NX1

NX1 series machine controller

Compact in size, powerful in functionality

The NX1 completes the NX/NJ machine controllers family offering same functionality in a compact design. The NX1 provides synchronized control of all machine devices such as motion, I/O, safety and vision under one Integrated Development Environment.

- · Fastest cycle time: 2 ms
- Functions: Logic sequence and Motion control
- Up to 8 axes (4 synchronized axes)
- Built-in I/O: 40 or 24 I/O points
- Up to 8 local NX I/O units
- · Built-in EtherCAT and EtherNet/IP ports
- · Up to 16 EtherCAT slaves
- · Up to 2 option boards can be connected to add serial communications or analog I/O functionality

System configuration



Specifications

General specifications

Item		NX1 CPU Unit
Enclosure		Mounted in a panel
Grounding		Less than 100 Ω
Operation environment Ambient operating temperature		0 to 55°C
	Ambient operating humidity	10% to 95% (with non condensation)
	Atmosphere	Must be free from corrosive gases
	Ambient storage temperature	-25 to 70°C (excluding battery)
	Altitude	2,000 m or less
	Pollution degree	2 or less: Conforms to JIS B3502 and IEC 61131-2.
Noise immunity Overvoltage category		2 kV on power supply line (conforms to IEC 61000-4-4.)
		Category II: Conforms to JIS B3502 and IEC 61131-2
	EMC immunity level	Zone B
	Vibration resistance	Conforms to IEC 60068-2-6 5 to 8.4 Hz with 3.5 mm amplitude, 8.4 to 150 Hz.
		Acceleration of 9.8 m/s ² for 100 min in X, Y and Z directions (10 sweeps of 10 min each = 100 min total)
	Shock resistance	Conforms to IEC 60068-2-27 147 m/s ² , 3 times in X, Y and Z directions
Battery	Life	5 years at 25°C
	Model	CJ1W-BAT01 (sold separately)
Applicable standards	EU Directives	EN 61131-2
	cULus	Listed UL 61010-2-201 and ANSI/ISA 12.12.01
	Others	KC

Electrical and mechanical specifications

Item		NX1P2-1 40DT	NX1P2-9024DT	
CPU unit dimensions	$(H \times D \times W)$	100 mm × 71 mm × 154 mm	100 mm × 71 mm × 130 mm	
Weight		660 g (including end cover)	590 g (including end cover)	
CPU unit power	Power supply voltage	24 VDC (20.4 to 28.8 VDC)	•	
supply	Unit power consumption	NX1P2-1□40DT: 7.05 W NX1P2-1□40DT1: 6.85 W	NX1P2-9024DT: 6.70 W NX1P2-9024DT1: 6.40 W	
	Inrush current ^{*1}	For cold start at room temperature: 10 A max./0.1	ms max. and 2.5 A max./150 ms max.	
Current capacity of power supply terminal ^{*2} Isolation method		4 A max.		
		No isolation between the unit power supply terminal and internal circuit		
NX unit power supply Capacity Efficiency		10 W max.		
		80%		
	Isolation method	No isolation between the unit power supply terminal and NX unit power supply		
I/O power supply to N	IX units	Not provided ^{"3}		
External connection terminals	Communications connector	RJ45 for EtherNet/IP communications x 1 RJ45 for EtherCAT communications x 1		
Screwless push-in terminal block		For unit power supply input, grounding and input signal x 1 (removable) For output signal x 1 (removable)		
	Output terminal (service supply)	Not provided		
	Run output terminal	Not provided		
	NX bus connector	8 NX I/O units can be connected		
	No. of option board slots	2 1		

*1. The inrush current may vary depending on the operating conditions and other conditions. Therefore, select fuses, breakers and external power supply devices that have enough margin in characteristic and capacity, considering the condition under which the devices are used.

²² The amount of current that can be passed constantly through the terminal. Do not exceed this current value when you use a through-wiring for the unit power supply.

*3. When the type of the I/O power supply to NX units you use is the supply from NX bus, an additional I/O power supply unit is required. The maximum I/O power supply current from an additional I/O power supply unit is 4 A.

Performance specifications

Item				NX1P2-1140DT	NX1P2-1040DT	NX1P2-9024DT
Processing time	Instruction	LD ins	struction	3.3 ns		
	execution	Math	instructions	70 ns or more		
	time	(for lo	ong real data)			
Programming	Program	Size		1.5 MB		
	capacity '	POU	definitions	450		
			instances	1,800		
	Memory	No re	tain attribute	Size: 2 MB		
	capacity for			lumber of variables: 90,000		
	variables ²	Retair	n attribute	Size: 32 KB		
	-			Number of variables: 5,000		
	Data type	Numb	ber	1,000	*')	
	Memory for	CIO a	rea	0 to 6,144 channel (0 to 6,143)	*2	
	CJ-Series	Work	area	0 to 512 channel (W0 to W511)	3	
	specified with	Holdi	ng area	0 to 1,536 channel (H0 to H1,53	35) 4	
	AT specifica-	DM ar	rea	0 to 16,000 channel (D0 to F15	,999) 4	
	tions for vari-	EM ar	rea	-		
Unit	Ables.)	Movin	num number of NV I/O	9 upito		
configuration	number of	unite	that can be mounted to	8 units		
conngulation	connectable	the N	X1 CPU unit			
	units	Maxin	num number of NX I/O	24 units		
		units	for entire controller	(8 units on CPU rack + 16 units	on EtherCAT slave terminals)	
	Power supply	Mode	1	A non-isolated power supply for	r DC input is built into the CPU	unit
		Powe	r OFF detection time	2 to 8 ms		
Motion control	Number of	Numb	er of controlled axes	12 axes	10 axes	4 axes
	controlled axes			(8 motion control axes + 4 sin- gle-axis position control axes)	(6 motion control axes + 4 sin- gle-axis position control axes)	(4 single-axis position control axes)
		Numb	per of used real axes	8 axes	6 axes	4 axes
				(4 motion control servo axes +	(2 motion control servo axes +	(4 single-axis position control
				4 single-axis position control	4 single-axis position control	servo axes)
		Lines	r internelation control		servo axes)	
		Linear interpolation control		4 axes max. per axes group		-
	Number of eve	Circular Interpolation control		2 axes per axes group		-
	Number of axe	s grou	ips	8 groups max.		-
	Position units			Pulses, minimeters, micrometers, nanometers, degrees or inches		
	Override factor	rs	4	Same as the period for primary periodic task		
	Motion control	period	u 	Same as the period for primary		
	Cams	NUMD	ber of cam data points	262,140 points max. for all cam	n tables	-
		Numb	per of cam tables	80 tables max.		-
Communications	Built-in	Numb	per of ports	1		
	Ethernevie port	Physi	cal layer	10BASE-T, 100BASE-TX		
	pon	Frame	e length	1,514 bytes max.		
		Media	a access method	CSMA/CD		
		Modu	lation	Baseband		
		Topol	logy	Star		
		Baud	rate	100 Mbps (100BASE-TX)		
		Trans	mission media	STP (shielded, twisted-pair) cable of Ethernet category 5, 5e or higher		
		Trans	mission distance	100 m max. (distance between Ethernet switch and node)		
		Casca	ade connections number	There are no restrictions if an switching hub is used		
			Number of connections	32	-	
			Packet Interval ⁵	2 to 10,000 ms in 1-ms increme	ents	
			Pormissible	2 000 pps ^{*6} (including basethes	*)	
		s	communications band	3,000 pps * (including hearibea	it <i>)</i>	
		in k ns)	Number of tag sets	32 max.		
		ta I itio	Tag types	Network variables, CIO/WB/HB/DM		
		dai	Number of tags per	8 (7 tags if controller status is in	ncluded in the tag set.)	
		ag	connection (i.e., per tag			
		T T	set)			
		COL COL	Number of tags	256 max.		
		li c	Link data size per node	19,200 bytes max.		
		P s Syc	(total size for all tags)			
		ెల	Data size per connection	600 bytes max.		
			Number of registrable tag	32 max. (1 connection = 1 tag set)		
			Tag set size	600 bytes max. (two bytes are used if controller status is included in the tag set.)		
			Multi-cast packet filter*7	Supported.		
		ä	Class 3	32 (clients plus server)		
		e servic ssages	(number of connections)	- (
		CIP message Explicit me	UCMM (non-connection type)	Number of clients that can com Number of servers that can con	municate at one time: 32 max. nmunicate at one time: 32 max.	
		Numb	er of TCP socket service	30 max.		

Itom						
Communications	Built in	Communications standard				
communications	EtherCAT port	EtherCAT meeter energifications	Class D (feature neal) metion	Close B (feature need) metion control compliant)		
	EuleroAT port	EtherCAT master specifications		control compliant)		
	Physical layer		TOUBASE-TX			
		Modulation	Baseband			
		Baud rate	100 Mbps (100BASE-TX)			
		Duplex mode	Automatic			
		Topology	Line, daisy chain and branchi	ng		
		Transmission media	Twisted-pair cable of category	y 5 or higher (double-shielded str	aight cable with aluminum tape	
		Transmission distance	Distance between nodes: 100) m max.		
	Number of slaves	16 max.				
	Range of node addresses	1 to 192				
Process data size		Inputs/Outputs: 1,434 bytes m	nax. (However, the maximum num	hber of process data frames is 1)		
	Process data size per slave		Inputs/Outputs: 1,434 bytes n	nax.		
		Communications cycle	2,000 μs to 8,000 μs in 250-μ	s increments		
		Sync jitter	1 μs max.			
	Serial commu-	Communications method	Half duplex			
	nications®	Synchronization	Start-stop			
		Baud rate	1.2/2.4/4.8/9.6/19.2/38.4/57.6/115.2 kbps			
		Transmission distance	Depends on the option board			
		Supported protocol	Host link, Modbus-RTU maste	er and no-protocol		
Option board	Number of slot	s	2		1	
Built-in I/O	Input	Number of inputs	24		14	
	Output	Number of outputs	16		10	
		Load short-circuit protection	NPN models: Not provided PNP models: Provided			
Internal clock	Accuracy		At ambient temperature of 55 At ambient temperature of 25 At ambient temperature of 0°	°C: -3.5 to $+0.5$ min error per mo °C: -1.5 to $+1.5$ min error per mo C: -3 to $+1$ min error per month	nth	
Retention time of built-in capacitor		At ampient temperature of 40	≚C: 10 days			

*1. This is the capacity for the execution objects and variable tables (including variable names).

*2. Memory used for CJ series units is included.

*3. The value can be set in 1 ch increments. The value is included in the total size of variables without a retain attribute.

*4. The value can be set in 1 ch increments. The value is included in the total size of variables with a retain attribute.

*5. Data will be refreshed at the set interval, regardless of the number of nodes.

*6. Means packets per second, i.e., the number of communication packets that can be sent or received in one second.

*7. As the EtherNet/IP port implements the IGMP client, unnecessary multi-cast packets can be filtered by using an Ethernet switch that supports IGMP Snooping. *8.

Supported only with the Serial communications option board.

Serial communications option board specifications

Item	NX1W-CIF01	NX1W-CIF11	NX1W-CIF12
Communications port	1 x RS-232C	1 x RS-422A/485	1 x RS-422A/485 (isolated)
Communications method	Half-duplex	-	
Synchronization method	Start-stop synchronization		
Baud rate	1.2/2.4/4.8/9.6/19.2/38.4/57.6/	115.2 kbps	
Transmission distance	15 m	50 m	500 m
Supported protocol	Host link, Modbus-RTU master	r and no-protocol	
Terminal block type	Screwless push-in terminals	Screwless push-in terminals	
	9 terminals	5 terminals	
Applicable wire size	AWG28 to 20	AWG24 to 20	
Dimensions (H × D × W)	35.9 mm x 13.5 mm x 35.9 mm	n	
Weight	16 g	13 g	14 g
Power consumption	The option board power consu	imption is included in the CPU u	nit power consumption.
Isolation method	No isolation		Isolation ^{*1}

*1. The terminals are isolated from the internal circuits of the CPU unit.

Analog I/O option board specifications

Item		NX1W-ADB21	NX1W-DAB21V	NX1W-MAB221	
I/O	Туре	Analog input	Analog output	Analog I/O	
	Voltage/current input	0 to 10 V 0 to 20 mA 2 words total	-	0 to 10 V 0 to 20 mA 2 words total	
	Voltage output	-	0 to 10 V 2 words	0 to 10 V 2 words	
Terminal block type		Screwless push-in terminals 5 terminals	Screwless push-in terminals 3 terminals	Screwless push-in terminals 8 terminals	
Applicable wire s	size	AWG24 to 20	AWG24 to 20		
Dimensions (H ×	$D \times W$)	35.9 mm x 28.2 mm x 35.9 m	35.9 mm x 28.2 mm x 35.9 mm		
Weight		24 g	24 g 26 g		
Power consumption		The option board power cons	The option board power consumption is included in the CPU unit power consumption.		
Isolation method		No isolation	No isolation		

Function specifications

Tasks	Function	Function		I/O refreshing and the user program are executed in units that are called tasks.
				Tasks are used to specify execution conditions and execution priority.
		Periodically exe	ecuted tasks	Maximum number of primary periodic tasks: 1
		-		Maximum number of periodic tasks: 2
		Conditionally e	xecuted tasks	Maximum number of even tasks: 32
				When active even task instruction is executed or when condition expression for variable is met.
	Setup	System service	monitoring	Not supported
	ootup	settings	monitoring	
Programming	POLIs	Programs		POI is that are assigned to tasks
riogramming	(program	Function block		POUs that are used to create chicete with enceific conditions
	organization	Function block	5	POUS that are used to create objects with specific conditions.
	units)	Functions		POUs that are used to create an object that determine unique outputs for the inputs, such as
				for data processing.
	Programming	Types		Ladder diagrams ' and structured text (ST).
	languages			
	Namespaces			A concept that is used to group identifiers for POU definitions.
	Variables	External access	s of variables	Network variables (the function which allows access from the HMI, host computers or other
				controllers)
	Data types	Basic data type	S	BOOL, BYTE, WORD, DWORD, LWORD, INT, SINT, DINT, LINT, UINT, USINT, UDINT,
				ULINT, REAL, LREAL, TIME (durations), DATE, TIME_OF_DAY, DATE_AND_TIME and
				STRING (text strings)
		Derivative data	types	Structures, unions, enumerations
		Structures	Function	A derivative data type that groups together data with different variable types.
				Number of members: 2.048 max.
				Nesting levels: 8 max.
			Member data	Basic data types, structures, unions, enumerations, array variables
			types	
			Specifying	You can use member offsets to place structure members at any memory locations
			member offecte	The out all memory mode to place structure memory at any memory locations.
		Unions	Function	A derivative data type that groups together data with different variable types
		Unions		A derivative data type that groups together data with different variable types. Number of members: 4 max
			Member date	
			Member data	BOOL, BYTE, WORD, DWORD and LWORD.
		-	types	
		Enumerations	Function	A derivative data type that uses text strings called enumerators to express variable values.
	Data type	Array	Function	An array is a group of elements with the same data type. You specify the number (subscript) of
	attributes	specifications		the element from the first element to specify the element.
				Number of dimensions: 3 max.
			-	Number of elements: 65,535 max.
			Array	Supported.
			specifications	
			for FB instances	
		Range specification	ations	You can specify a range for a data type in advance. The data type can take only values that
				are in the specified range.
		Libraries		User libraries.
Motion	Control modes			Position control, velocity control, torque control
Motion control ^{*2}	Control modes Axis types			Position control, velocity control, torque control Servo axes, virtual servo axes, encoder axes and virtual encoder axes
Motion control ^{*2}	Control modes Axis types Positions that c	an be managed		Position control, velocity control, torque control Servo axes, virtual servo axes, encoder axes and virtual encoder axes Command positions and actual positions
Motion control ^{*2}	Control modes Axis types Positions that c Single-axis	an be managed Single-axis	Absolute	Position control, velocity control, torque control Servo axes, virtual servo axes, encoder axes and virtual encoder axes Command positions and actual positions Positioning is performed for a target position that is specified with an absolute value.
Motion control ^{*2}	Control modes Axis types Positions that c Single-axis	an be managed Single-axis position	Absolute	Position control, velocity control, torque control Servo axes, virtual servo axes, encoder axes and virtual encoder axes Command positions and actual positions Positioning is performed for a target position that is specified with an absolute value.
Motion control ^{*2}	Control modes Axis types Positions that c Single-axis	an be managed Single-axis position contol	Absolute positioning Belative	Position control, velocity control, torque control Servo axes, virtual servo axes, encoder axes and virtual encoder axes Command positions and actual positions Positioning is performed for a target position that is specified with an absolute value.
Motion control ^{*2}	Control modes Axis types Positions that c Single-axis	an be managed Single-axis position contol	Absolute positioning Relative positioning	Position control, velocity control, torque control Servo axes, virtual servo axes, encoder axes and virtual encoder axes Command positions and actual positions Positioning is performed for a target position that is specified with an absolute value. Positioning is performed for a specified travel distance from the command current position.
Motion control ⁺²	Control modes Axis types Positions that c Single-axis	an be managed Single-axis position contol	Absolute positioning Relative positioning	Position control, velocity control, torque control Servo axes, virtual servo axes, encoder axes and virtual encoder axes Command positions and actual positions Positioning is performed for a target position that is specified with an absolute value. Positioning is performed for a specified travel distance from the command current position.
Motion control ⁺²	Control modes Axis types Positions that c Single-axis	an be managed Single-axis position contol	Absolute positioning Relative positioning Interrupt feeding	Position control, velocity control, torque control Servo axes, virtual servo axes, encoder axes and virtual encoder axes Command positions and actual positions Positioning is performed for a target position that is specified with an absolute value. Positioning is performed for a specified travel distance from the command current position. Positioning is performed for a specified travel distance from the position where an interrupt
Motion control ⁺²	Control modes Axis types Positions that c Single-axis	an be managed Single-axis position contol	Absolute positioning Relative positioning Interrupt feeding	Position control, velocity control, torque control Servo axes, virtual servo axes, encoder axes and virtual encoder axes Command positions and actual positions Positioning is performed for a target position that is specified with an absolute value. Positioning is performed for a specified travel distance from the command current position. Positioning is performed for a specified travel distance from the position where an interrupt input was received from an external input.
Motion control ⁺²	Control modes Axis types Positions that c Single-axis	an be managed Single-axis position contol	Absolute positioning Relative positioning Interrupt feeding Cyclic synchro-	Position control, velocity control, torque control Servo axes, virtual servo axes, encoder axes and virtual encoder axes Command positions and actual positions Positioning is performed for a target position that is specified with an absolute value. Positioning is performed for a specified travel distance from the command current position. Positioning is performed for a specified travel distance from the position where an interrupt input was received from an external input. A positioning command is output each control period in the position control mode.
Motion control ⁺²	Control modes Axis types Positions that c Single-axis	an be managed Single-axis position contol	Absolute positioning Relative positioning Interrupt feeding Cyclic synchro- nous absolute nositioning	Position control, velocity control, torque control Servo axes, virtual servo axes, encoder axes and virtual encoder axes Command positions and actual positions Positioning is performed for a target position that is specified with an absolute value. Positioning is performed for a specified travel distance from the command current position. Positioning is performed for a specified travel distance from the position where an interrupt input was received from an external input. A positioning command is output each control period in the position control mode.
Motion control ⁺²	Control modes Axis types Positions that c Single-axis	an be managed Single-axis position contol	Absolute positioning Relative positioning Interrupt feeding Cyclic synchro- nous absolute positioning	Position control, velocity control, torque control Servo axes, virtual servo axes, encoder axes and virtual encoder axes Command positions and actual positions Positioning is performed for a target position that is specified with an absolute value. Positioning is performed for a specified travel distance from the command current position. Positioning is performed for a specified travel distance from the position where an interrupt input was received from an external input. A positioning command is output each control period in the position control mode.
Motion control ⁺²	Control modes Axis types Positions that c Single-axis	an be managed Single-axis position contol Single-axis	Absolute positioning Relative positioning Interrupt feeding Cyclic synchro- nous absolute positioning Velocity control	Position control, velocity control, torque control Servo axes, virtual servo axes, encoder axes and virtual encoder axes Command positions and actual positions Positioning is performed for a target position that is specified with an absolute value. Positioning is performed for a specified travel distance from the command current position. Positioning is performed for a specified travel distance from the position where an interrupt input was received from an external input. A positioning command is output each control period in the position control mode.
Motion control ⁺²	Control modes Axis types Positions that c Single-axis	an be managed Single-axis position contol Single-axis velocity control	Absolute positioning Relative positioning Interrupt feeding Cyclic synchro- nous absolute positioning Velocity control Cyclic	Position control, velocity control, torque control Servo axes, virtual servo axes, encoder axes and virtual encoder axes Command positions and actual positions Positioning is performed for a target position that is specified with an absolute value. Positioning is performed for a specified travel distance from the command current position. Positioning is performed for a specified travel distance from the position where an interrupt input was received from an external input. A positioning command is output each control period in the position control mode. Velocity control is performed in position control mode. A velocity command is output each control period in the velocity control mode.
Motion control ⁺²	Control modes Axis types Positions that c Single-axis	an be managed Single-axis position contol Single-axis velocity control	Absolute positioning Relative positioning Interrupt feeding Cyclic synchro- nous absolute positioning Velocity control Cyclic synchronous synchronous	Position control, velocity control, torque control Servo axes, virtual servo axes, encoder axes and virtual encoder axes Command positions and actual positions Positioning is performed for a target position that is specified with an absolute value. Positioning is performed for a specified travel distance from the command current position. Positioning is performed for a specified travel distance from the position where an interrupt input was received from an external input. A positioning command is output each control period in the position control mode. Velocity control is performed in position control mode. A velocity command is output each control period in the velocity control mode.
Motion control ⁺²	Control modes Axis types Positions that c Single-axis	an be managed Single-axis position contol Single-axis velocity control	Absolute positioning Relative positioning Interrupt feeding Cyclic synchro- nous absolute positioning Velocity control Cyclic synchronous velocity control	Position control, velocity control, torque control Servo axes, virtual servo axes, encoder axes and virtual encoder axes Command positions and actual positions Positioning is performed for a target position that is specified with an absolute value. Positioning is performed for a specified travel distance from the command current position. Positioning is performed for a specified travel distance from the position where an interrupt input was received from an external input. A positioning command is output each control period in the position control mode. Velocity control is performed in position control mode.
Motion control ⁺²	Control modes Axis types Positions that c Single-axis	an be managed Single-axis position contol Single-axis velocity control Single-axis	Absolute positioning Relative positioning Interrupt feeding Cyclic synchro- nous absolute positioning Velocity control Cyclic synchronous velocity control Torque control	Position control, velocity control, torque control Servo axes, virtual servo axes, encoder axes and virtual encoder axes Command positions and actual positions Positioning is performed for a target position that is specified with an absolute value. Positioning is performed for a specified travel distance from the command current position. Positioning is performed for a specified travel distance from the position where an interrupt input was received from an external input. A positioning command is output each control period in the position control mode. Velocity control is performed in position control mode. A velocity command is output each control period in the velocity control mode.
Motion control ⁺²	Control modes Axis types Positions that c Single-axis	an be managed Single-axis position contol Single-axis velocity control Single-axis torque control	Absolute positioning Relative positioning Interrupt feeding Cyclic synchro- nous absolute positioning Velocity control Cyclic synchronous velocity control Torque control	Position control, velocity control, torque control Servo axes, virtual servo axes, encoder axes and virtual encoder axes Command positions and actual positions Positioning is performed for a target position that is specified with an absolute value. Positioning is performed for a specified travel distance from the command current position. Positioning is performed for a specified travel distance from the position where an interrupt input was received from an external input. A positioning command is output each control period in the position control mode. Velocity control is performed in position control mode. A velocity command is output each control period in the velocity control mode.
Motion control ⁺²	Control modes Axis types Positions that c Single-axis	an be managed Single-axis position contol Single-axis velocity control Single-axis torque control Single-axis	Absolute positioning Relative positioning Interrupt feeding Cyclic synchro- nous absolute positioning Velocity control Cyclic synchronous velocity control Torque control Starting cam	Position control, velocity control, torque control Servo axes, virtual servo axes, encoder axes and virtual encoder axes Command positions and actual positions Positioning is performed for a target position that is specified with an absolute value. Positioning is performed for a specified travel distance from the command current position. Positioning is performed for a specified travel distance from the position where an interrupt input was received from an external input. A positioning command is output each control period in the position control mode. Velocity control is performed in position control mode. A velocity command is output each control period in the velocity control mode. The torque of the motor is controlled. A cam motion is performed using the specified cam table.
Motion control ⁺²	Control modes Axis types Positions that c Single-axis	an be managed Single-axis position contol Single-axis velocity control Single-axis torque control Single-axis synchronized	Absolute positioning Relative positioning Interrupt feeding Cyclic synchro- nous absolute positioning Velocity control Cyclic synchronous velocity control Torque control Starting cam operation	Position control, velocity control, torque control Servo axes, virtual servo axes, encoder axes and virtual encoder axes Command positions and actual positions Positioning is performed for a target position that is specified with an absolute value. Positioning is performed for a specified travel distance from the command current position. Positioning is performed for a specified travel distance from the position where an interrupt input was received from an external input. A positioning command is output each control period in the position control mode. Velocity control is performed in position control mode. A velocity command is output each control period in the velocity control mode. The torque of the motor is controlled. A cam motion is performed using the specified cam table.
Motion control ⁺²	Control modes Axis types Positions that c Single-axis	an be managed Single-axis position contol Single-axis velocity control Single-axis torque control Single-axis synchronized control	Absolute positioning Relative positioning Interrupt feeding Cyclic synchro- nous absolute positioning Velocity control Cyclic synchronous velocity control Torque control Starting cam operation Ending cam	Position control, velocity control, torque control Servo axes, virtual servo axes, encoder axes and virtual encoder axes Command positions and actual positions Positioning is performed for a target position that is specified with an absolute value. Positioning is performed for a specified travel distance from the command current position. Positioning is performed for a specified travel distance from the position where an interrupt input was received from an external input. A positioning command is output each control period in the position control mode. Velocity control is performed in position control mode. A velocity command is output each control period in the velocity control mode. The torque of the motor is controlled. A cam motion is performed using the specified cam table. The cam motion for the axis that is specified with the input parameter is ended.
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Motion control ⁺²	Control modes Axis types Positions that c Single-axis	an be managed Single-axis position contol Single-axis velocity control Single-axis torque control Single-axis synchronized control	Absolute positioning Relative positioning Interrupt feeding Cyclic synchro- nous absolute positioning Velocity control Cyclic synchronous velocity control Torque control Torque control Starting cam operation Ending cam operation Starting gear operation Starting gear operation Starting gear operation Synchronous positioning Master axis phase shift Combining	Position control, velocity control, torque control Servo axes, virtual servo axes, encoder axes and virtual encoder axes Command positions and actual positions Positioning is performed for a target position that is specified with an absolute value. Positioning is performed for a specified travel distance from the command current position. Positioning is performed for a specified travel distance from the position where an interrupt input was received from an external input. A positioning command is output each control period in the position control mode. Velocity control is performed in position control mode. A velocity command is output each control period in the velocity control mode. The torque of the motor is controlled. A cam motion is performed using the specified cam table. The cam motion for the axis that is specified with the input parameter is ended. A gear motion with the specified gear ratio and sync position is performed between a master axis and slave axis. The specified gear motion or positioning gear motion is ended. Positioning is performed in sync with a specified master axis. The phase of a master axis in synchronized control is shifted.
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Item				NX1 CPU Unit
Motion	Single-axis	Auxiliary	Resetting axis	Axes errors are cleared.
control ^{*2}	-	functions for	errors	
		single-axis control	Homing	A motor is operated and the limit signals, home proximity signal, and home signal are used to define home.
			Homing with	The parameters are specified, the motor is operated and the limit signals, home proximity sig-
			parameters	nal and home signal are used to define home.
			High-speed homing	Positioning is performed for an absolute target position of 0 to return to home.
			Stopping	An axis is decelerated to a stop at the specified rate.
			Immediately	An axis is stopped immediately.
			Stopping	The target velecity of an evic can be changed
			Changing the	The command current position or actual current position of an axis can be changed to any
			current position	position.
			Enabling external latches	The position of an axis is recorded when a trigger occurs.
			Disabling	The current latch is disabled
			external latches	
			Zone monitoring	You can monitor the command position or actual position of an axis to see when it is within a specified range (zone).
			Enabling digital cam switches	You can turn a digital output ON and OFF according to the position of an axis.
			Monitoring axis	You can monitor whether the difference between the command positions or actual positions of
			following error	two specified axes exceeds a threshold value.
			Resetting the following error	The error between the command current position and actual current position is set to 0.
			Torque limit	The torque control function of the servo drive can be enabled or disabled and the torque limits can be set to control the output torque.
			Position	The function which compensate the position for the axis in operation.
			compensation	
			Start velocity	You can set the initial velocity when axis motion starts.
	Axes groups	Multi-axes	Absolute linear	Linear interpolation is performed to a specified absolute position.
		control	Relative linear	Linear interpolation is performed to a specified relative position.
			Circular 2D	Circular interpolation is performed for two axes
			interpolation	
			Axes group cy-	A positioning command is output each control period in Position control mode.
			clic synchro-	
			nous absolute	
		Auxiliary	Positioning Resetting aves	Aves group errors and avis errors are cleared
		functions for	aroup errors	Axes group errors and axis errors are cleared.
	multi-axes coordinated control	Enabling axes	Motion of an axes group is enabled.	
		Disabling axes	Motion of an axes group is disabled.	
		Stopping axes	All axes in interpolated motion are decelerated to a stop.	
			groups Immodiately	All axes in internalated motion are stopped immediately
			stopping axes	An axes in merpolated motion are stopped inimediately.
			Setting axes	The blended target velocity is changed during interpolated motion.
			group override factors	····· - ······ - ····· - ···· - ···· - ····· - ····· - ····· - ····· - ····· - ····
			Reading axes	The command current positions and actual current positions of an axes group can be read.
			Changing the	The composition axes parameter in the axes group parameters can be overwritten temporarily.
	Common items	Cams	Setting cam table properties	The end point index of the cam table that is specified in the input parameter is changed.
			Saving cam	The cam table that is specified with the input parameter is saved in non-volatile memory in the
			tables	CPU unit.
			Generating cam tables	The cam table that is specified with the input parameter is generated from the cam property and cam mode.
		Parameters	Writing MC settings	Some of the axis parameters or axes group parameters are overwritten temporarily.
			Changing axis	You can access and change the axis parameters from the user program.
	Auxiliary	Count modes		You can select either linear mode (finite length) or rotary mode (infinite length).
	functions	Unit conversion	ns	You can set the display unit for each axis according to the machine.
		Acceleration/	Automatic	Jerk is set for the acceleration/deceleration curve for an axis motion or axes group motion.
		deceleration control	acceleration/ deceleration	
			Changing the	Vou can abando the appaleration or dependentian rate over during appaleration or dependentian
			acceleration and deceleration	You can change the acceleration of deceleration rate even during acceleration of deceleration.
		In position of	rates	
		in-position che	CK	completed.
		Stop method		You can set the stop method to the immediate stop input signal or limit input signal.

Item				NX1 CPU Unit
Motion	Auxiliarv	Re-execution o	f motion control	You can change the input variables for a motion control instruction during execution and
control*2	functions	instructions		execute the instruction again to change the target values during operation.
		Multi-execution	of motion con-	You can specify when to start execution and how to connect the velocities between operations
		trol instructions	s (buffer mode)	when another motion control instruction is executed during operation.
		Continuous axe	s group motions	You can specify the transition mode for multi-execution of instructions for axes group operation.
		(transition mod	e) Software limite	Cafturara limita ara act far acab avia
		functions	Software limits	Soliware lifting are set for each axis.
		Tunotions	Following error	axis
			Velocity, accel-	You can set and monitor warning values for each axis and each axes group.
			eration/decelera-	······································
			tion rate, torque,	
			interpolation	
			velocity and	
			acceleration/de-	
			celeration rate	
		Absolute encod	ler support	You can use an OMRON 1S series servomotor or Accurax-G5 series servomotor with an ab-
				solute encoder to eliminate the need to perform homing at startup.
		Input signal log	ic inversion	You can inverse the logic of immediate stop input signal, positive limit input signal, negative
	External interfac	ce signals		The servo drive input signals listed below are used:
	External internat	o olgilalo		Home signal, home proximity signal, positive limit signal, negative limit signal, immediate stop
				signal and interrupt input signal.
Unit (I/O)	EtherCAT	Number of slav	es	16 max.
management	slaves	Number of unit	_	A later was a deal
Communica	CJ-Series units	Communication	5 protocol	
tions	port	CIP communi-	Tag data linke	Programless cyclic data exchange is performed with the devices on the EtherNet/IP network
		cations service	Message	CIP commands are sent to or received from the devices on the EtherNet/IP network
			communications	
		TCP/IP	Socket services	Data is sent to and received from any node on Ethernet using the UDP or TCP protocol.
		applications		Socket communications instructions are used.
			FTP client	Files are transferred via FTP from the CPU unit to computers or controllers at other Ethernet
			ETD convor	Files can be read from or written to the SD memory card in the CPU unit from computers at
			FIF Server	other Ethernet nodes.
			Automatic clock	Clock information is read from the NTP server at the specified time or at specified interval after
			adjustment	the power supply to the CPU unit is turned ON. The internal clock time in the CPU unit is
		-		updated with the read time.
			SNMP agent	Built-in EtherNet/IP port internal status information is provided to network management
	EtherCAT port	Supported services	Process data	A communication method to exchange control information in cyclic communications between
	Lanorovar port		communications	the EtherCAT master and slaves. This communications method is defined by CoE.
			SDO	A communication method to exchange control information in noncyclic event communications
			communications	between the EtherCAT master and slaves. This communications method is defined by CoE.
		Network scanning		Information is read from connected slave devices and the slave configuration is automatically
		DC (distributed clock) Packet monitoring Enable/dicable sottings for		Time is synchronized by sharing the EtherCAT system time between all EtherCAT devices
				(including the master).
				The frames that are sent by the master and the frames that are received by the master can be
				saved. The data that is saved can be viewed with WireShark or other applications.
		Enable/disable	settings for	The slaves can be enabled or disabled as communications targets.
		Disconnecting/connecting		Temporarily disconnects a slave from the EtherCAT network for maintenance, such as for re-
		slaves	j	placement of the slave and then connects the slave again.
		Supported	CoE	SDO messages of the CAN application can be sent to slaves via EtherCAT.
		application		
	Serial	Protocol		Host link (FINS), no-protocol and Modbus-RTLI master (when connected to the Serial commu
	communication	11010001		nications option board)
	Communication	s instructions		The following instructions are supported:
				FTP client instructions, CIP communications instructions, socket communications instructions,
				SDO message instructions, no-protocol communications instructions and Modbus RTO proto-
Operation	RUN output con	tacts		Not supported.
management		ni output comacto		
System	Event logs	Function		Events are recorded in the logs.
management		Number of ever	nts per event log	System event log: 576 max. ³
				User-defined event log: 528 max.
Debuaaina	Online editing	1		Programs, function blocks, functions and global variables can be changed online. More than
				one operator can change POUs individually via network.
	Forced	Forced refreshi	ng	The user can force specific variables to TRUE or FALSE.
	refreshing	Number of	For EtherCAT	64 max.
		torced	slaves	Net currented
	MC toot B	variables	For CJ-series	Not supported.
	Synchronization			The project file in the Sysmac Studio and the data in the CPI unit can be made the came when
	Synchronization	•		online.
	Differentiation	Differentiation	nonitoring	You can monitor when a variable changes to TRUE or changes to FALSE.
	monitoring Number of contacts 8		acts	8 max.

Item				NX1 CPU Unit
Debugging	Data tracing	Types	Single triggered	When the trigger condition is met, the specified number of samples are taken and then tracing
		,,	trace	stops automatically.
			Continuous	Data tracing is executed continuously and the trace data is collected by the Sysmac Studio.
		Number of sime	ultaneous data	2 max.
		Number of read	orde	10,000 max
		Complian Number of the		19 variables may
		Samping	pled variables	40 Valiables max.
		Timing of sampling		Sampling is performed for the specified task period, at the specified time or when a sampling instruction is executed.
		Triggered	Triggered traces	Trigger conditions are set to record data before and after an event.
		traces	Trigger conditions	When BOOL variable changes to TRUE or FALSE. Comparison of non-BOOL variable with a constant. Comparison method: Equals (=), greater than (>), greater than or equals (\geq), less than (<), less than or equals (\leq) not equal (\neq)
			Delay	Trigger position setting: A slider is used to set the percentage of sampling before and after the trigger condition is met
	Simulation			The exercise of the CPI Lupit is emulated in the System Studie
Deliebility	Sillulation	Controllor	Levele	Major foulte, portial foulte, minor foulte, chaor ration and information
Reliability	Self-diagnosis	Controller	Levels	Major faults, partial faults, minor faults, observation and information.
		errors	Number of mes-	9 max. (Sysmac Studio)
		11	sage languages	
		User-defined	Function	User-defined errors are registered in advance and then records are created by executing in-
		errors		structions.
			Levels	8 levels
			Number of mes-	9 max.
	-		sage languages	
Security	Protecting	CPU unit name	s and serial IDs	When going online to a CPU unit from the Sysmac Studio, the CPU unit name in the project is
	software assets		1	compared to the name of the CPU unit being connected to.
and preventin operating mistakes	operating mistakes	Protection	User program transfer with no restoration information	You can prevent reading data in the CPU unit from the Sysmac Studio.
			CPU unit write protection	You can prevent writing data to the CPU unit from the Sysmac Studio or SD memory card.
			Overall project file protection	You can use passwords to protect .smc files from unauthorized opening on the Sysmac Studio.
			Data protection	You can use passwords to protect POUs on the Sysmac Studio.
		Verification of operation authority	Verification of operation authority	Online operations can be restricted by operation rights to prevent damage to equipment or in- juries that may be caused by operating mistakes.
			Number of groups	5
		Verification of user program execution ID		The user program cannot be executed without entering a user program execution ID from the Sysmac Studio for the specific hardware (CPU unit).
SD memory	Storage type			SD memory card, SDHC memory card
card	Application	Automatic trans memory card	sfer from SD	When the power supply to the controller is turned ON, the data that is stored in the autoload directory of the SD memory card is transferred to the controller.
		Program transf memory card	er from SD	With the specification of the system-defined variable, you can transfer a program that is stored in the SD memory card to the controller.
		SD memory card operation instructions File operations from the Sysmac Studio SD memory card life expiration		You can access SD memory cards from instructions in the user program.
				You can perform file operations for Controller files in the SD memory card and read/write standard document files on the computer.
				Notification of the expiration of the life of the SD memory card is provided in a system-defined variable and event log
Backup	SD momony	Operating	CBI unit front	variable and event log.
васкир	card backup	methods	panel DIP switch	DIP switch on the CPU unit.
			Specification with system-de- fined variables	Backup and verification operations are performed by manipulating system-defined variables.
			SD memory card Window in Sysmac Studio	Backup and verification operations are performed from the SD memory card Window of the Sysmac Studio.
			Special instruction	The special instruction is used to backup data.
		Protection	Disabling backups to SD	Backing up data to a SD memory card is prohibited.
			memory cards	
Sysmac Studio		tudio controller backups		I ne Sysmac Studio is used to backup, restore and verity controller data.

^{*1.} Inline ST is supported (Inline ST is ST that is written as an element in a ladder diagram).
^{*2.} The NX1P2-9□ CPU unit doesn't support motion control.
^{*3.} This is the total of 512 events for the CPU unit and 64 events for the NX unit.
^{*4.} CPU unit approximately a support of the CPU unit and the NX unit.

*4. This is the total of 512 events for the CPU unit and 16 events for the NX unit.

Terminal block

Input terminal block NX1P2-1 40DT



Symbol	Name	Description
Ę	Functional ground terminal	Connect the ground wire to the terminal
+/-	Unit power supply terminals	These terminals are connected to the unit power supply The + and - terminals are internally connected to each other
COM	Common terminal	Common terminal for the input circuits
00 to 15	Input terminals	General-purpose input A
16 to 23		General-purpose input B

NX1P2-9024DT



Symbol	Name	Description
Ţ	Functional ground terminal	Connect the ground wire to the terminal
+/-	Unit power supply terminals	These terminals are connected to the unit power supply The + and - terminals are internally connected to each other
COM	Common terminal	Common terminal for the input circuits
00 to 13	Input terminals	General-purpose input A
NC	NC	Do not connect anything

Input specifications

Item	General-purpose input A	General-purpose input B				
item						
	NXTP2-9024DTL: 00 10 13					
Internal I/O common	For both NPN/PNP					
Input voltage	24 VDC (15 to 28.8 VDC)					
Input current	5.8 mA typical	5.3 mA typical				
Input impedance	4.0 kΩ	4.3 kΩ				
Connected sensor	Two-wire or three-wire sensors					
ON voltage	15 VDC min.					
OFF voltage/current	5 VDC max./1 mA max.					
ON/OFF response time ^{*1}	2.5 μs max.	1 ms max.				
ON/OFF filter time ^{*2}	No filter, 0.25 ms, 0.5 ms, 1 ms (default), 2 ms, 4 ms, 8 ms, 16	ms, 32 ms, 64 ms, 128 ms, 256 ms				
Circuit configuration	Input indicator 15 (13) 15	COM				

*1. These values are the fixed response time needed by the hardware. A value from 0 to 32 ms (default: 1 ms) that is set on the Support Software is added to these values.

*2. Set the filter time for every 4 points.

Output terminal block

The appearance of the terminal block is the same for all the NX1 CPU models.

NX1P2-1 40DT



Symbol	Name	Description
C0 (0 V), C1 (0 V)	Common terminal	Connected to the 0 V side of the I/O power supply
		C0 (0 V) and C1 (0 V) are independent from each other inside the CPU unit
00 to 15	Output terminals	NPN (sinking) type output
NC	NC	Do not connect anything

NX1P2-1 40DT1

٢	١C	C0 (+V)	00	02	04	06	C1 (+V)	08	10	12	14	
		0V0	01	03	05	07	0V1	09	11	13	15	NC

Symbol	Name	Description
C0 (+V), C1 (+V)	Common terminal	Connected to the 24 V side of the I/O power supply
		C0 (+V) and C1 (+V) are independent from each other inside the CPU unit
0V0, 0V1	0 V terminal	Supplies 0 V for the internal circuits for driving
		0V0 and 0V1 are independent from each other inside the CPU unit
00 to 15	Output terminals	PNP (sourcing) type output with the load short-circuit protection function
NC	NC	Do not connect anything

NX1P2-9024DT

NC	NC	00	02	04	06	08	NC	NC	NC	NC	
	C0 (0V)	01	03	05	07	09	NC	NC	NC	NC	NC

Symbol	Name	Description
C0 (0 V)	Common terminal	Connected to the 0 V side of the I/O power supply
00 to 09	Output terminals	NPN (sinking) type output
NC	NC	Do not connect anything

NX1P2-9024DT1

NC	C0 (+V)	00	02	04	06	08	NC	NC	NC	NC	
	0V0	01	03	05	07	09	NC	NC	NC	NC	NC

Symbol	Name	Description
C0 (+V)	Common terminal	Connected to the 24 V side of the I/O power supply
0V0	0 V terminal	Supplies 0 V for the internal circuits for driving
00 to 09	Output terminals	PNP (sourcing) type output with the load short-circuit protection function
NC	NC	Do not connect anything

Output specifications

Item	NX1P2-000 DT	NX1P2-00 DT 1				
Internal I/O common	NPN (sinking)	PNP (sourcing)				
Maximum switching capacity	12 to 24 VDC (10.2 to 28.8 VDC), 300 mA per point	24 VDC (15 to 28.8 VDC), 300 mA per point				
	NX1P2-1 40DT : 1.8 A/common (3.6 A/unit)					
	NX1P2-9024DT : 2.4 A/common (2.4 A/unit)					
Minimum switching capacity	12 to 24 VDC (10.2 to 28.8 VDC), 1 mA	24 VDC (15 to 28.8 VDC), 1 mA				
Leakage current	0.1 mA max.					
Residual voltage	1.5 V max.					
ON response time	0.1 ms max.	0.5 ms max.				
OFF response time	0.8 ms max.	1.0 ms max.				
Current consumption from I/O power supply ^{*1}		NX1P2-1□40DT1: 40 mA/common NX1P2-9024DT1: 50 mA/common				
Load short-circuit protection	Not provided	Provided ^{*2}				
Circuit configuration	NX1P2-1□40DT	NX1P2-1□40DT1				
	Output indicator Internal circuits 08 07 00 07 00 07 00 00 07 00 00	Output indicator Internal circuits Unsub-sudg Unsu				
	Output indicator Output indicator Internal circuits Output indicator OUT OUT OUT OUT OUT OUT OUT OUT	Output indicator Internal circuits				

*1. The internally consumed current from I/O power supply. The current flows from the common terminal Cn (+V) to the 0Vn terminal. The current consumption of any external load is excluded. The load short-circuit protection is provided for each point of the PNP (sourcing) type output terminal. It protects the output circuits when a load short circuit

*2. occurs.

Nomenclature

NX1 CPU unit

NX1P2-1 40DT

NX1P2-9024DT



Symbol	Name	Description
A	SD memory card connector	Connects the SD memory card to the CPU unit.
В	DIP switch	Use in Safe Mode ¹ or when backing up data. Normally, turn OFF all the pins.
С	SD memory card power supply switch	Turns OFF the power supply so that you can remove the SD memory card.
D	DIN track mounting hook	These hooks are used to mount the unit to a DIN track.
E	Input terminal block	This terminal block is used for wiring for the unit power supply, grounding and build-in input.
F	Input indicator	Shows the operation status of the built-in input.
G	Unit hookup guides	These guides are used to mount an NX unit or End cover.
Н	NX bus connector	This connector is used to connect the CPU unit to the NX unit on the right of the CPU unit.
I	Option board slot 1 (left)	Remove the covers of the slots and mount option boards. For the models with 24 built-in I/O points,
	Option board slot 2 (right)	only one slot is provided. Keep the removed covers in a safe place.
J	Output indicator	Shows the operation status of the built-in output.
K	Output terminal block	This terminal block is used to wire the build-in output.
L	CPU unit operation status indicator	Shows the operation status of the CPU unit.
М	Battery connector	Connector to mount the backup battery that is sold separately.
Ν	Battery slot	Used to mount the backup battery that is sold separately.
0	Built-in EtherCAT port	Connects the built-in EtherCAT with an Ethernet cable.
Р	Built-in EtherNet/IP port	Connects the built-in EtherNet/IP with an Ethernet cable.
Q	SD memory card cover	Cover for the SD memory card and DIP switch. The cover swings upward.
R	End cover	Cover to protect the CPU unit and NX I/O units.
S	Battery cover	Cover for battery slot. Remove this cover when you mount/remove the battery.
Т	ID information indication	Shows the ID information of the CPU unit.
U	DIN track contact plate	This plate is connected internally to the functional ground terminal on the terminal block.

*1. To use Safe Mode, set the DIP switch as shown in the below picture and then turn ON the power supply to the controller. If the power supply to the controller is turned ON with the CPU unit in Safe Mode, the CPU unit will start in PROGRAM mode. Use the Safe Mode if you do not want to execute the user program when the power supply is turned ON or if it is difficult to connect the Sysmac Studio.



Dimensions

NX1 CPU unit (NX1P2-1□40DT□)



NX1 CPU unit (NX1P2-9024DT





End cover (NX-END02)



Ordering information

NX1 series CPU units

Туре	Program	Memory capacity	Number of	faxes		Built-in I/C	points		Model	Appearance
	capacity	for variables	Real axes	Motion control servo axes	Single-axis position control servo axes	I/O points	Input points	Output points		
NX1	1.5 MB	32 KB (retained during power	8 axes	4 axes	4 axes	40 points	24 points	16 points NPN transistor	NX1P2-1140DT	
		interruptions) or 2 MB (not retained						16 points PNP transistor ^{*1}	NX1P2-1140DT1	A DESIGNATION OF
		during power interruptions)	6 axes	2 axes				16 points NPN transistor	NX1P2-1040DT	a state of the
								16 points PNP transistor ^{*1}	NX1P2-1040DT1	
			4 axes	0 axes		24 points	14 points	10 points NPN transistor	NX1P2-9024DT	Contrast.
								10 points PNP transistor ^{*1}	NX1P2-9024DT1	

*1. With the load short-circuit protection.

Note: The end cover unit NX-END02 is included with the CPU unit.

Option boards

Туре	Specifications	Supported protocol	Model	Appearance
Serial communications	1 x RS-232C port Transmission distance: 15 m Connection type: Screwless push-in terminal block (9 terminals)	Host link, Modbus-RTU master and no-protocol	NX1W-CIF01	ANNE
	1 x RS-422A/485 port Transmission distance: 50 m Connection type: Screwless push-in terminal block (5 terminals)		NX1W-CIF11	1
	1 x RS-422A/485 port (isolated) Transmission distance: 500 m Connection type: Screwless push-in terminal block (5 terminals)		NX1W-CIF12	
Analog I/O	2 x Analog input Voltage input: 0 to 10 V (Resolution: 1/4,000) Current input: 0 to 20 mA (1/2,000) Connection type: Screwless push-in terminal block (5 terminals)		NX1W-ADB21	
	2 x Analog output Voltage output: 0 to 10 V (Resolution: 1/4,000) Connection type: Screwless push-in terminal block (3 terminals)		NX1W-DAB21V	
	2 x Analog input / 2 x Analog output Voltage input: 0 to 10 V (Resolution: 1/4,000) Current input: 0 to 20 mA (1/2,000) Voltage output: 0 to 10 V (Resolution: 1/4,000) Connection type: Screwless push-in terminal block (8 terminals)		NX1W-MAB221	1. And

NX I/O units (local and remote I/O)

Up to 8 local NX I/O units can be connected to an NX1 CPU unit. The NX-Safety units must be used in combination with the EtherCAT communication coupler unit.

EtherCAT communication coupler

Туре	Protocol	Communications cycle in DC mode ^{*1}	Specifications	Connection	I/O power supply	Width	Model
Communication coupler	EtherCAT slave	125 to 10,000 μs	Up to 63 I/O units Max. 1024 bytes in + 1024 bytes out Supports distributed clock	2 RJ45 ports (in + out)	10.0 A max.	46 mm	NX-ECC203

 $^{\ast 1.}\,$ This depends on the specifications of the EtherCAT master and the unit configuration.

IO-Link master

Туре	No. of ports	I/O refresh method	Connection type ^{*1}	Width	Model
IO-Link master	4	Free run	Screwless push-in (NX-TBA162)	12 mm	NX-ILM400

*1. Units with Screwless push-in connections are supplied with the appropriate terminal connector.

OMRC

Digital I/O

Туре	Channels, signal type	Performance ^{*1} , I/O refresh method	Connection type ^{*2}	Width	Model	NPN type ^{*3}
DC digital input	4 inputs, 3-wire connection	High-speed synchronous time stamp	Screwless push-in (NX-TBA122)	12 mm	NX-ID3444	NX-ID3344
		High-speed synchronous/free run	Screwless push-in (NX-TBA122)	12 mm	NX-ID3443	NX-ID3343
		Synchronous/free run	Screwless push-in (NX-TBA122)	12 mm	NX-ID3417	NX-ID3317
	8 inputs, 2-wire connection		Screwless push-in (NX-TBA162)	12 mm	NX-ID4442	NX-ID4342
	16 inputs, 1-wire connection		Screwless push-in (NX-TBA162)	12 mm	NX-ID5442	NX-ID5342
			M3 screw terminal block	30 mm	NX-ID5142-1	NX-ID5142-1
			1 x 20-pin MIL connector	30 mm	NX-ID5142-5	NX-ID5142-5
	32 inputs, 1-wire connection		1 x 40-pin MIL connector	30 mm	NX-ID6142-5	NX-ID6142-5
			1 x 40-pin Fujitsu connector	30 mm	NX-ID6142-6	NX-ID6142-6
AC digital input	4 inputs, 200-240 VAC, 50/60 Hz	Free run	Screwless push-in (NX-TBA082)	12 mm	NX-IA3117	-
DC digital	2 outputs 0.5 A, 3-wire connection	High-speed synchronous time stamp	Screwless push-in (NX-TBA082)	12 mm	NX-OD2258	NX-OD2154
output	4 outputs 0.5 A, 3-wire connection	High-speed synchronous/free run	Screwless push-in (NX-TBA122)	12 mm	NX-OD3257	NX-OD3153
		Synchronous/free run	Screwless push-in (NX-TBA122)	12 mm	NX-OD3256	NX-OD3121
	4 outputs 2 A, 3-wire connection		Screwless push-in (NX-TBA162)	12 mm	NX-OD3268	-
	8 outputs 0.5 A, 2-wire connection		Screwless push-in (NX-TBA162)	12 mm	NX-OD4256	NX-OD4121
	16 outputs 0.5 A, 1-wire connection		Screwless push-in (NX-TBA162)	12 mm	NX-OD5256	NX-OD5121
			M3 screw terminal block	30 mm	NX-OD5256-1	NX-OD5121-1
			1 x 20-pin MIL connector	30 mm	NX-OD5256-5	NX-OD5121-5
	32 outputs 0.5 A, 1-wire connection		1 x 40-pin MIL connector	30 mm	NX-OD6256-5	NX-OD6121-5
			1 x 40-pin Fujitsu connector	30 mm	-	NX-OD6121-6
Relay digital	2 outputs, N.O., 2.0 A	Free run	Screwless push-in (NX-TBA082)	12 mm	NX-OC2633	-
output	2 outputs, N.O. + N.C., 2.0 A		Screwless push-in (NX-TBA082)	12 mm	NX-OC2733	-
	8 outputs, N.O., 2.0 A		Screwless push-in	24 mm	NX-OC4633	-
			(NX-TBA082 x 2)			
DC Digital I/O	16 inputs + 16 outputs, 1-wire	Synchronous/free run	2 x 20-pin MIL connector	30 mm	NX-MD6256-5	NX-MD6121-5
	connection + common		2 x 24-pin Fujitsu connector	30 mm	-	NX-MD6121-6

Digital I/O performance, ON/OFF delay: High speed PNP/NPN input: 100 ns/100 ns Standard PNP/NPN input: 0.02 ms/0.4 ms AC input: 10 ms/40 ms High speed PNP/NPN output: 300 ns/300 ns Standard PNP output: 0.5 ms/1.0 ms Standard NPN output: 0.1 ms/0.8 ms Relay output: 15 ms/15 ms *1.

^{22.} Units with Screwless push-in connections are supplied with the appropriate terminal connector. Units with MIL connectors are supplied without matching plugs.
 ^{33.} Model codes are for PNP type signals (positive switching, 0 V common). Most models are also available as NPN type (negative switching, 24 V common). Inputs of MIL connector versions can be used as NPN or PNP.

Analog I/O

Туре	Signal type	Performance, I/O refresh method	Channels	Connection type ^{*1}	Width	Model
Analog input	4 to 20 mA	1/8,000 resolution, 250 µs/channel	2	Screwless push-in (NX-TBA082)	12 mm	NX-AD2203
	single ended	Free run	4	Screwless push-in (NX-TBA122)	12 mm	NX-AD3203
			8	Screwless push-in (NX-TBA162)	12 mm	NX-AD4203
	4 to 20 mA	1/8,000 resolution, 250 µs/channel	2	Screwless push-in (NX-TBA082)	12 mm	NX-AD2204
	differential	Free run	4	Screwless push-in (NX-TBA122)	12 mm	NX-AD3204
			8	Screwless push-in (NX-TBA162)	12 mm	NX-AD4204
		1/30,000 resolution, 10 µs/channel	2	Screwless push-in (NX-TBA082)	12 mm	NX-AD2208
		Synchronous/free run	4	Screwless push-in (NX-TBA122)	12 mm	NX-AD3208
			8	Screwless push-in (NX-TBA162)	12 mm	NX-AD4208
	±10 V single ended	1/8,000 resolution, 250 µs/channel	2	Screwless push-in (NX-TBA082)	12 mm	NX-AD2603
		Free run	4	Screwless push-in (NX-TBA122)	12 mm	NX-AD3603
			8	Screwless push-in (NX-TBA162)	12 mm	NX-AD4603
	±10 V differential	1/8,000 resolution, 250 µs/channel	2	Screwless push-in (NX-TBA082)	12 mm	NX-AD2604
		Free run	4	Screwless push-in (NX-TBA122)	12 mm	NX-AD3604
			8	Screwless push-in (NX-TBA162)	12 mm	NX-AD4604
		1/30,000 resolution, 10 µs/channel	2	Screwless push-in (NX-TBA082)	12 mm	NX-AD2608
		Synchronous/free run	4	Screwless push-in (NX-TBA122)	12 mm	NX-AD3608
			8	Screwless push-in (NX-TBA162)	12 mm	NX-AD4608
Analog output	4 to 20 mA	1/8,000 resolution, 250 µs/channel	2	Screwless push-in (NX-TBA082)	12 mm	NX-DA2203
		Free run	4	Screwless push-in (NX-TBA122)	12 mm	NX-DA3203
		1/30,000 resolution, 10 µs/channel	2	Screwless push-in (NX-TBA082)	12 mm	NX-DA2205
		Synchronous/free run	4	Screwless push-in (NX-TBA122)	12 mm	NX-DA3205
	±10 V	1/8,000 resolution, 250 µs/channel	2	Screwless push-in (NX-TBA082)	12 mm	NX-DA2603
		Free run	4	Screwless push-in (NX-TBA122)	12 mm	NX-DA3603
		1/30,000 resolution, 10 µs/channel	2	Screwless push-in (NX-TBA082)	12 mm	NX-DA2605
		Synchronous/free run	4	Screwless push-in (NX-TBA122)	12 mm	NX-DA3605

*1. Units with Screwless push-in connections are supplied with the appropriate terminal connector.

Temperature input

Туре	Signal type	Performance, I/O refresh method	Channels	Connection type ^{*1}	Width	Model
Temperature	Thermocouple type	0.1°C resolution, 200 ms/unit	2	Screwless push-in terminal	12 mm	NX-TS2101
sensor input	B/E/J/K/L/N/R/S/T/U/	Free run	4	block(s), with cold junction sen-	24 mm	NX-TS3101
	WRe5-26/PLII	0.01°C resolution, 10 ms/unit	2	sor, calibrated individually at the	12 mm	NX-TS2102
RTD type	Free run	4	lactory	24 mm	NX-TS3102	
	0.001°C resolution, 60 ms/unit	2	1	12 mm	NX-TS2104	
		Free run	4	7	24 mm	NX-TS3104
	RTD type	0.1°C resolution, 200 ms/unit	2	Screwless push-in (NX-TBA162)	12 mm	NX-TS2201
	Pt100 (3wire)/Pt1000/ Ni508.4	Free run	4	Screwless push-in (NX-TBA162 + NX-TBB162)	24 mm	NX-TS3201
		0.01°C resolution, 10 ms/unit Free run	2	Screwless push-in (NX-TBA162)	12 mm	NX-TS2202
			4	Screwless push-in (NX-TBA162 + NX-TBB162)	24 mm	NX-TS3202
		0.001°C resolution, 60 ms/unit	2	Screwless push-in (NX-TBA162)	12 mm	NX-TS2204
		Free run	4	Screwless push-in (NX-TBA162 + NX-TBB162)	24 mm	NX-TS3204

 $^{\ast 1.}$ Units with Screwless push-in connections are supplied with the appropriate terminal connector.

Heater burnout detection

Туре	Channels, signal type	Control output	I/O refresh method	Connection type ^{*1}	Width	Model
Heater burnout detection	4 CT inputs 4 control outputs	NPN, 12 to 24 VDC 0.1 A/point, 0.4 A/unit	Free run	Screwless push-in (NX-TBA162)	12 mm	NX-HB3101
		PNP, 24 VDC 0.1 A/point, 0.4 A/unit		Screwless push-in (NX-TBA162)	12 mm	NX-HB3201

^{*1.} Units with Screwless push-in connections are supplied with the appropriate terminal connector.

Position interface

Туре	Channels, signal type	I/O refresh method	Connection type ^{*1}	Width	Model	NPN type ^{*2}
Encoder input	1 SSI encoder, 2 MHz	Synchronous/free run	Screwless push-in (NX-TBA122)	12 mm	NX-ECS112	-
	2 SSI encoders, 2 MHz		Screwless push-in (NX-TBA122)	12 mm	NX-ECS212	-
	1 incremental encoder line driver 4 MHz + 3 digital inputs (1 μs)		Screwless push-in (NX-TBA122 + NX-TBB122)	24 mm	NX-EC0142	NX-EC0132
	1 incremental encoder open collec- tor 500 kHz + 3 digital inputs (1 μs)		Screwless push-in (NX-TBA162)	12 mm	NX-EC0122	NX-EC0112
	2 incremental encoders open col- lector 500 kHz		Screwless push-in (NX-TBA122)	12 mm	NX-EC0222	NX-EC0212
Pulse output	1 pulse open collector 500 kHz + 2 digital inputs + 1 digital output	Synchronous	Screwless push-in (NX-TBA162)	12 mm	NX-PG0122	NX-PG0112
	2 pulse line driver 4 MHz + 5 digital inputs per channel + 3 digital out- puts per channel		1 x 34-pin MIL connector	30 mm	NX-PG0242-5	NX-PG0232-5
	4 pulse line driver 4 MHz + 5 digital inputs per channel + 3 digital out- puts per channel		2 x 34-pin MIL connector	30 mm	NX-PG0342-5	NX-PG0332-5

^{*1.} Units with Screwless push-in connections are supplied with the appropriate terminal connector. Units with MIL connectors are supplied without matching plugs.
 ^{*2.} Model codes are for PNP type signals (positive switching, 0 V common). Most models are also available as NPN type (negative switching, 24 V common). Inputs of MIL connector versions can be used as NPN or PNP.

Load cell input

Туре	Specifications	I/O refresh method	Excitation voltage/Input range	Connection type ^{*1}	Width	Model
Load cell input	1 load cell input, 125 μs conversion cycle	Synchronous/free run	5 VDC ±10%/-5 to 5 mV/V	Screwless push-in (NX-TBC162)	12 mm	NX-RS1201

*1. Units with Screwless push-in connections are supplied with the appropriate terminal connector.

Safety (the NX-Safety units must be used in combination with the EtherCAT communication coupler)

Туре	Specifications	Performance, I/O refresh method	Connection type ^{*1}	Width	Model
Safety controller	FSoE protocol	For up to 1,024 safety I/O points	128 safety connections	30 mm	NX-SL3500
		For up to 256 safety I/O points	32 safety connections	30 mm	NX-SL3300
Safety input	4 inputs + 2 test outputs	Free run	Screwless push-in (NX-TBA082)	12 mm	NX-SIH400
	8 inputs + 2 test outputs		Screwless push-in (NX-TBA162)	12 mm	NX-SID800
Safety output	2 outputs, 2.0 A		Screwless push-in (NX-TBA082)	12 mm	NX-SOH200
	4 outputs, 0.5 A		Screwless push-in (NX-TBA082)	12 mm	NX-SOD400

*1. Units with Screwless push-in connections are supplied with the appropriate terminal connector.

Communication interface

Туре	Serial interface	No. of serial ports	Connection type ^{*1}	Width	Model
Communication interface	RS-232C	1	Screwless push-in (NX-TBC162)	12 mm	NX-CIF101
		2	D-Sub 9pin connector	30 mm	NX-CIF210
	RS-422A/485	1	Screwless push-in (NX-TBC162)	12 mm	NX-CIF105

*1. Units with Screwless push-in connections are supplied with the appropriate terminal connector.

Power/System

Туре	Description	Connection type ^{*1}	Width	Model
NX bus power supply unit	24 VDC input, non-isolated	Screwless push-in (NX-TBC082)	12 mm	NX-PD1000
I/O power feed unit	For separation of groups, up to 4 A	Screwless push-in (NX-TBA082)	12 mm	NX-PF0630
	For separation of groups, up to 10 A	Screwless push-in (NX-TBA082)	12 mm	NX-PF0730
I/O power supply connection unit	$16 \times IOV$	Screwless push-in (NX-TBA162)	12 mm	NX-PC0020
	16 × IOG	Screwless push-in (NX-TBA162)	12 mm	NX-PC0010
	$8 \times IOV + 8 \times IOG$	Screwless push-in (NX-TBA162)	12 mm	NX-PC0030
Shield connection unit	Grounding terminal, 16 points	Screwless push-in (NX-TBC162)	12 mm	NX-TBX01

*1. Units with Screwless push-in connections are supplied with the appropriate terminal connector.

Recommended EtherCAT and EtherNet/IP communication cables

Refer to "Recommended EtherCAT and EtherNet/IP communication cables" in the NJ-series machine controller datasheet Cat. No. I180E-EN (www.industrial.omron.eu/en/products/downloads) for the recommended cables.

Accessories

Specifications			Model	Appearance
EtherCAT junction slaves	3 ports Power supply voltage: 20.4 to 28.8 VDC (2- Current consumption: 0.08 A	4 VDC –15 to 20%)	GX-JC03	
	6 ports Power supply voltage: 20.4 to 28.8 VDC (2- Current consumption: 0.17 A	GX-JC06	33.2	
Industrial switching hubs (for EtherNet/IP and	Quality of Service (QoS): EtherNet/IP control data priority.	3 ports Power supply connector included	W4S1-03B	
Ethernet)	Failure detection: Broadcast storm and LSI error detection	5 ports Power supply connector included	W4S1-05B	
	10/100 BASE-1X, Auto-Negotiation Current consumption: 0.22 A	5 ports Power supply connector and connector for informing error included	W4S1-05C	
SD memory card	2 GB	HMC-SD291	URRICO A	
	4 GB		HMC-SD491	* 53 2gb References
DIN track	Length: 0.5 m; height: 7.3 mm	PFP-50N		
	Length: 1 m; height: 7.3 mm	PFP-100N		
	Length: 1 m; height: 16 mm	PFP-100N2		
End plate to secure the uni	ts on the DIN track (2 pieces are included wi	th the CPU unit and I/O interface unit)	PFP-M (2 pcs)	and the second se
Battery for NX/NJ CPU uni	t		CJ1W-BAT01	
End cover	End cover for NX1 CPU unit (Provided with the CPU unit)		NX-END02	ſ
	End cover for EtherCAT communication co (Provided with the EtherCAT communication	NX-END01		

Computer software

Specifications	Model
Sysmac Studio Lite Edition ¹¹ version 1.17 or higher	
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^{11.} Same functionality and supported devices than Sysmac Studio Standard Edition except for controller. The Lite Edition only supports the NJ1 and NX1 machine controllers.

*2. Refer to the Sysmac Studio datasheet (Cat. No. SysCat_I181E) for detailed information or contact your OMRON representative.

ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.

To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527.

Cat. No. SysCat_I179E-EN-01A In the interest of product improvement, specifications are subject to change without notice.