Unit moving, e.g., due to vibration. If a Mobile Console is going to be mounted, connect the End Plate in the direction shown in the following diagram.



Mounting the Mobile Console Head

Leave a gap of at least 20 mm between the nearest Amplifier Unit and the Mobile Console head.



#### Fiber Connection

The E3X Amplifier Unit has a lock button for easy connection of the Fiber Unit. Connect or disconnect the fibers using the following procedures:

#### 1. Connection

Open the protective cover, insert the fibers according to the fiber insertion marks on the side of the Amplifier Unit, and lower the lock button.



Fibers with E39-F9 Attachment



#### Fibers That Cannot Be Free-Cut (with Sleeves)



#### 2. Disconnecting Fibers

Remove the protective cover and raise the lock button to pull out the fibers.



- **Note 1.** To maintain the fiber properties, confirm that the lock is released before removing the fibers.
  - 2. Be sure to lock or unlock the lock button within an ambient temperature range between -10°C and 40°C.

#### Adjustments

• Mutual Interference Protection Function

There may be some instability in the digital display values due to light from other sensors. If this occurs, decrease the sensitivity (i.e., decrease the power or increase the threshold) to perform stable detection.

#### • EEPROM Writing Error

If the data is not written to the EEPROM correctly due to a power failure or static-electric noise, initialize the settings with the keys on the Amplifier Unit. ERR/EEP will flash on the display when a writing error has occurred.

#### • Optical Communications

Several Amplifier Units can be slid together and used in groups. Do not, however, slide the Amplifier Units or attempt to remove any of the Amplifier Units during operation.

### Other Precautions

#### Protective Cover

Always keep the protective cover in place when using the Amplifier Unit.

#### Mobile Console

Use the E3X-MC11-S Mobile Console for the E3X-DA-S-series and the E3X-MDA series Amplifier Units. Other Mobile Consoles, such as the E3X-MC11, cannot be used.

### **Dimensions**

### **Amplifier Units**

Amplifier Units with Cables

E3X-MDA11 E3X-MDA41



E3X-MDA



\*E3X-CN11: A 4-dia., 3-conductor, vinyl-insulated round cable (conductor crosssectional area: 0.2 mm<sup>2</sup>; insulation diameter: 1.1 mm) is used. E3X-CN21: A 4-dia., 4-conductor, vinyl-insulated round cable (conductor crosssectional area: 0.2 mm<sup>2</sup>; insulation diameter: 1.1 mm) is used.



E3X-MDA

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### Super Manual Fiber Amplifier



### Adjuster type standard that is the culmination of true ease and simplicity



### **Features**

### Instinctive LED bar displays of light levels

The previous manual type used the stability and incident level indicators to display the light level change, which was difficult to understand at a glance. The E3X-NA uses the LED bars to display the light level, ensuring the light level change at a glance.



Conventional model

### Same "Wire-saving" Connector as E3X-DA-N

OMRON's original wiring-saving connector, which was inherited from the digital fiber amplifier E3X-DA-N, allows connection of up to 16 units.



### **Features**

### Reduced wiring and space requirements for

### power lines

Example for 5 Amplifiers E3X-NA Series



### Same Sensing Distance as Previous Longdistance Models

200 mm Reflective Models



# Approximately Seven Times the Detection Accuracy

Applied Fiber: E32-T16P (screen fiber) set at 100 mm. E3X-A1 1 (previous model) Minimum detection object: 2.0 mm dia. E3X-NA 0.3 mm dia.

Applied Fiber: E32-T16 (screen fiber) set at 100 mm.

E	E3X-A11 (previous mode	l) 7 times	E3X-NA
Minimum detection object:	2.0 mm dia	a. 🔿 0.3	mm dia.

Addition of high-speed type and waterproof type to the series

## Optical Communications to Prevent Mutual Interference

Optical communication between amplifiers prevents mutual interference. Up to 5 fiber heads can be installed closely, except E3X-NA□F.



# Dimensions and Designs Inherited from the E3X-DA-N Digital Fiber Amplifier



### **Ordering Information**

### Amplifier Units

### Pre-wired

ltom	Shapo		Model			
nem	Shape	Control output	NPN output	PNP output		
Standard models	AT II		E3X-NA11	E3X-NA41		
High-speed detection			E3X-NA11F	E3X-NA41F		
Mark-detecting models	Jetecting models		E3X-NAG11	E3X-NAG41		
Water-resistant models			E3X-NA11V	E3X-NA41V		

#### Connector type

ltem	Shane	Applic	able Connector		Model		
nem	(order separately)		NPN output	PNP output			
Standard models		Master	E3X-CN11		E3X-NA6	E3X-NA8	
Standard models		Slave	E3X-CN12		LUX-NAU		
Water-resistant models (M8 Connector)		XS3 XS3	F-M421-40□-A F-M422-40□-A		E3X-NA14V	E3X-NA44V	

### Amplifier Units Connectors (Order Separately) Note: Stickers for Connectors are included as accessories.

Item	Shape	Ca	ble length	No. of conduc	tors	M	odel		
Master connector	Í		2 m	3		E3X-CN11			
Slave connector		- 2 m		1		E3X-CN12			
Precautions for ordering	g the connector type		Amplifier Un	its		Applicable Connecto	or (order separately)		
Refer to the following tables wh	en placing an order. Basical-	Туре	NPN	PNP	+	Master connector	Slave connector		
ly, Amplifier Units and connect	ors are sold separately.	Standard	E3X-NA6	E3X-NA8		E3X-CN11 (3 wires)	E3X-CN12 (1 wire)		
Please place an order after refe	Please place an order after referring to the combination giv- When Using 5 Amplifier Units								
	Amplifier Units (5 Units) + 1 Master Connector + 4 Slave Connector								
			· ·						

### Sensor I/O Connectors (Order separately)

Size	Cable type	Shape		Shape Cable length		Model
		Straight		2 m		XS3F-M421-402-A
Mg	Standard cable	Straight	C Marken	5 m	1 conductors	XS3F-M421-405-A
IVI8	Standard Cable	L-shaped		2 m	4 CONductors	XS3F-M422-402-A
		L-Shaped		5 m		XS3F-M422-405-A

Note: Refer to page NB-6 for details.

### Accessories (Order Separately) Mounting Brackets

Shape	Applicable type	Model	Quantity
A CONTRACTOR	E3X-NA□ E3X-NA□F E3X-NAG□	E39-L143	1
	E3X-NA⊡V	E39-L148	I

### End Plate

Shape	Model	Quantity
Contraction of the second seco	PFP-M	1

E3X-NA

### Rating/performance

### Amplifier Units

			Pre-	Connector type				
	Туре	Standard models	High-speed de- tection models	Mark-detecting models	Water-resistant models	Standard models	Water-resistant mod- els (M8 Connector)	
Model	NPN output	E3X-NA11	E3X-NA11F	E3X-NAG11	E3X-NA11V	E3X-NA6	E3X-NA14V	
Item	PNP output	E3X-NA41	E3X-NA41F	E3X-NAG41	E3X-NA41V	E3X-NA8	E3X-NA44V	
Light source length)	(wave	Red LED (680 nm	)	Green LED (520 nm)	Red LED (680 nm	)		
Power supply age	y volt-	12 to 24 VDC ±10	%, ripple (p-p): 10%	% max.				
Current cons	umption	35 mA max.	35 mA max. (at power supply voltage 24 VDC)	35 mA max.				
Control outpu	ut	Load current 50 m put format) Light-0	A (residual voltage DN/Dark-ON switch	1 V max. each) Op selectable	en collector output	type (depends on t	the NPN/PNP out-	
Response tir	ne	Operation or re- set: 200 µs max. *	Operating: 20 μs max. Reset: 30 μs max.	200 $\mu s$ max. for o	peration and reset i	respectively (See n	ote.)	
Sensitivity ac ment	ljust-	8-turn endless adj	uster (with indicato	r)				
Protective circuits		Reverse polarity protection, out- put short-circuit protection, mutu- al interference prevention (opti- cally synchro- nized)	Reverse polarity protection, out- put short-circuit protection	/ Reverse polarity protection, output short-circuit protection, mutual interfe ence prevention (optically synchronized)				
Timer function	'n	OFF-delay timer:	40 ms (fixed)					
Ambient illun	ninance	Incandescent lam	o: 10,000 lux max.	Sunlight: 20,000 lu	x max.			
Ambient tem	perature	Operating: Groups 16 Amplifiers: -25	s of 1 to 3 Amplifiers to +45°C Storage:	s: -25 to +55°C, Gro -30 to +70°C(with	oups of 4 to 11 Amp no icing and conde	blifiers: -25 to +50°C ensation)	C, Groups of 12 to	
Ambient hum	nidity	Operating/Storage	e: 35% to 85% RH (	with no condensat	ion)			
Insulation res	sistance	20 M $\Omega$ min. at 50	0 VDC					
Dielectric strength 1,000 VAC at 50/60 Hz for 1 minute					500 VAC at 50/60 Hz for 1 minute			
Vibration res	istance	10 to 55 Hz with a	1.5 mm double am	plitude for 2 hrs ea	ach in X, Y and Z di	rections		
Shock resista	ance	Destruction: 500 n	n/s <sup>2</sup> for 3 times eac	h in X, Y, and Z di	ections			
Protective structure		IEC 60529 IP50 (v	vith Protective Cov	er attached)	IEC 60529 IP66 (with Protective Cover attached)	IEC 60529 IP50 (with Protective Cover attached)	IEC 60529 IP66 (with Protective Cover attached)	
Connection r	nethod	Pre-wired models	(standard length: 2	: m)		Connector type	M8 connector	
Weight (Pack state)	ked	Approx. 100 g			Approx. 110 g	Approx. 55 g	65 g	
	Case	PBT (polybutylene	e terephthalate)					
Material	Cover	Polycarbonate			Polyethersul- fone (PES)	Polycarbonate	Polyethersul- fone (PES)	
Accessories	Instruction manual							

 $^{\ast}\,$  If 8 or more Units are installed side-by-side, the response time will be 350  $\mu s$  max.

### **Amplifier Unit Connectors**

Item	Model	E3X-CN11	E3X-CN12			
Rated c	urrent	2.5 A				
Rated voltage 50 V						
Contact resistance 20 mΩ max. (20 mVDC max., 100 mA max.) [By connection with amplifier unit and connection with nector (except conductor resistance of cable)]						
No. of insertions 50 times (By connection with amplifier unit and connection with adjacent connector)						
Materi-	Housing	PBT (polybutylene terephthalate)				
al	Contacts	Phosphor bronze/gold-plated nickel				
Weight state)	(Packed	Approx. 55 g	Approx. 25 g			

### Characteristic data (typical)

### Number of Turns of Sensitivity Adjuster

vs. Sensing Distance







### Sensing Distance vs. Hysteresis E32-T11L





### **Output Circuit Diagram**

#### NPN output

Model	Operating status of output transistor	Timing chart	Mode selec- tion switch	Output circuit
E3X-NA11 E3X-NA6 E3X-NAG11 E3X-NA11F E3X-NA11V E3X-NA14V	Light ON	Incident Interrupted Operation ON (orange) OFF Output ON transistor OFF Load Operate (Relay) Reset (Between brown and black)	L•ON (LIGHT ON)	Operation indicator (orange) Main circuit Black Control output Blue Blue
	Dark ON	Incident Interrupted Operation ON Indicator (orange) OFF Output ON Load Operate (Relay) Reset (Between brown and black)	D•ON (DARK ON)	M8 Connector Pin Arrangement

#### **PNP** output



#### Connectors (Sensor I/O connectors)



Note: Pin 2 is not used.

### Nomenclature:

### **Amplifier Units**



### Operation

### Indicator status

In addition to the operation indicator (orange), E3X-NA has indicators that denote the incident level (4 green and 1 red indicators). Use them for optical axis adjustment and maintenance.

Indicator status (L/ON)	Operation in- dicator (L/ON)	Incident level
Operation indicator Incident level indicators	Not lit	Approx. 80% to 90% of op- erating level
	Not lit	Approx. 80% to 90% of op- erating level
	Not lit or lit	Approx. 90% to 110% of operating level
	Lit	Approx. 110% to 120% of operating level
	Lit	Approx. 120% min. of oper- ating level

Note: The rightmost indicator is turned ON at the "0 incident level".

### Precautions

Correct Use

**Amplifier Units** Design

**Communications Hole** 

The window provided in the side face of the unit is a communication window for prevention of mutual interference when it is connected with the other unit. Note that the optional Mobile Console E3X-MC11 cannot be used. When the incident level of the sensor is excessive, mutual interference prevention may not be activated. At that time, make adjustment with the sensitivity adjuster. When the unit is used with the E3X-DA-N series, mutual interference prevention is not activated.

### Mounting

#### Connection/removing of amplifier units

(Connection)

1. Install the Amplifier Units one at a time onto the DIN track.



2. Slide the Amplifier Units together, line up the clips, and press the Amplifier Units together until they click into place.



(Removing)

Slide one unit away from the other and remove them one by one. (Do not remove the connected units together from the DIN rail.)

Note: 1. When the amplifier units are interconnected, the operating ambient temperature changes depending on the number of connected amplifier units. Check "Ratings/Performance" 2. Before connecting or removing the units, always switch power off.

**Operating Environment** 

### **Ambient Conditions**

Always remove dust, dirt, etc. from the optical communication window, which may disable communication.

#### Miscellaneous

**Protective Cover** 

Be sure to set the Protective Cover before use.

### Amplifier Unit Connectors Installation

#### Installation Connectors

1. Insert the Master or Slave Connector into the Amplifier Unit until it clicks into place.



- 2. Join Amplifier Units together as required after all the Master and Slave Connectors have been inserted.
- 3. Apply the supplied seal to the non-connection surface of the master/slave connector.





### **Removing Connectors**

- 1. Slide the slave Amplifier Unit for which the Connector is to be removed away from the rest of the group.
- 2. After the Amplifier Unit has been separated, press down on the lever on the Connector and remove it. (Do not attempt to remove Connectors without separating them from other Amplifier Units first.)



### Mounting End Plate (PFP-M)

Depending on the installation type, an Amplifier Unit may move during operation. In this case, use an End Plate.

Before installing an End Plate, remove the clip from the master Amplifier Unit using a nipper or similar tool.



The sensor bottom is also equipped with the clip removing mechanism.

1. Insert the clip to be removed into the slit underneath the clip on another Amplifier Unit.



2. Remove the clip by rotating the Amplifier Unit.



Pull Strengths for Connectors (Including Cables) E3X-CN11: 30 N max. E3X-CN12: 12 N max.

### **Dimensions (Unit: mm)**







### **Amplifier Unit Connectors**



Mounting Brackets

A-216

E3X-NA

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Communication unit for fiber amplifier

# E3X-DRT21/SRT21/CIF11

### Three communication units unveiled

E3X-DRT21 for DeviceNet E3X-SRT21 for CompoBus/S E3X-CIF11 for RS422



**Features** 



Model

E3X-DA6-P

Model

E3X-CN02

Fiber amplifier (with incident level monitoring function)

Please order the fiber amplifier and wiring-saving connector as a set.

Communication system

General

Communication system

**Amplifier Unit Connectors** 

### **Ordering Information**

Communication unit

Communication system	Model
For DeviceNet	E3X-DRT21
For CompoBus/S	E3X-SRT21
For RS422	E3X-CIF11

#### Terminal block unit

Communication system	Model
General	E39-TM1

### Rating/performance

### Communication unit

Item Model	E3X-DRT21	E3X-SRT21	E3X-CIF11				
Communication system	DeviceNet	CompoBus/S	RS422				
Connectable fiber amplifier *1	*2E3X-DA6, E3X-DA8, E3X-DAB6, E3X-DAB8, E3X-DAG6, E3X-DAG8						
	E3X-DA6TW, E3X-DA8TW, E3X-DA6-P, E39-TM1						
Number of connectable fiber amplifiers	16 max.	14 max.	16 max.				
Supply voltage	11 to 25 VDC	14 to 26.4 VDC	11.4 to 26.4 VDC (12 VDC -5% to 24 VDC +10%)				
Internal current consumption *3	70 mA max.	30 mA max.	40 mA max.				
Ambient temperature	Operating: -20°C to 55°C, storage	e: -30°C to 70°C (with no icing or o	condensation)				
Ambient humidity	35% to 85%RH (with no condensation)						
Weight (Packed state)	Approx. 150 g	эргох. 150 g					
1 Connection is not supported for Ame	lifiara Unite echles /s a EQV DA11 N) an	d water registent Amplifiers Units (e.g. E					

\*1. Connection is not supported for Amplifiers Units cables (e.g., E3X-DA11-N) and water-resistant Amplifiers Units (e.g., E3X-DA11V).

\*2. Can be connected with only the product of the following lot number or later.

Lot No. 01Z01 Manufactured on December 01, 2001.

↑ ▲\_\_\_\_ The year of manufacture is denoted as the two digits of the year.

Indicates the month of manufacture. October, November and December are denoted by X, Y and Z, respectively.

Indicates the day of manufacture.

\*3. Does not include the current supplied to the fiber amplifier.

#### Terminal block unit

Item Model	E39-TM1
Supply voltage *1	12 to 24 VDC ±10%, ripple (p-p) : 10% max.
Power supply for sensor	11 to 23 VDC (supply voltage -1 V)
Current consumption	40 mA max. + used sensor's current consumption (total max. 100 mA)
Response speed	1.2 ms max.
Number of input points	1 point
Input signal	NPN/PNP no-voltage input (contact and non-contact), switchable
Input operation form	N.O/N.C. switch selection
Indicator lamp	Input signal display (orange)
Ambient temperature *2	Operating: Groups of 1 to 3 units: -25 to +55°C (with no icing or conden- sation) Groups of 4 to 8 units: -25 to +45°C (with no icing or condensation) Groups of 9 to 16 units: -25 to +40°C (with no icing or condensation) Storage: -30°C to 70°C

- Power to the E39-TM1 is supplied from the communication unit (option). Use the connector E3X-CN02 (option).
- \*2. When 4 or more units are connected, the total current consumption of each unit should be 75 mA max. For use with the E3X-DA-N series, connect the E39-TM1 at the end. At this time, the upper limit of the ambient temperature of the E3X-DA-N series should be -5°C of the rating.

### Dimensions (Unit: mm)



For the operating instructions and other details, read the user's manual. (Catalog No.: SCEA-800)
# Photoelectric Laser Sensors with Separate Digital Amplifiers

# E3C-LDA

- All three beam types provide ample long-distance detection of 1,000 mm.
- Industry-first variable focal point and optical axis alignment mechanisms.
  Optimize for workpieces and improve inspection quality.
- Drive the laser with an Amplifier the same size as a Digital Fiber Amplifier

# Take a look how precise and easy to set up a sensor can be!



#### **Features**

#### Three optical beam shapes to choose from!

With just one sensor head (spot size, E3C-LD11) and two clipon units the E3C-LDA series effectively offers three different beam shapes - spot, line or area beam. The E3C-LD31 unit provides the area beam, while the E3C-LD21 provides the line beam. This feature really extends the application possibilities of the sensor.



#### Spot size shape

Ideal for detecting minute items like IC-pins and for very precise positioning.

#### Line beam shape

Ideal for detecting objects that are not fixed or for inspecting the completeness of parts. Typically application is edge control inspection

#### Area beam shape

Ideal for printed mark detection or for basic object detection in the paper and wood industry.



#### Adjustable settings for easy mounting and installation

The E3C-LDA is currently the only photoelectric sensor whose local point and axis can be easily adjusted to provide optimum sensing capability. By varying the focal point mechanism (patent pending) you can adjust the beam diameter to suit the work-piece. This in turn improves the reliability of detection. Varying the axis alignment mechanism (patent pending) enables you to adjust the direction of the beam fan to the mounting surface. this feature is perfect for accurate, long-distance positioning applications.



#### Power tuning function

OMRON's patented power tuning function provides optimal light level settings for all connected sensors. There is no need to select a mode. With just one touch you can adjust the light level settings of all connected amplifiers to the same level. This feature saves you time and money by eliminating labourintensive adjustments.



#### Flexible control

An OMRON mobile console (E3X-MC11-S) can be used for operating the sensor head when a considerable distance separates the sensor head and amplifier. All parameters and settings can be set up via this mobile console.



Note: OMRON's fibre-optic series E3X-DA-S and E3X-MDA can also be combined and controlled by this mobile console.

# **Ordering Information**

## Sensor Heads

Sensing method	Focus	Model number	Remarks
	Spot	E3C-LD11	Mounting a Beam Unit (sold separately) allows the use of line and area beams.
Diffuse reflective	Line	E3C-LD21	This model number is for the set consisting of the E39-P11 mounted to the E3C-LD11.
	Area	E3C-LD31	This model number is for the set consisting of the E39-P21 mounted to the E3C-LD11.

## Amplifier Units

Amplifier Units with Cables

Ampliner Onits v	Nill Cables					
Item		Appearance	Functions	Model		
		Appearance		NPN output	PNP output	
Advanced	Twin-output models		Area output, self-diagnosis, differential operation	E3C-LDA11	E3C-LDA41	
models	External-input models		Remote setting, counter, differential operation	E3C-LDA21	E3C-LDA51	

Amplifier Units with Connectors

ltem		Appoaranco	Functions	Model		
		Appearance		NPN output	PNP output	
Advanced	Twin-output models		Area output, self-diagnosis, differential operation	E3C-LDA6	E3C-LDA8	
models	External-input models		Remote setting, counter, differential operation	E3C-LDA7	E3C-LDA9	

## Amplifier Unit Connectors (Order Separately)

Item	Appearance	Cable length	No. of con- ductors	Model
Master Connector		2 m	4	E3X- CN21
Slave Con- nector	<b>Í</b>	2 111	2	E3X- CN22

Accessories (Order Separately)

Beam Unit

Applicable Sensor Head	Appearance	Focus	Model number
		Line	E39-P11
LSC-LDTT		Area	E39-P21

## Mobile Console (Order Separately)

Appearance	Model	Remarks
	E3X-MC11-S (model number of set)	Mobile Console with Head, Cable, and AC adapter provided as acces- sories
	E3X-MC11-C1-S	Mobile Console
	E3X-MC11-H1	Head
	E39-Z12-1	Cable (1.5 m)

Note: Use the E3X-MC11-S Mobile Console for the E3X-DA-S-series Amplifier Units. Other Mobile Consoles cannot be used.

# **Specifications**

## Ratings/Characteristics

Sensor Heads									
ltem	E3C-LD11	E3C-LD31							
Light source (emission wavelength)	Red semiconductor laser diode (	Red semiconductor laser diode (650 nm), 2 mW max. (JIS standard: Class 2, FDA standard: Class II)							
Sensing distance (See note 1.)	r S	ligh-resolution mode: 30 to 1,000 mm Standard mode: 30 to 700 mm uper-high-speed mode: 30 to 250 mn	n						
Focus (See note 2.)	0.8 mm max. (at distances up to 300 mm)	0.8 mm max. (at distances up to 300 mm) 33 mm (at 150 mm)							
Functions	Variable focal point mechanism (fo	ocus adjustment), optical axis adjustm	nent mechanism (axis adjustment)						
Indicators	LDON indicator: Green; Operation indicator: Orange								
Ambient illumination (receiver side)		3,000 lx (incandescent lamp)							
Ambient temperature	Operating: –10°C to 55	5°C; Storage: –25°C to 70°C (with no	icing or condensation)						
Ambient humidity	Operatinç	g/storage: 35% to 85% (with no conde	ensation)						
Vibration resistance (destruction)	10 to 150 Hz with double amplitude of 0.7 mm, in X, Y, and Z directions for 80 min each								
Degree of protection		IEC 60529: IP40							
Materials	Case and cover:ABS Front surface filter:Acrylic resin								
Weight (packed)	Approx. 85 g								

Note: 1. Values are sensed for white paper.
2. The beam radius is the value for the middle measurement distance and indicates a typical value for the middle sensing distance. The radius is defined by light intensity of 1/e<sup>2</sup> (13.5%) of the central light intensity. Light will extend beyond the main beam and may be affected by conditions surrounding the object being measured.
Amplifier Units

		Туре	Advanced, twi	n-output models	Advanced, exter	nal-input models			
Model	Model NPN output E3C-LDA11		E3C-LDA6	E3C-LDA21	E3C-LDA7				
ltem		PNP output	E3C-LDA41	E3C-LDA8	E3C-LDA51	E3C-LDA9			
Su	pply voltag	je		12 to 24 VDC ±10%,	ripple (p-p) 10% max.				
Powe	er consump	otion	1,080 mW m	ax. (current consumption: 45 n	nA max. at power supply volta	age of 24 VDC)			
Co	ontrol outp	ut	Load power su	ipply voltage: 26.4 VDC max.; Load current: 50 mA max.	NPN/PNP (depends on mode ; residual voltage: 1 V max.	l) open collector			
	Super-hi	gh-speed mode	100 μs for ope	eration and reset	80 μs for oper	ation and reset			
Response time	Star	ndard mode		1 ms for oper	ation and reset				
	High-re	solution mode		4 ms for oper	ation and reset				
Functions			Power tuning, differential de	tection, timer, zero-reset, initia counter (See note	l reset, mutual interference pre 2.), reversed display	evention (See note 1.), preset			
T unotions	I/C	D settings	Output setting (Select from o or self-d	channel 2 output, area output, liagnosis.)	External input setting (Select zero reset, light OF	from teaching, power tuning, F, or counter reset.)			
Display			Operation indicator for chan cator for char	nel 1 (orange), operation indi- nnel 2 (orange)	Operation indicator (orange), Power Tuning indicator (or- ange)				
Digital display		у	Select from the following: Ir dent level percentage + thre + no incident light bottom peak level + maximum no in bar display, incident level cha	Select from the following: Incident level + threshold, inci- dent level percentage + threshold, incident light peak level + no incident light bottom level, minimum incident light seak level + maximum no incident light bottom level, long bar display, incident level + peak hold, incident level + channel					
Ambi (re	ent illumina eceiver side	ation e)	Incandescent lamp:10,000 lux max. Sunlight:20,000 lux max.						
Ambient temperature			Operating:Groups of 1 to 2 Amplifiers: -25°C to 55°C Groups of 3 to 11 Amplifiers: -25°C to 50°C Groups of 12 to 16 Amplifiers: -25°C to 45°C (with no icing or condensation) Storage: -30°C to 70°C (with no icing or condensation)						
Aml	pient humio	dity	Operating and storage: 35% to 85% (with no condensation)						
Degre	ee of prote	ction		-					
Conr	ection me	thod	Prewired cable	Separate connector	Prewired cable	Separate connector			
Weigh	t (packed :	state)	Approx. 100 g	Approx. 55 g	Approx. 100 g	Approx. 55 g			
Materials		Case		Polybutylene ter	ephthalate (PBT)				
Cover		Cover	Polycarbonate						

\*1. Communications are disabled if super-high-speed mode is selected, and the mutual interference prevention function and the communications function for the Mo-bile Console will not function.

\*2. The preset counter is available only with advanced, external-input models.

# Dimensions (mm)

# Sensor Head



Amplifier Unit

#### .....



E3C-LDA

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E3C-LDA

CE

Distance setting laser photoelectric sensor



Even in a reflective background such as SUS, a stable detection of work of any color is possible by simple distance adjustment.



#### **Features**

## Clear red spot ensures easy setting.

With its wide setting range 170 to 700 mm, F3C-AL is compatible with standard conveyors. In the setting distance of 700 mm, the distance can be set easily with a 1.5x4 mm red spot.



### Secure detection of shiny surface

Ensures stable detection of a 45-degree shiny surface. Detection of pouches, laminated packages or like minimizes setup change time.



## Unaffected by a shiny background.

Insensitive to shiny objects in the background, the Sensor can be installed in any place.

## Small Black/White error: 2% (Setting distance 300 mm), 8% max. (Setting distance 500 mm)

A little black/white error saves adjustment time during setup change.

Full hysteresis detection range 0.5% max. (for white paper)

6-turn adjuster ensures ease of adjustment.

# Application





# **Ordering Information**

## Sensors

Sensors					Red light
Shape	Connection	Sensing/Setting range	Operating mode	Мо	del
Chape	method	Conting, Cotting range	operating mede	NPN output	PNP output
	Pre-wired with M12-connector	120 170 700 mm Setting range Sensing distance 120 to 700 mm	Light-ON/Dark-ON cable connection selectable	F3C-AL14-M1J	F3C-AL44-M1J

## Accessories (Order Separately)

#### **Mounting Brackets**



#### Sensor I/O Connectors

Cable spec- ifications	Sha	Cal	ole type	Model	
	Straight		2 m		XS2F-D421-D80-A
Standard	type	Ber	5 m		XS2F-D421-G80-A
cable	1. 6		2 m		XS2F-D422-D80-A
	L туре		5 m	4 con-	XS2F-D422-G80-A
Pobotophia	Straight		2 m	ductors	XS2F-D421-D80-R
(for vibra-	type	<b>B</b> er	5 m		XS2F-D421-G80-R
tion resis- tance)	1 4 10 0		2 m		XS2F-D422-D80-R
	∟ туре		5 m		XS2F-D422-G80-R

# Rating/Performance

Item	Model	F3C-AL14-M1J	F3C-AL44-M1J		
Sensing		120 to 700 mm (White paper 100 x 100 mm) (Setting	g distance 700 mm)		
Setting distant	ce range	170 to 700 mm (White paper, 90% remission, 100 x 170 to 560 mm (White paper, 6% remission, 100 x 1	100 mm) 00 mm)		
Black-/white-e	error	20% max. (of setting distance, 90%/6% remission)			
Spot Diameter	r	1.5 x 4 mm (Setting distance 700 mm)			
Light source		Pulsed red light semiconductor laser Class II: < 1mWeff. / 670 nm / 5% duty cycle (Impulse time 60 µs, Period time: 1.2 ms)			
Power supply	voltage	10 to 30 VDC [ripple (p-p) 10% included]			
Current consu	Imption	30 mA max.			
Control output		Load supply voltage 30 VDC max., load current 150 mA max. (residual voltage: 2 V max.) NPN open collector output type, Light-ON/Dark-ON cable connection selectable	Load supply voltage 30 VDC max., load current 150 mA max. (residual voltage: 2 V max.) PNP open collector output type, Light-ON/Dark-ON cable connection selectable		
Protective circ	cuits Reverse polarity protection, output short-circuit protection, mutual interference prevention				
Response tim	е	Operation and reset: 10 ms max.			
Sensitivity adj	ustment	6-turn adjuster			
Ambient illumi	inance	Incandescent lamp/Sunlight: 5,000 lux max.			
Ambient temp	erature	Operating: 0°C to 50°C, Storage: -25°C to 60°C (with	h no icing or condensation)		
Ambient humi	dity	Operating/Storage: 35% to 85%RH (with no condense	sation)		
Insulation resi	stance	20 M $\Omega$ min. at 500 VDC			
Vibration resis	stance	10 to 55 Hz double amplitude 1.5 mm or 300 m/s <sup>2</sup> fo	or 2 h in each of X, Y, Z directions		
Shock resistar	nce	Destruction: 500 m/s <sup>2</sup> for 3 times each in X, Y, and 2	Z directions		
Protective stru	ucture	IEC Standard IP40			
Connection m	ethod	M12 connector joint type (standard cable length 200	mm) / 4 x 0.34 mm² (PVC)		
Weight (packe	ed state)	Approx. 80 g			
Material	Case	ABS			
Lens Acrylics (PMMA)					
Accessories Adjusting screwdriver, Laser warning label, instruction manual					

# Characteristic data (typical)



Setting distance (mm)

# Output Circuit Diagram

## NPN output

Model	Operating status of output transistor	Timing chart	Mode selection	Output circuit
F3C-AL14-M1J	Light ON	Incident Interrupted Light ON OFF Output ON transistor OFF Load Operate (Relay) Reset (Between 1 and 4)	Connect (2) to (1) or dis- connect (2).	Light indicator (red) Main circuit Connector Pin Arrangement
	Dark ON	Incident Interrupted Light ON Indicator OFF Output ON transistor OFF Load Operate (Relay) Reset Between 1 and 4)	Connect ② to ③.	Light indicator (red) Main circuit Connector Pin Arrangement (@ @ (@ (@ (@ (@ (@ (@ (@ (@ (@ (@ (@ (

#### PNP output

Model	Operating status of output transistor	Timing chart	Mode selection	Output circuit
F3C-AL44-M1J	Light ON	Incident Interrupted Light ON OF Output ON transistor OFF Load Operate (Relay) Reset (Between 3 and 4)	Connect (2) to (1) or dis- connect (2).	Light indicator (red) Main circuit Connector Pin Arrangement
	Dark ON	Incident Interrupted Uight ON OFF Output ON transistor OFF Load Operate (Relay) OPEr Reset (Between 3 and 4)	Connect (2) to (3).	Light indicator (red) Main circuit Connector Pin Arrangement (The stability (red) (re

## Connectors (Sensor I/O connectors)



Class	Wire, outer	Connector	Application		
For DC	Brown	1	Power supply (+V)		
	White	2	Operation switching		
	Blue	3	Power supply (0 V)		
	Black	4	Output		

## Sensitivity Adjustment

Item	Position A	Position B and C	Setting		
Adjustment procedure	Place the detected object at the de- sired location and turn the LIGHT indi- cator (red) lights. This is position A	Background object Remove the detected object and turn the adjustment knob clockwise until the LIGHT indicator(red) lights. This is the position B. Then turn the adjustment knob coun- terclockwise until the LIGHT indicator (red) goes out. This is position C. No Background object The maximum adjustment setting is used as position C.	Set the adjustment to halfway between A and C. Confirm that the STAB indica- tor (green) remains lit both with the de- tected object present and not present. If the STAB indicator does not remain lit, review the detection method to en- able stable operation.		
Detecting condition	Photoelectric sensor	Photoelectric sensor			
Status of dis- tance setting knob		C	(A) (C)		
Indicators	OFF STABILITY ON LIGHT (red)	OFF OFF O (green) OFF LIGHT O (green) (red)	ON STABILITY OFF LIGHT (green) OFF (red)		

#### Special hints

#### Recommended adjustment

To assure stable working conditions the green stability LED should be always turned on.

The green LED displays two stability conditions:

Output stable ON (red LED on)
Output stable OFF (red LED off)
Output stable OFF (red LED off)
Best performance can be achieved if the sensing object is located closer than -10 % of the setting distance or the shiny background is fixed +10 % behind the switching position.

## Precautions

#### Safety Precaution

Laser beam! Laser protection class 2

Do not look into the laser beam.

Pay attention to the accident prevention regulations and the laser protection class. Visible laser emission!

Avoid any indirect or direct radiation of

reflected or emitted laser light!

#### Laser safety

The laser safeguards have been stipulated for laser equipment in and outside Japan. The following gives brief description for use in Japan.

The JIS C6802 Standard stipulates safety preventives that must be taken by the user according to the laser product class. (The outline is given in the following table.)

User's Requirements

Class	Close 1	Close 2	Class	Class 3B		Close 4
Item	Class I	Class 2	ЗA	3B*	3B	Class 4
Using remote interlock	Not required				Connect mote inte the laser the er main inte interlock room, or lock of the	the re- erlock of beam to mergency rlock, the of the the inter- e door.
Key control	Not required			Do not key in when th beam is n	keep the the lock ne laser ot used.	
Beambreaker or attenuator	Not required				Used to people fr dental rad the laser	protect om acci- diation by beam.
Warning sign	Not required			Post a proper warning sign on the door to the room where laser beam equipment is in- stalled.		
Beam path	Not re- quired	The laser must be the vertic same as	beam must be terminated and, as a rule enclosed. If the laser beam is exposed al height of the beam must not be the that of the eyes.			as a rule, exposed, ot be the
Mirror reflection	Appro must Not required and y trol th ing la			Appropria must be and you trol the o ing laser	riate optical elements le securely attached u must be able to con- optical elements dur- er radiation.	
Eye protect	Not required				Use eye p except in specified	orotectors special, locations.
Protection clothes	Not re	quired	Wear protection clothes if exposure of the skin to the laser beam may exceed the MPE of the skin.			
Training	Not required		The laser system must be operated by only properly trained people.			

\* 5 mW or less in the visible range

#### Classification of F3C

Class 2

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- Handle laser equipment in accordance with the following precautions.
- Do not look into the beam.
- Do not disassemble the product. Doing so will release the laser beam to wander around.

Please obtain or prepare the "Laser product safety standards" on your own responsibility.

#### Labels related to laser

The following warning label is applied to the side face of the photoelectric sensor.



For use in Japan, change the above label for the one that meets the JIS Standards.



Handling Instructions

F3C radiates a visible-light laser. Do not look into it directly. Use F3C so that the light path of the laser beam is terminated. If there is a mirror-smooth reflector in the light path, confine the beam away from the reflected light path. If F3C must be used with the light path open, avoid placing the light path on the eye level.

### Correct Use

#### Design

#### **Power Reset Time**

The Photoelectric Sensor is ready to sense an object in 300 ms after power-on. Therefore, use it 300 ms after power-on. If the load and Sensor are connected to different power supplies, always switch on power for the Sensor first.

#### Wiring Considerations

#### Load short-circuit protection

- The F3C-AL has load short-circuit protection. If a load shortcircuit or like has occurred, the output turns OFF. Therefore, recheck the wiring and switch power on again. This resets the short-circuit protection circuit. Load short-circuit protection is activated when a current of 1.8 times or more of the rated load current flows. When using an L load, use the one the inrush current of which is less than 1.8 times of the rated load current.
- Do not use the input power exceeding the rated voltage. Doing so can cause damage.
- Do not shorten the load with the open collector output. Otherwise, damage might be caused.
- Run the wiring of F3C separately from the high voltage and power cables.
- Avoid wiring them together or running them within the same duct. Doing so may get them induced, causing a malfunction or damage.
- For extension of the cable, use a 0.3-mm<sup>2</sup> or more cable and run it within 50 m.

#### Mounting

- Install the photoelectric sensor so that the sun, fluorescent lamp, incandescent lamp or any other strong light will not enter the directional angle range of the sensor.
- If Sensors are installed face-to-face, ensure that no optical axes cross each other. Otherwise, mutual interference may result.
- Use M4 screws to mount the unit.
- When mounting the case tighten it to the torque of 1.2 Nm max.

#### Miscellaneous

#### **Operating Environment**

- Avoid using the Sensor in a strong disturbance light (e.g. laser beam or arc welding beam) or strong electromagnetic field.
- Depending on their material and/or shape, some objects may not be detected or may be detected with low accuracy. (Mirror-smooth material, transparent material, material of extremely low reflectivity, object smaller than spot diameter)

#### Correct operation

The moving direction of the sensor or object should be preferably along the optical axis of the light beam. Lateral approach is also possible. Movement from the top to the bottom or opposite can cause malfunction and should be avoided.



# Dimensions (Unit: mm)



Accessories (Order Separately) Mounting Brackets A-216