### **Vision Sensor**

# FQ-M-Series

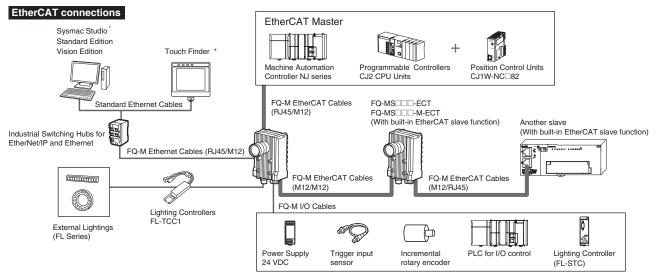
### **Designed for motion tracking**

- Connectivity with EtherCAT/Ethernet
- Up to 5000 pieces per minute with 360 degree rotation\*
- Vision sensor with encoder input for tracking function
- Calibration function of the complete system
- Flexible data output depending on the output devices
- \* The processing speed depends on setting conditions.





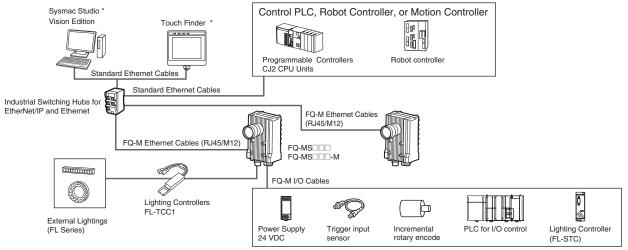
### System configuration



\* Sysmac Studio and Touch Finder can not be used together. When both are connected, Sysmac Studio will have a priority.

When you use the Sysmac Studio Standard Edition and connect the FQ series and the Machine Automation Controller NJ-series, connect them with a general-purpose Ethernet cable or a USB cable.

#### **No-protocol Ethernet and PLC Link Connections**



- \* Sysmac Studio and Touch Finder can not be used together. When both are connected, Sysmac Studio will have a priority
- Note: 1. EtherCAT and Ethernet (PLC Link) can not be used simultaneously.
  - 2. It is not possible to configure and adjust the FQ-M via an NJ-series controller, when they are connected via an EtherCAT network. For configuration and adjustment of FQ-M, connect the FQ-M and a computer or a Touch Finder via an Ethernet network.

Sysmac is a trademark or registered trademark of OMRON Corporation in Japan and other countries for OMRON factory automation products. Windows is registered trademarks of Microsoft Corporation in the USA and other countries.

EtherCAT® is registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.

Other company names and product names in this document are the trademarks or registered trademarks of their respective companies.

### **FQ-M-Series**

## **Ordering Information**

### **Sensors**

Appearance		Model			
	Color	NPN		FQ-MS120	
Dillianter	Color	PNP	EtherCAT communication function not provided	FQ-MS125	
	Monochrome	NPN		EtherCAT communication function not provided	FQ-MS120-M
	Wonochrome	PNP		FQ-MS125-M	
	Color	NPN		FQ-MS120-ECT	
	Color	PNP	FIL OAT	FQ-MS125-ECT	
Balli	Manashrama	NPN	EtherCAT communication function provided	FQ-MS120-M-ECT	
	Monochrome	PNP		FQ-MS125-M-ECT	

### **Automation Software Sysmac Studio**

Please purchase a DVD and required number of licenses the first time you purchase the Sysmac Studio. DVDs and licenses are available individually. Each model of licenses does not include any DVD.

	0				0
Product name	Specifications	Number of licenses	Media	Model	Standards
Sysmac Studio	The Sysmac Studio provides an integrated development environment to set up, program, debug, and maintain NJ-series Controllers and other Machine Automation Controllers, as well as EtherCAT slaves.  Sysmac Studio runs on the following OS.  Windows XP (Service Pack 3 or higher, 32-bit version) /	(Media only)	DVD	SYSMAC-SE200D	
Standard Edition Ver.1.□□ *2	Vista (32-bit version)/7 (32-bit/64-bit version)  The Sysmac Studio Standard Edition DVD includes Support Software to set up EtherNet/IP Units, DeviceNet slaves, Serial Communications Units, and Support Software for creating screens on HMIs (CX-Designer). For details, refer to the Sysmac Integrated Catalogue (P072).	1 license *1		SYSMAC-SE201L	
Sysmac Studio Vision Edition Ver.1.	Sysmac Studio Vision Edition is a limited license that provides selected functions required for Vision Sensor FQ-M settings. Because this product is a license only, you need the Sysmac Studio Standard Edition DVD media to install it.	1 license		SYSMAC-VE001L	

<sup>\*1</sup> Multi licenses are available for the Sysmac Studio (3, 10, 30, or 50 licenses).

### **Touch Finder**

Appearance	Туре	Model
	DC power supply	FQ-MD30
	AC/DC/battery *	FQ-MD31

<sup>\*</sup> AC Adapter and Battery are sold separately.

#### **Bend resistant Cables for FQ-M Series**

Appearance	Туре	Model	
	For EtherCAT and Ethernet cable	Cable length: 5 m	FQ-MWNL005
7	Angle: M12/ Straight: RJ45	Cable length: 10 m	FQ-MWNL010
	For EtherCAT and Ethernet cable	Cable length: 5m	FQ-WN005-E
$\mathcal{I}$	Straight type (M12/RJ45)	Cable length: 10 m	FQ-WN010-E
	For EtherCAT cable	Cable length: 5 m	FQ-MWNEL005
, V	Angle type (M12/M12)	Cable length: 10 m	FQ-MWNEL010
	For EtherCAT cable	Cable length: 5m	FQ-MWNE005
	Straight type (M12/M12)	Cable length: 10 m	FQ-MWNE010

<sup>\*2</sup> The FQ-M series is supported by Sysmac Studio version 1.01 or higher.

Appearance		Туре		Model
	- I/O Cables	Angle type	Cable length: 5 m	FQ-MWDL005
			Cable length: 10 m	FQ-MWDL010
		Chroimht hung	Cable length: 5 m	FQ-MWD005
		Straight type	Cable length: 10 m	FQ-MWD010

#### **Accessories**

Appearance		Туре	Model
		Panel Mounting Adapter	FQ-XPM
108		AC Adapter (for models for DC/AC/Battery)	FQ-AC□ *
	For Touch Finder	Battery (for models for DC/AC/Battery)	FQ-BAT1
		Touch Pen (enclosed with Touch Finder)	FQ-XT
Mil		Strap	FQ-XH
2:0		SD Card (2 GB)	HMC-SD291

<sup>\*</sup> AC Adapters for Touch Finder with DC/AC/Battery Power Supply. Select the model for the country in which the Touch Finder will be used.

Plug type	Voltage	Certified standards	Model
	125 V max.	PSE	FQ-AC1
Α	125 V IIIax.	UL/CSA	FQ-AC2
	250 V max.	CCC mark	FQ-AC3
С	250 V max.		FQ-AC4
BF	250 V max.		FQ-AC5
0	250 V max.		FQ-AC6

### Industrial Switching Hubs for EtherNet/IP and Ethernet

Appearance	Number of ports	Failure detection	Current consumption	Model
	3	None	0.22 A	W4S1-03B
1	E	None	0.22 A	W4S1-05B
FIE .	5	Supported	10.22 A	W4S1-05C

Note: Industrial switching hubs are cannot be used for EtherCAT.

### **EtherCAT junction slaves**

Appearance	Number of ports	Power supply voltage	Current consumption	Model
10 to	3	20.4 to 28.8 VDC	0.08 A	GX-JC03
2000 2000	6	(24 VDC -15 to 20%)	0.17 A	GX-JC06

Note: 1. Please do not connect EtherCAT junction slave with OMRON position control unit, Model CJ1W-NC□81/□82.

2. EtherCAT junction slaves cannot be used for EtherNet/IP and Ethernet.

### **Cameras peripheral devices**

Туре		Model
Cameras peripheral devices	CCTV Lenses	3Z4S-LE Series
External Lightings		FL Series
Lighting Controllers	For FL Series	FL-TCC1

### **FQ-M-Series**

# **Specifications**

### **Sensors**

	Туре	EtherCAT communication	on function not provided	EtherCAT communica	tion function provided			
Item		Color	Monochrome	Color	Monochrome			
Model	NPN	FQ-MS120	FQ-MS120-M	FQ-MS120-ECT	FQ-MS120-M-ECT			
would	PNP	FQ-MS125 FQ-MS125-M FQ-MS125-ECT FQ-MS125-M-ECT						
Field of vision, Inst	allation distance	Selecting a lens according to the field of vision and installation distance. Refer to the "Optical Chart" page.						
	Inspection items	Shape search, Search, Labeling, Edge position						
Main functions	Number of simultaneous inspections	32						
	Number of registered scenes	32						
	Image processing method	Real color	Monochrome	Real color	Monochrome			
	Image elements	1/3-inch color CMOS	1/3-inch monochrome CMOS	1/3-inch color CMOS	1/3-inch monochrome CMOS			
lmage input	Image filter	High dynamic range (HDR) and white balance	High dynamic range (HDR)	High dynamic range (HDR) and white balance	High dynamic range (HD			
	Shutter	Electronic shutter; select sh	utter speeds from 1/10 to 1/3	0000 (sec)				
	Processing resolution	752 (H) × 480 (V)						
	Pixel size	$6.0~(\mu\text{m})\times6.0~(\mu\text{m})$						
	Frame rate (image read time)	60fps (16.7ms)						
External Lightings	Connecting method	Connection via a strobe ligh	t controller					
External Eightings	Connectable lighting	FL series						
Data logging	Measurement data	In Sensor: Max. 32000 item	s *1					
Data logging	Images	In Sensor: 20 images *1						
Measurement trigge	er	I/O trigger, Encoder trigger, Communications trigger (Ethernet No-protocol, PLC Link, or E			or EtherCAT)			
	Input signals	9 signals  • Single measurement input (TRIG)  • Error clear input (IN0)  • Encoder counter reset input (IN1)  • Encoder input (A±, B±, Z±) *3						
I/O specifications	Output signals	5 signals *2  • OUT0 Overall judgement output (OR)  • OUT1 Control output (BUSY)  • OUT2 Error output (EROR)  • OUT3 (Shutter output: SHTOUT)  • OUT4 (Strobe trigger output: STGOUT)						
	Ethernet specifications	100BASE-TX/10BASE-TX						
	EtherCAT specifications	-		Dedicated protocol for Ethe	rCAT 100BASE-TX			
	Connection method	Special connector cables  • Power supply and I/O:  • Touch Finder, Computer and Ethernet: 1 Ethernet cable  • EtherCAT:  2 EtherCAT cable						
LED display		OR: Judgment result Error indicator BUSY: BUSY indicator ETN: Ethernet communication  Ethernet communication  Ethernet communication  BUSY indicator	indicator nications indicator					
,	EtherCAT display	-		L/A IN (Link/Activity IN) × 1 L/A OUT (Link/Activity OUT) × 1 RUN × 1 ERR × 1				
	Power supply voltage	21.6 to 26.4 VDC (including	ripple)					
Ratings	Insulation resistance	Between all lead wires and	case: 0.5 MΩ (at 250 V)					
	Current consumption	450mA max. (When the FL-series Strobe controller and lighting are used.) 250mA max. (When external lighting is not used.)						
	Ambient temperature range		age: -20 to 65 °C (with no icin	, 				
	Ambient humidity range	Operating and storage: 35%	to 85% (with no condensation	on)				
Environmental	Ambient atmosphere	No corrosive gas						
immunity	Vibration resistance (destruction)	10 to 150 Hz, single amplitude: 0.35 mm, X/Y/Z directions, 8 min each, 10 times						
	Shock resistance (destruction)		direction (up, down, right, left	forward, and backward)				
	Degree of protection	IEC60529 IP40						
Materials		Case: alminium die casting,	Rear cover: alminium plate	1				
Weight		Approx. 390 g (Sensor only	)	Approx. 480 g (Sensor only	·)			
		Instruction Manual	·					

<sup>\*1</sup> If a Touch Finder is used, results can be saved up to the capacity of an SD card.
\*2 The five output signals can be allocated for the judgements of individual inspection items.

Encoder input specifications

Pulse input Specifications (When an open collector type encoder is used.)

Item		Specification				
Input voltage		24 VDC ±10%	12 VDC ±10%	5 VDC ±5%		
Input current		4.8 mA (at 24 VDC, typical value)	2.4 mA (at 12 VDC, typical value)	1.0 mA (at 5 VDC, typical value)		
ON voltage *1		4.8 V max.	2.4 V max.	1.0 V max.		
NPN OFF volt	OFF voltage *2	19.2 V min.	9.6 V min.	4.0 V min.		
PNP ON voltage *1 OFF voltage *2		19.2 V min.	9.6 V min.	4.0 V min.		
		4.8 V max.	2.4 V max.	1.0 V max.		
Maximum response frequency *3		50 kHz (I/O cable: when the FQ-MWD005 or FQ-MWDL005 cables is used.) 20 kHz (I/O cable: when the FQ-MWD010 or FQ-MWDL010 cables is used.)				
Input imp	edance	5.1 kΩ				

<sup>\*1</sup> ON voltage: Voltage to change from OFF to ON state. The ON voltage is the difference of voltages between the GND terminal of the

Pulse input Specifications (When a line-driver output type encoder is used.)

Item	Specification	
Input voltage	EIA standard RS-422-A line driver level	
Input impedance *1	120 Ω ±5%	
Differential input voltage 0.2 V min.		
Hysteresis voltage 50 mV		
Maximum response frequency *2 200 kHz (I/O cable: when the FQ-MWD005, FQ-MWD005, FQ-MWD010, or FQ-MWDL010 cables is used.)		

<sup>\*1</sup> When terminating resistance function is used.

### **Touch Finder**

Item Type			Model with DC power supply	Model with AC/DC/battery power supply
Model			FQ-MD30	FQ-MD31
Number of connectable Sensors			2 max.	
	Types of measurement displays		Last result display, Last NG display, trend monitor, histograms	
Main functions	Types of display images		Through, frozen, zoom-in, and zoom-out images	
Walli fullctions	Data logging		Measurement results, measured images	
	Menu language		English, Japanese	
		Display device	3.5-inch TFT color LCD	
	LCD	Pixels	320 × 240	
		Display colors	16,777,216	
		Life expectancy *1	50,000 hours at 25 °C	
	Backlight	Brightness adjustment	Provided	
		Screen saver	Provided	
Indications		Power indicator (color: green)	POWER	
	Indicators	Error indicator (color: red)	ERROR	
		SD card access indicator (color: yellow)	SD ACCESS	
		Charge indicator (color: orange)		CHARGE
		Method	Resistance film	
Operation interface	Touch screen Life expectancy *2		1,000,000 operations	
	Ethernet		100 BASE-TX/10 BASE-T	
External interface	SD card		Omron SD card (Model: HMC-SD291) is recommended.	or a SDHC card of Class4 or higher rating
		DC power connection	20.4 to 26.4 VDC (including ripple)	
	Power supply voltage	AC adapter connection		100 to 240 VAC, 50/60 Hz
D. C.		Battery connection		FQ-BAT1 Battery (1 cell, 3.7 V)
Ratings	Continuous operation o	n Battery *3		1.5 h
	Current consumption		DC power connection: 0.2 A	
	Insulation resistance		Between all lead wires and case: 0.5 MΩ (at 250 V)	
Environmental immunity	Ambient temperature ra		Operating: 0 to 50 °C Storage: -25 to 65 °C (with no icing or condensation)	Operating: 0 to 50 °C when mounted to DIN Track or panel 0 to 40 °C when operated on a Battery Storage: -25 to 65 °C (with no icing or condensation)
	Ambient humidity range		Operating and storage: 35% to 85% (w	vith no condensation)

encoder power terminals and each input terminal.

\*2 OFF voltage: Voltage to change from ON to OFF state. The ON voltage is the difference of voltages between the GND terminal of the encoder power terminals and each input terminal.

<sup>\*3</sup> Select maximum response frequency depending on length of the encoder cable and response frequency of the encoder.

<sup>\*2</sup> Select maximum response frequency depending on length of the encoder cable and response frequency of the encoder.

Item		Type	Model with DC power supply	Model with AC/DC/battery power supply
	1	Model	FQ-MD30	FQ-MD31
	Ambient atmosphere		No corrosive gas	
Environmental	Vibration resistance (destruction)		10 to 150 Hz, single amplitude: 0.35 mm, X/Y/Z directions 8 min each, 10 times	
immunity	Shock resistance (destruction)		150 m/s <sup>2</sup> 3 times each in 6 direction (up, down, right, left, forward, and backward)	
	Degree of protection		IEC 60529 IP20	
Dimensions			95 × 85 × 33 mm	
Materials		Case: ABS		
Weight		Approx. 270 g (without Battery and hand	d strap)	
Accessories		Touch Pen (FQ-XT), Instruction Manual		

This is a guideline for the time required for the brightness to diminish to half the initial brightness at room temperature and humidity. No guarantee is implied. The life of the backlight is greatly affected by the ambient temperature and humidity. It will be shorter at lower or higher temperatures.

### **Battery Specifications**

Item Model	FQ-BAT1
Battery type	Secondary lithium ion battery
Nominal capacity	1800 mAh
Rated voltage	3.7 V
Dimensions	35.3 × 53.1 × 11.4 mm
Ambient temperature range	Operating: 0 to 40 °C Storage: -25 to 65 °C (with no icing or condensation)
Ambient humidity range	Operating and storage: 35% to 85% (with no condensation)
Charging method	Charged in Touch Finder (FQ-MD31). AC adapter (FQ-AC□) is required.
Charging time *1	2.0 h
Battery backup life *2	300 charging cycles
Weight	50 g max.

This value is only a guideline. No guarantee is implied. The value will be affected by operating conditions.

### Sysmac Studio

Item	Requirement
item	nequirement
Operating system (OS) *1, *2 Japanese or English system	Windows XP (Service Pack 3 or higher, 32-bit version) /Vista (32-bit version) / 7 (32-bit/64-bit version)
CPU	Windows computers with Celeron 540 (1.8 GHz) or faster CPU. Core i5 M520 (2.4 GHz) or equivalent or faster recommended
Main memory	2GB min.
Hard disk	At least 1.6 GB of available space *3
Display	XGA 1024 × 768, 1600 million colors. WXGA 1280 × 800 min. recommended
Disk drive	DVD-ROM drive
Communications ports	USB port corresponded to USB 2.0, or Ethernet port

- Sysmac Studio Operating System Precaution: System requirements and hard disk space may vary with the system environment.
- The following restrictions apply when Sysmac Studio is used with Microsoft Windows Vista or Windows 7. Some Help files cannot be accessed.

The Help files can be accessed if the Help program distributed by Microsoft for Windows (WinHlp32.exe) is installed. Refer to the Microsoft homepage listed below or contact Microsoft for details on installing the file. (The download page is automatically displayed if the Help files are opened while the user is connected to the Internet.)

### FQ-M Series EtherCAT Communications Specifications

Item	Specifications	
Communications standard	IEC 61158 Type12	
Physical layer	100BASE-TX (IEEE802.3)	
Connector	M12 × 2 E-CAT IN : EtherCAT (IN) E-CAT OUT : EtherCAT (OUT)	
Communications media	Use the cables for FQ-MWN□□, or FQ-WN□□ series.	
Communications distance	Use the communication cable within the length of FQ-MWN□□ or FQ-WN□□ series cables.	
Process data	Variable PDO Mapping	
Mailbox (CoE)	Emergency messages, SDO requests, SDO responses, and SDO information	
Distributed clock	Synchronization with DC mode 1	
LED display	L/A IN (Link/Activity IN) × 1, L/A OUT (Link/Activity OUT) × 1, RUN × 1, ERR × 1	

### **Version Information**

### FQ-M Series and Programming Devices

	Required Programming Device		
FQ-M Series	Sysmac Studio Standard Edition/Vision Edition		
	Ver.1.00	Ver.1.01 or higher	
FQ-MS□□(-M) FQ-MS□□(-M)-ECT	Not supported	Supported	

This value is only a guideline. No guarantee is implied. The value will be affected by operating conditions.

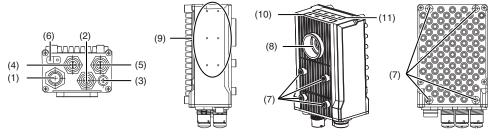
This value is only a guideline. No guarantee is implied. The value will be affected by the operating environment and operating conditions.

This is a guideline for the time required for the capacity of the Battery to be reduced to 60% of the initial capacity. No guarantee is implied. The value will be affected by the operating environment and operating conditions.

http://support.microsoft.com/kb/917607/en-us
To use the file logging function, additional memory area to save the logging data is necessary.

# **Components and Functions**

### **Sensor**

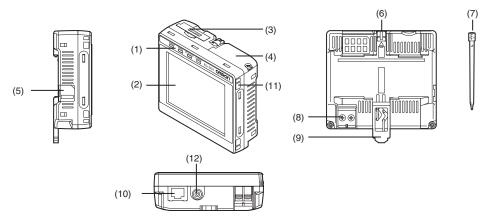


No.	Name	Description
(1)	I/O Cable connector	An I/O Cable is used to connect the Sensor to the power supply and external I/O.
(2)	Ethernet connector	An Ethernet cable is used to connect the Sensor to external devices such as PLCs, the Touch Finder, or computers.
(3)	Lighting connector	Connect an external lighting (strobe controller).
(4)	EtherCAT connector (IN)*	Connect an EtherCAT compatible device.
(5)	EtherCAT connector (OUT)*	Connect an EtherCAT compatible device.
(6)	Node address switch *	Set the node address for EtherCAT communications.
(7)	Installation holes	Holes to install and secure the camera.
(8)	C-mount lens connection part	Install the C-mount lens in this part. Determine the field of view depending on the measurement target and select a suitable CCTV lens (C-mounting lens).

No.	Name		Description
(9)	Strobe controller connection holes		Install the strobe controller in this part. FL-TCC1 can be mounted.
	Measure-	OR	Lit in orange while OR signal is ON.
ment (10) process	ETN	Lit in orange while in Ethernet communications.	
	Operation indicators	ERROR	Lit in red when an error occurs.
	indicators	BUSY	Lit in green while the sensor is processing.
		L/A IN	Lit in green when Link with EtherCAT device is established and flickers in green when communicating (data IN).
	EtherCAT Operation	peration	Lit in green when Link with EtherCAT device is established and flickers in green when communicating (data OUT).
	ECAT RUN ECAT ERROR	ECAT RUN	Lit in green when EtherCAT communication is available.
		Lit in red when an EtherCAT communications error occurs.	

<sup>\*</sup> FQ-MSDD-ECT and FQ-MSDD-M-ECT only.

### **Touch Finder**



No.	N:	ame	Description
		POWER	Lights green when the Touch Finder is turned ON.
	Operation	ERROR	Lights red when an error occurs.
(1)	Operation indicators	SD ACCESS	Lights yellow when an SD card is inserted. Flashes yellow when the SD card is being accessed.
		CHARGE *	Lights orange when the Battery is charging.
(2)	LCD/touch panel		Displays the setting menu, measurement results, and images input by the camera.
(3)	SD card slot		An SD card can be inserted.
(4)	Battery cover *		The Battery is inserted behind this cover. Remove the cover when mounting or removing the Battery.
(5)	Power supply switch		The Battery is inserted behind this cover. Remove the cover when mounting or removing the Battery.

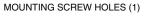
No.	Name	Description
(6)	Touch pen holder	The touch pen can be stored here when it is not being used.
(7)	Touch pen	Used to operate the touch panel.
(8)	DC power supply connector	Used to connect a DC power supply.
(9)	Slider	Used to mount the Touch Finder to a DIN Track.
(10)	Ethernet port	Used when connecting the Touch Finder to the Sensor with an Ethernet cable. Insert the connector until it locks in place.
(11)	Strap holder	This is a holder for attaching the strap.
(12)	AC power supply connector *	Used to connect the AC adapter.

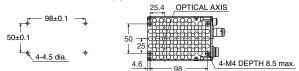
<sup>\*</sup> Applicable to the FQ-MD31 only.

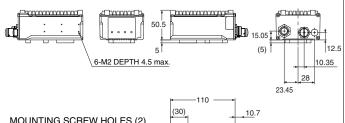
**Dimensions** (Unit: mm)

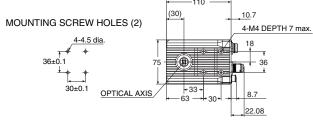
### Sensor

#### FQ-MS120/MS120-M FQ-MS125/MS125-M



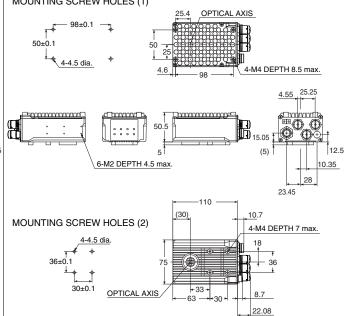






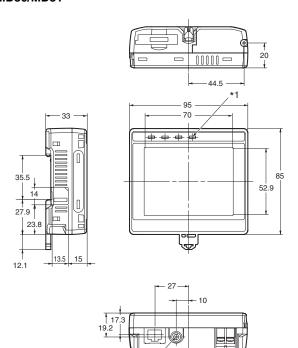
#### FQ-MS120-ECT/MS120-M-ECT FQ-MS125-ECT/MS125-M-ECT





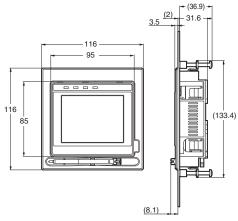
### **Touch Finder**

#### FQ-MD30/MD31

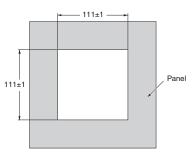


- \*1 Provided with FQ-MD31 only.
- The dimension of the panel mounting adapter does not include that of a FQ-MD□□.

#### Panel Mounting Adapter \*2



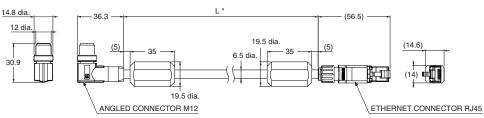
Panel Cutout Dimensions



#### **Cables**

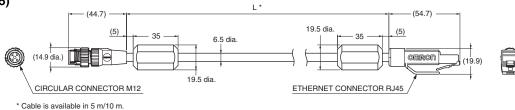
 For EtherCAT and Ethernet cable Angle:M12/ Straight:RJ45

FQ-MWNL005/010

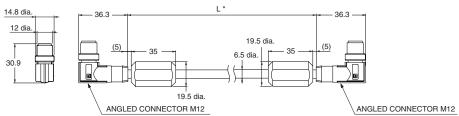


\* Cable is available in 5 m/10 m.

Straight type (M12/RJ45) FQ-WN005/010-E

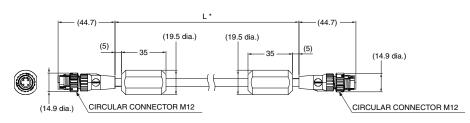


● For EtherCAT cable Angle type (M12/M12) FQ-MWNEL005/010



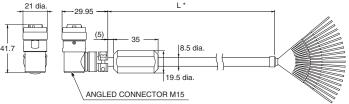
\* Cable is available in 5 m/10 m.

Straight type (M12/M12) FQ-MWNE005/010



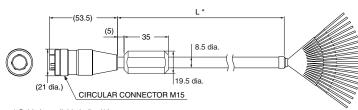
\* Cable is available in 5 m/10 m

● I/O Cables
Angle type
FQ-MWDL005/010



\* Cable is available in 5 m/10 m.

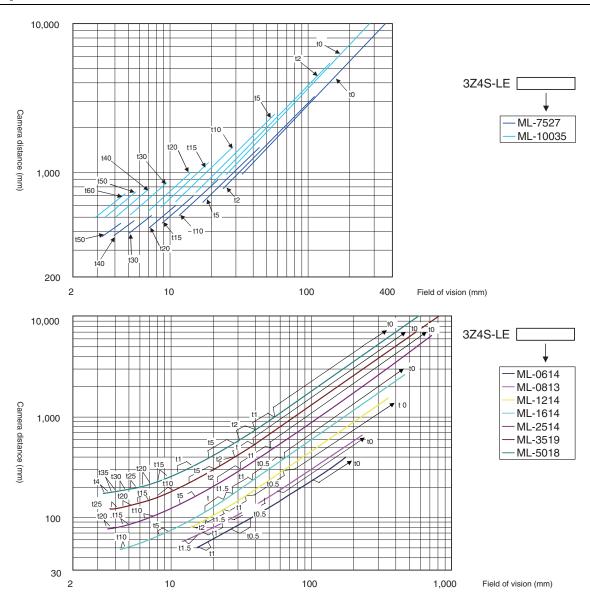
Straight type FQ-MWD005/010



\* Cable is available in 5 m/10 m.

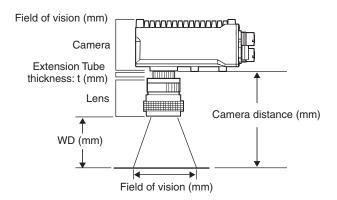
### **FQ-M-Series**

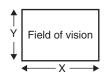
### **Optical Chart**



### **Meaning of Optical Chart**

The X axis of the optical chart shows the field of vision (mm)  $^*1$ , and the Y axis of the optical chart shows the camera installation distance (mm). $^*2$ 





- \*1. The lengths of the fields of vision given in the optical charts are the lengths of the Y axis.
- \*2. The vertical axis represents WD for small cameras.

### **Related Manuals**

Cat. No.	Model number	Manual
Z314	FQ-MS□□□(-M) FQ-MS□□□(-M)-ECT	Specialized Vision Sensor for Positioning FQ-M-Series User's Manual
W504	SYSMAC-	Sysmac Studio OPERATION MANUAL

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Fax: +31 23 568 13 88 www.industrial.omron.eu